

SOPHISTICATED DESIGN FOR THE DISTINGUISHED HOMEOWNER

COPPERCRAFT®

COPPERCRAFT: QUALITY, PERFORMANCE

Whether your home is classic architecture or modern inspiration, copper is the perfect choice for you, with a range of home styles and applications. CopperCraft offers a highly respected portfolio of custom and standard products that are meticulously crafted for performance and appeal. Working directly with you, your architect or home builder, CopperCraft delivers on a promise of unparalleled quality that will distinguish your property for years to come.



DECORATIVE DORMERS

Our artisans bring years of experience into handcrafting distinctive, high quality decorative dormers and skylights. CopperCraft louver dormers ventilate attic areas, while window dormers can be used as skylights for added natural light.



CUPOLAS

Cupolas are handcrafted units that offer a stately touch. Adding a cupola provides a lookout or natural lighting and venting while achieving a distinctive design. CopperCraft Cupolas are designed and assembled to endure strong wind and weather conditions.



CHIMNEY POTS & CAPS

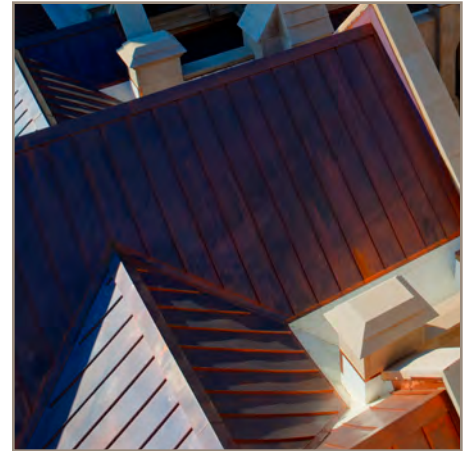
Designed to bring style and function to your project, our chimney pots and caps play an essential part in protecting your chimney from damaging weather and pests. Give your home a custom look with these unique CopperCraft products.

AND DISTINCTION BY DESIGN



LOUVERS, SOFFIT & VENTS

Available in a wide range of materials and sizes, CopperCraft louvers, soffit and vents provide ventilation and natural lighting, while adding a handsome architectural element.



METAL ROOF PANELS

Create visual impact with CopperCraft traditional metal roof panels, which include double lock standing seam, flat seam and ornamental diamond designs.



ROOF DRAINAGE SYSTEMS

We offer a wide selection of durable and weather resistant roof drainage systems. Our fabrication technique allows us to construct virtually any size and profile, providing the dexterity to fulfill your design vision.



CONDUCTOR HEADS

Enhance your home's architectural appeal with CopperCraft conductor heads. Functioning as an overflow for water or ice build up, our conductor heads deliver prominence with personalized embellishments.



SPIRES & FINIALS

CopperCraft spires add a distinct blend of culture and heritage. Our spires can be modified to receive cable for lightning rod core systems and are available in a wide variety of materials. Choose from our classic options or let us fabricate to your specification.

CopperCraft® Decorative Louver and Window Dormers

BRIEF PRODUCT SPECIFICATION



CopperCraft dormers are self-contained, pre-fabricated units that require no additional framing and are ready to be set into place. Units include 12 inch wide factory soldered or welded roof flanges to receive slate, standing seam roof panels, shingles, tile, or other roofing materials.

CopperCraft louver dormers allow effective ventilation of attic areas while adding a distinguished look. When used in conjunction with soffit vents or gable vents, they can help reduce cooling costs.

- All dormers meet ASTM 330 and 50 psf.
- Dormers can be supplied with glass in lieu of louvers for light or decorative accents. Standard 1/4" tempered glass and optional 1/2" insulated glass is available.
- Standard and custom designs are available.
- Large dormers include a pre-engineered aluminum frame, plywood substrate and metal cladding.



Our construction engineers are ready to help bring your design from concept to reality with professional project consultation. We work with customers to create the best project plans for all types of projects.

CopperCraft.com
800.486.2723

MANUFACTURER DESCRIPTION

- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- **Telephone:** 800.486.2723
- **Email:** info@CopperCraft.com
- **Website:** CopperCraft.com

AVAILABLE MATERIALS

16 oz. Copper	20 oz. Copper	Patina Copper	Vm Zinc
Steel	Aluminum	Galvanized	Rhenzink

*Materials vary by profile.

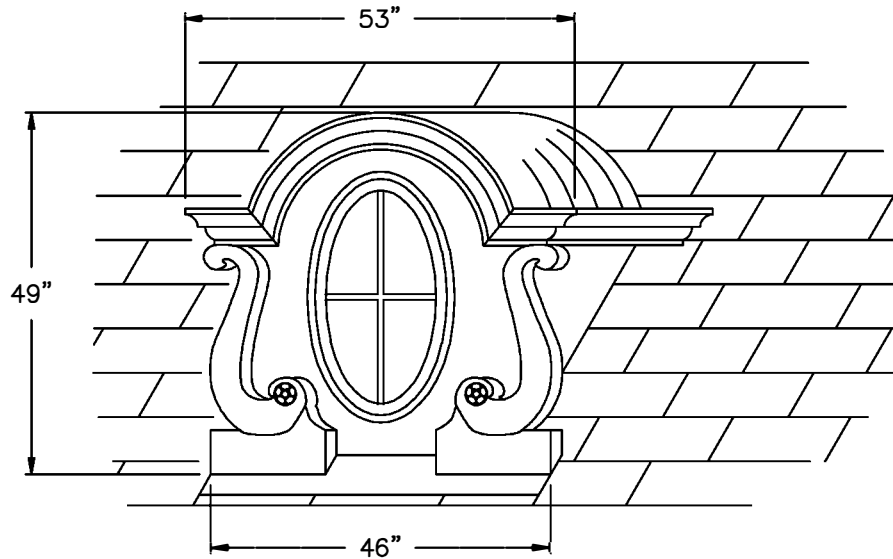
MATERIAL STANDARDS

Copper	ASTM B370	Copper sheet and strip for building materials
Pre-Patina Copper	ASTM B370/B882	Pre-patina copper sheet and strip for building materials
Freedom Gray Copper	ASTM A240/A240m	Revere's exacting internal specifications
Continental Bronze	ASTM B370	Copper sheet and strip for building materials, that has been oxidized to a uniform to a brown-black/statuary finish.
Vm Zinc	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
Rhenzink	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
Aluminum	ASTM B209-6	Standard specification for aluminum and aluminum-alloy sheet and plate.
Galvanized/Galvaneal	ASTM A653/A653m-11	Standard specification for steel sheet zinc-coated (galvanized) or zinc-iron alloy-coated (galvannealed) by the hot dip process
Steel	ASTM A792/A792m-03	Standard specification for steel sheet, 55% aluminum-zinc alloy-coated by the hot dip process

PRODUCT INSTALLATION

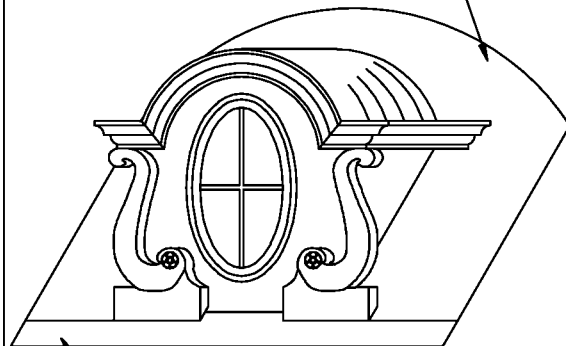
For specific installation instructions, visit CopperCraft.com/products

WINDOW DORMER BORDEAUX



LOUVER FREE AREA: 314 SQ. IN.

**12" FLANGE SOLDERED
WATERTIGHT**



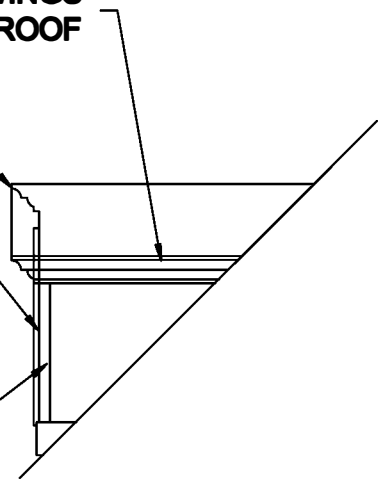
4" FLANGE IN FRONT

**5" OGEE TRIM ON WINGS
EXTEND BACK TO ROOF**

**CURVED OGEE
TRIM AT FACE
OF DORMER**

**FACE OF DORMER
(BEYOND)**

**"S" SCROLL
EXTENDS BACK 3"**



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

PREWEATHERED ZINC

PATINA COPPER

REV. 7/14

INSTALLATION:

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:

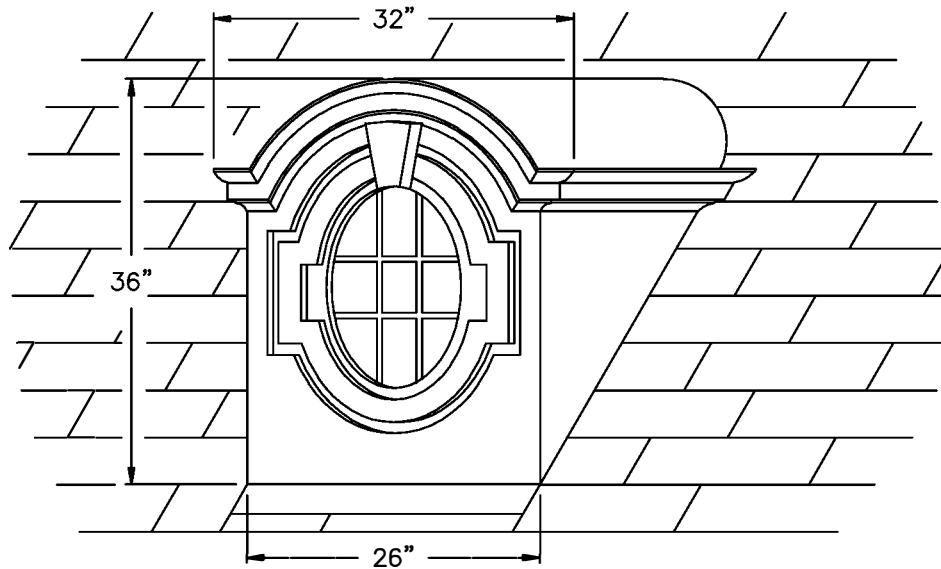
SPECIFY EXACT ROOF PITCH.

AVAILABLE:

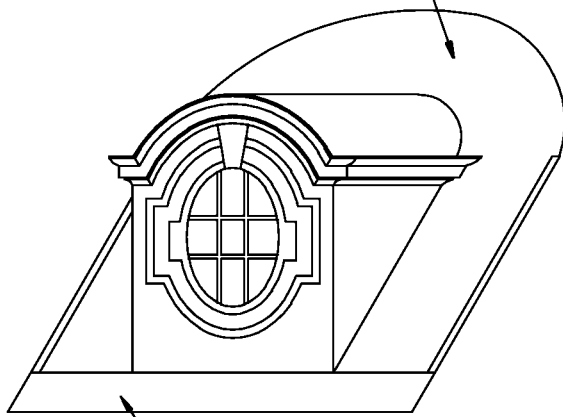
GLASS IS 1/4" TEMPERED IN CLEAR. AVAILABLE WITH LOUVERS. SPECIFY IF RECEIVING INTERIOR FINISH OUT. INSULATION AND DRYWALL BY OTHERS.

COPPER CRAFT
A EURAMAX COMPANY

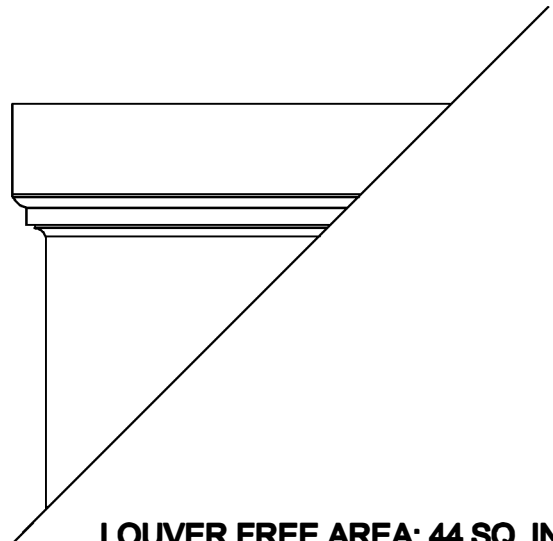
WINDOW DORMER CHATEAU



**12" FLANGE SOLDERED
WATERTIGHT**



4" FLANGE IN FRONT



LOUVER FREE AREA: 44 SQ. IN.

AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

PREWEATHERED ZINC

PATINA COPPER

REV. 7/14

INSTALLATION:

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:

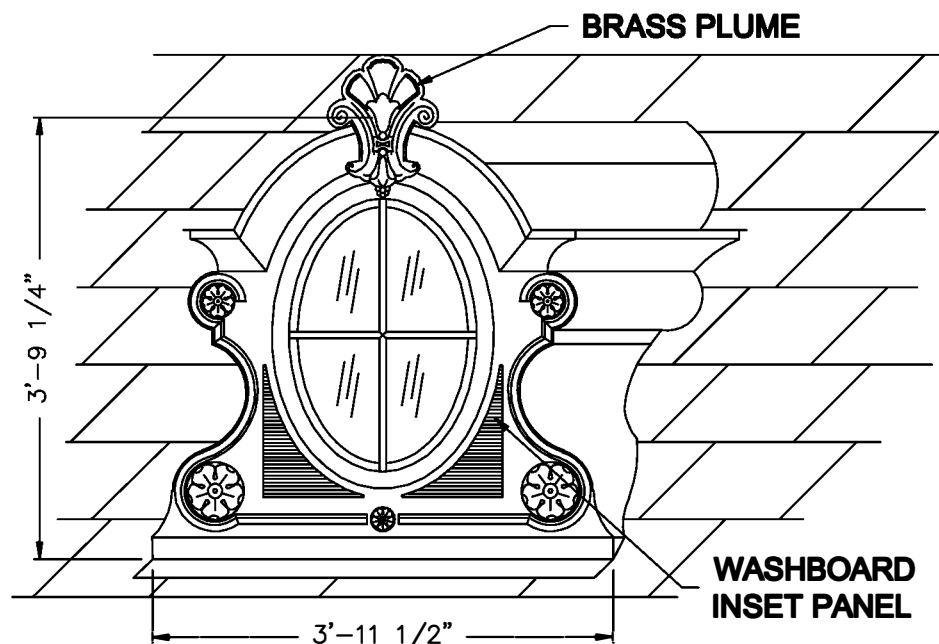
SPECIFY EXACT ROOF PITCH.

OTHER:

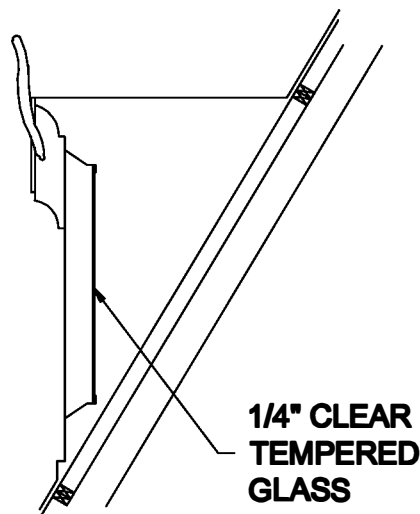
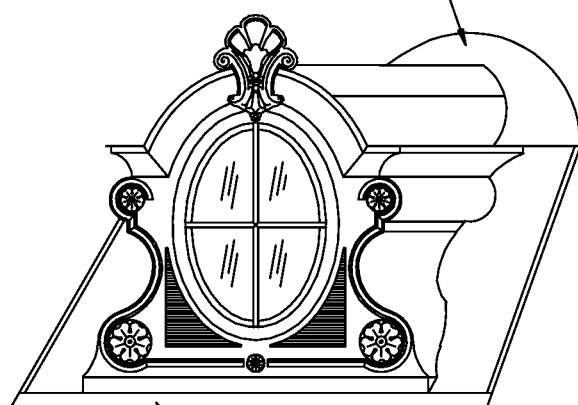
GLASS IS 1/4" TEMPERED IN CLEAR. AVAILABLE WITH LOUVERS.

COPPER CRAFT
A EURAMAX COMPANY

WINDOW DORMER COMMORATA



**12" FLANGE SOLDERED
WATERTIGHT**



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

PATINA COPPER

INSTALLATION:

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

ORDER INFORMATION:

SPECIFY EXACT ROOF PITCH.

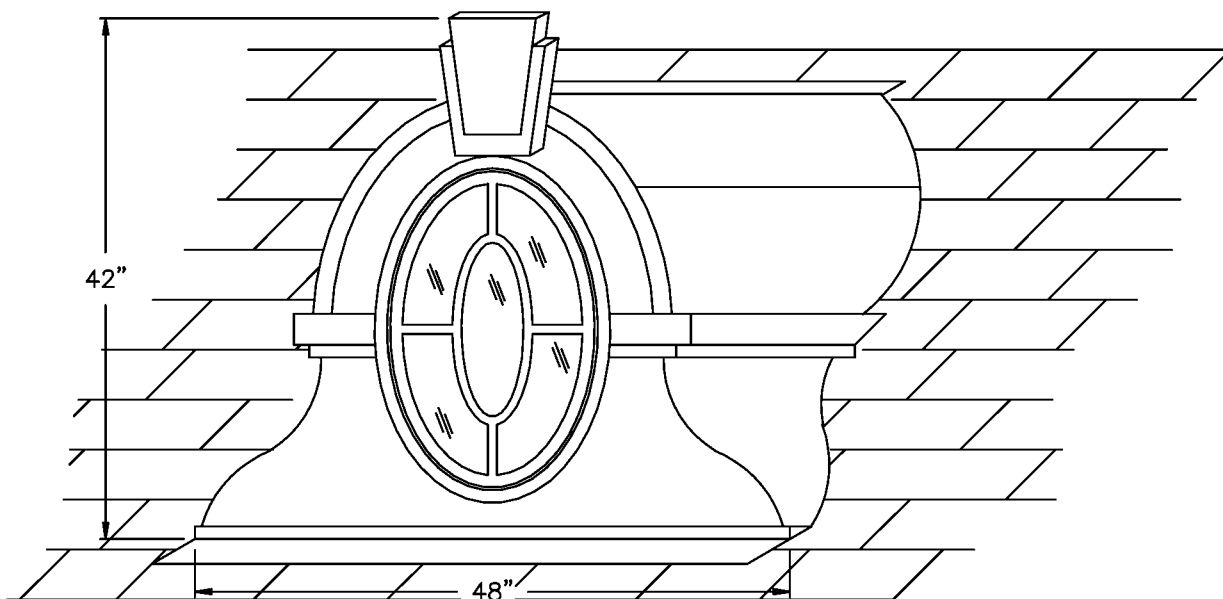
ORDER:

GLASS IS 1/4" TEMPERED IN CLEAR. AVAILABLE WITH LOUVERS. SPECIFY IF RECEIVING INTERIOR FINISH OUT. INSULATION AND DRYWALL BY OTHERS.

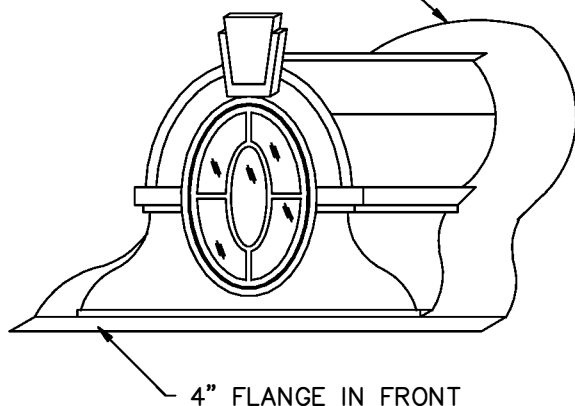
COPPER CRAFT
A EURAMAX COMPANY

REV. 7/14

LOUVER DORMER DE-LEON



12" FLANGE SOLDERED
WATERTIGHT



FORMED
KEYSTONE

1" STANDING SEAM
ROOF

APPLIED MULLION
ON GLASS EXTERIOR

1/4" CLEAR
TEMPERED GLASS

4" FRONT FLANGE

AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

PREWEATHERED ZINC

PATINA COPPER

INSTALLATION:

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:

SPECIFY EXACT ROOF PITCH.

AVAILABLE:

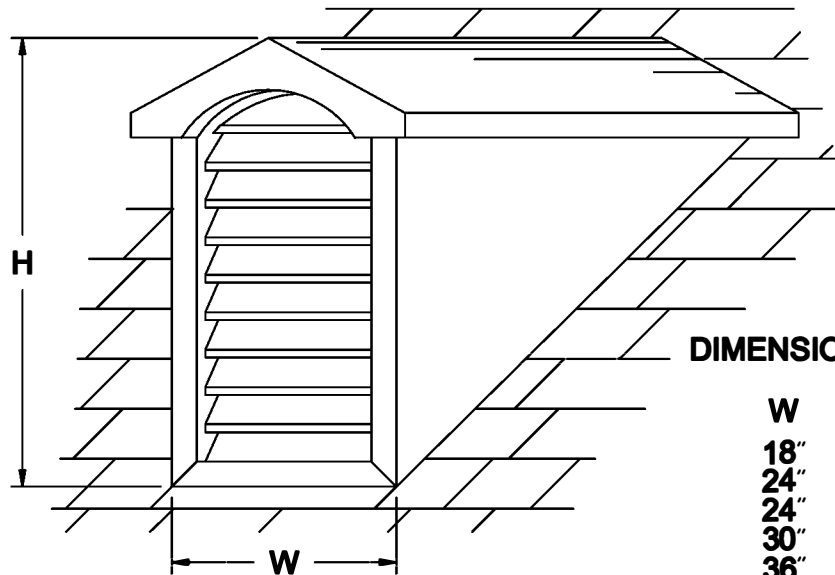
GLASS IS 1/4" TEMPERED IN CLEAR. AVAILABLE WITH LOUVERS. SPECIFY IF RECEIVING INTERIOR FINISH OUT. INSULATION AND DRYWALL BY OTHERS.

COPPER CRAFT
A EURAMAX COMPANY

7-02

REV. 7/14

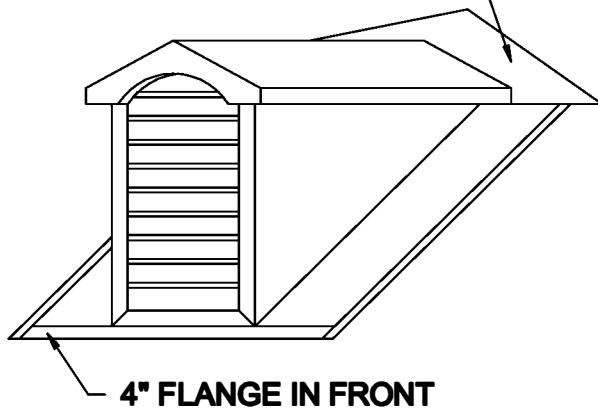
LOUVER DORMER GABLE TOP W/ ARCH



DIMENSIONS AVAILABLE:

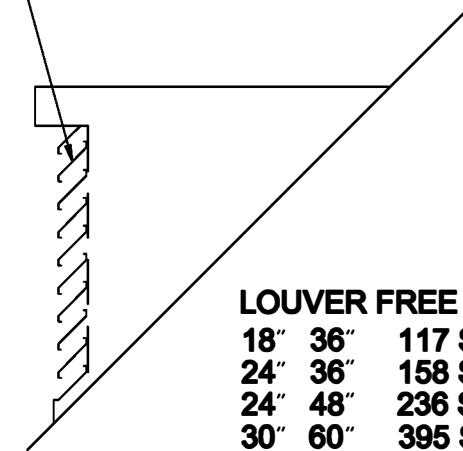
W	H	LOUVER DEPTH:
18"	36"	3"
24"	36"	3"
24"	48"	3"
30"	60"	3"
36"	60"	3"

**12" FLANGE SOLDERED
OR SEALED WATERTIGHT**



4" FLANGE IN FRONT

**3" DEEP LOUVER W/ BUG SCREEN
SET BACK 1/2" FROM FACE**



LOUVER FREE AREA:

18"	36"	117 SQ. IN.
24"	36"	158 SQ. IN.
24"	48"	236 SQ. IN.
30"	60"	395 SQ. IN.
36"	60"	471 SQ. IN.

AVAILABLE MATERIALS:

COPPER FREEDOM GRAY COPPER
PREWEATHERED ZINC

PAINT GRIP STEEL

PATINA COPPER

REV. 7/14

INSTALLATION:

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

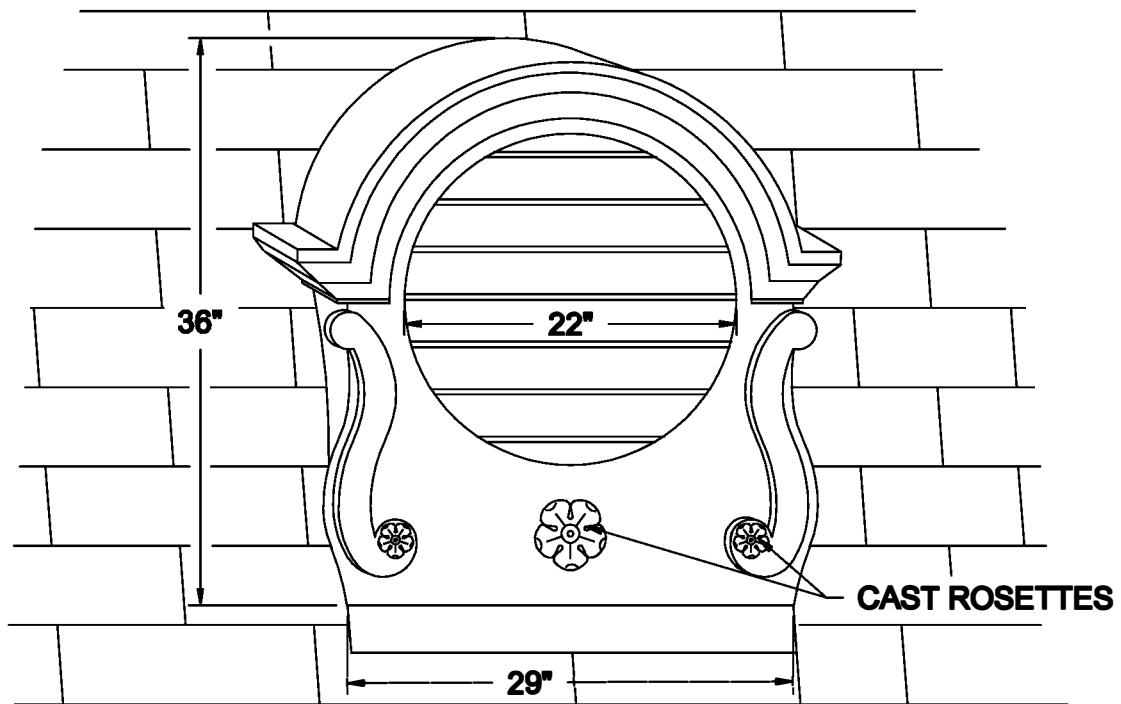
ORDER INFORMATION: SPECIFY EXACT ROOF PITCH.

OTHER:

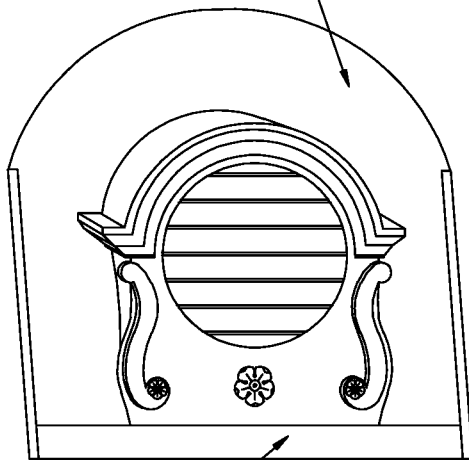
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

LOUVER DORMER HILLSHIRE

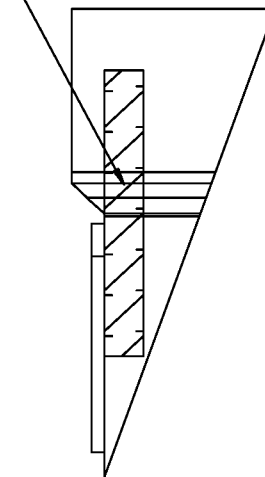


**12" FLANGE SOLDERED
WATERTIGHT**



4" FLANGE IN FRONT

3" DEEP LOUVER W/ BUG SCREEN



**LOUVER FREE AREA:
120 SQ. IN.**

AVAILABLE MATERIALS:

COPPER FREEDOM GRAY COPPER
PAINT GRIP STEEL

PREWEATHERED ZINC

PATINA COPPER

REV. 7/14

INSTALLATION:

OTHER INFORMATION:

OTHER:

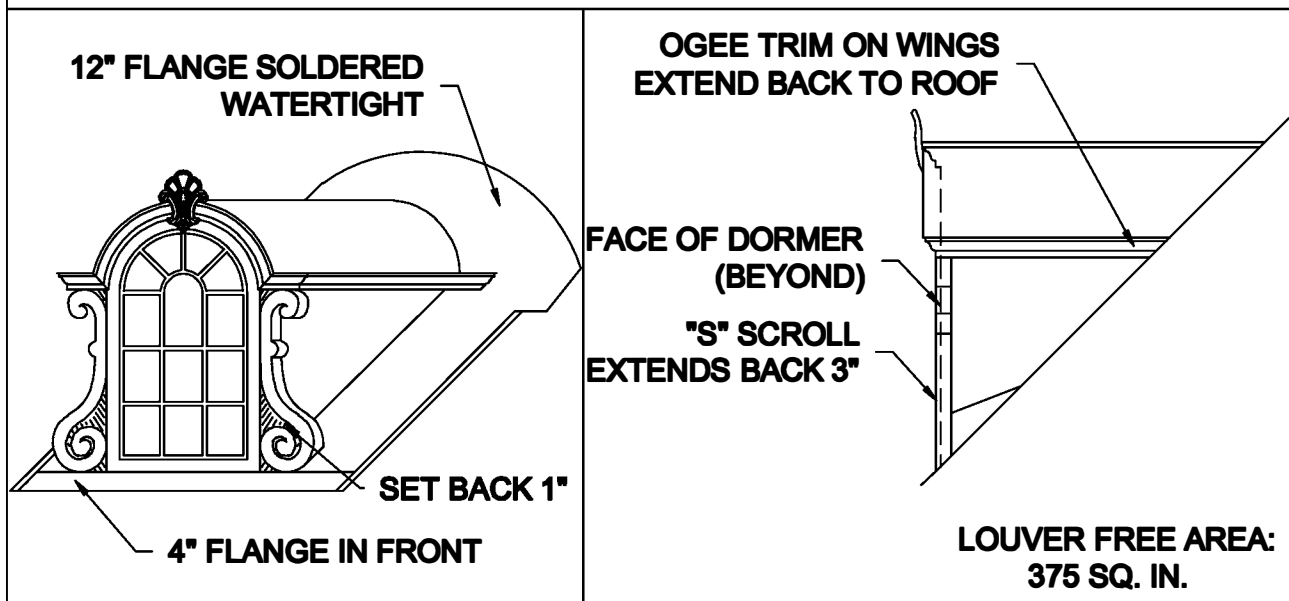
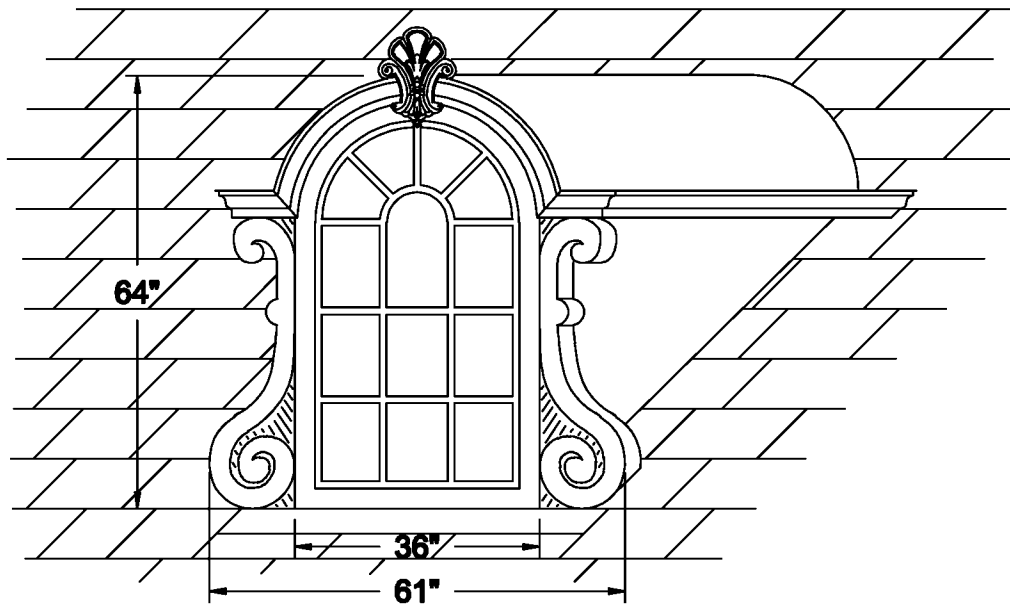
MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK. SPECIFY EXACT ROOF PITCH.

INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.
AVAILABLE WITH 1/4" CLEAR TEMPERED GLASS.

COPPER CRAFT
A EURAMAX COMPANY

7-06

WINDOW DORMER LA ROCHELLE



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

PATINA COPPER

INSTALLATION:

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:

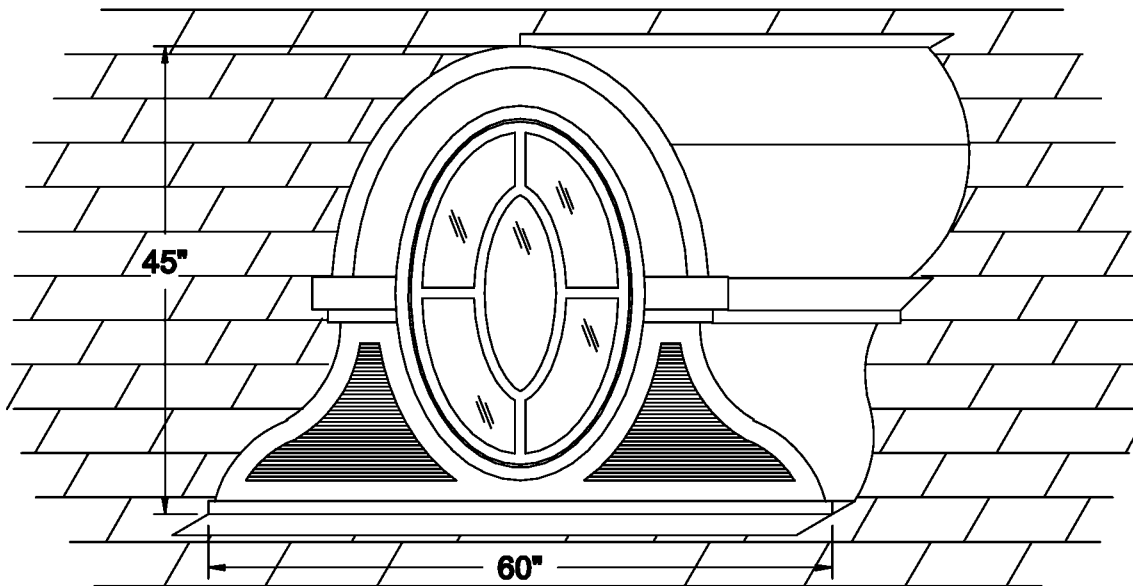
SPECIFY EXACT ROOF PITCH.

OTHER:

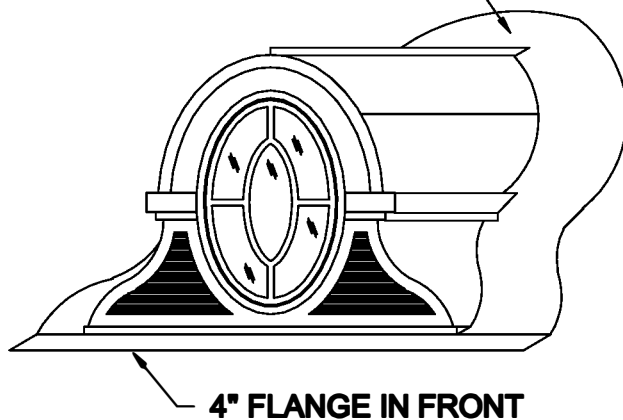
GLASS IS 1/4" TEMPERED IN CLEAR OR AVAILABLE WITH LOUVERS. SPECIFY IF RECEIVING INTERIOR FINISH OUT. INSULATION AND DRYWALL BY OTHERS.

COPPER CRAFT
A EURAMAX COMPANY

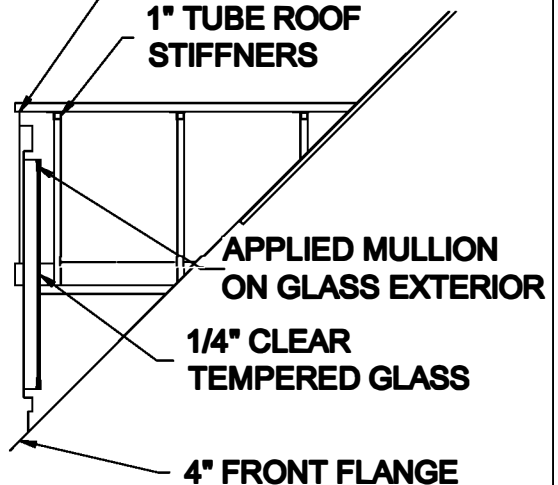
LOUVER DORMER MANCHÉ



**12" FLANGE SOLDERED
WATERTIGHT**



**1" STANDING SEAM
ROOF
1" TUBE ROOF
STIFFNERS**



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

PREWEATHERED ZINC

PATINA COPPER

INSTALLATION:

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:

SPECIFY EXACT ROOF PITCH.

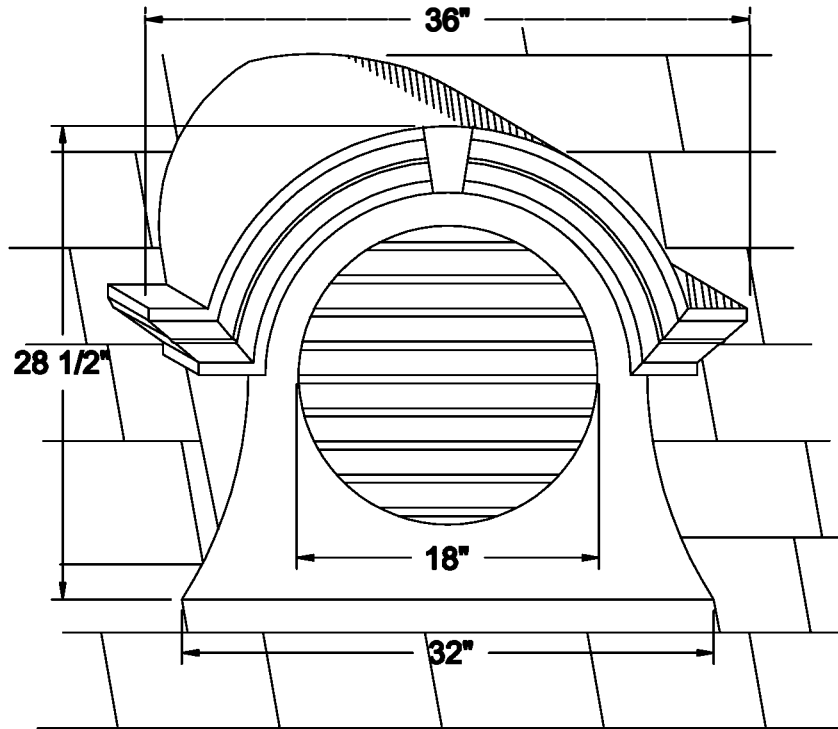
OTHER:

INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

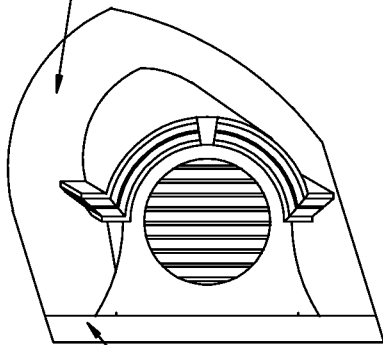
REV. 7/14

COPPER CRAFT
A EURAMAX COMPANY

LOUVER DORMER MARQUIS



**12" FLANGE SOLDERED
WATERTIGHT**



4" FLANGE IN FRONT

**3" DEEP LOUVER
W/ BUG SCREEN**



**LOUVER FREE AREA:
74 SQ.IN.**

AVAILABLE MATERIALS:

COPPER FREEDOM GRAY COPPER
PAINT GRIP STEEL

PREWEATHERED ZINC

PATINA COPPER

REV. 7/14

INSTALLATION:

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:

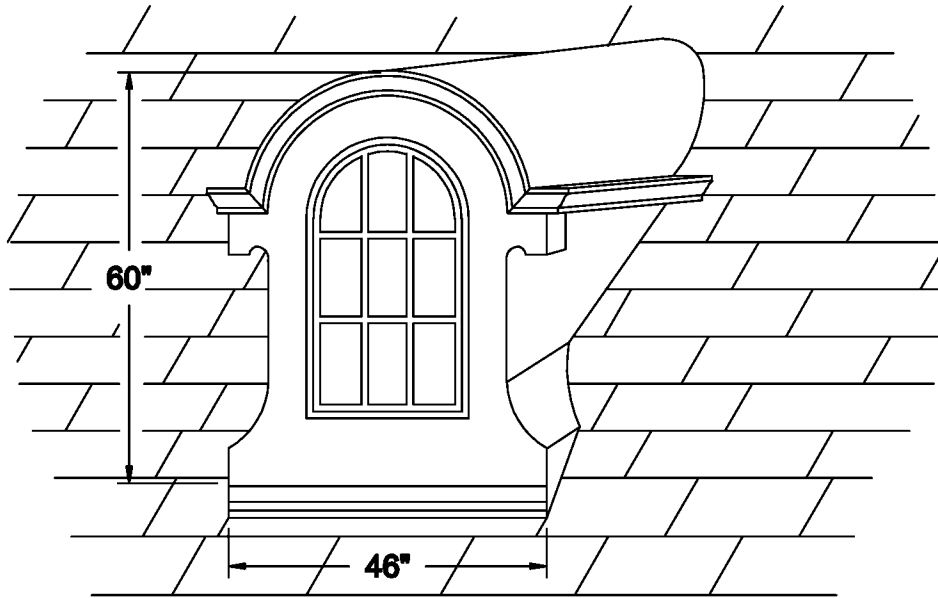
SPECIFY EXACT ROOF PITCH.

OTHER:

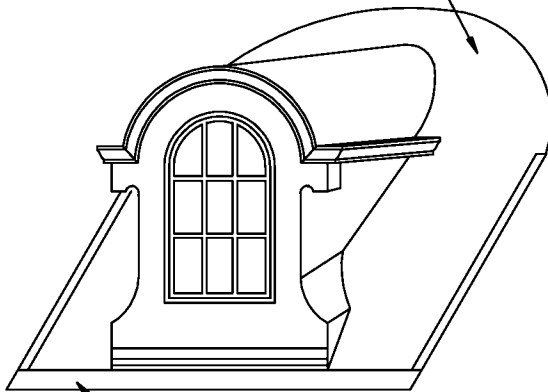
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.
ALSO AVAILABLE WITH WINDOW THAT IS 1/4" CLEAR TEMPERED GLASS.

COPPER CRAFT
A EURAMAX COMPANY

WINDOW DORMER MARSEILLE

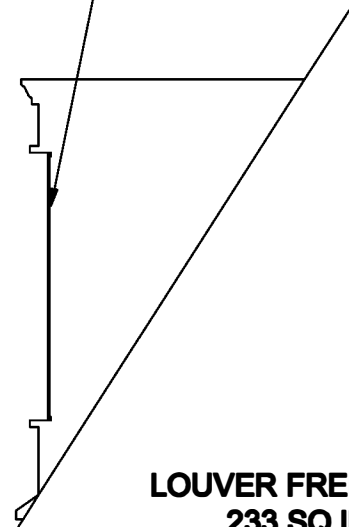


**12" FLANGE SOLDERED
WATERTIGHT**



4" FLANGE IN FRONT

**1/4" CLEAR TEMPERED
GLASS WINDOW**



**LOUVER FREE AREA:
233 SQ.IN.**

AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

PREWEATHERED ZINC

PATINA COPPER

REV. 7/14

INSTALLATION:

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:

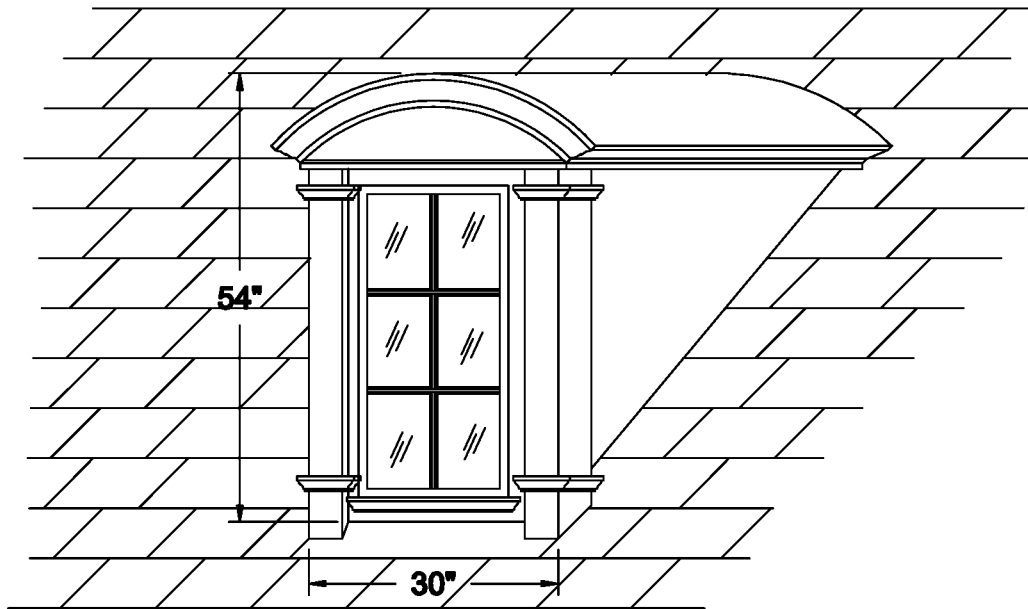
SPECIFY EXACT ROOF PITCH.

OTHER:

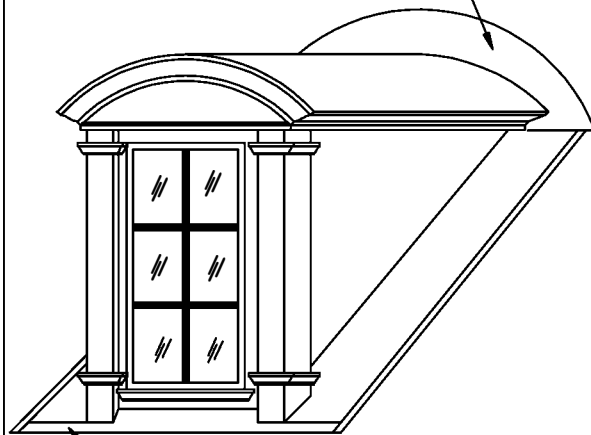
GLASS IS 1/4" TEMPERED IN CLEAR OR AVAILABLE WITH LOUVERS. SPECIFY IF RECEIVING INTERIOR FINISH OUT. INSULATION AND DRYWALL BY OTHERS.

COPPER CRAFT
A EURAMAX COMPANY

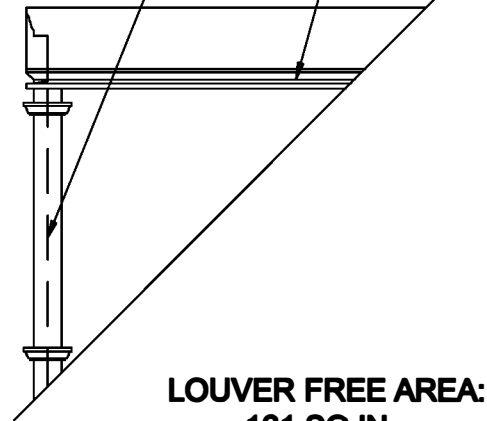
WINDOW DORMER MONTICELLO



**12" FLANGE SOLDERED
WATERTIGHT**



**OGEE TRIM TO FACE AND ON
WINGS EXTEND BACK TO ROOF
FACE OF DORMER
(BEYOND)**



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

PATINA COPPER

INSTALLATION:

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:

SPECIFY EXACT ROOF PITCH.

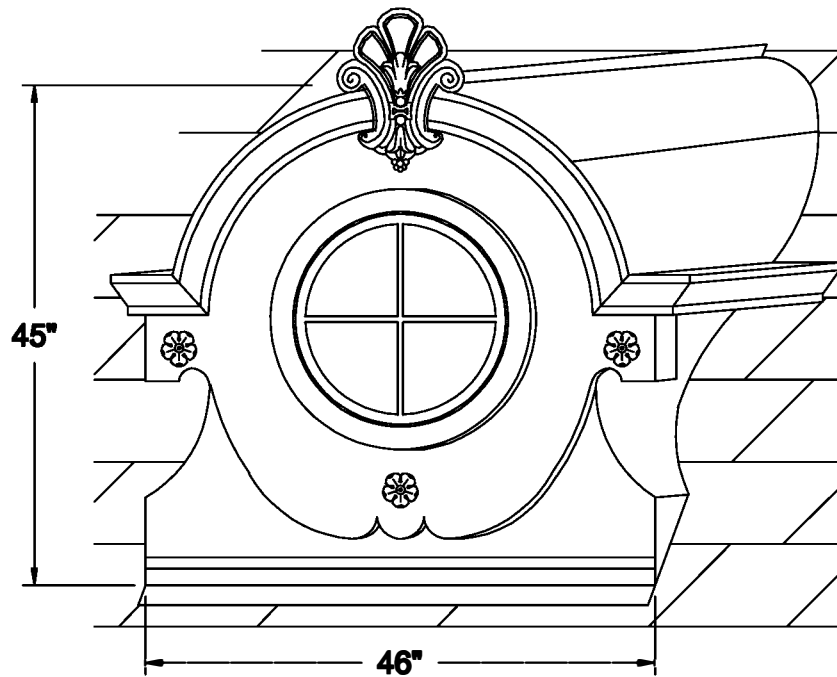
OTHER:

GLASS IS 1/4" TEMPERED IN CLEAR OR AVAILABLE WITH LOUVERS. SPECIFY IF RECEIVING INTERIOR FINISH OUT. INSULATION AND DRYWALL BY OTHERS.

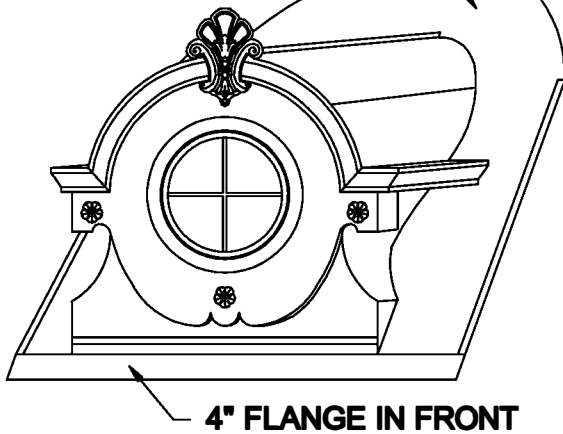
COPPER CRAFT
A EURAMAX COMPANY

REV. 7/14

WINDOW DORMER VERSAILLES



**12" FLANGE SOLDERED
WATERTIGHT**



4" FLANGE IN FRONT

**11 1/2" X 15" CAST
BRASS OR
ALUMINUM PLUME**

**19 1/2" DIA.
WINDOW**

**3 1/4" CAST
ROSETTE**

**LOUVER FREE AREA:
85 SQ.IN.**

ROOF PITCH

AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

PREWEATHERED ZINC

PATINA COPPER

INSTALLATION:

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:

SPECIFY EXACT ROOF PITCH.

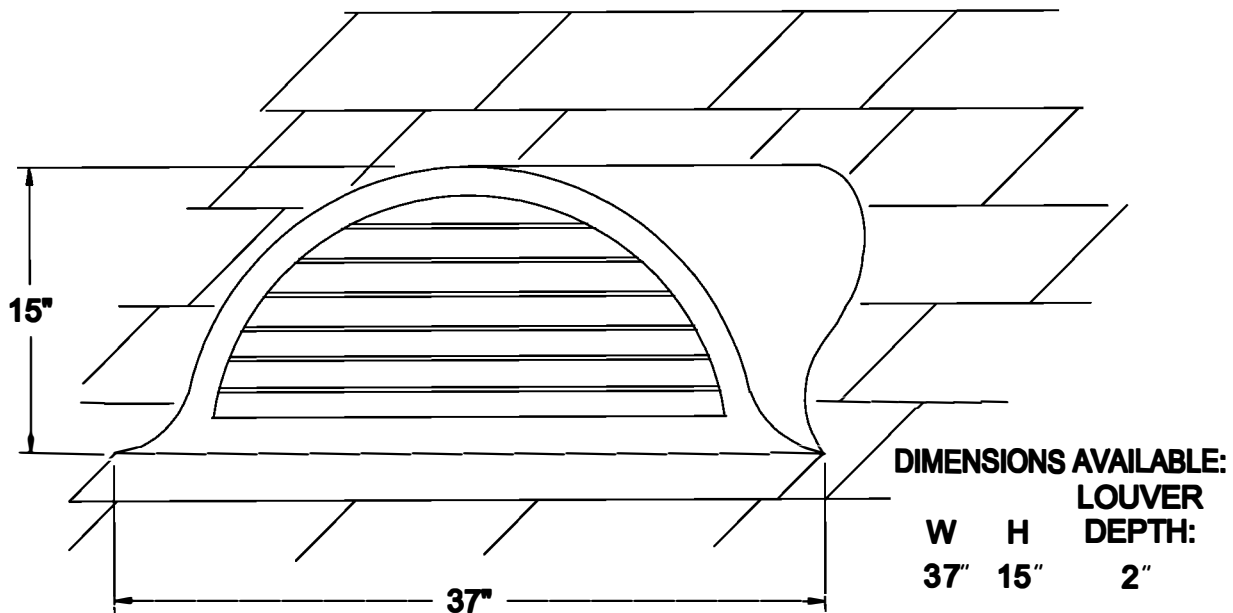
OTHER:

GLASS IS 1/4" TEMPERED IN CLEAR.

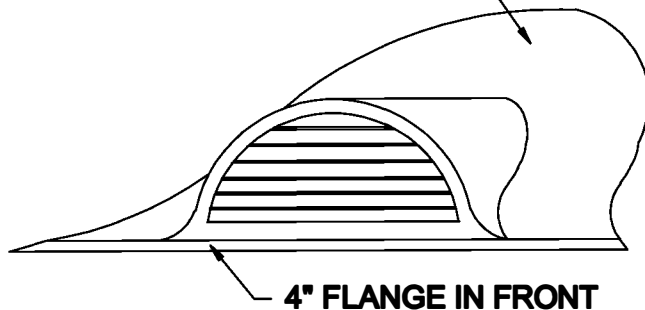
SPECIFY IF RECEIVING INTERIOR FINISH OUT. INSULATION AND DRYWALL BY OTHERS.

COPPER CRAFT
A EURAMAX COMPANY

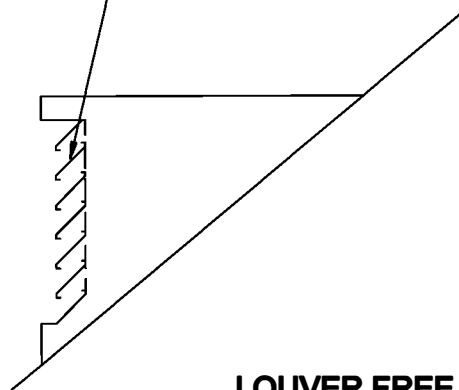
LOUVER DORMER WINGED



**12" FLANGE SOLDERED
OR SEALED WATERTIGHT**



**LOUVER W/ BUG SCREEN,
SET BACK 1/2" FROM FACE**



**LOUVER FREE AREA:
62 SQ.IN.**

AVAILABLE MATERIALS:

COPPER	FREEDOM GRAY COPPER	PREWEATHERED ZINC	PATINA COPPER
PREFINISHED ALUMINUM	PAINT GRIP STEEL		

REV. 7/14

INSTALLATION: MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION: SPECIFY EXACT ROOF PITCH.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

CopperCraft Commercial and Industrial Dormers

BRIEF PRODUCT SPECIFICATION



CopperCraft dormers are self-contained, pre-fabricated units that require no additional framing and are ready to be set into place. Units include 12 inch wide factory soldered or welded roof flanges to receive slate, standing seam roof panels, shingles, tile, or other roofing materials.

CopperCraft louver dormers allow effective ventilation of attic areas while adding a distinguished look. When used in conjunction with soffit vents or gable vents, they can help reduce cooling costs.

- Dormers can be supplied with glass in lieu of louvers for light or decorative accents. Standard 1/4" tempered glass and optional 1/2" insulated glass is available.
- Standard dormers and custom designs are available.
- Large dormers include a pre-engineered aluminum frame, plywood substrate and metal cladding.



Our construction engineers are ready to help bring your design from concept to reality with professional project consultation. We work with customers to create the best project plans for all types of projects.

CopperCraft.com
800.486.2723

MANUFACTURER DESCRIPTION

- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- **Telephone:** 800.486.2723
- **Email:** info@CopperCraft.com
- **Website:** CopperCraft.com

AVAILABLE MATERIALS

16 oz. Copper	20 oz. Copper	Patina Copper	Vm Zinc
Steel	Aluminum	Galvanized	Rhenzink

*Materials vary by profile.

MATERIAL STANDARDS

Copper	ASTM B370	Copper sheet and strip for building materials
Pre-Patina Copper	ASTM B370/B882	Pre-patina copper sheet and strip for building materials
Freedom Gray Copper	ASTM A240/A240m	Revere's exacting internal specifications
Continental Bronze	ASTM B370	Copper sheet and strip for building materials, that has been oxidized to a uniform to a brown-black/statuary finish.
Vm Zinc	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
Rhenzink	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
Aluminum	ASTM B209-6	Standard specification for aluminum and aluminum-alloy sheet and plate.
Galvanized/Galvaneal	ASTM A653/A653m-11	Standard specification for steel sheet zinc-coated (galvanized) or zinc-iron alloy-coated (galvannealed) by the hot dip process
Steel	ASTM A792/A792m-03	Standard specification for steel sheet, 55% aluminum-zinc alloy-coated by the hot dip process

PRODUCT INSTALLATION

For specific installation instructions, visit CopperCraft.com/products

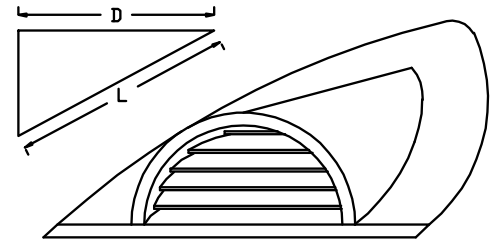


The following charts indicate sizes and framing requirements.

W X H		3 IN 12	3 IN 12	3 IN 12	6 IN 12	7 IN 12	8 IN 12	9 IN 12	10 IN 12	11 IN 12	12 IN 12
18 x 9	D	36.0	27.0	21.6	18.0	15.4	13.5	12.0	10.3	9.8	9.0
	L	37.1	28.5	23.4	20.1	17.9	16.2	15.0	14.0	13.3	12.7
24 x 12	D	48.0	36.0	28.8	24.0	20.6	18.0	16.0	14.4	13.0	12.0
	L	49.5	37.9	31.2	26.6	23.8	21.6	20.0	18.7	17.8	17.0
36 x 18	D	72.0	54.0	43.2	36.0	30.9	27.0	24.0	21.6	19.6	18.0
	L	74.2	56.9	46.8	40.2	35.7	32.5	30.0	27.1	26.6	25.5
48 x 24	D	96.0	72.0	57.6	46.0	41.1	36.0	32.0	28.8	26.2	24.0
	L	99.0	75.9	62.4	53.7	47.6	43.3	40.0	37.5	35.5	34.0
60 x 30	D	120.0	90.0	72.0	60.0	51.4	45.0	40.0	36.0	32.7	30.0
	L	148.4	94.9	78.0	67.1	59.5	54.1	50.0	46.9	44.4	41.4
72 x 36	D	144.0	106.0	86.4	72.0	61.7	54.0	48.0	43.2	39.3	36.0
	L	148.4	113.6	93.6	80.5	71.4	64.9	60.0	56.2	53.3	50.9
84 x 42	D	168.0	126.0	100.6	84.0	168.0	63.0	56.0	60.4	45.8	42.0
	L	173.2	132.6	109.2	93.9	173.2	75.7	70.0	65.6	62.2	59.4
96 x 48	D	192.0	144.0	115.2	96.0	192.0	72.0	64.0	67.6	52.4	48.0
	L	197.9	151.6	124.0	107.3	197.9	86.6	80.0	75.0	71.0	67.9

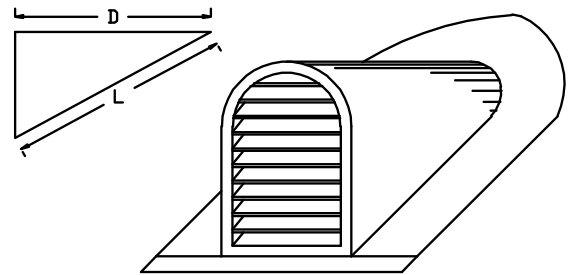
Requires Stiffener
Seams

Requires Framing



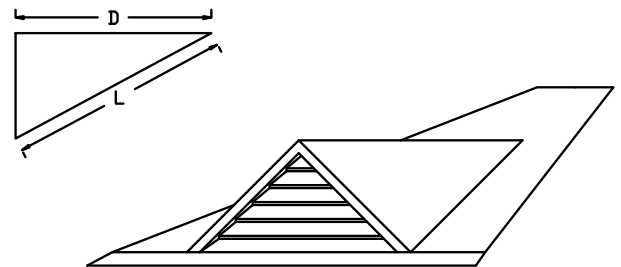
Half Round

W X H		3 IN 12	3 IN 12	3 IN 12	6 IN 12	7 IN 12	8 IN 12	9 IN 12	10 IN 12	11 IN 12	12 IN 12
18 x 36	D	144.0	108.0	86.4	72.0	61.7	54.0	48.0	43.2	39.3	36.0
	L	148.4	113.3	93.6	80.5	71.4	64.9	60.0	56.2	53.3	50.9
24 x 36	D	144.0	106.0	86.4	72.0	61.7	54.0	48.0	43.2	39.3	36.0
	L	148.4	113.8	93.6	80.5	71.4	64.9	60.0	56.2	53.3	50.9
24 x 48	D	N/A	144.0	115.2	96.0	82.3	72.0	64.0	57.6	52.4	48.0
	L	N/A	151.8	124.8	107.3	95.3	86.5	80.0	75.0	71.0	67.9
30 x 60	D	N/A	N/A	144.0	120.0	102.9	90.0	80.0	72.0	65.5	60.0
	L	N/A	N/A	156.0	134.2	119.1	106.2	100.0	93.7	88.8	84.9
36 x 60	D	N/A	N/A	144.0	120.0	102.9	90.0	80.0	72.0	65.5	60.0
	L	N/A	N/A	156.0	134.2	119.1	108.2	100.0	93.7	88.8	84.9



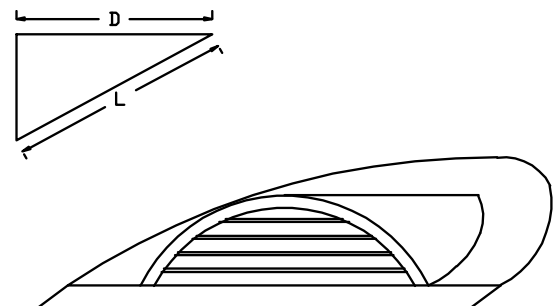
Round Top

W X H		3 IN 12	3 IN 12	3 IN 12	6 IN 12	7 IN 12	8 IN 12	9 IN 12	10 IN 12	11 IN 12	12 IN 12
24 x 12	D	48.0	36.0	28.8	24.0	20.6	18.0	16.0	14.4	13.0	12.0
	L	49.5	37.9	31.2	26.6	23.8	21.6	20.0	18.7	17.8	17.0
36 x 18	D	72.0	54.0	43.2	36.0	30.9	27.0	24.0	21.6	19.6	18.0
	L	74.2	56.9	46.8	40.2	35.7	32.5	30.0	28.1	26.6	25.5
48 x 24	D	96.0	72.0	57.6	48.0	41.1	36.0	32.0	28.8	26.2	24.0
	L	99.0	75.9	62.4	53.7	47.6	43.3	40.0	37.5	35.5	34.0
60 x 30	D	120.0	90.0	72.0	60.0	51.4	45.0	40.0	36.0	32.7	30.0
	L	123.7	94.9	78.0	67.1	59.5	54.1	50.0	46.9	44.4	42.4
72 x 36	D	144.0	108.0	86.4	72.0	61.7	54.0	48.0	43.2	39.3	36.0
	L	148.4	113.8	93.6	80.5	71.4	64.9	60.0	56.2	53.3	50.9
84 x 42	D	168.0	126.0	100.8	84.0	72.0	63.0	56.0	50.4	45.8	42.0
	L	173.2	132.8	109.2	93.9	83.4	75.7	70.0	65.6	62.2	59.4
96 x 48	D	192.0	144.0	115.2	96.0	82.3	72.0	64.0	57.6	52.4	48.0
	L	197.9	151.8	124.8	107.3	95.3	83.6	80.0	75.0	71.0	67.9



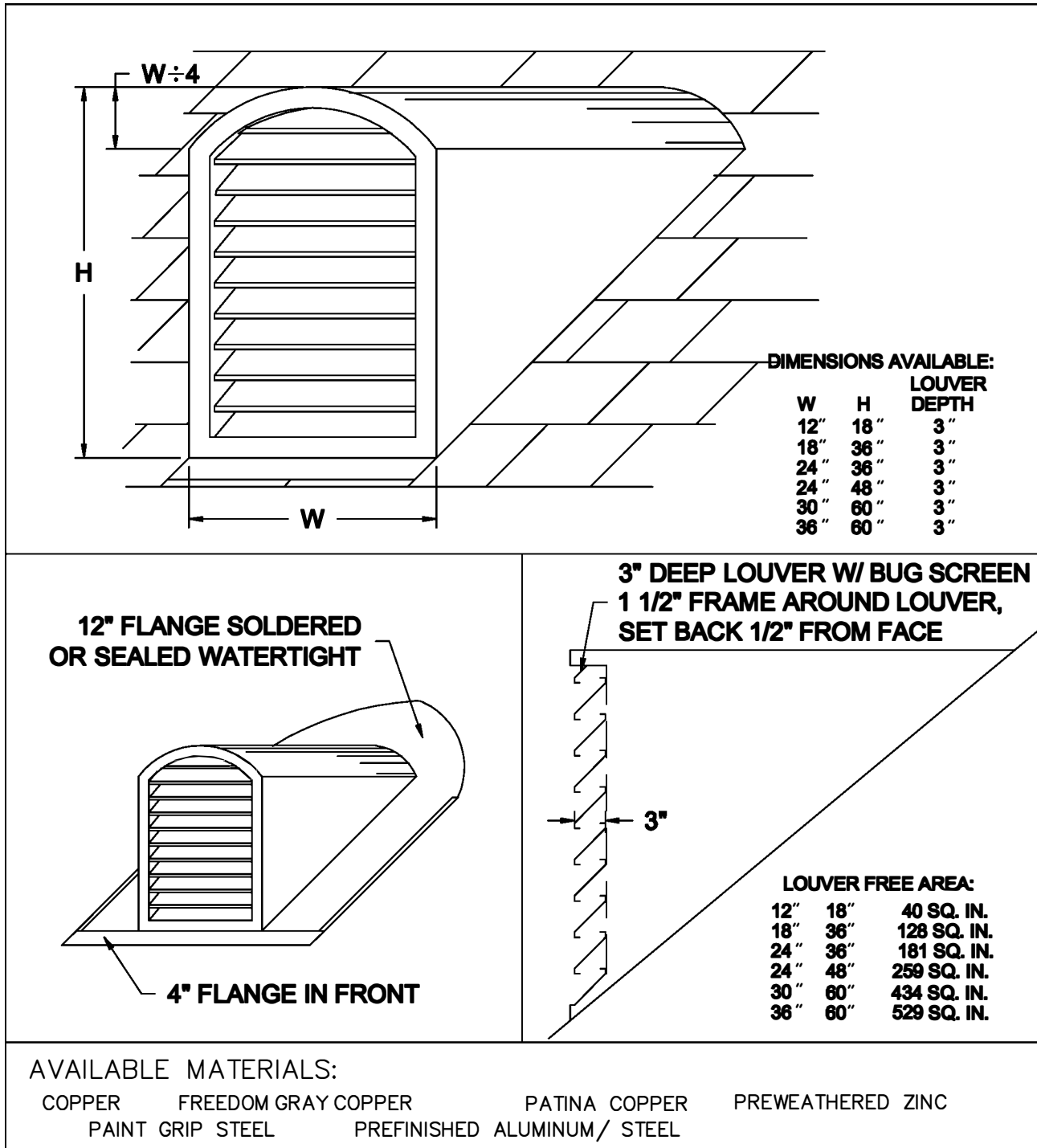
Gable

W X H		3 IN 12	4 IN 12	5 IN 12	6 IN 12	7 IN 12	8 IN 12	9 IN 12	10 IN 12	11 IN 12	12 IN 12
24 x 9	D	36.0	27.0	21.6	18.0	15.4	13.5	12.0	10.8	9.8	9.0
	L	37.1	26.5	23.4	20.1	17.9	16.2	15.0	14.0	13.3	12.7
36 x 12	D	48.0	36.0	28.8	24.0	20.6	18.0	16.0	14.4	13.0	12.0
	L	49.5	37.9	31.2	26.6	23.8	21.6	20.0	18.7	17.8	17.0
46 x 15	D	60.0	45.0	36.0	30.0	25.7	22.5	20.0	18.0	16.4	15.0
	L	61.8	47.4	39.0	33.5	29.8	27.0	25.0	23.4	22.2	21.2
54 x 18	D	72.0	54.0	43.2	36.0	30.9	27.0	24.0	21.6	19.6	18.0
	L	74.2	56.9	46.8	40.2	35.7	32.5	30.0	28.1	26.6	25.5
72 x 24	D	96.0	72.0	57.6	48.0	41.1	36.0	32.0	28.8	26.2	24.0
	L	99.0	75.9	62.4	53.7	47.6	43.3	40.0	37.5	35.5	34.0
90 x 30	D	120.0	90.0	72.0	60.0	51.4	45.0	40.0	36.0	32.7	30.0
	L	148.4	94.9	78.0	67.1	59.5	54.1	50.0	46.9	44.4	42.4



Eye Brow

LOUVER DORMER ARCH TOP



INSTALLATION:

MARK OPENING IN ROOF DECK ON DESIRED COURSE.
CUT OPENING IN ROOF DECK. POSITION DORMER OVER OPENING
AND FASTEN TO DECK.

REV. 7/14

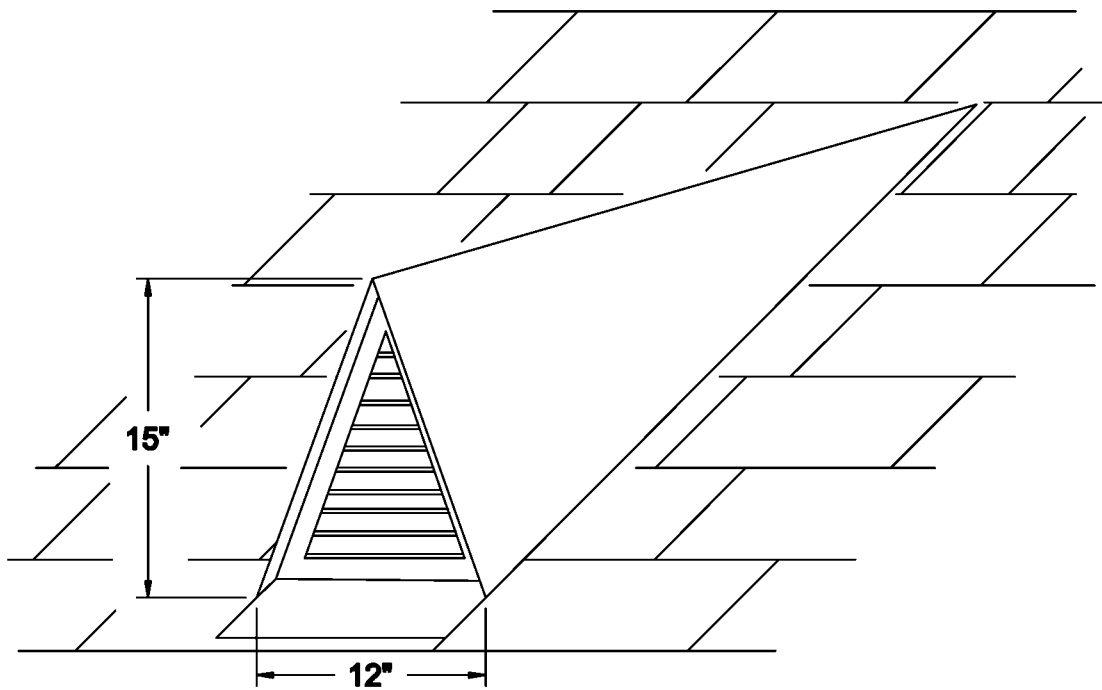
ORDER INFORMATION: SPECIFY EXACT ROOF PITCH.

OTHER:

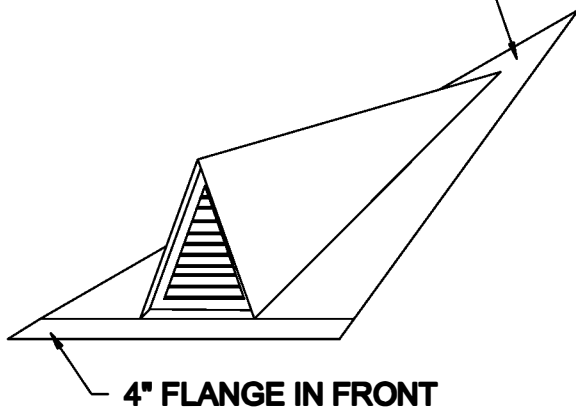
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

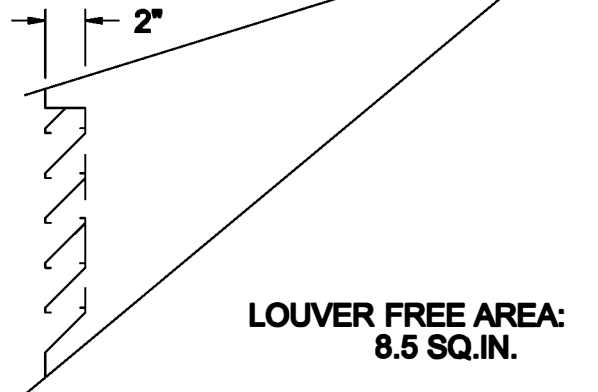
LOUVER DORMER BUTTERFLY



**12" FLANGE SOLDERED
OR SEALED WATERTIGHT**



**2" DEEP LOUVER W/ BUG SCREEN
LOUVER SET BACK 1"**



AVAILABLE MATERIALS

COPPER	FREEDOM GRAY COPPER	PREWEATHERED ZINC	PATINA COPPER
PAINT GRIP STEEL	PREFINISHED ALUMINUM/ STEEL		

REV. 7/14

INSTALLATION:

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:

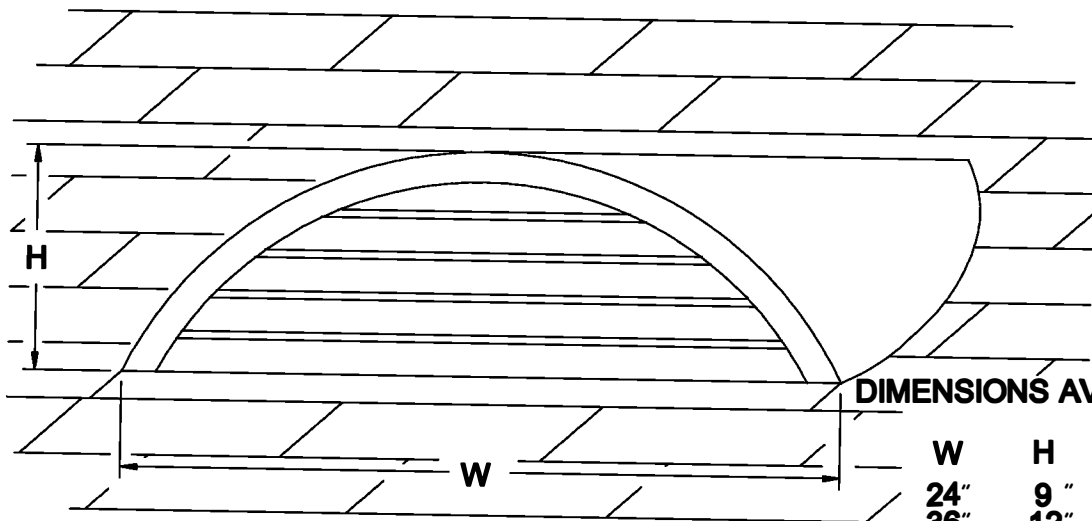
SPECIFY EXACT ROOF PITCH.

OTHER:

INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

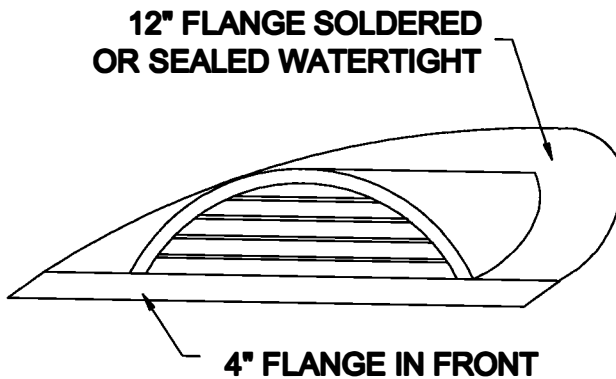
COPPER CRAFT
A EURAMAX COMPANY

LOUVER DORMER EYEBROW

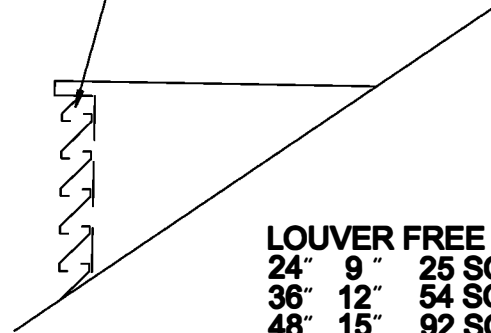


DIMENSIONS AVAILABLE:

W	H	LOUVER DEPTH:
24"	9"	2"
36"	12"	2"
48"	15"	3"
54"	18"	3"
72"	24"	3"
90"	30"	4"



LOUVERS W/ BUG SCREEN SET BACK FROM FACE



LOUVER FREE AREA:

24"	9"	25 SQ. IN.
36"	12"	54 SQ. IN.
48"	15"	92 SQ. IN.
54"	18"	104 SQ. IN.
72"	24"	189 SQ. IN.
90"	30"	279 SQ. IN.

AVAILABLE MATERIALS:

COPPER FREEDOM GRAY COPPER
PREFINISHED ALUMINUM/ STEEL

PREWEATHERED ZINC
PAINT GRIP STEEL

PATINA COPPER

INSTALLATION:

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING
IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:

SPECIFY EXACT ROOF PITCH.

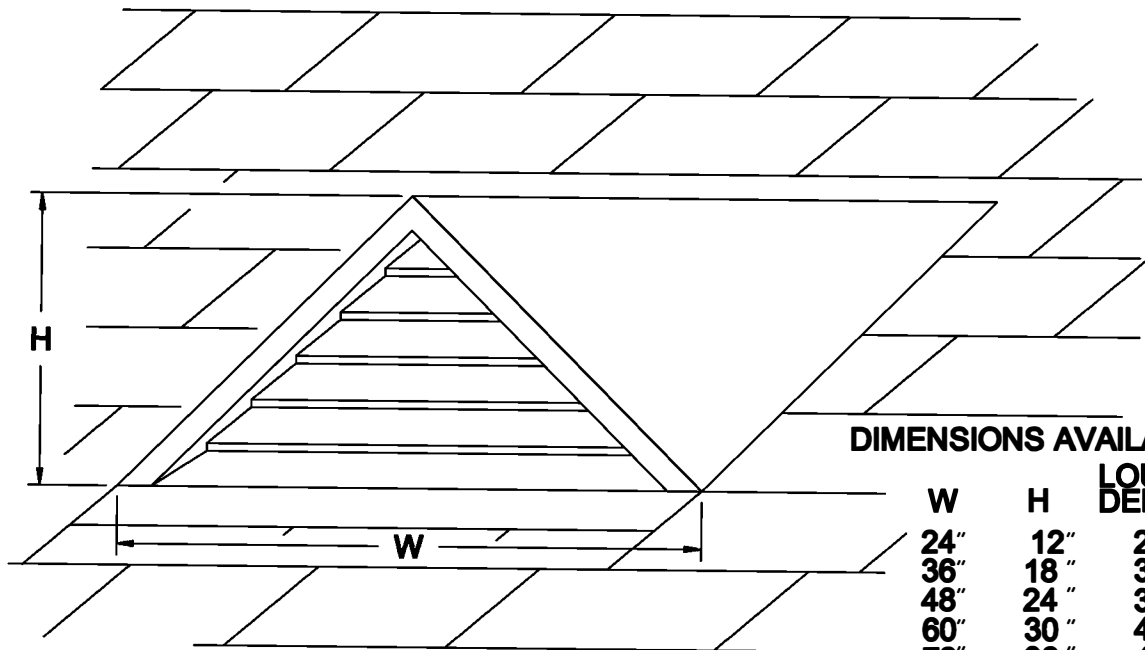
OTHER:

INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

REV. 7/14

COPPER CRAFT
A EURAMAX COMPANY

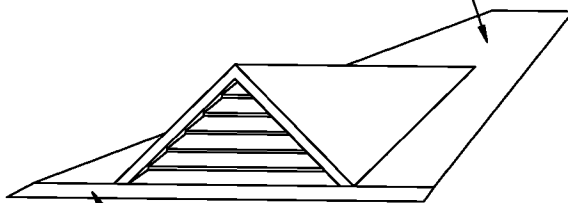
LOUVER DORMER GABLE



DIMENSIONS AVAILABLE:

W	H	LOUVER DEPTH:
24"	12"	2"
36"	18"	3"
48"	24"	3"
60"	30"	4"
72"	36"	4"
84"	42"	4"
96"	48"	4"

**12" FLANGE SOLDERED
OR SEALED WATERTIGHT**



4" FLANGE IN FRONT

**LOUVERS W/ BUG SCREEN
SET BACK FROM FACE**



LOUVER FREE AREA:

24"	12"	20 SQ. IN.
36"	18"	52 SQ. IN.
48"	24"	112 SQ. IN.
60"	30"	174 SQ. IN.
72"	36"	227 SQ. IN.
84"	42"	289 SQ. IN.
96"	48"	420 SQ. IN.

AVAILABLE MATERIALS:

COPPER FREEDOM GRAY COPPER
PREFINISHED ALUMINUM/ STEEL

PREWEATHERED ZINC PATINA COPPER
PAINT GRIP STEEL

REV. 7/14

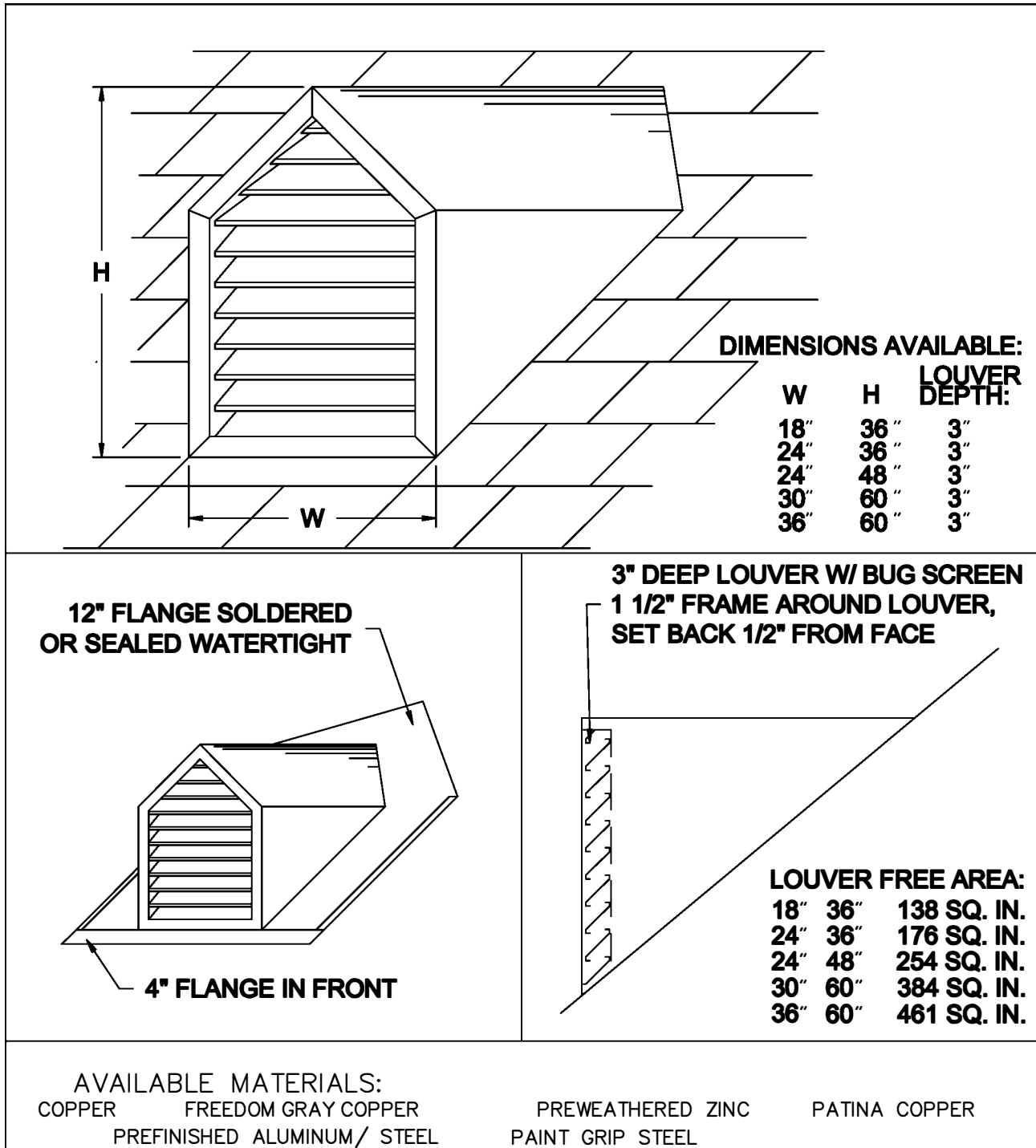
INSTALLATION: MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION: SPECIFY EXACT ROOF PITCH.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

LOUVER DORMER GABLE TOP



REV. 7/14

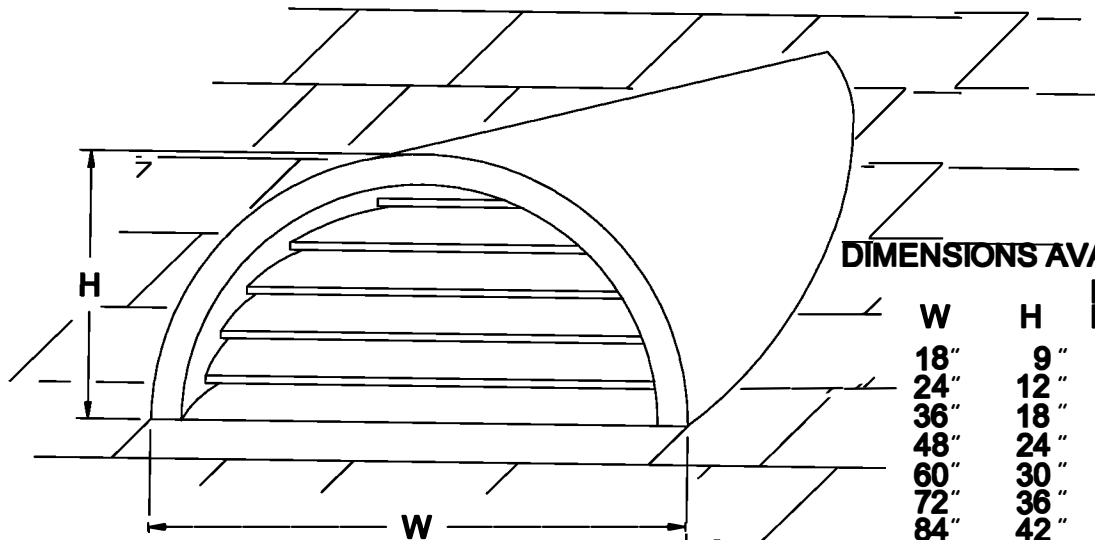
INSTALLATION: MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

ORDER INFORMATION: SPECIFY EXACT ROOF PITCH.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

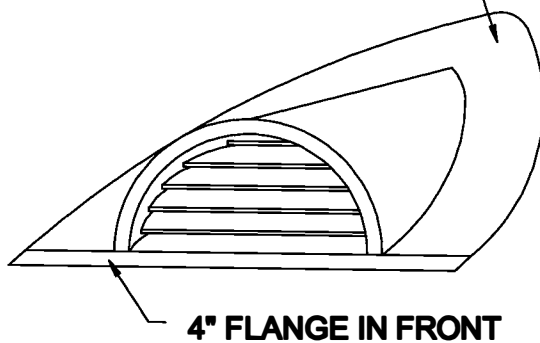
LOUVER DORMER HALF ROUND



DIMENSIONS AVAILABLE:

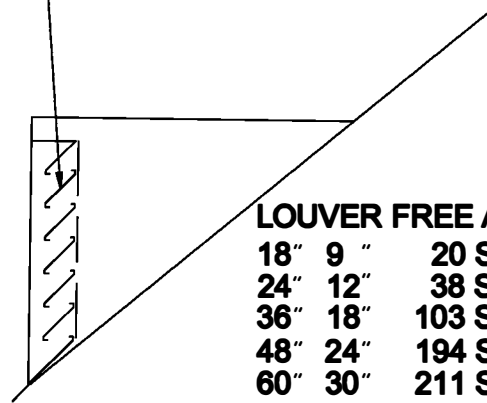
W	H	LOUVER DEPTH:
18"	9"	2"
24"	12"	2"
36"	18"	3"
48"	24"	3"
60"	30"	4"
72"	36"	4"
84"	42"	4"
96"	48"	4"

**12" FLANGE SOLDERED
OR SEALED WATERTIGHT**



4" FLANGE IN FRONT

**LOUVER BLADES W/ BUG
SCREEN, SET BACK FROM FACE**



LOUVER FREE AREA:

18"	9"	20 SQ. IN.
24"	12"	38 SQ. IN.
36"	18"	103 SQ. IN.
48"	24"	194 SQ. IN.
60"	30"	211 SQ. IN.
72"	36"	342 SQ. IN.
84"	42"	530 SQ. IN.
96"	48"	754 SQ. IN.

AVAILABLE MATERIALS:

COPPER FREEDOM GRAY COPPER
PREFINISHED ALUMINUM/ STEEL

PREWEATHERED ZINC
PAINT GRIP STEEL

PATINA COPPER

REV. 7/14

INSTALLATION:

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:

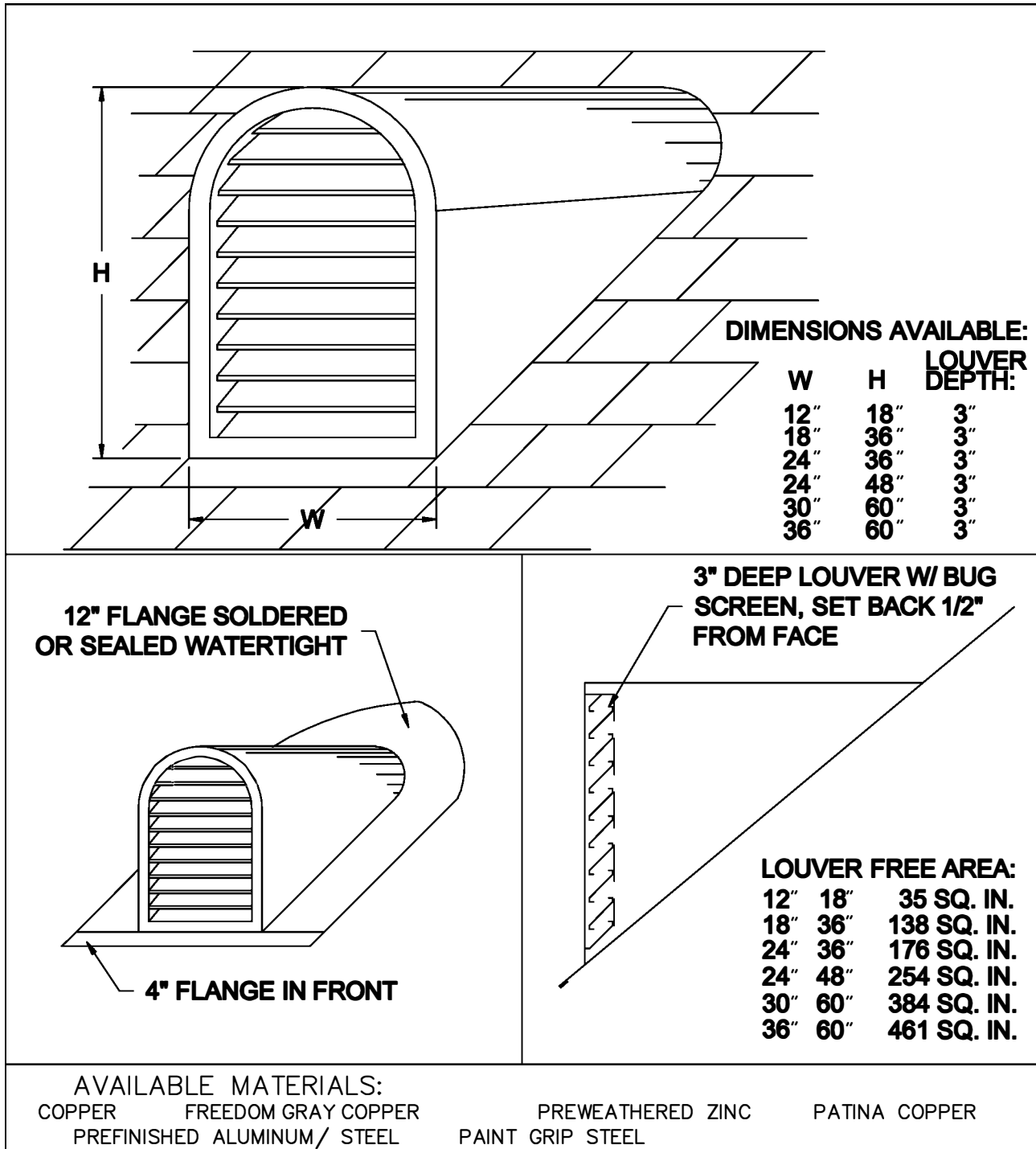
SPECIFY EXACT ROOF PITCH.

OTHER:

INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

LOUVER DORMER ROUND TOP



REV. 7/14

INSTALLATION:

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:

SPECIFY EXACT ROOF PITCH.

OTHER:

INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

CopperCraft Louvers

BRIEF PRODUCT SPECIFICATION



CopperCraft louvers are an effective way to add ventilation, decreasing cooling costs in warmer months. CopperCraft's louvers can be tailored to fit a wide variety of applications for residential and commercial projects.

- Standard and custom designs are available.
- Hand-crafted units shipped ready to install.
- Drainable louver blades are available in square and rectangular profiles.



Our construction engineers are ready to help bring your design from concept to reality with professional project consultation. We work with customers to create the best project plans for all types of projects.

CopperCraft.com
800.486.2723

MANUFACTURER DESCRIPTION

- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- **Telephone:** 800.486.2723
- **Email:** info@CopperCraft.com
- **Website:** CopperCraft.com

AVAILABLE MATERIALS

16 oz. Copper	20 oz. Copper	Patina Copper	Vm Zinc
Steel	Aluminum	Galvanized	Rhenzink

*Materials vary by profile.

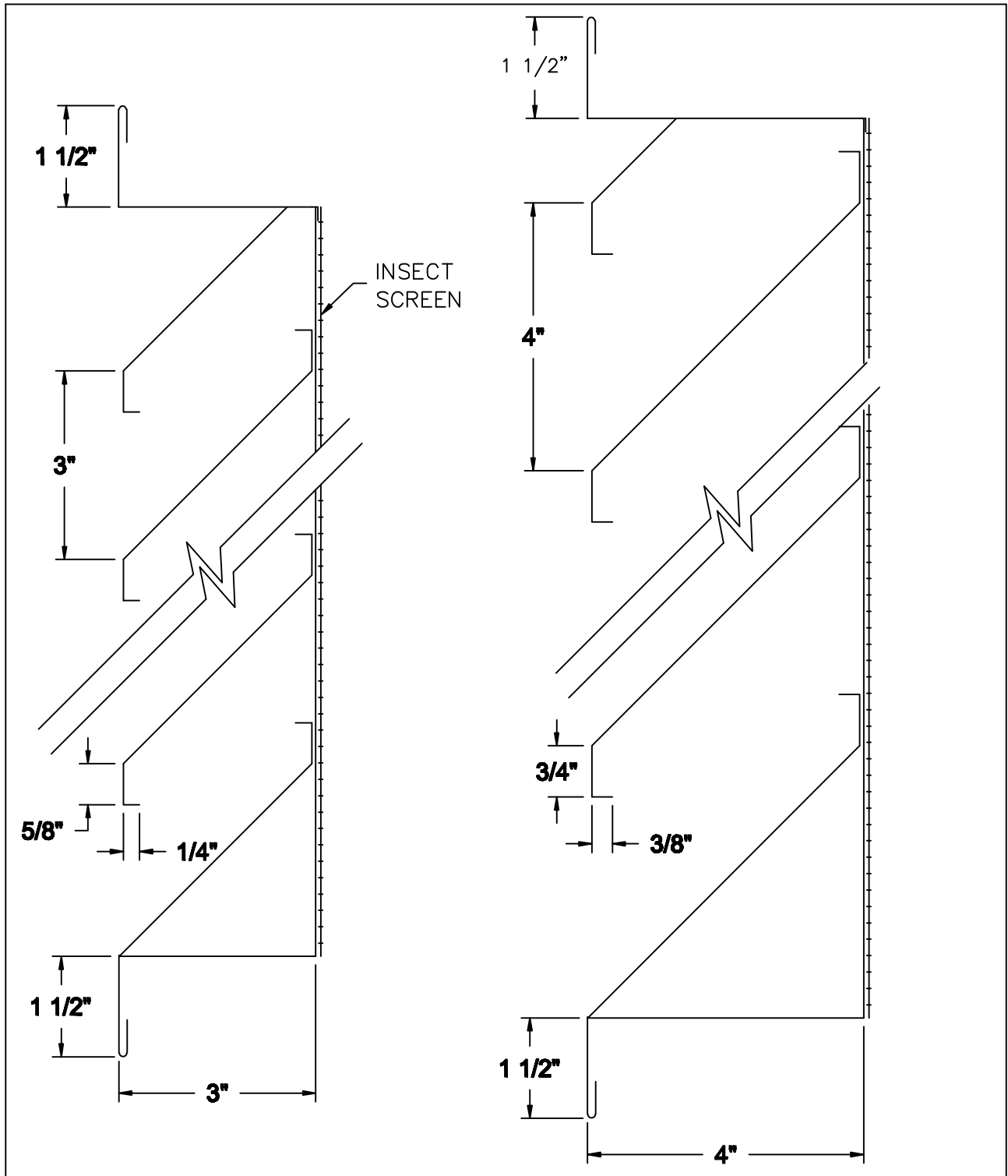
MATERIAL STANDARDS

Copper	ASTM B370	Copper sheet and strip for building materials
Pre-Patina Copper	ASTM B370/B882	Pre-patina copper sheet and strip for building materials
Freedom Gray Copper	ASTM A240/A240m	Revere's exacting internal specifications
Continental Bronze	ASTM B370	Copper sheet and strip for building materials, that has been oxidized to a uniform to a brown-black/statuary finish.
Vm Zinc	ASTM B69-11	Architectural zinc type 1
Rhenzink	ASTM B69-08	Standard spec for rolled zinc
Aluminum	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
	ASTM B209-6	Standard specification for aluminum and aluminum-alloy sheet and plate.
Galvanized/Galvaneal	ASTM A653/A653m-11	Standard specification for steel sheet zinc-coated (galvanized) or zinc-iron alloy-coated (galvannealed) by the hot dip process
Steel	ASTM A792/A792m-03	Standard specification for steel sheet, 55% aluminum-zinc alloy-coated by the hot dip process

PRODUCT INSTALLATION

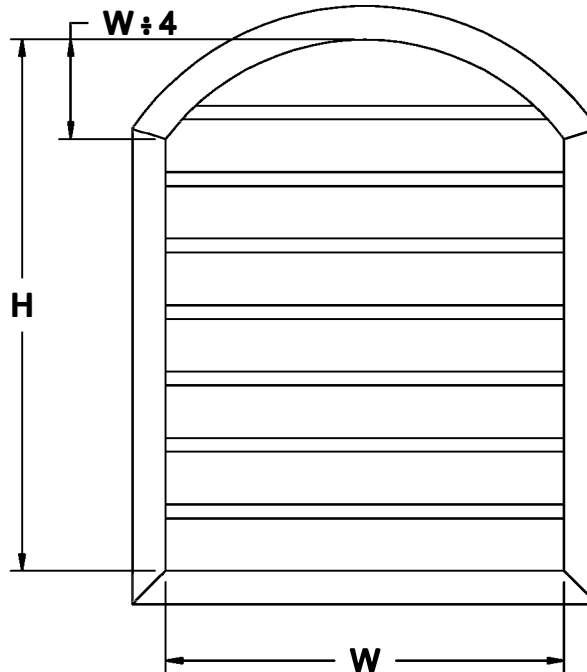
For specific installation instructions, visit CopperCraft.com/products

LOUVER SECTION



REV. 7/14

LOUVER ARCHTOP



DIMENSIONS AVAILABLE:	W	H	FREE AREA:
	18"	24"	122.9 SQ. IN.
	18"	36"	200.6 SQ. IN.
	24"	36"	261.7 SQ. IN.
	24"	48"	365.4 SQ. IN.

AVAILABLE MATERIALS:

COPPER	FREEDOM GRAY COPPER	PREWEATHERED ZINC	PATINA COPPER
PREFINISHED ALUMINUM/ STEEL	PAINT GRIP STEEL		

REV. 7/14

WEIGHT: VARIES

INSTALLATION: USE IN VERTICAL APPLICATION ONLY. LOUVER IS SOLDERED WATERTIGHT AROUND FLANGE. OPENING SHOULD BE 1/2" LARGER THAN LOUVER ALL AROUND.

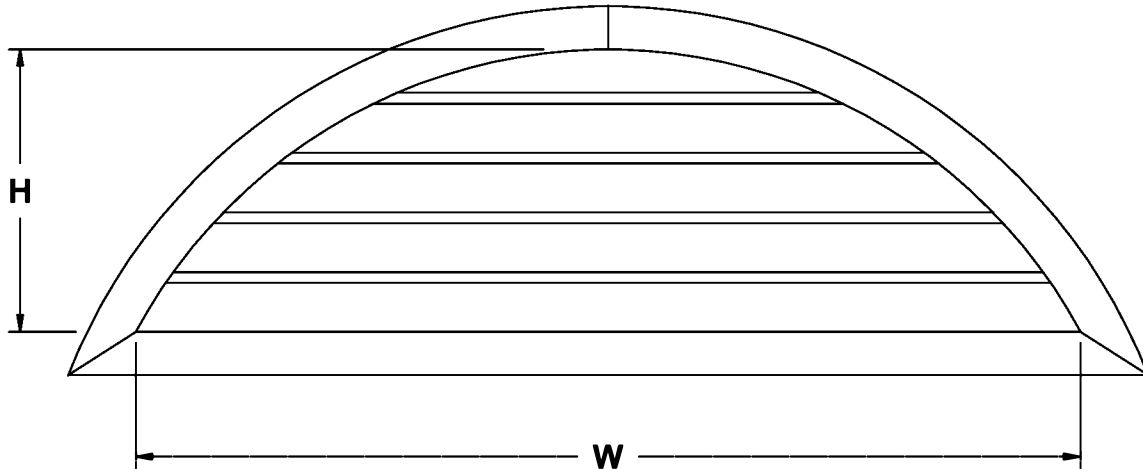
OTHER INFORMATION: ABOVE DIMENSIONS DO NOT INCLUDE 1-1/2" FLANGE.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

8-08

LOUVER EYEBROW



DIMENSIONS AVAILABLE:	W	H	FREE AREA:
	24"	9"	31.6 SQ. IN.
	36"	12"	73.2 SQ. IN.
	48"	15"	132.7 SQ. IN.
	54"	18"	192.6 SQ. IN.
	72"	24"	368.1 SQ. IN.

AVAILABLE MATERIALS:

COPPER	FREEDOM GRAY COPPER	PREWEATHERED ZINC	PATINA COPPER
PREFINISHED ALUMINUM/ STEEL	PAINT GRIP STEEL		

REV. 7/14

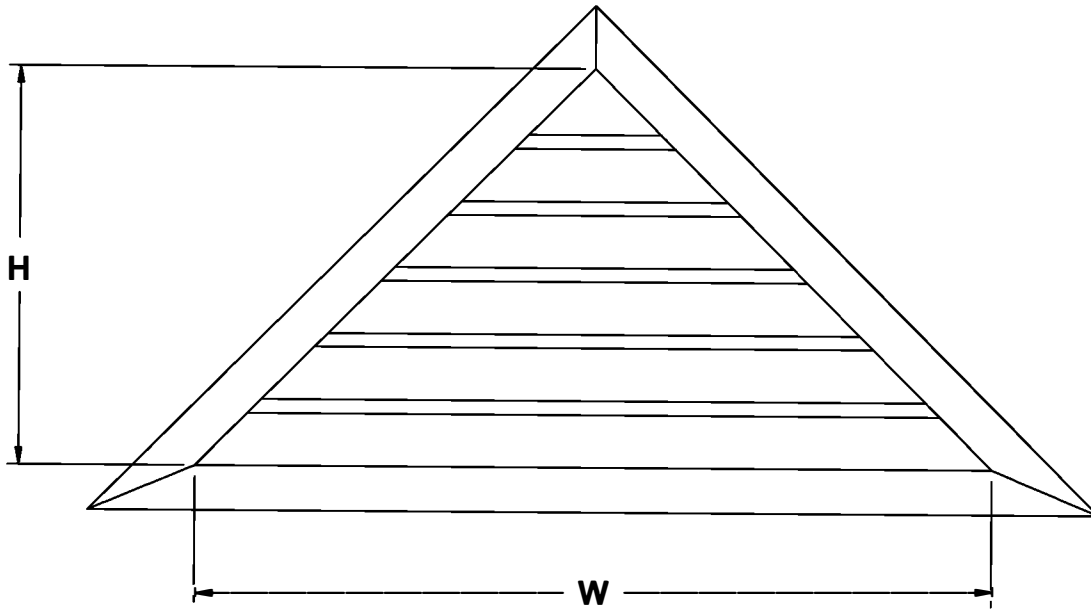
WEIGHT: VARIES

INSTALLATION: USE IN VERTICAL APPLICATION ONLY. LOUVER IS SOLDERED WATERTIGHT AROUND FLANGE. OPENING SHOULD BE 1/2" LARGER THAN LOUVER ALL AROUND.

OTHER INFORMATION: ABOVE DIMENSIONS DO NOT INCLUDE 1-1/2" FLANGE.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

LOUVER GABLE



DIMENSIONS AVAILABLE:	W	H	FREE AREA:
	24"	12"	27.1 SQ. IN.
	36"	18"	77.6 SQ. IN.
	48"	24"	154 SQ. IN.
	60"	30"	256.3 SQ. IN.
	72"	36"	384.6 SQ. IN.

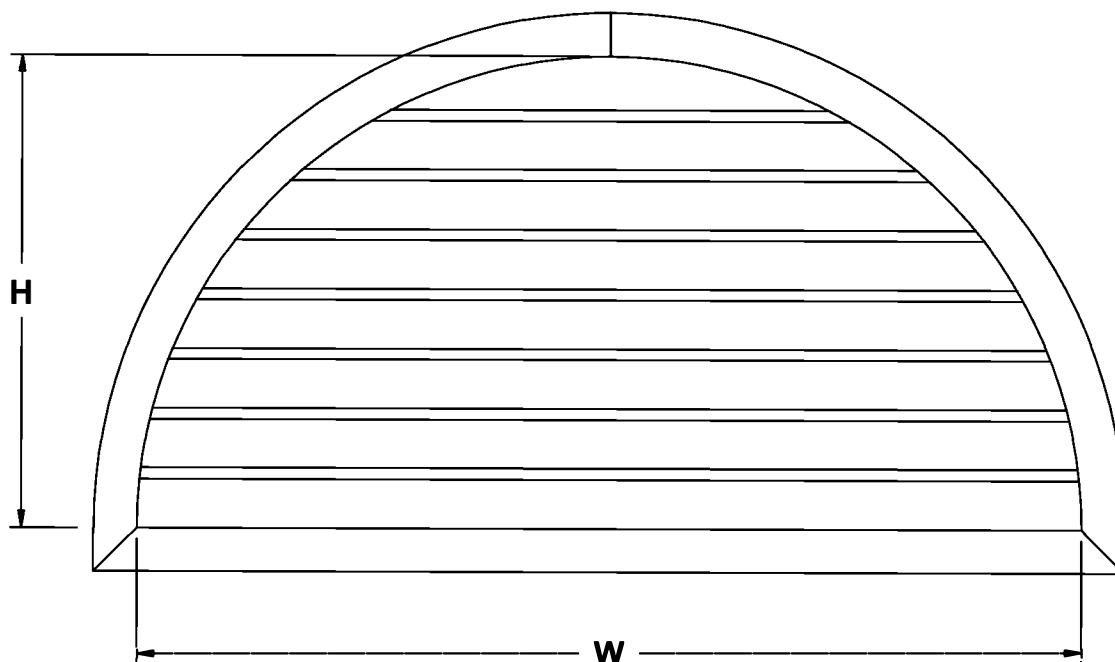
AVAILABLE MATERIALS:

COPPER	FREEDOM GRAY COPPER	PREWEATHERED ZINC	PATINA COPPER
PREFINISHED ALUMINUM/ STEEL		PAINT GRIP STEEL	

REV. 7/14

WEIGHT:	VARIES
INSTALLATION:	USE IN VERTICAL APPLICATION ONLY. LOUVER IS SOLDERED WATERTIGHT AROUND FLANGE. OPENING SHOULD BE 1/2" LARGER THAN LOUVER ALL AROUND.
OTHER INFORMATION:	ABOVE DIMENSIONS DO NOT INCLUDE 1-1/2" FLANGE.
OTHER:	INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

LOUVER HALF ROUND



DIMENSIONS AVAILABLE:	W	H	FREE AREA:
	18"	9"	20 SQ. IN.
	24"	12"	54.6 SQ. IN.
	36"	18"	142.4 SQ. IN.
	48"	24"	270.9 SQ. IN.
	60"	30"	439.9 SQ. IN.
	72"	36"	649.8 SQ. IN.

AVAILABLE MATERIALS:

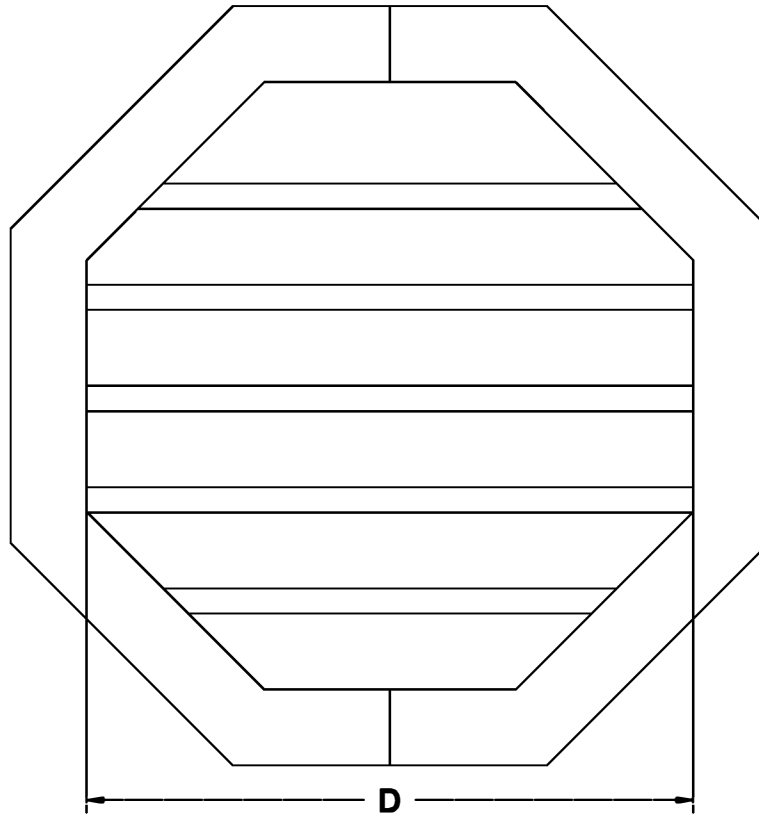
COPPER	FREEDOM GRAY COPPER	PREWEATHERED ZINC	PATINA COPPER
PREFINISHED ALUMINUM/ STEEL	PAINT GRIP STEEL		

REV. 7/14

WEIGHT:	VARIES
INSTALLATION:	USE IN VERTICAL APPLICATION ONLY. LOUVER IS SOLDERED WATERTIGHT AROUND FLANGE. OPENING SHOULD BE 1/2" LARGER THAN LOUVER ALL AROUND.
OTHER INFORMATION:	ABOVE DIMENSIONS DO NOT INCLUDE 1-1/2" FLANGE.
OTHER:	INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

LOUVER

octagonal



DIMENSIONS AVAILABLE:	DIA	FREE AREA:
	12 "	32.8 SQ. IN.
	18 "	81.6 SQ. IN.
	24 "	151.1 SQ. IN.
	36 "	351.9 SQ. IN.
	48 "	634.5 SQ. IN.

AVAILABLE MATERIALS:

COPPER	FREEDOM GRAY COPPER	PREWEATHERED ZINC	PATINA COPPER
PREFINISHED ALUMINUM	PAINT GRIP STEEL		

WEIGHT: VARIES

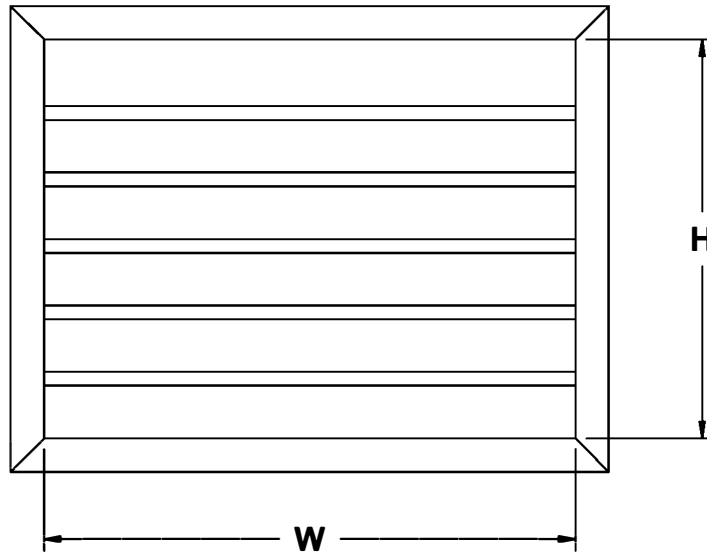
INSTALLATION: USE IN VERTICAL APPLICATION ONLY. LOUVER IS SOLDERED WATERTIGHT AROUND FLANGE. OPENING SHOULD BE 1/2" LARGER THAN LOUVER ALL AROUND.

OTHER INFORMATION: ABOVE DIMENSIONS DO NOT INCLUDE 1-1/2" FLANGE.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

LOUVER RECTANGLE



DIMENSIONS AVAILABLE:	W	H	FREE AREA:
	12"	12 "	38.9 SQ. IN.
	18"	18 "	97.2 SQ. IN.
	24"	18 "	129.6 SQ. IN.
	24"	24"	181.4 SQ. IN.
	36"	18 "	194.4 SQ. IN.
	36"	24"	272.2 SQ. IN.
	36"	36"	427.7 SQ. IN.
	48"	24"	362.9 SQ. IN.
	48"	48"	777.6 SQ. IN.

AVAILABLE MATERIALS:

COPPER	FREEDOM GRAY COPPER	PREWEATHERED ZINC	PATINA COPPER
PREFINISHED ALUMINUM/ STEEL	PAINT GRIP STEEL		

REV. 7/14

WEIGHT: VARIES

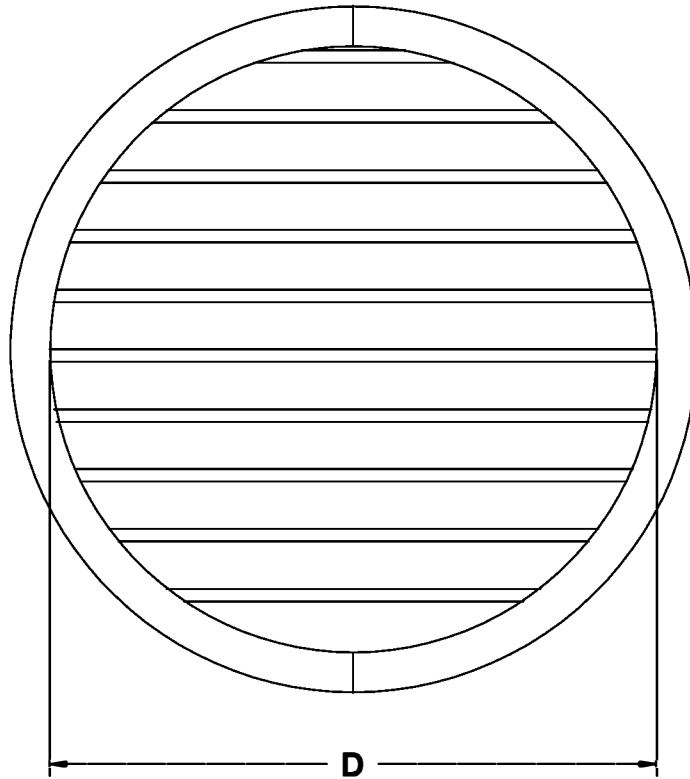
INSTALLATION: USE IN VERTICAL APPLICATION ONLY. LOUVER IS SOLDERED WATERTIGHT AROUND FLANGE. OPENING SHOULD BE 1/2" LARGER THAN LOUVER ALL AROUND.

OTHER INFORMATION: ABOVE DIMENSIONS DO NOT INCLUDE 1-1/2" FLANGE.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

LOUVER ROUND



DIMENSIONS AVAILABLE:	DIA	FREE AREA:
	12 "	32.8 SQ. IN.
	18 "	81.6 SQ. IN.
	24 "	151.1 SQ. IN.
	36 "	351.9 SQ. IN.
	48 "	634.5 SQ. IN.

AVAILABLE MATERIALS:

COPPER	FREEDOM GRAY COPPER	PREWEATHERED ZINC	PATINA COPPER
PREFINISHED ALUMINUM/ STEEL	PAINT GRIP STEEL		

REV. 7/14

WEIGHT: VARIES

INSTALLATION: USE IN VERTICAL APPLICATION ONLY. LOUVER IS SOLDERED WATERTIGHT AROUND FLANGE. OPENING SHOULD BE 1/2" LARGER THAN LOUVER ALL AROUND.

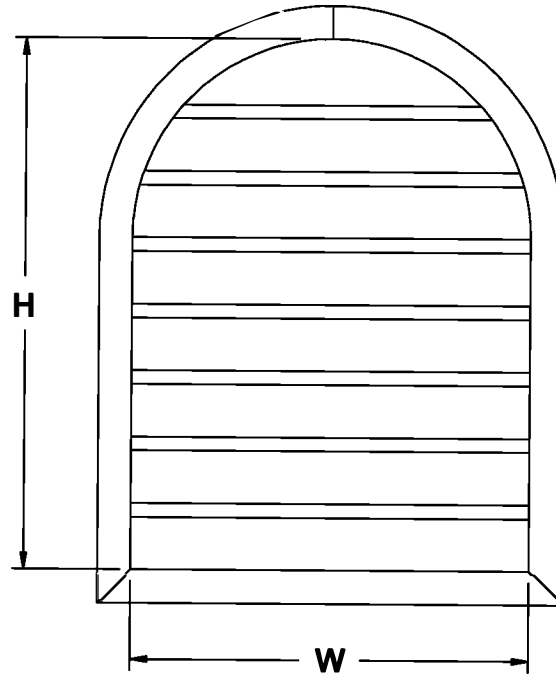
OTHER INFORMATION: ABOVE DIMENSIONS DO NOT INCLUDE 1-1/2" FLANGE.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

8-06

LOUVER ROUNDTOP



DIMENSIONS AVAILABLE:	W	H	FREE AREA:
	18"	24"	122.9 SQ. IN.
	18"	36"	200.6 SQ. IN.
	24"	36"	261.7 SQ. IN.
	24"	48"	365.4 SQ. IN.

AVAILABLE MATERIALS:

COPPER	FREEDOM GRAY COPPER	PREWEATHERED ZINC	PATINA COPPER
PREFINISHED ALUMINUM/ STEEL		PAINT GRIP STEEL	

WEIGHT: VARIES

INSTALLATION: USE IN VERTICAL APPLICATION ONLY. LOUVER IS SOLDERED WATERTIGHT AROUND FLANGE. OPENING SHOULD BE 1/2" LARGER THAN LOUVER ALL AROUND.

OTHER INFORMATION: ABOVE DIMENSIONS DO NOT INCLUDE 1-1/2" FLANGE.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

REV. 7/14

COPPER CRAFT
A EURAMAX COMPANY

CopperCraft Cupolas

BRIEF PRODUCT SPECIFICATION



CopperCraft offers a quality line of standard cupolas to fit a wide variety of projects. These standard models can be constructed with either louvers or glazing windows, depending on your desired function.

- Standard and custom designs are available.
- Hand-crafted units shipped ready to install.



Our construction engineers are ready to help bring your design from concept to reality with professional project consultation. We work with customers to create the best project plans for all types of projects.

CopperCraft.com
800.486.2723

MANUFACTURER DESCRIPTION

- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- **Telephone:** 800.486.2723
- **Email:** info@CopperCraft.com
- **Website:** CopperCraft.com

AVAILABLE MATERIALS

16 oz. Copper	20 oz. Copper	Patina Copper	Vm Zinc
Steel	Aluminum	Galvanized	Rhenzink

*Materials vary by profile.

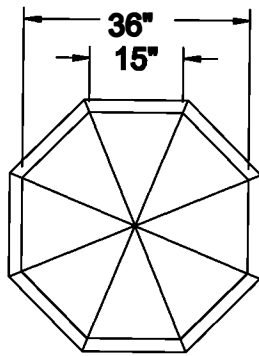
MATERIAL STANDARDS

Copper	ASTM B370	Copper sheet and strip for building materials
Pre-Patina Copper	ASTM B370/B882	Pre-patina copper sheet and strip for building materials
Freedom Gray Copper	ASTM A240/A240m	Revere's exacting internal specifications
Continental Bronze	ASTM B370	Copper sheet and strip for building materials, that has been oxidized to a uniform to a brown-black/statuary finish.
Vm Zinc	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
Rhenzink	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
Aluminum	ASTM B209-6	Standard specification for aluminum and aluminum-alloy sheet and plate.
Galvanized/Galvaneal	ASTM A653/A653m-11	Standard specification for steel sheet zinc-coated (galvanized) or zinc-iron alloy-coated (galvannealed) by the hot dip process
Steel	ASTM A792/A792m-03	Standard specification for steel sheet, 55% aluminum-zinc alloy-coated by the hot dip process

PRODUCT INSTALLATION

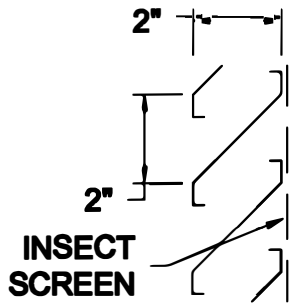
For specific installation instructions, visit CopperCraft.com/products

CUPOLA Highbury



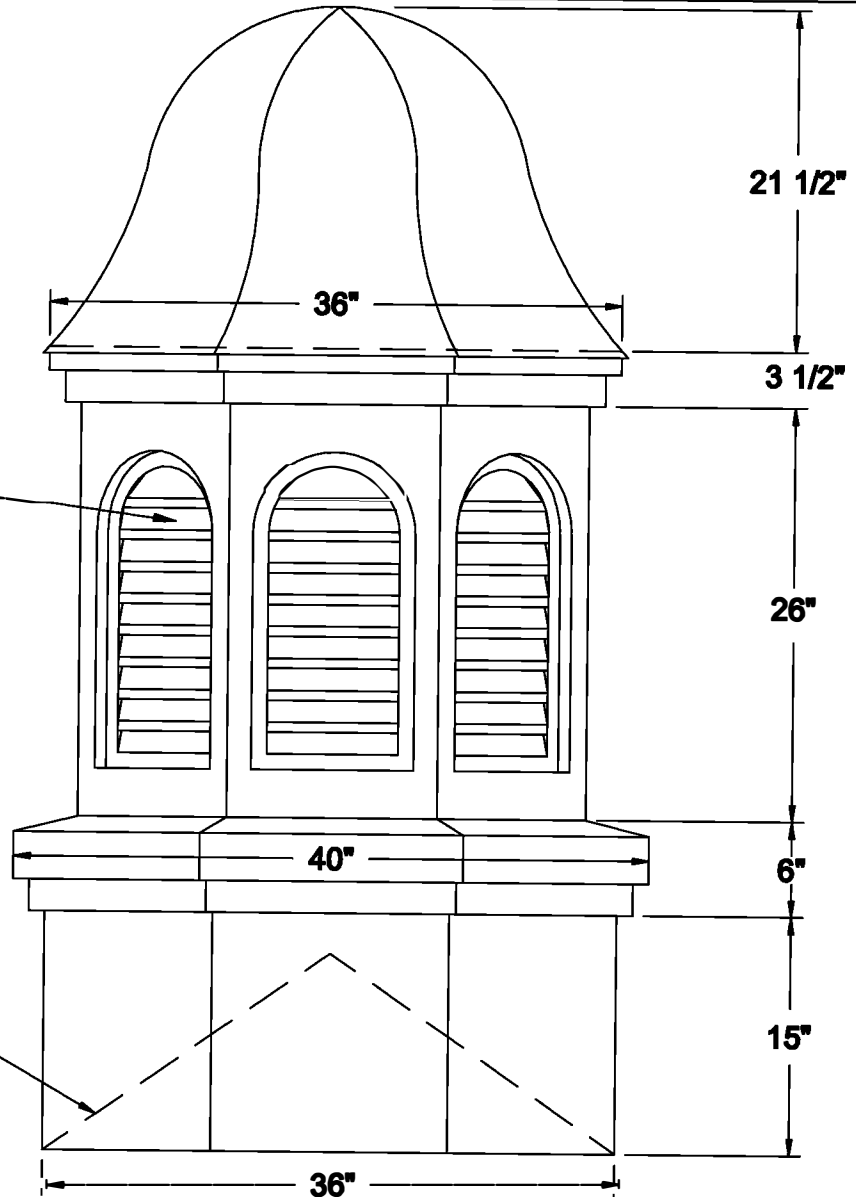
**OCTAGONAL
DESIGN**

**8 1/4" X 18"
LOUVERS**



**INSECT
SCREEN**
**TYPICAL LOUVER
CROSS SECTION**

**OPTIONAL ROOF CUT
IF DESIRED**



FREE AREA: 429 SQ. IN.

AVAILABLE MATERIALS

COPPER

FREEDOM GRAY COPPER

PREWEATHERED ZINC

PAINT GRIP STEEL

WEIGHT: 50 lbs. +/-

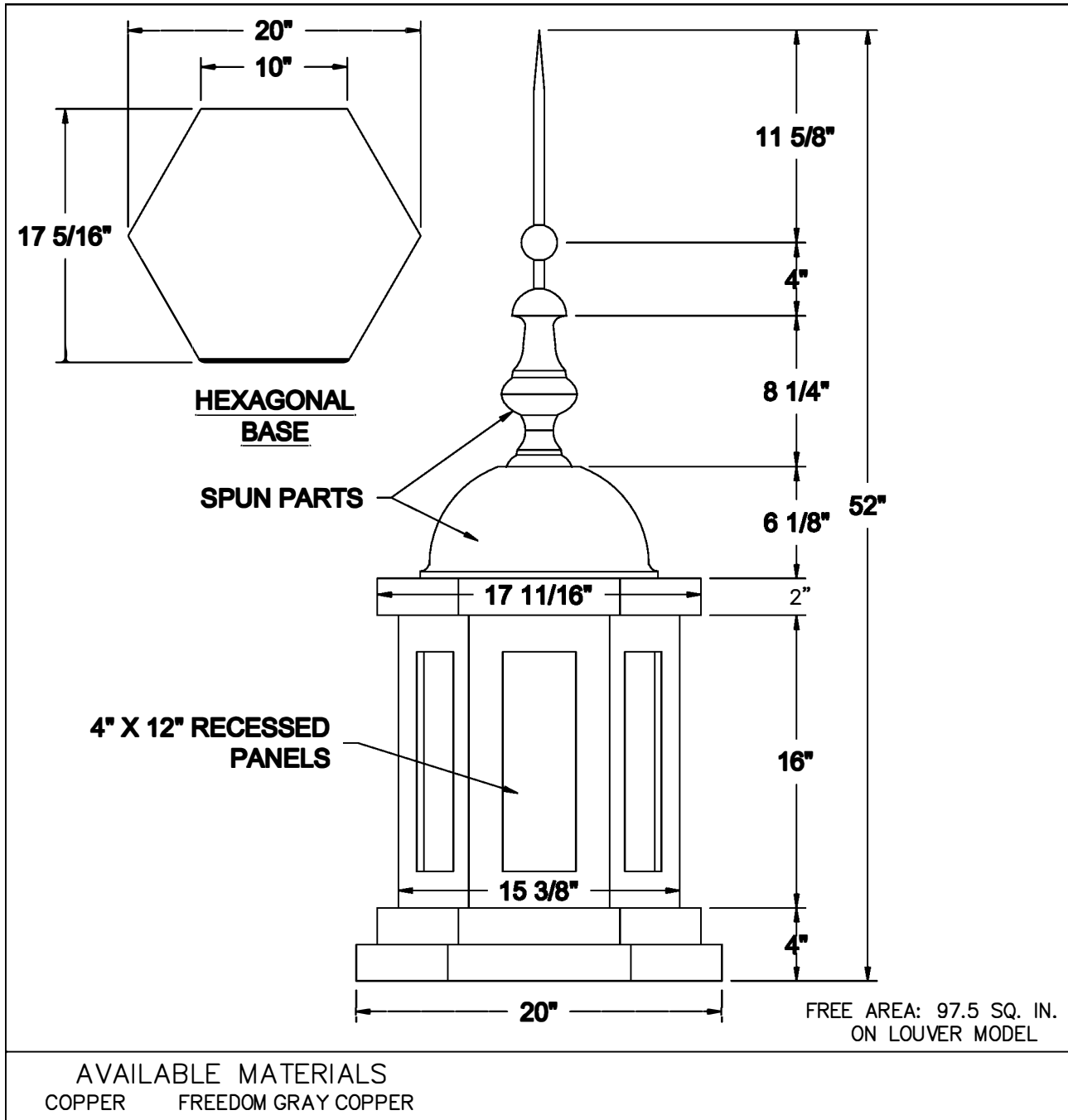
INSTALLATION: 1. FRAME CURB ON ROOF DECK. 2. BUTT LAST ROOF COURSE TO CURB.
3. INSTALL BASE FLASHING INCLUDED (SOME FIELD CUTTING REQUIRED).
4. SET CUPOLA OVER CURB. 5. ATTACH CUPOLA USING FASTENERS PROVIDED.

ORDER INFORMATION: SPECIFY EXACT ROOF PITCH.

OTHER: AVAILABLE WITH WINDOWS OR LOUVERS.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL
ON LOUVER MODEL.

COPPER CRAFT
A EURAMAX COMPANY

CUPOLA NEWCASTLE



WEIGHT: 30 lbs. +/-

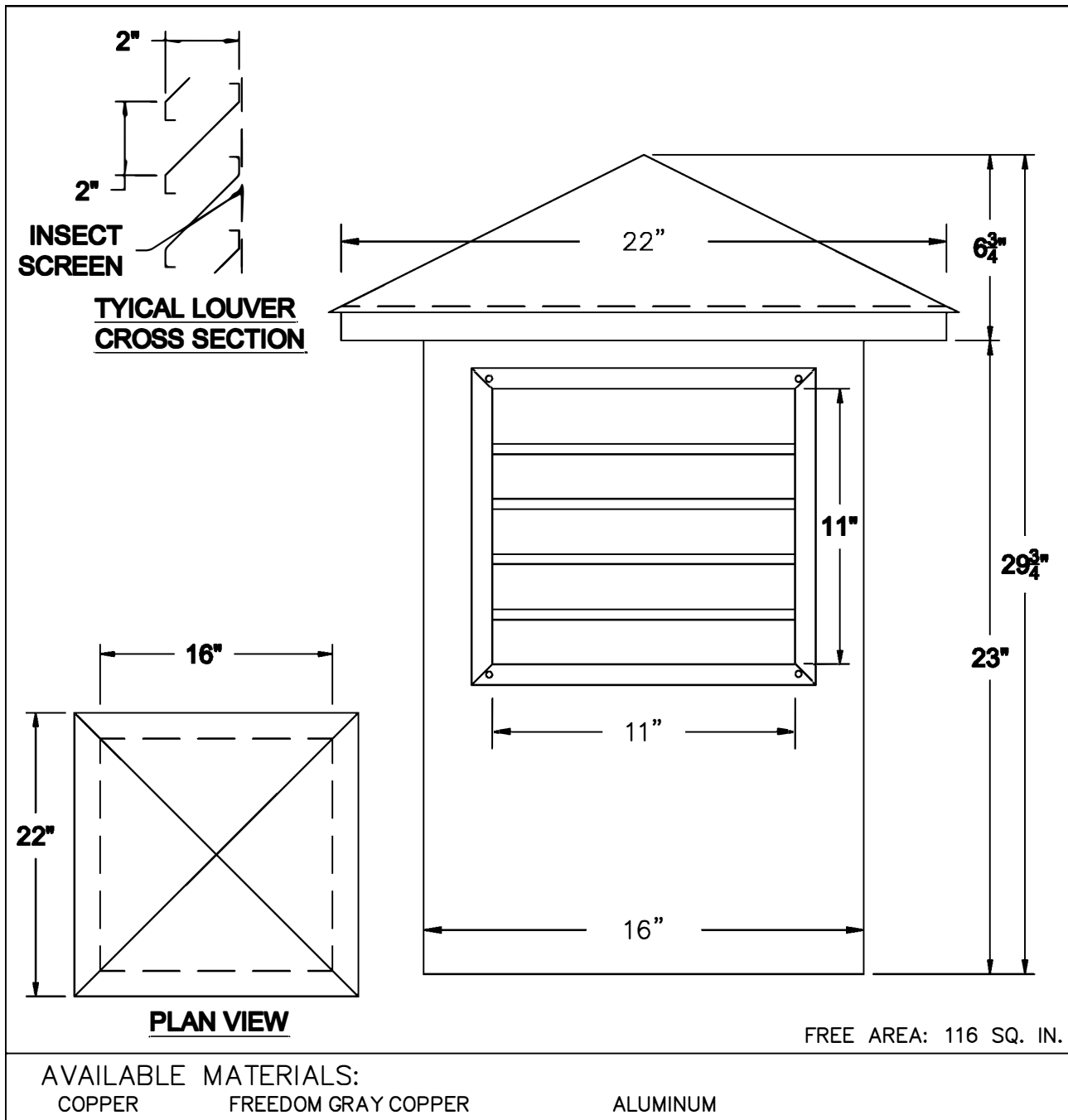
INSTALLATION: 1. FRAME CURB ON ROOF DECK. 2. BUTT LAST ROOF COURSE TO CURB.
3. INSTALL BASE FLASHING INCLUDED (SOME FIELD CUTTING REQUIRED).
4. SET CUPOLA OVER CURB. 5. ATTACH CUPOLA USING FASTENERS PROVIDED.

OTHER INFORMATION: SPECIFY EXACT ROOF PITCH.

OTHER: NEWCASTLE CUPOLA IS STANDARD WITH RECESSED PANELS.
AVAILABLE WITH WINDOWS ,LOUVERS OR SOLID BACK.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL ON LOUVER MODEL.

COPPER CRAFT
A EURAMAX COMPANY

CUPOLA PATRIOT



INSTALLATION:

1. FRAME CURB ON ROOF DECK.
2. BUTT LAST ROOF COURSE TO CURB.
3. INSTALL BASE FLASHING INCLUDED (SOME FIELD CUTTING REQUIRED).
4. SET CUPOLA OVER CURB.
5. ATTACH CUPOLA USING FASTENERS PROVIDED.

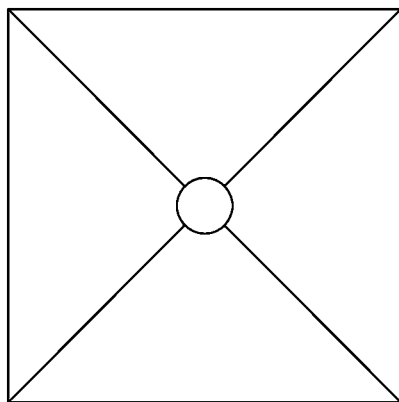
OTHER INFORMATION:

SPECIFY EXACT ROOF PITCH.

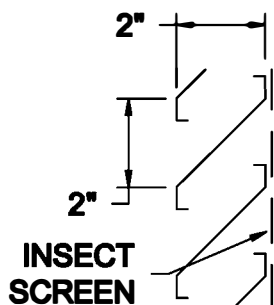
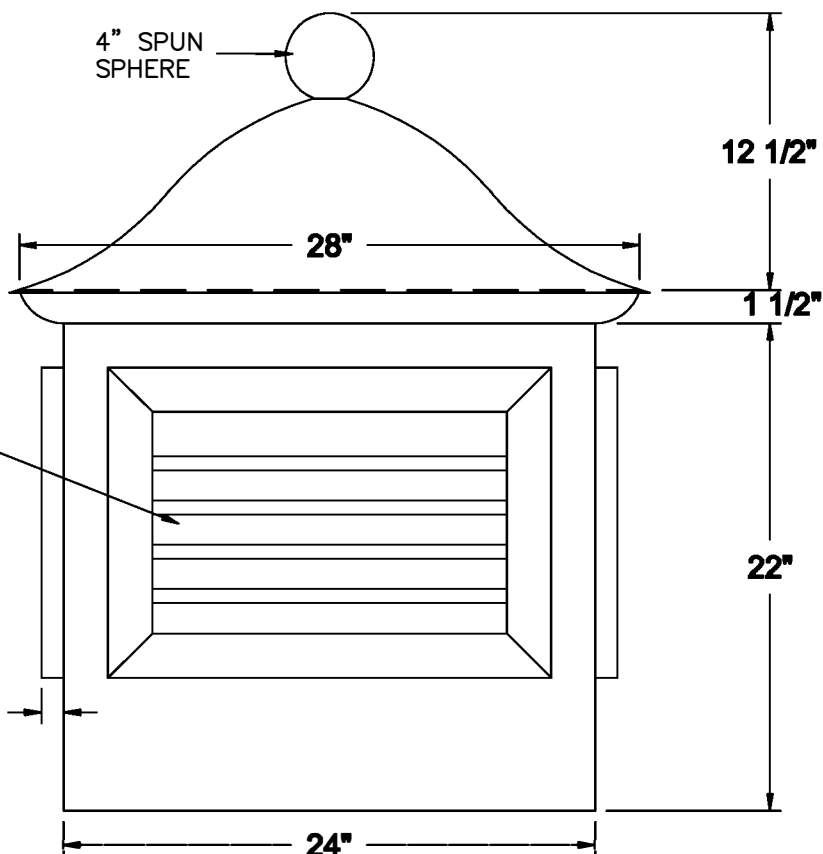
OTHER:

AVAILABLE WITH WINDOWS ,LOUVERS OR SOLID BACK.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL ON LOUVER MODEL.

CUPOLA PICCADILLY



PLAN VIEW



**TYPICAL LOUVER
CROSS SECTION**

FREE AREA: 208 SQ. IN.

AVAILABLE MATERIALS

COPPER

FREEDOM GRAY COPPER

PREWEATHERED ZINC

PAINT GRIP STEEL

WEIGHT:

40 lbs. +/-

INSTALLATION:

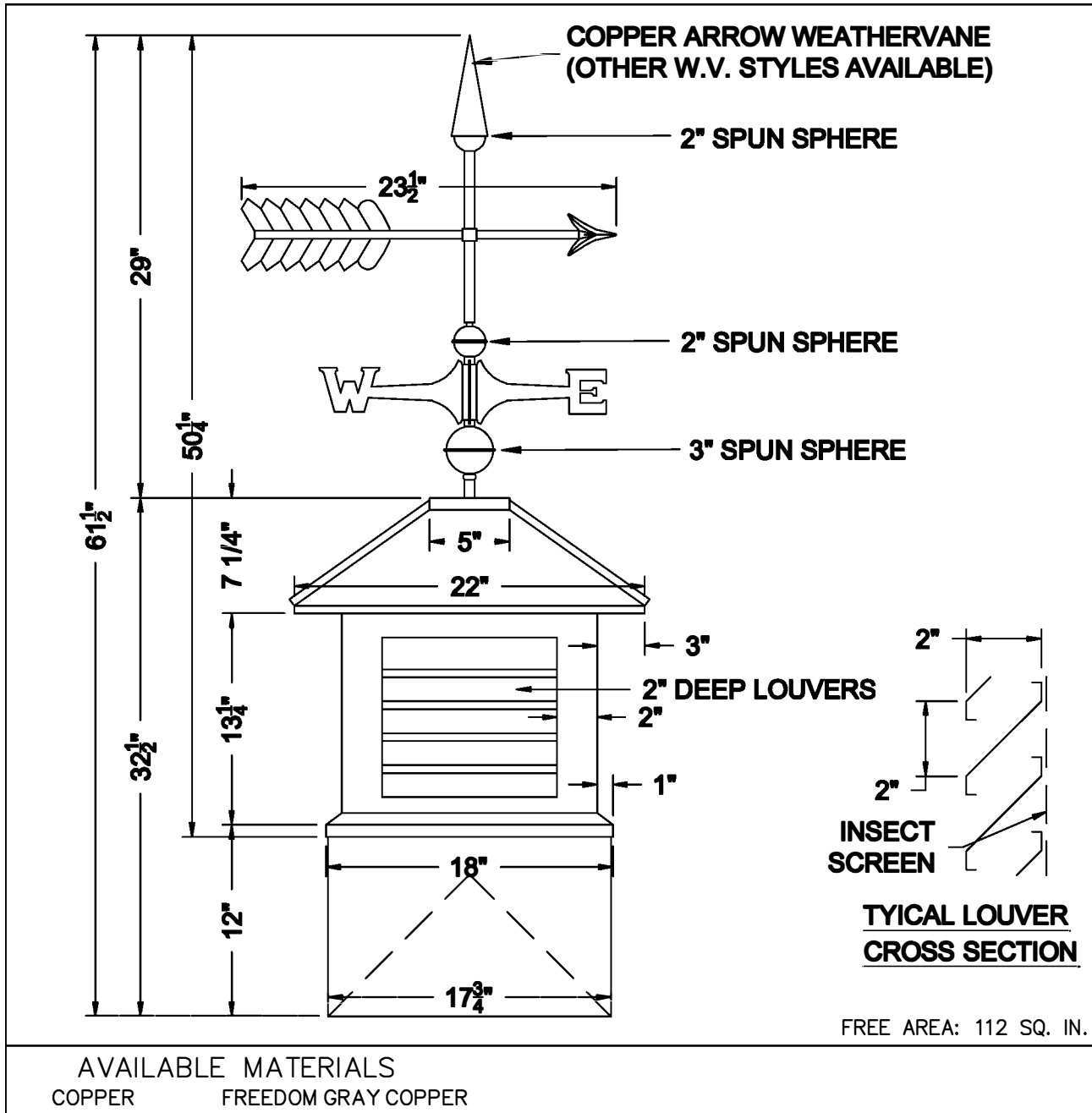
1. FRAME CURB ON ROOF DECK. 2. BUTT LAST ROOF COURSE TO CURB.
3. INSTALL BASE FLASHING PROVIDED (SOME FIELD CUTTING REQUIRED).
4. SET CUPOLA OVER CURB. 5. ATTACH CUPOLA USING FASTENERS PROVIDED.

OTHER:

AVAILABLE WITH WINDOWS OR LOUVERS.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL ON LOUVER MODEL.

COPPER CRAFT
A EURAMAX COMPANY

CUPOLA PIONEER



WEIGHT: 30 lbs. +/-

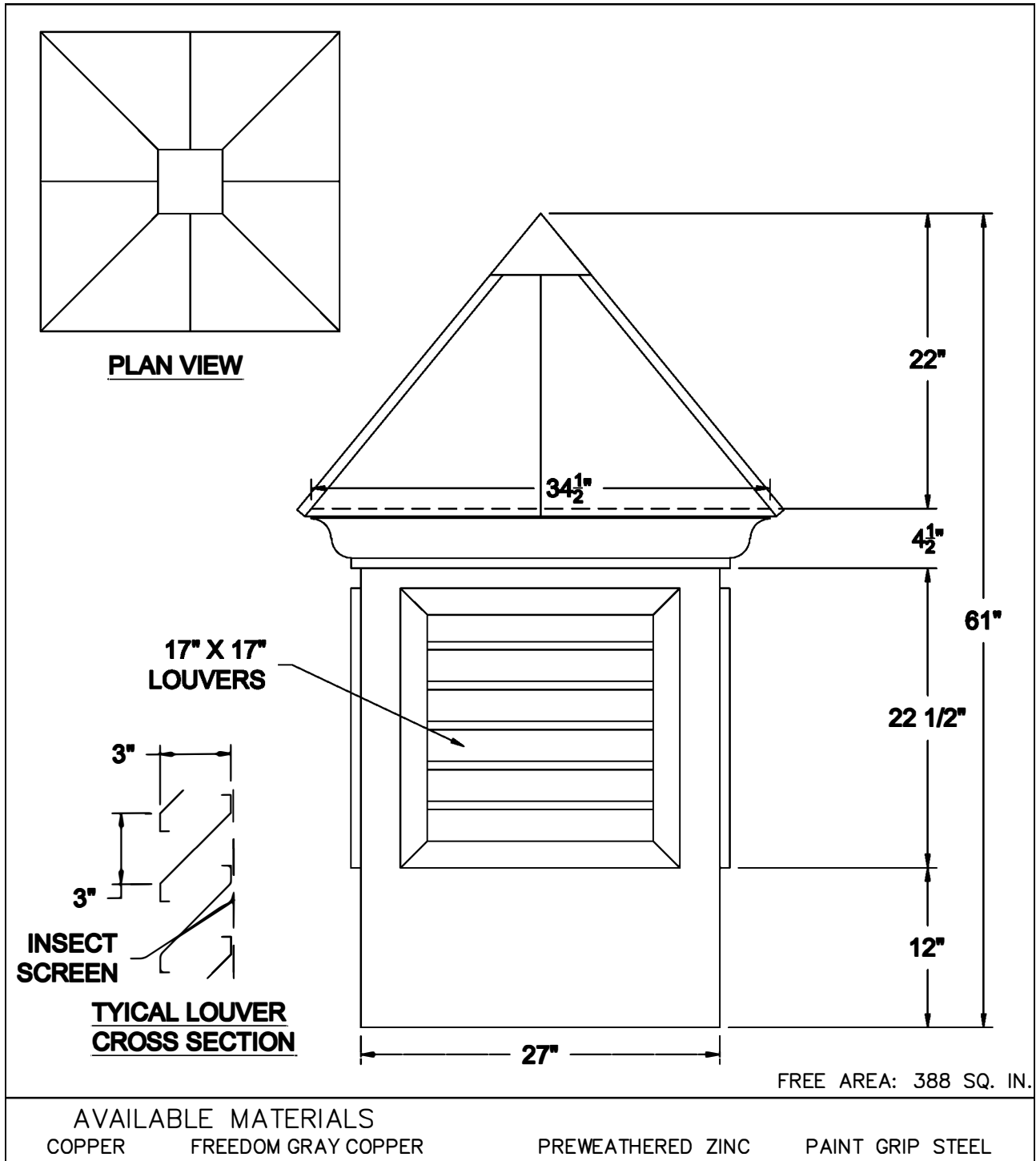
INSTALLATION: 1. FRAME CURB TO ROOF DECK. 2. BUTT LAST ROOF COURSE TO CURB.
3. INSTALL BASE FLASHING PROVIDED (SOME FIELD CUTTING REQUIRED).
4. SET CUPOLA OVER CURB. 5. ATTACH CUPOLA USING FASTENERS PROVIDED.

ORDER INFORMATION: SPECIFY EXACT ROOF PITCH.

OTHER: AVAILABLE WITH WINDOWS OR LOUVERS.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL
ON LOUVER MODEL.

COPPER CRAFT
A EURAMAX COMPANY

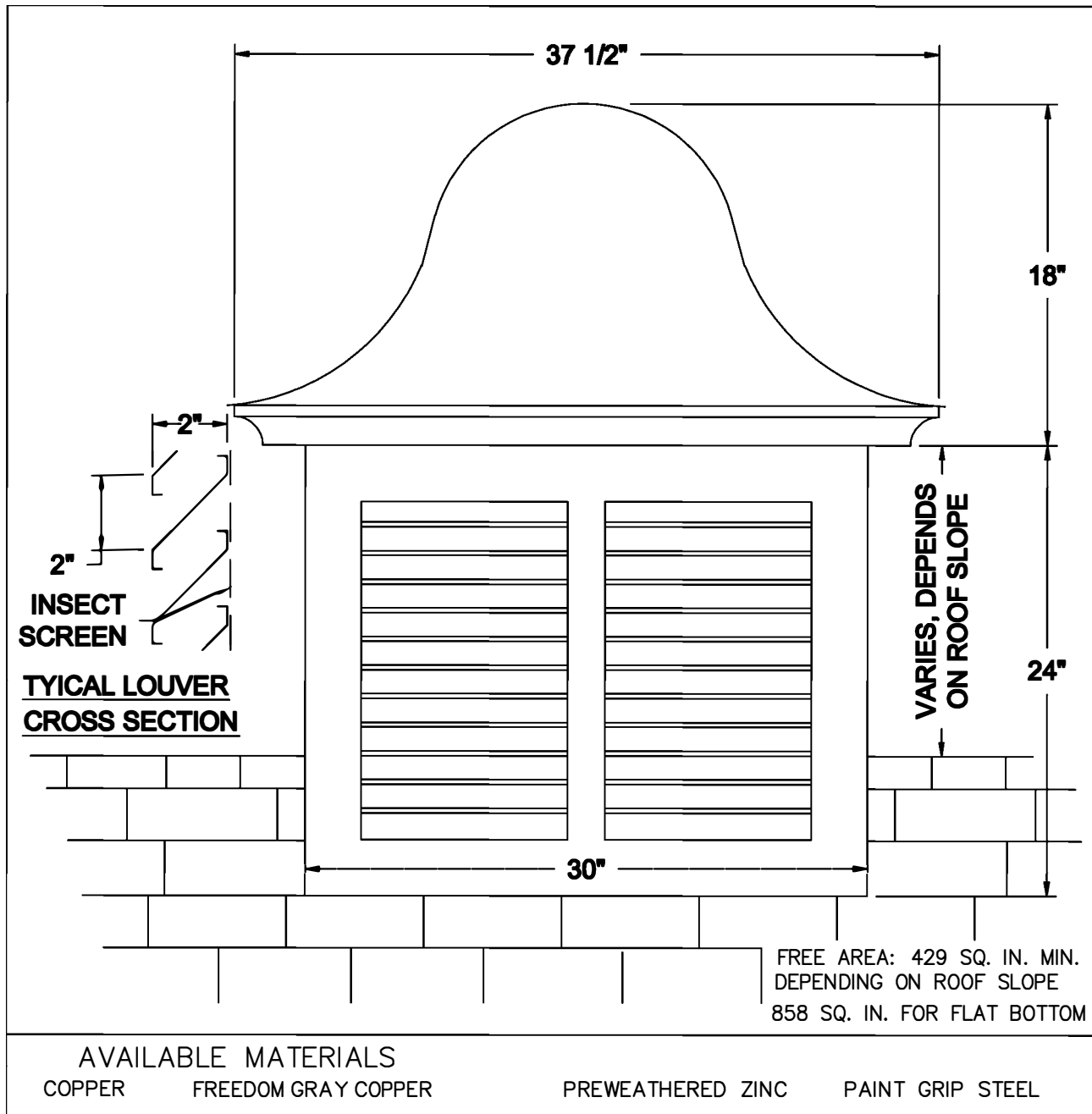
CUPOLA RANKIN



- WEIGHT:** 50 lbs. +/-
- INSTALLATION:**
1. FRAME CURB ON ROOF DECK.
 2. BUTT LAST ROOF COURSE TO CURB.
 3. INSTALL BASE FLASHING INCLUDED (SOME FIELD CUTTING REQUIRED).
 4. SET CUPOLA OVER CURB.
 5. ATTACH CUPOLA USING FASTENERS PROVIDED.
- OTHER:** AVAILABLE WITH WINDOWS OR LOUVERS.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL ON LOUVER MODEL.

COPPER CRAFT 
A EURAMAX COMPANY

CUPOLA SQUIRE



WEIGHT: 50 lbs. +/-

INSTALLATION:

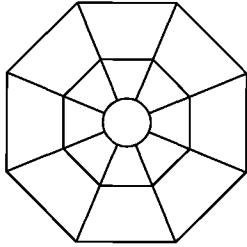
1. FRAME CURB ON ROOF DECK.
2. BUTT LAST ROOF COURSE TO CURB.
3. INSTALL BASE FLASHING INCLUDED (SOME FIELD CUTTING REQUIRED).
4. SET CUPOLA OVER CURB.
5. ATTACH CUPOLA USING FASTENERS PROVIDED.

ORDER INFORMATION: SPECIFY EXACT ROOF PITCH.
CALL FOR PRICING ON PITCHES 12 IN 12 OR GREATER

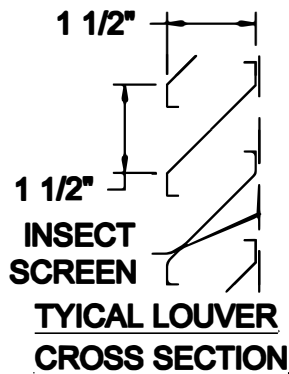
OTHER: AVAILABLE WITH WINDOWS OR LOUVERS.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL
ON LOUVER MODEL.

COPPER CRAFT
A EURAMAX COMPANY

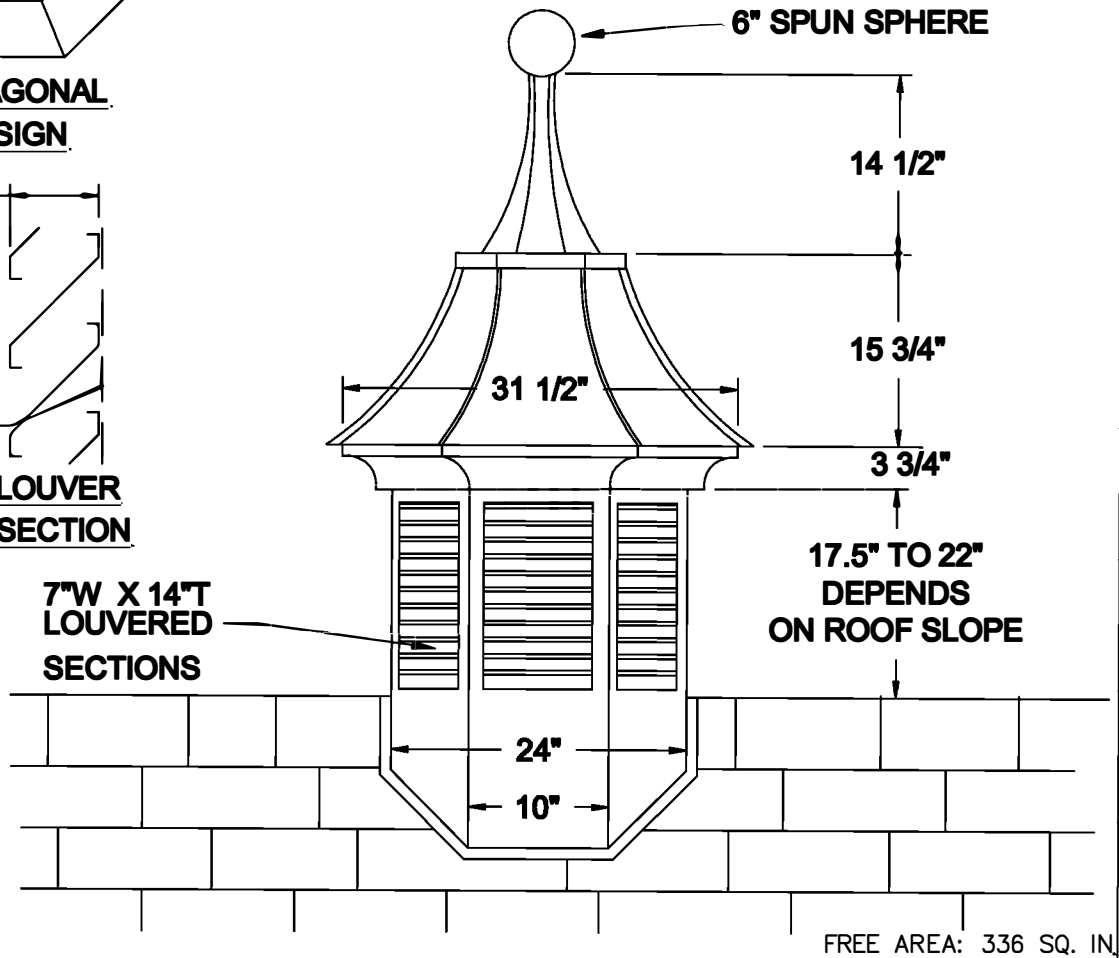
CUPOLA STABLE



**OCTAGONAL
DESIGN**



**7"W X 14"T
LOUVERED
SECTIONS**



AVAILABLE MATERIALS

COPPER

FREEDOM GRAY COPPER

PREWEATHERED ZINC

PAINT GRIP STEEL

WEIGHT: 50 lbs. +/-

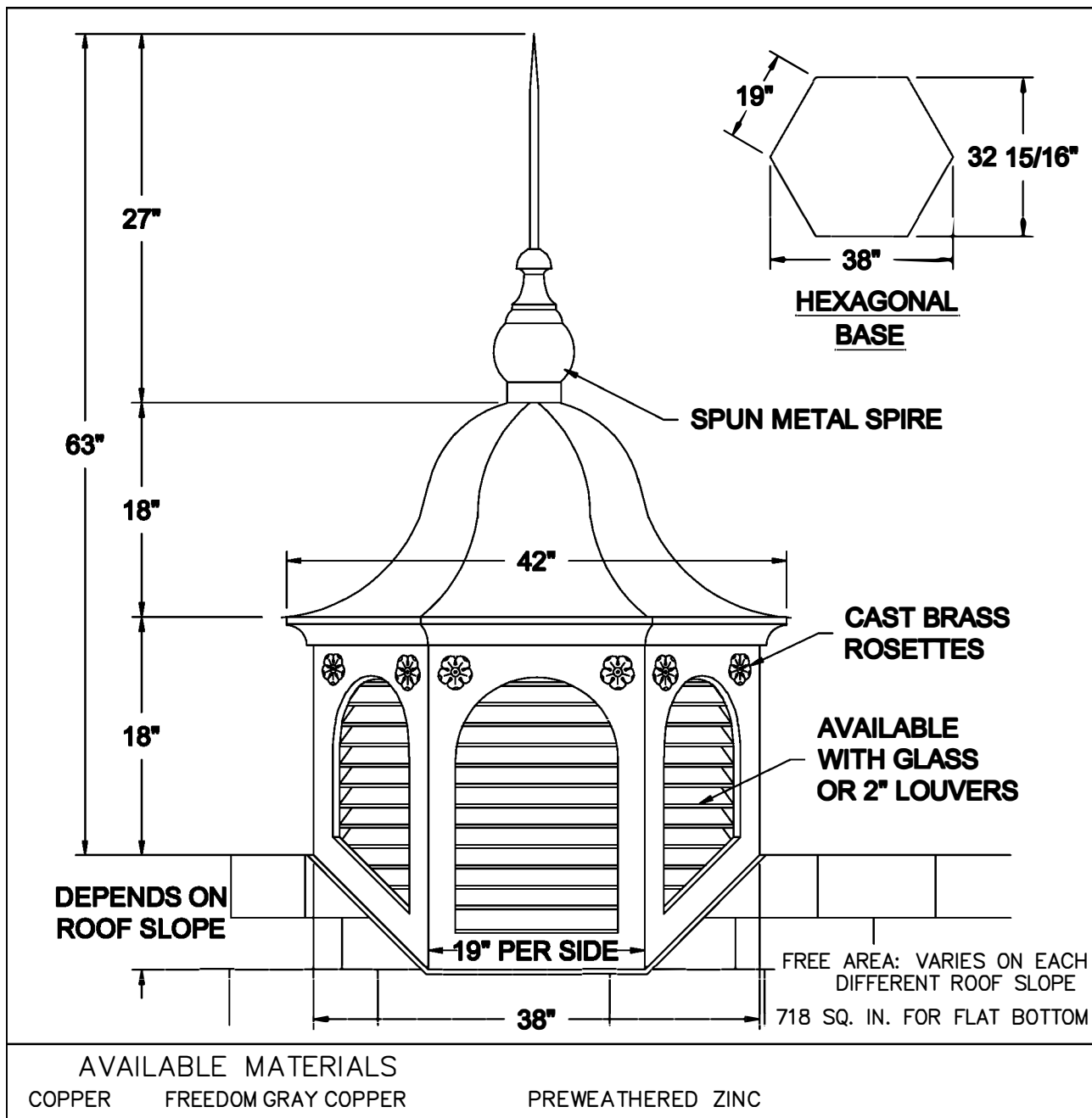
INSTALLATION: 1. FRAME CURB TO ROOF DECK. 2. BUTT LAST ROOF COURSE TO CURB.
3. INSTALL BASE FLASHING INCLUDED (SOME FIELD CUTTING REQUIRED).
4. SET CUPOLA OVER CURB. 5. ATTACH CUPOLA USING FASTENERS PROVIDED.

ORDER INFORMATION: SPECIFY EXACT ROOF PITCH.
CALL FOR PRICING ON PITCHES 12 IN 12 OR GREATER

OTHER: BASE: EIGHT EQUAL SIDES.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL
PROVIDED WITH MOUNTING BRACKETS

COPPER CRAFT
A EURAMAX COMPANY

CUPOLA VICTORIAN



WEIGHT: 50 lbs. +/-

INSTALLATION: 1. FRAME CURB ON ROOF DECK. 2. BUTT LAST ROOF COURSE TO CURB.
3. INSTALL BASE FLASHING INCLUDED (SOME FIELD CUTTING REQUIRED).
4. SET CUPOLA OVER CURB. 5. ATTACH CUPOLA USING FASTENERS PROVIDED.

ORDER INFORMATION: SPECIFY EXACT ROOF PITCH.
CALL FOR PRICING ON PITCHES 12 IN 12 OR GREATER

OTHER: AVAILABLE WITH WINDOWS OR LOUVERS.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL
ON LOUVER MODEL.

COPPER CRAFT
A EURAMAX COMPANY

CopperCraft Chimney Pots and Caps

BRIEF PRODUCT SPECIFICATION



CopperCraft chimney pots and caps play an essential part in protecting chimneys from damaging weather and pests. Our products are building code compliant and are approved for use with leading fireplace manufacturers. These products add an attractive architectural touch.

- Standard chimney pots and caps are available in a range of sizes.
- Hand-crafted units shipped ready to install.
- Standard and custom designs are available.



Our construction engineers are ready to help bring your design from concept to reality with professional project consultation. We work with customers to create the best project plans for all types of projects.

CopperCraft.com
800.486.2723

MANUFACTURER DESCRIPTION

- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- **Telephone:** 800.486.2723
- **Email:** info@CopperCraft.com
- **Website:** CopperCraft.com

AVAILABLE MATERIALS

16 oz. Copper	20 oz. Copper	Patina Copper	Vm Zinc
Steel	Aluminum	Galvanized	Rhenzink

*Materials vary by profile.

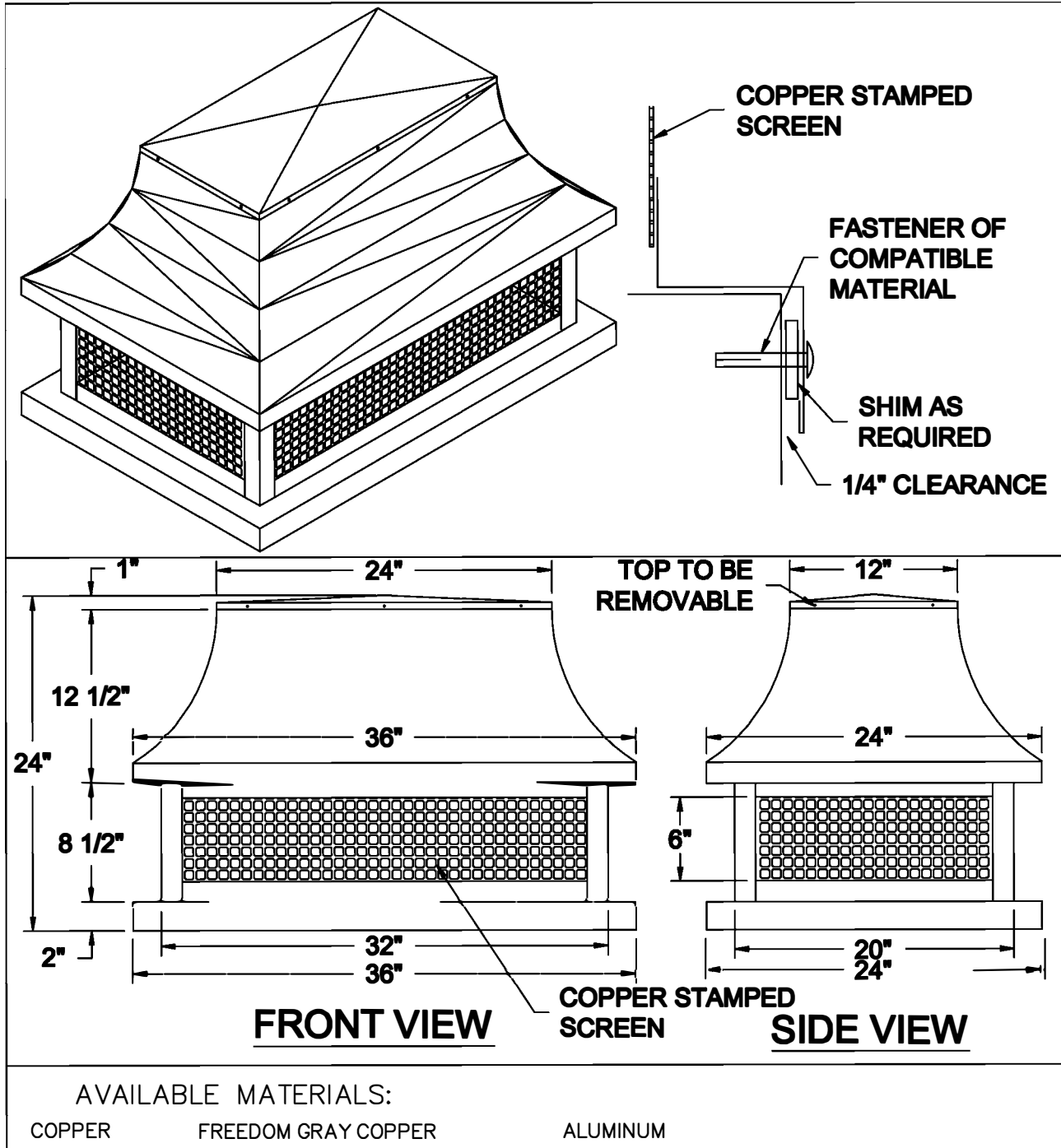
MATERIAL STANDARDS

Copper	ASTM B370	Copper sheet and strip for building materials
Pre-Patina Copper	ASTM B370/B882	Pre-patina copper sheet and strip for building materials
Freedom Gray Copper	ASTM A240/A240m	Revere's exacting internal specifications
Continental Bronze	ASTM B370	Copper sheet and strip for building materials, that has been oxidized to a uniform to a brown-black/statuary finish.
Vm Zinc	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
Rhenzink	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
Aluminum	ASTM B209-6	Standard specification for aluminum and aluminum-alloy sheet and plate.
Galvanized/Galvaneal	ASTM A653/A653m-11	Standard specification for steel sheet zinc-coated (galvanized) or zinc-iron alloy-coated (galvannealed) by the hot dip process
Steel	ASTM A792/A792m-03	Standard specification for steel sheet, 55% aluminum-zinc alloy-coated by the hot dip process

PRODUCT INSTALLATION

For specific installation instructions, visit CopperCraft.com/products

CHIMNEY CAPS THE ASPEN



INSTALLATION:

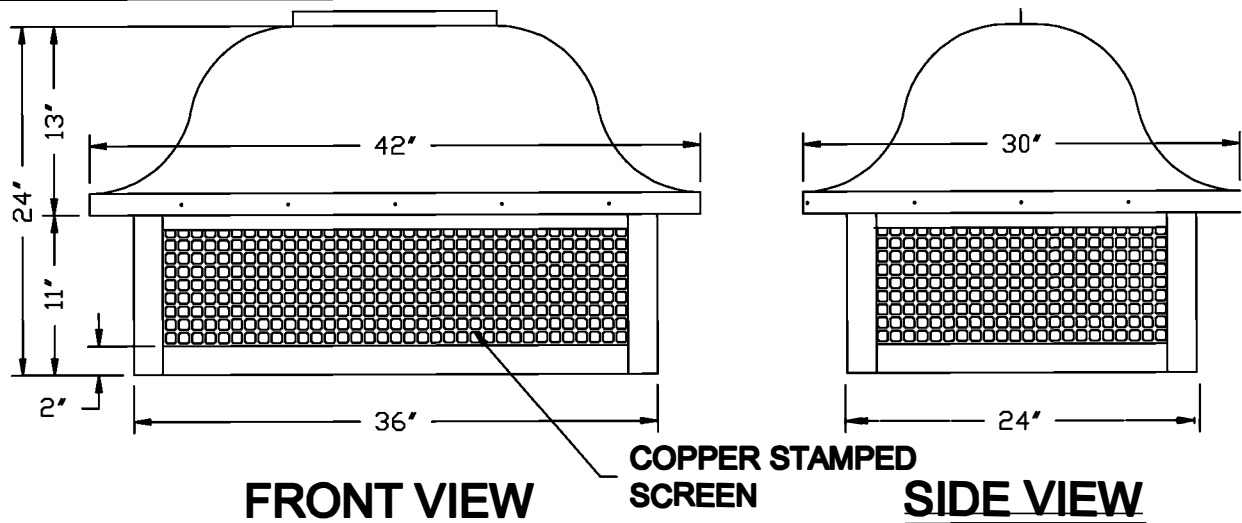
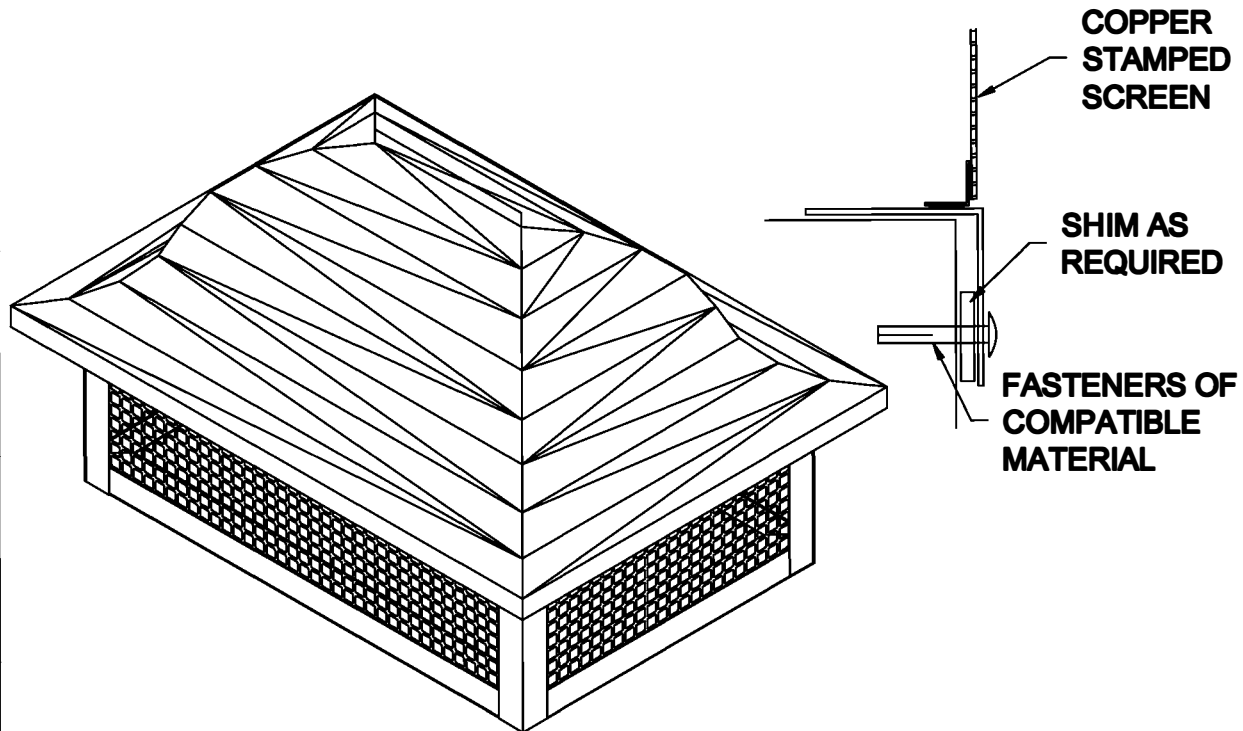
1. SET CHIMNEY CAP OVER CHIMNEY. 2. FASTEN WITH STAINLESS STEEL FASTENERS OR MASONRY ANCHORS TO 2" VERTICAL SIDE.

OTHER INFORMATION:

PROVIDE SIZE AND SHAPE OF CHIMNEY. DIMENSIONS SHOWN ARE STANDARD. OTHER SIZES AVAILABLE. TOP TO BE REMOVABLE FOR CLEANING AND MAINTENANCE.

COPPER CRAFT 
A EURAMAX COMPANY

CHIMNEY CAPS THE LIBERTY



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

ALUMINUM

INSTALLATION:

1. SET CHIMNEY CAP OVER CHIMNEY. 2. FASTEN WITH STAINLESS STEEL FASTENERS OR MASONRY ANCHORS TO 2" VERTICAL SIDE.

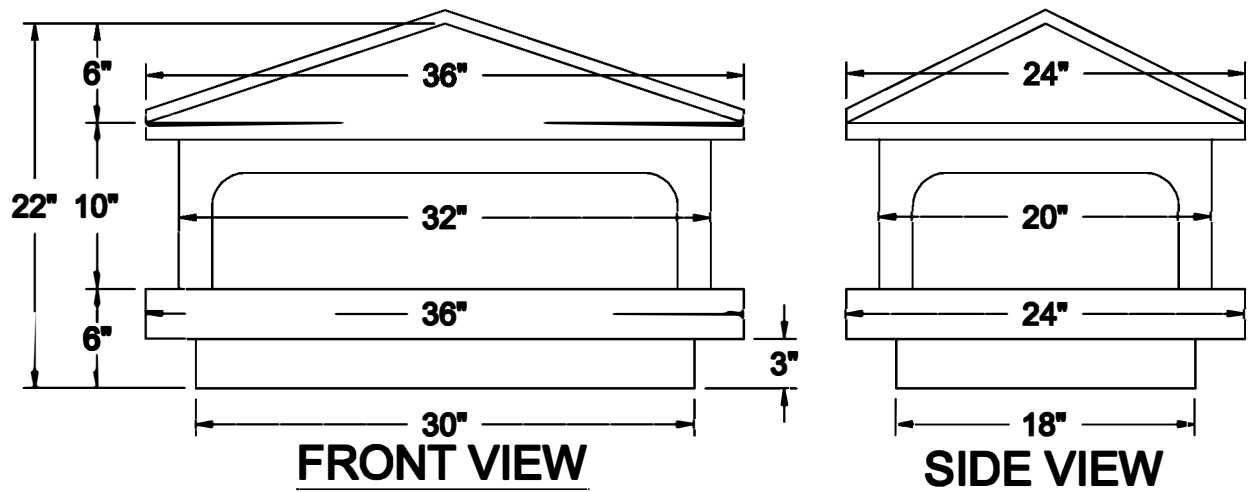
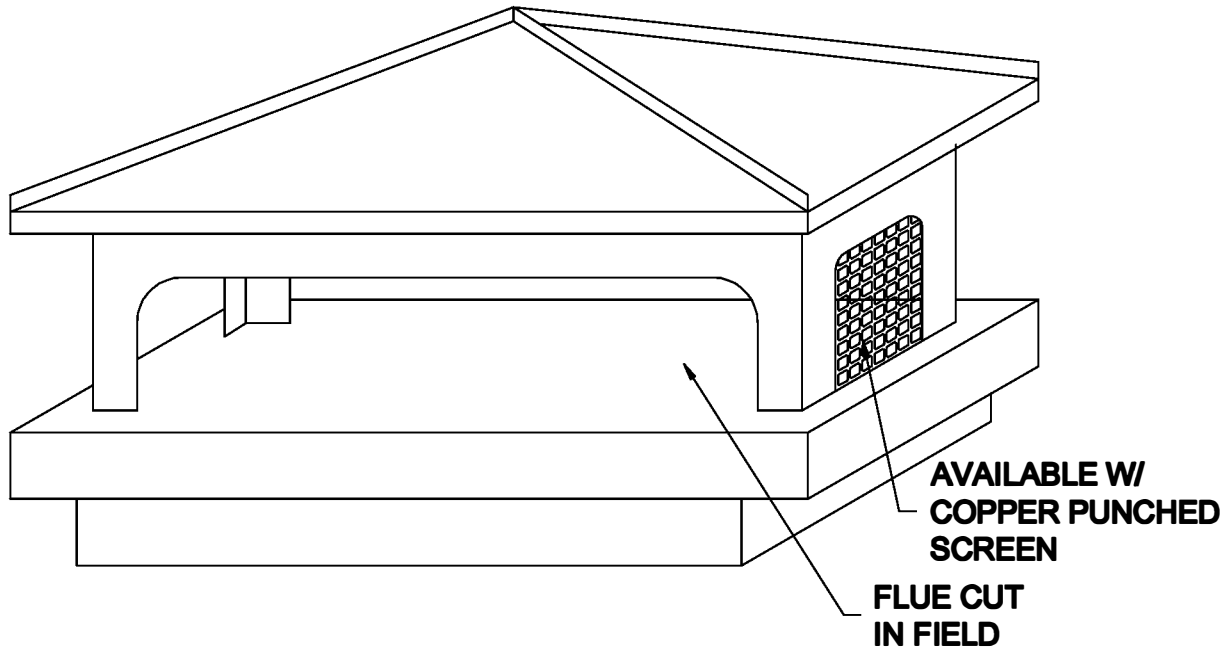
OTHER INFORMATION:

PROVIDE SIZE AND SHAPE OF CHIMNEY.
DIMENSIONS SHOWN ARE STANDARD. OTHER SIZES AVAILABLE.
TOP TO BE REMOVABLE FOR CLEANING AND MAINTENANCE.

COPPER CRAFT
A EURAMAX COMPANY

13-02

CHIMNEY CAPS THE TUSCAN



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

ALUMINUM

INSTALLATION:

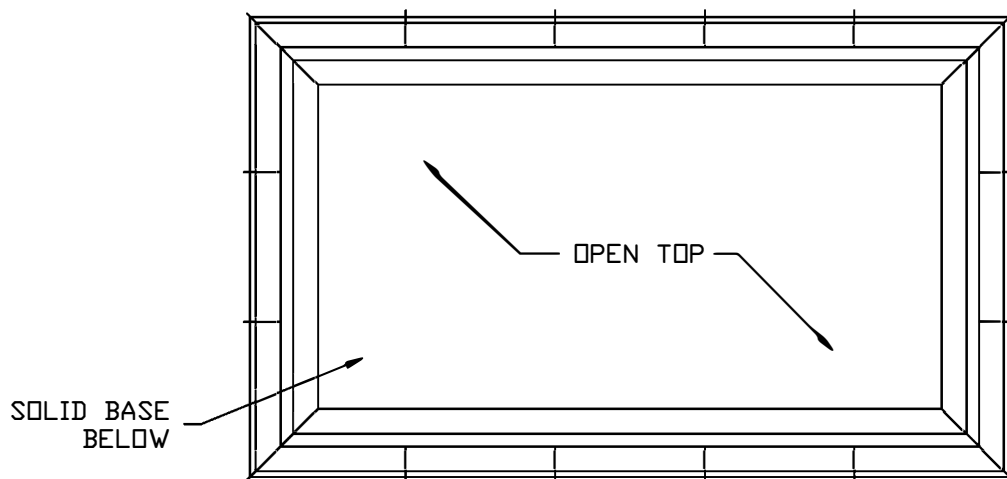
1. SET CHIMNEY CAP OVER CHIMNEY. 2. FASTEN WITH STAINLESS STEEL FASTENERS OR MASONRY ANCHORS TO 3" VERTICAL SIDE.

OTHER INFORMATION:

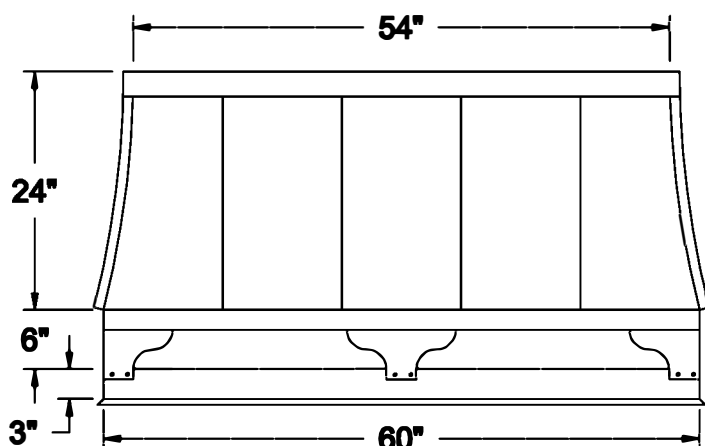
PROVIDE SIZE AND SHAPE OF CHIMNEY. DIMENSIONS SHOWN ARE STANDARD. OTHER SIZES AVAILABLE AVAILABLE WITH OPTIONAL BIRD SCREEN.

COPPER CRAFT
A EURAMAX COMPANY

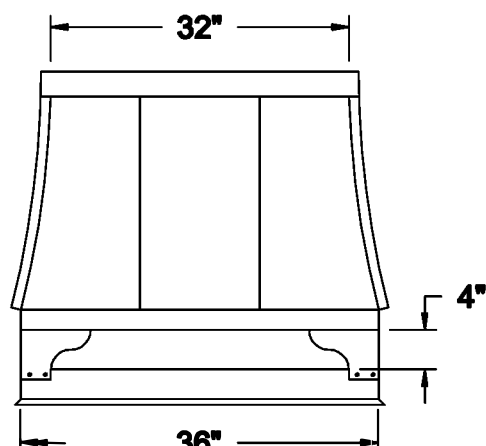
CHIMNEY SHROUD THE VISTA



TOP VIEW



FRONT VIEW



SIDE VIEW

AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

ALUMINUM

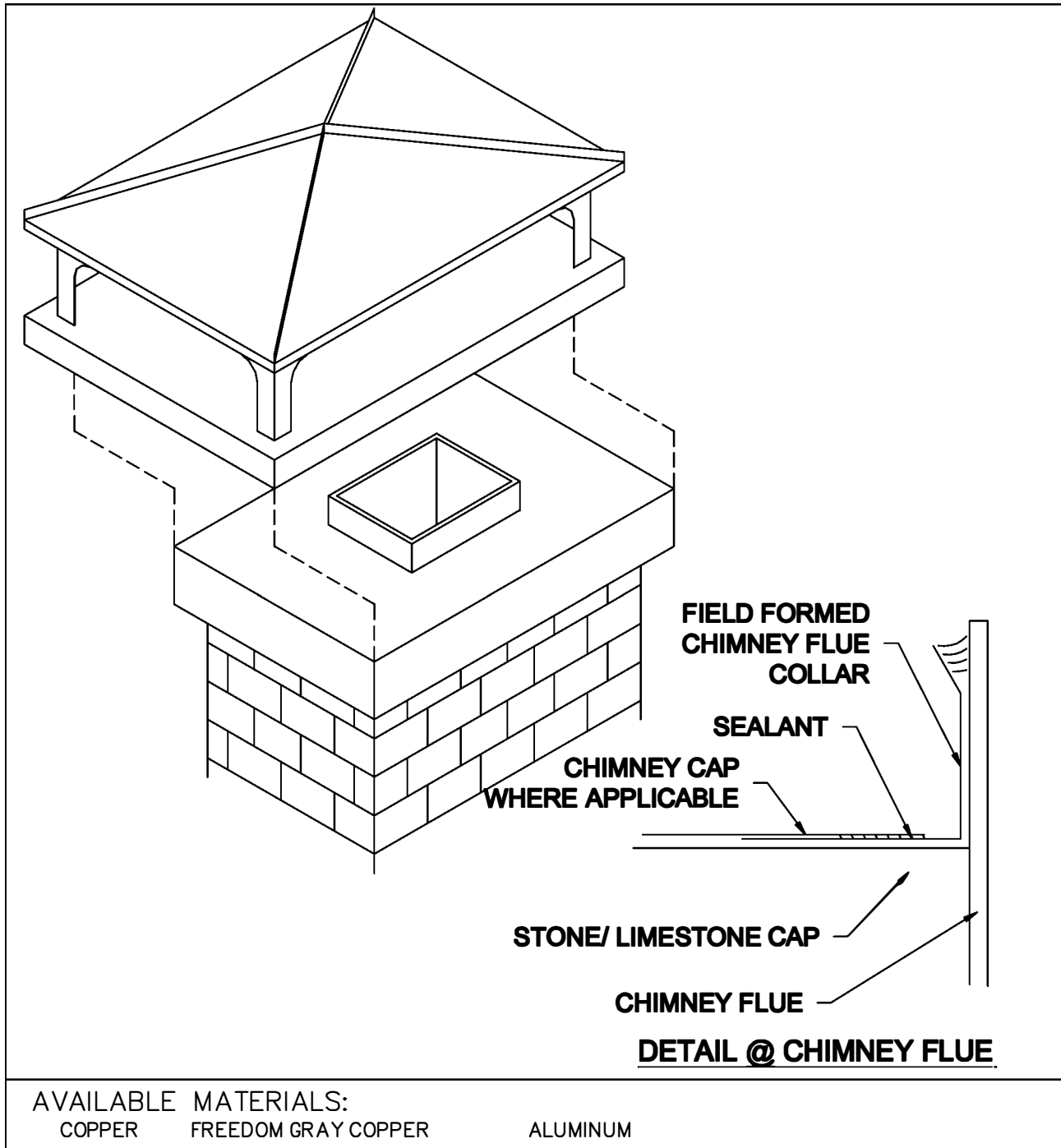
INSTALLATION:

1. SET CHIMNEY CAP OVER CHIMNEY. 2. FASTEN WITH STAINLESS STEEL FASTENERS OR MASONRY ANCHORS TO 2" VERTICAL SIDE.

OTHER INFORMATION:

PROVIDE SIZE AND SHAPE OF CHIMNEY.
DIMENSIONS SHOWN ARE STANDARD. OTHER SIZES AVAILABLE
CUSTOMER TO FIELD CUT BASE FOR FLUE.

CHIMNEY CAPS CUT OUT INSTRUCTIONS



INSTALLATION:

1. SET FIELD FABRICATED FLUE COLLAR OVER FLUE. 2. LOCATE/ CUT OUT FLUE OPENING IN CHIMNEY CAP (SHOULD ALLOW 1/2" AROUND FOR CLEARANCE). 3. PUT SEALANT ON COLLAR AND SET CHIMNEY CAP OVER CHIMNEY. 4. FASTEN WITH STAINLESS STEEL FASTENERS OR MASONARY ANCHORS TO VERTICAL SIDES.

OTHER INFORMATION:

PROVIDE SIZE AND SHAPE OF CHIMNEY.
DIMENSIONS SHOWN ARE STANDARD. OTHER SIZES AVAILABLE



CopperCraft offers a variety of spires. All spires have a hollow base and can be modified to receive copper cable for lightning arresting systems. We have a wide variety of spun parts on hand to mix and match, forming many different spire configurations. Custom units can also be spun to match an original design.

- Standard and custom designs are available.
- Hand-crafted units shipped ready to install.



Our construction engineers are ready to help bring your design from concept to reality with professional project consultation. We work with customers to create the best project plans for all types of projects.

CopperCraft.com
800.486.2723

MANUFACTURER DESCRIPTION

- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- **Telephone:** 800.486.2723
- **Email:** info@CopperCraft.com
- **Website:** CopperCraft.com

AVAILABLE MATERIALS

16 oz. Copper	20 oz. Copper	Patina Copper	Vm Zinc
Steel	Aluminum	Galvanized	Rhenzink

*Materials vary by profile.

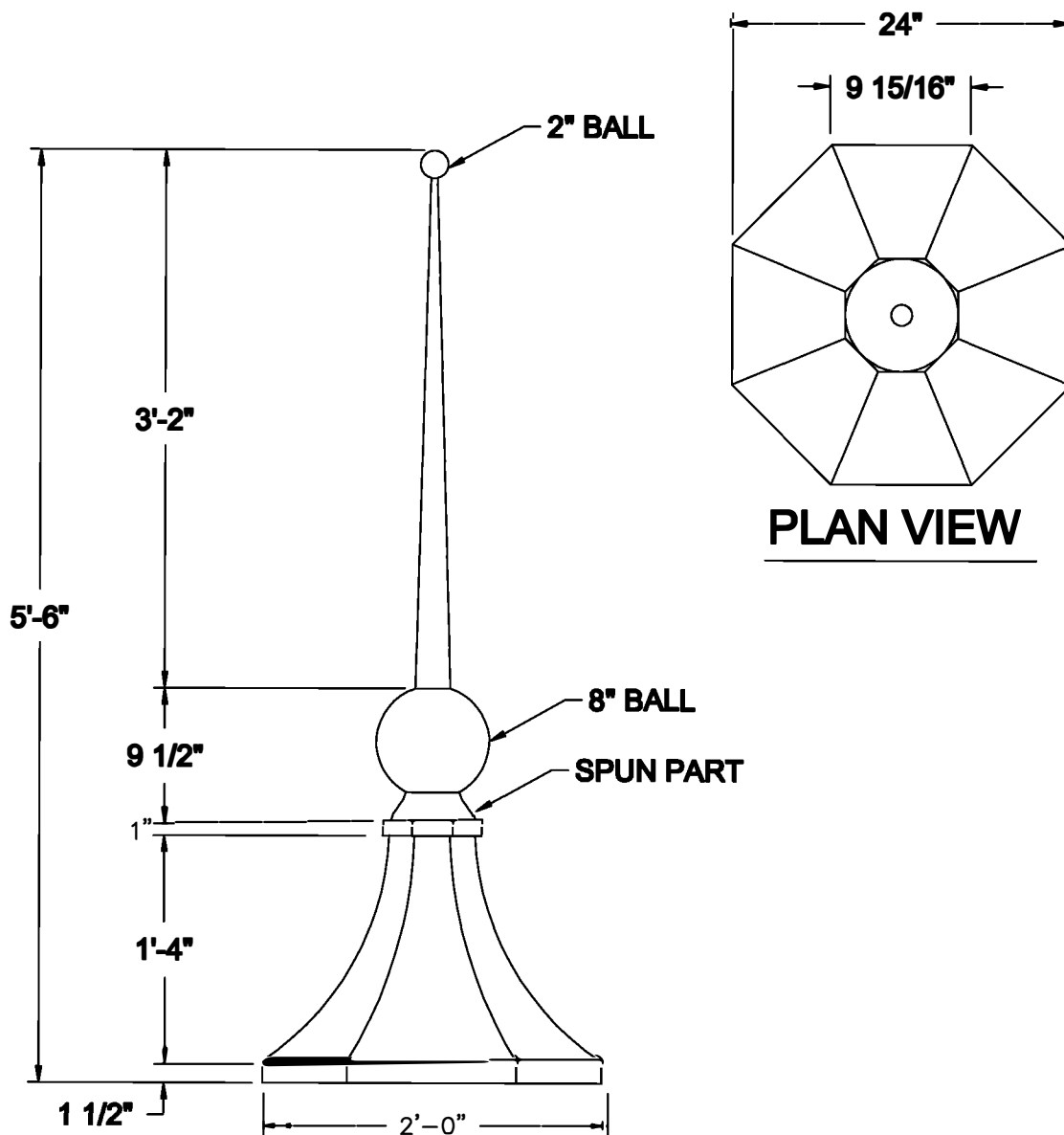
MATERIAL STANDARDS

Copper	ASTM B370	Copper sheet and strip for building materials
Pre-Patina Copper	ASTM B370/B882	Pre-patina copper sheet and strip for building materials
Freedom Gray Copper	ASTM A240/A240m	Revere's exacting internal specifications
Continental Bronze	ASTM B370	Copper sheet and strip for building materials, that has been oxidized to a uniform to a brown-black/statuary finish.
Vm Zinc	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
Rhenzink	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
Aluminum	ASTM B209-6	Standard specification for aluminum and aluminum-alloy sheet and plate.
Galvanized/Galvaneal	ASTM A653/A653m-11	Standard specification for steel sheet zinc-coated (galvanized) or zinc-iron alloy-coated (galvannealed) by the hot dip process
Steel	ASTM A792/A792m-03	Standard specification for steel sheet, 55% aluminum-zinc alloy-coated by the hot dip process

PRODUCT INSTALLATION

For specific installation instructions, visit CopperCraft.com/products

SPIRE THE CAMBRIDGE



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

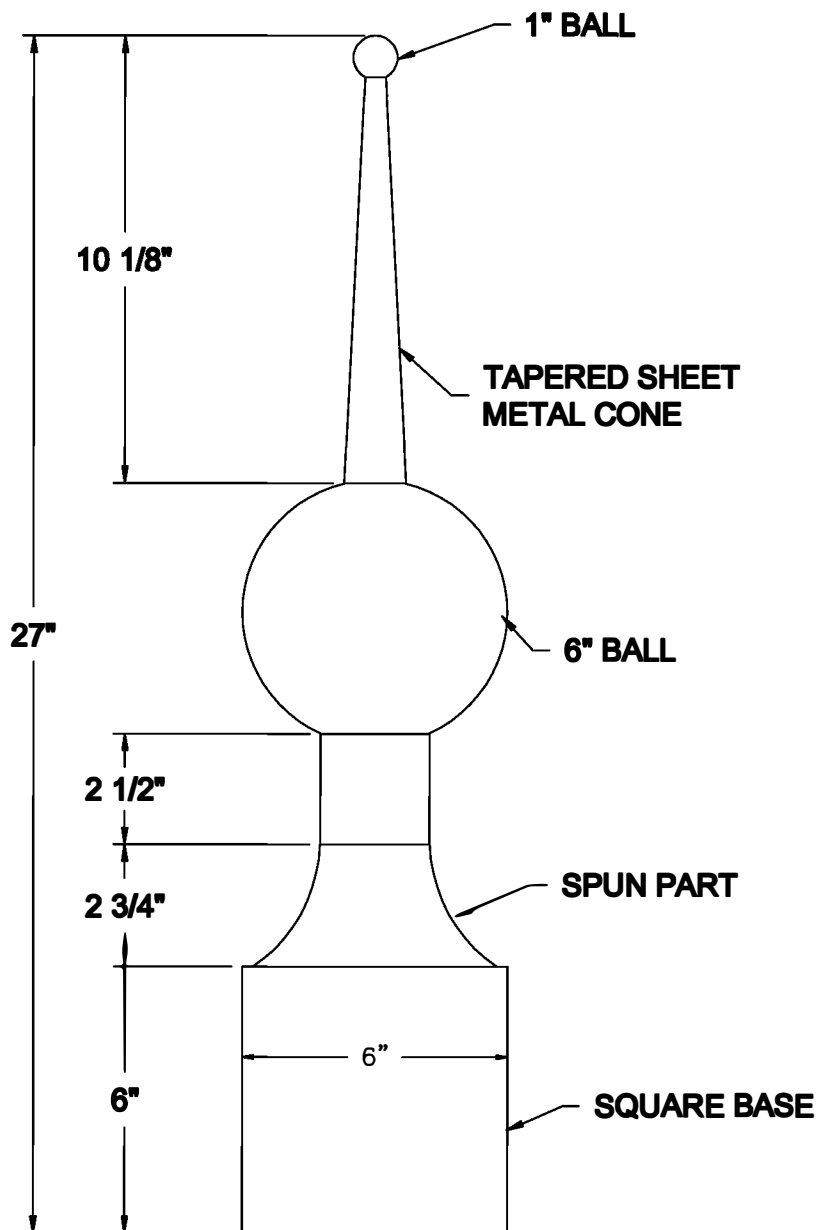
ALUMINUM

WEIGHT: 22 lbs.

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT 
A EURAMAX COMPANY

SPIRE THE CAPE COD



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

ALUMINUM

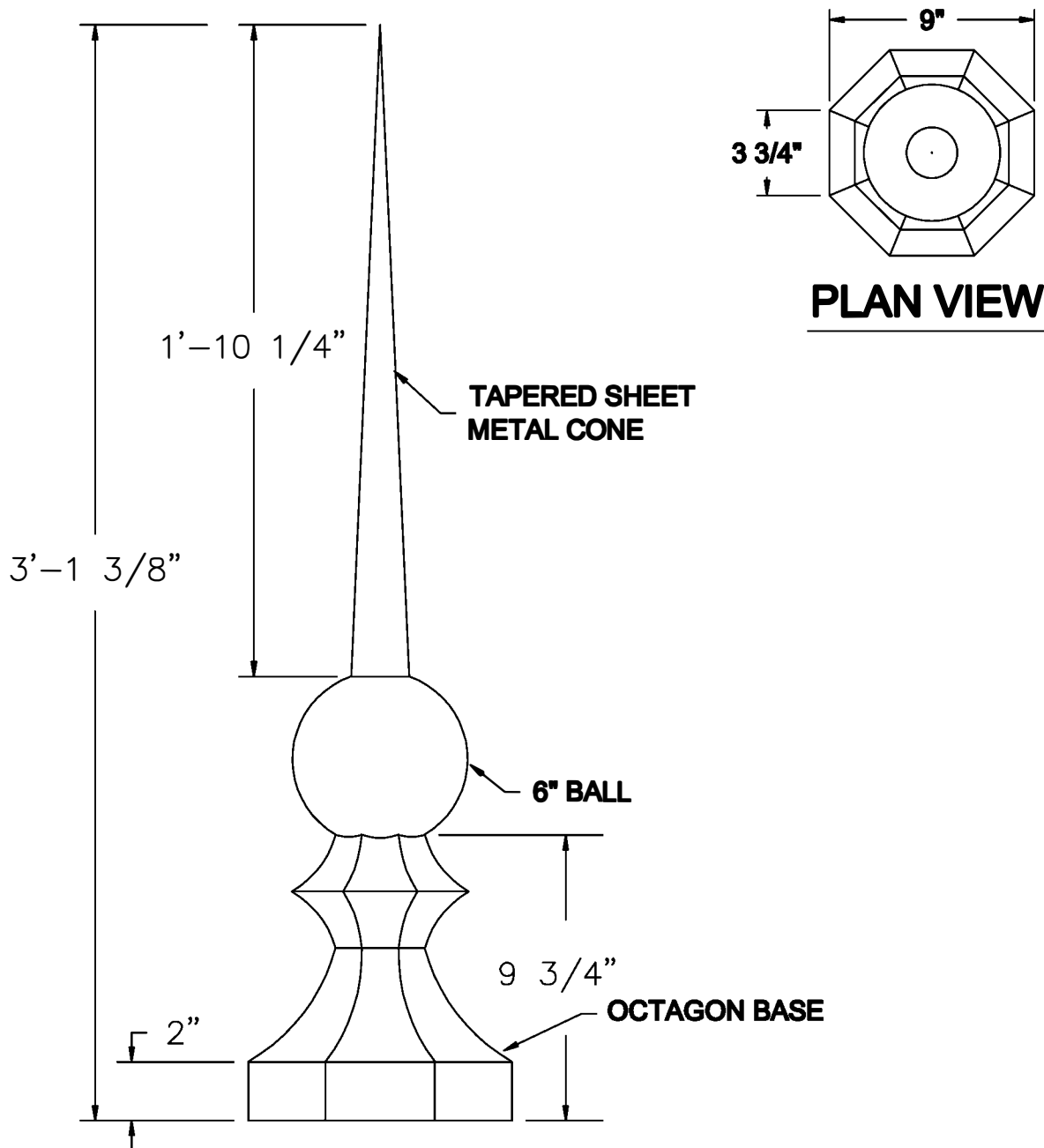
WEIGHT: 7 lbs.

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT
A EURAMAX COMPANY

10-02

SPIRE THE CAPTIVA



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

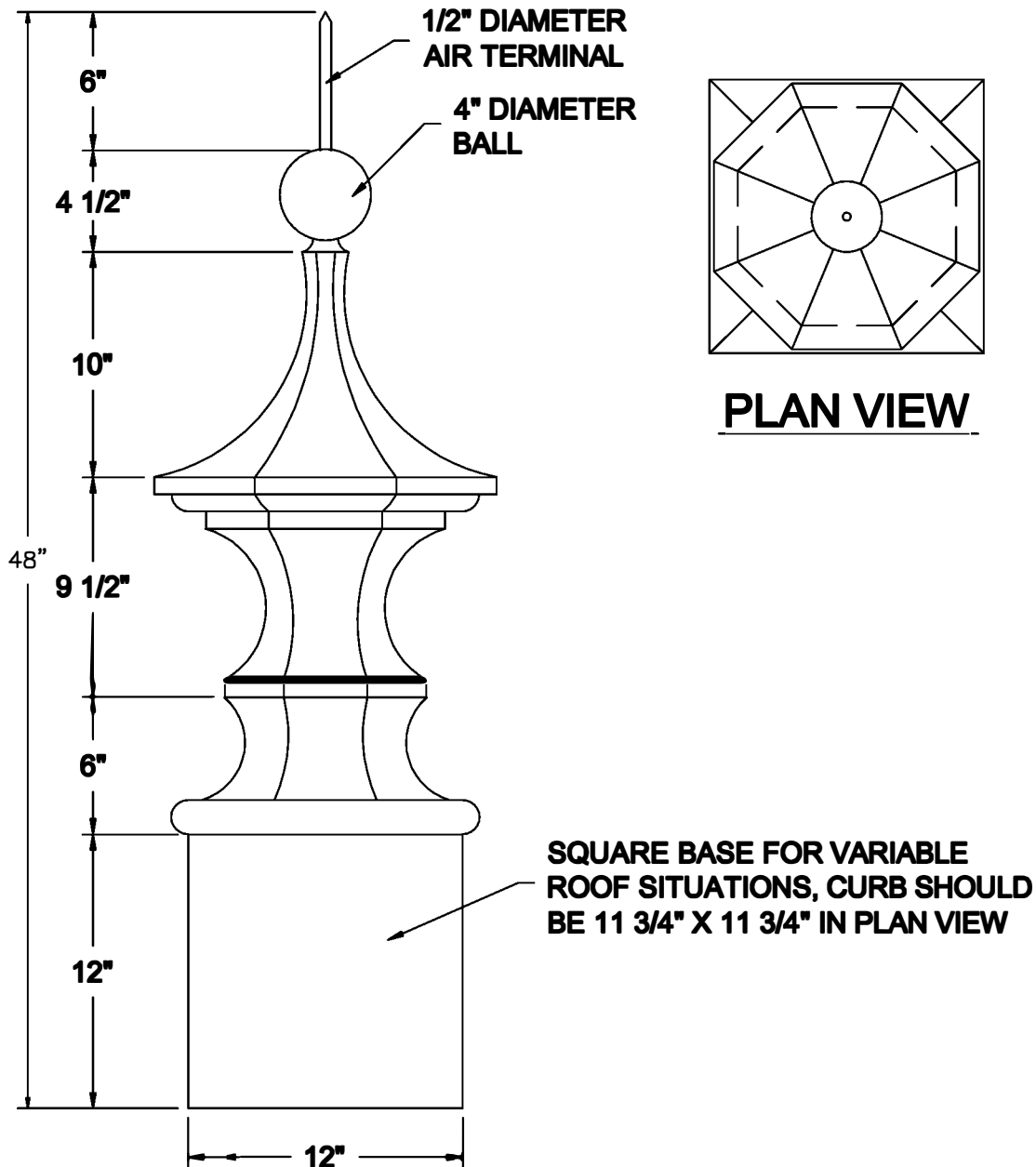
ALUMINUM

WEIGHT: 4 LBS. +/-

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT 
A EURAMAX COMPANY

SPIRE THE CAROUSEL



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

ALUMINUM

WEIGHT:

15 lbs.

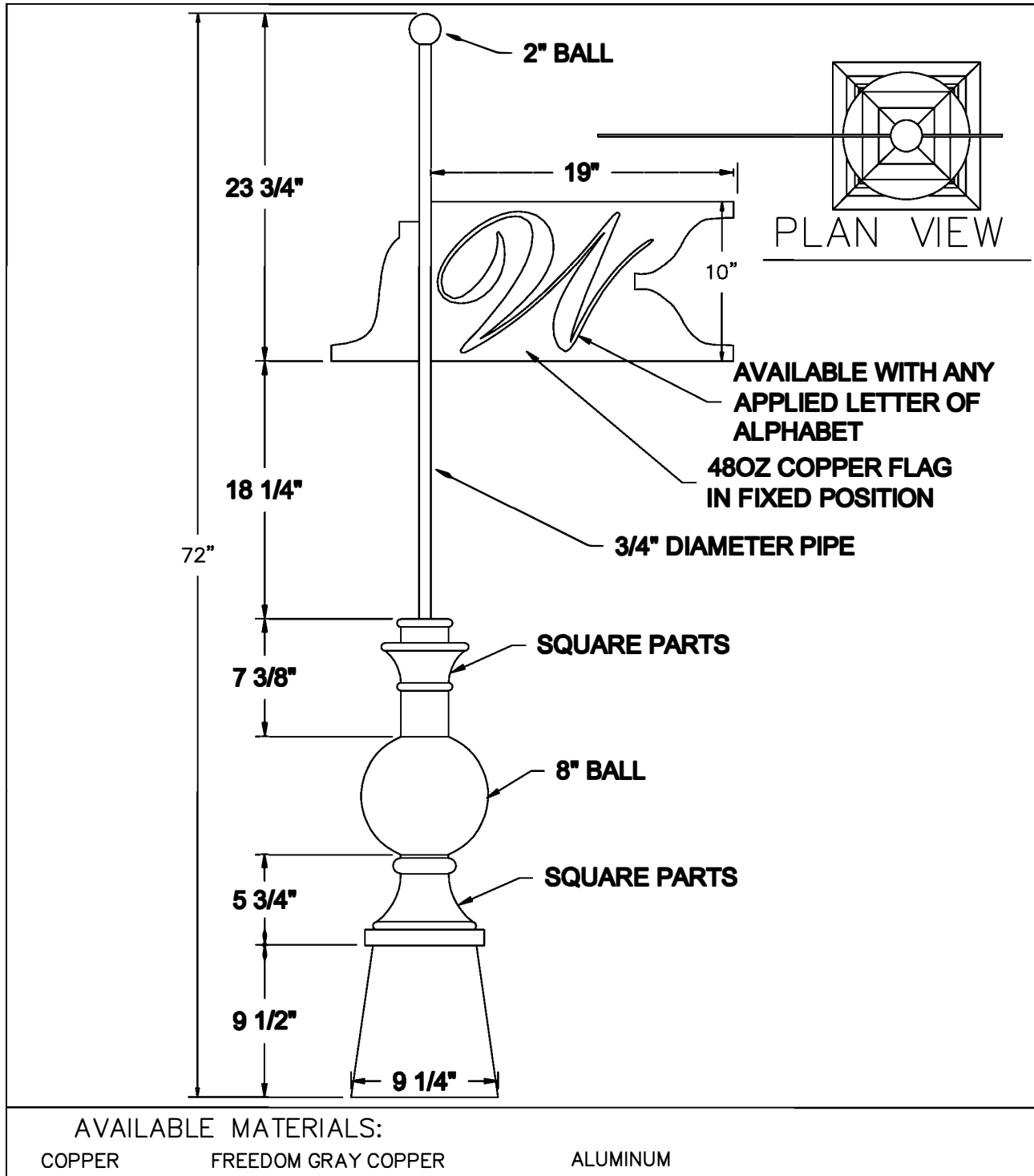
INSTALLATION:

SEAL THE MOUNTING BRACKETS (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

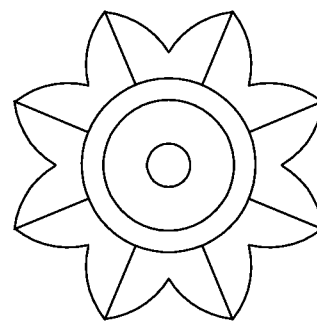
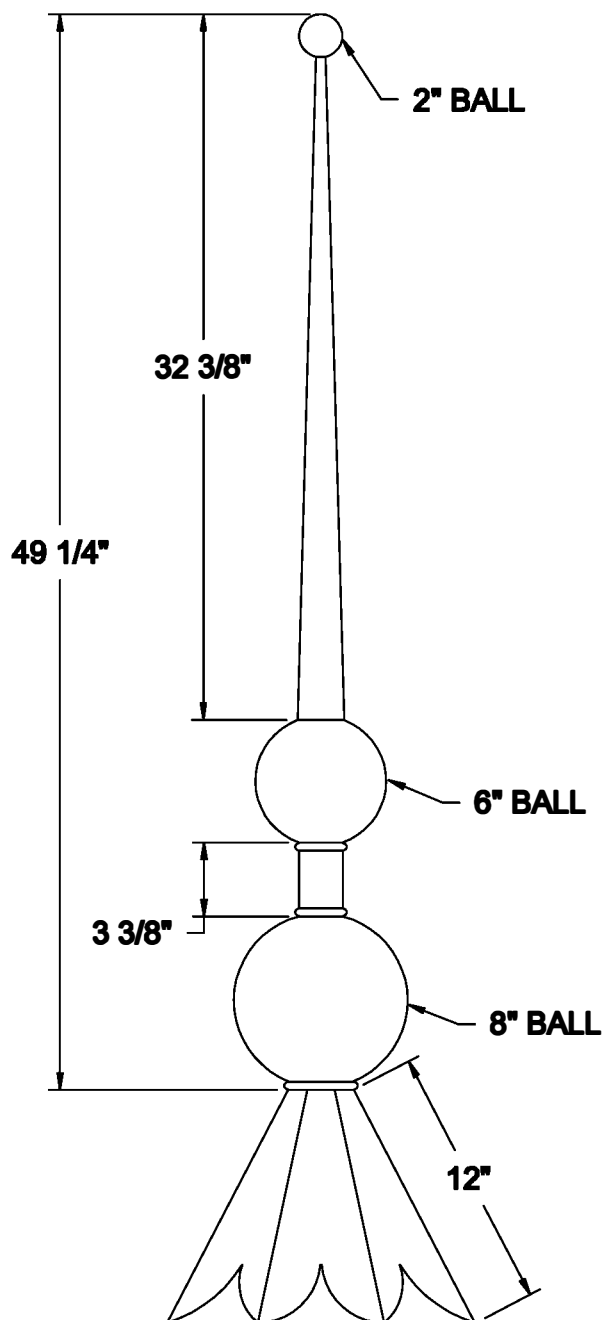
COPPER CRAFT 
A EURAMAX COMPANY

10-04

SPIRE THE CLARDY



SPIRE THE DUKE



PLAN VIEW

*** PLEASE SPECIFY ROOF SLOPE

AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

ALUMINUM

WEIGHT: 25 LBS.

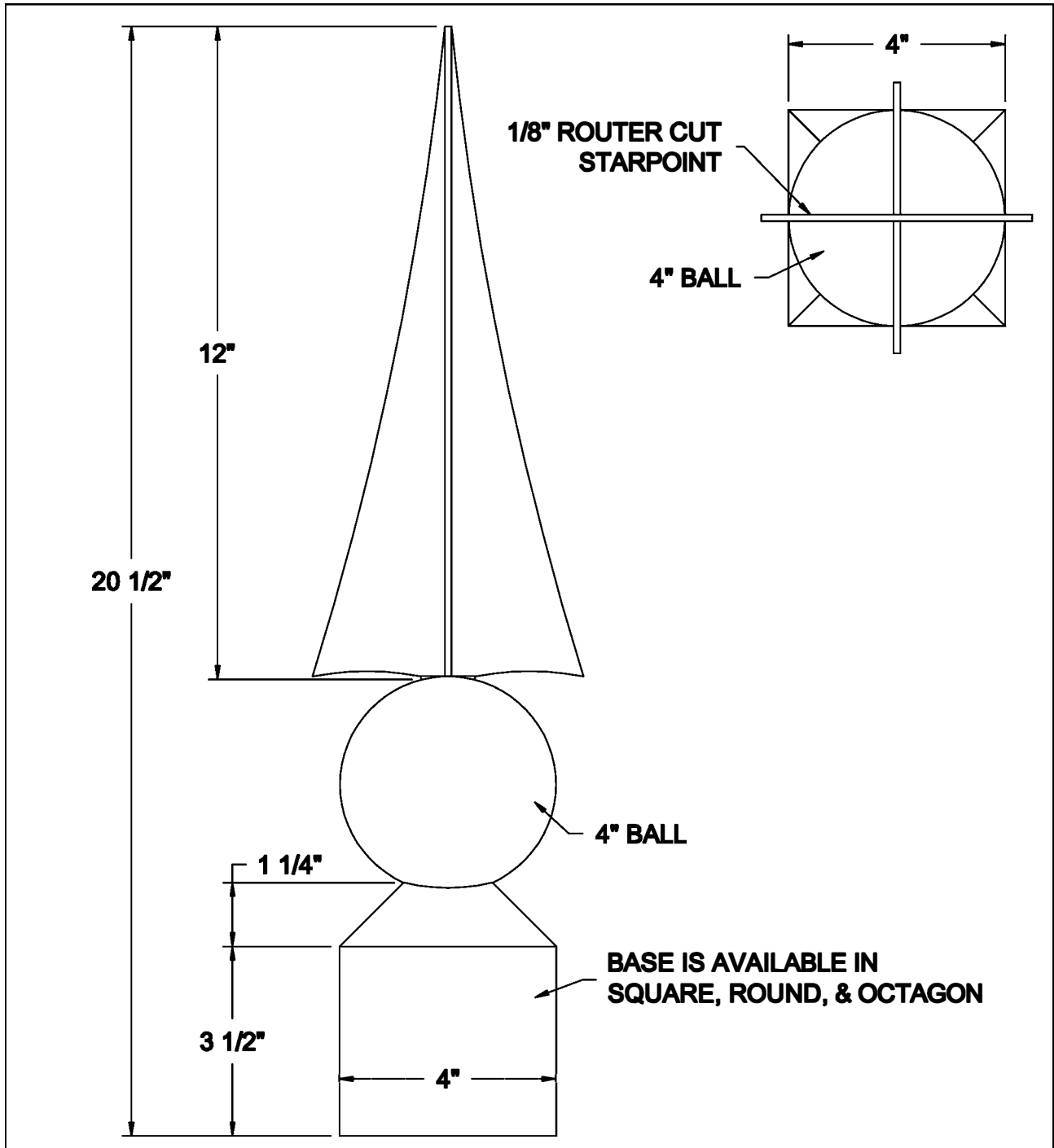
OTHER: PIPE TO EXTEND 12" PAST SPIRE.

INSTALLATION: FASTEN THROUGH 12" ROOF FLANGE WITH FASTENERS PROVIDED. SEAL WITH SEALANT FOR A WATERTIGHT INSTALLATION. FASTEN PIPE TO STRUCTURE.

COPPER CRAFT 
A EURAMAX COMPANY

10-06

SPIRE THE HIGHLAND



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

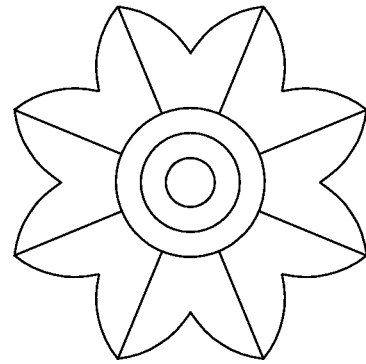
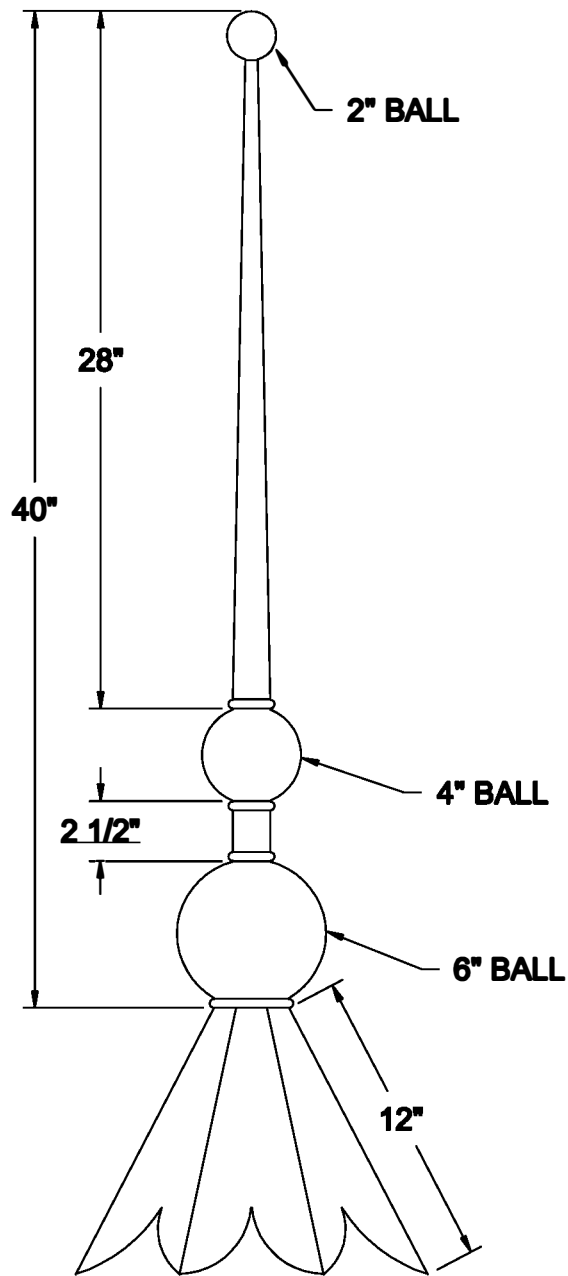
ALUMINUM

WEIGHT: 9 lbs.

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT 
A EURAMAX COMPANY

SPIRE THE KNIGHT



PLAN VIEW

*** PLEASE SPECIFY ROOF SLOPE

AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

ALUMINUM

WEIGHT: 20 lbs.

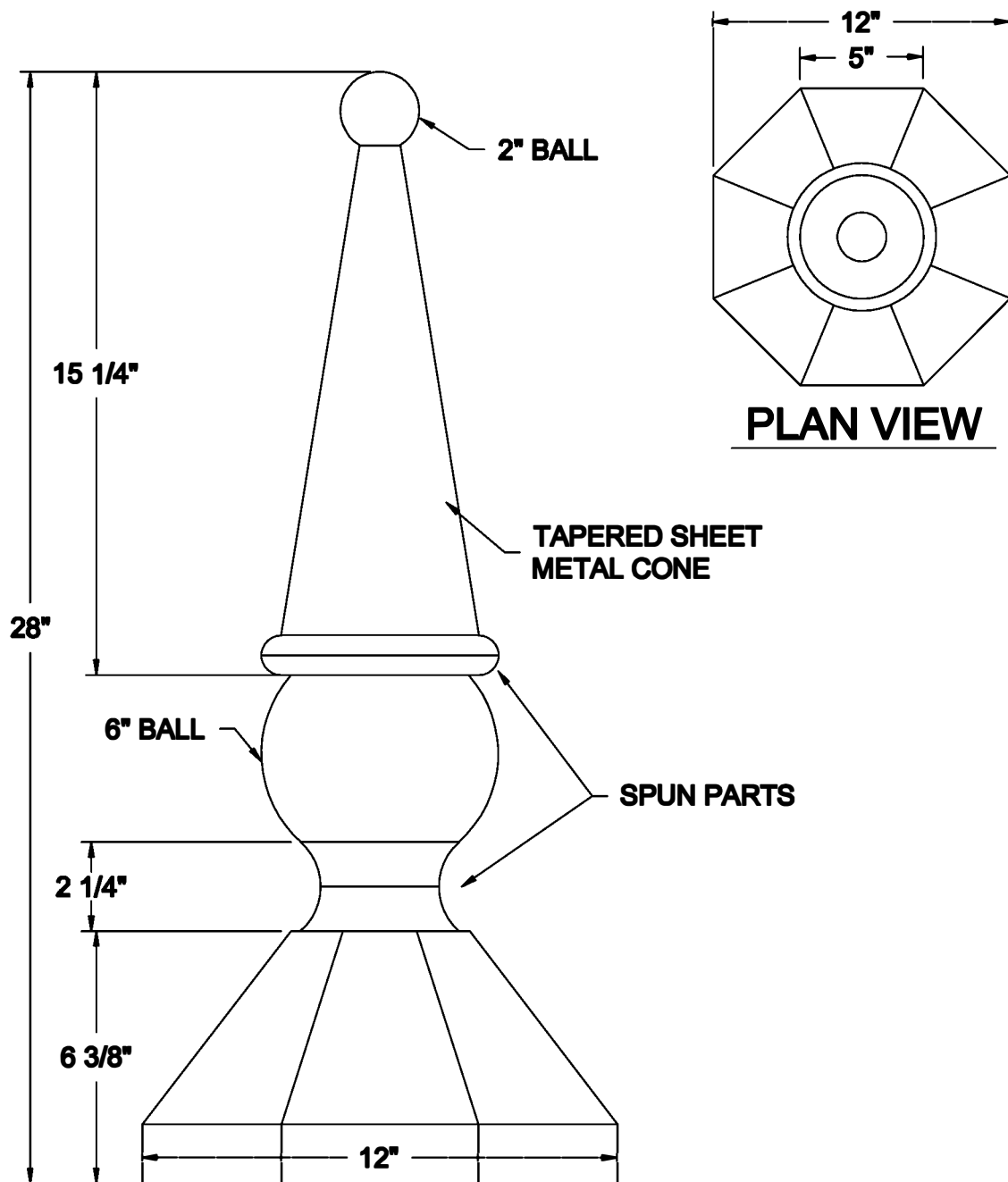
OTHER: PIPE TO EXTEND 12" PAST SPIRE.

INSTALLATION: FASTEN THROUGH 12" ROOF FLANGE WITH FASTENERS PROVIDED. SEAL WITH SEALANT FOR A WATERTIGHT INSTALLATION. FASTEN PIPE TO STRUCTURE.

COPPER CRAFT 
A EURAMAX COMPANY

10-08

SPIRE THE LAUREL



AVAILABLE MATERIALS:

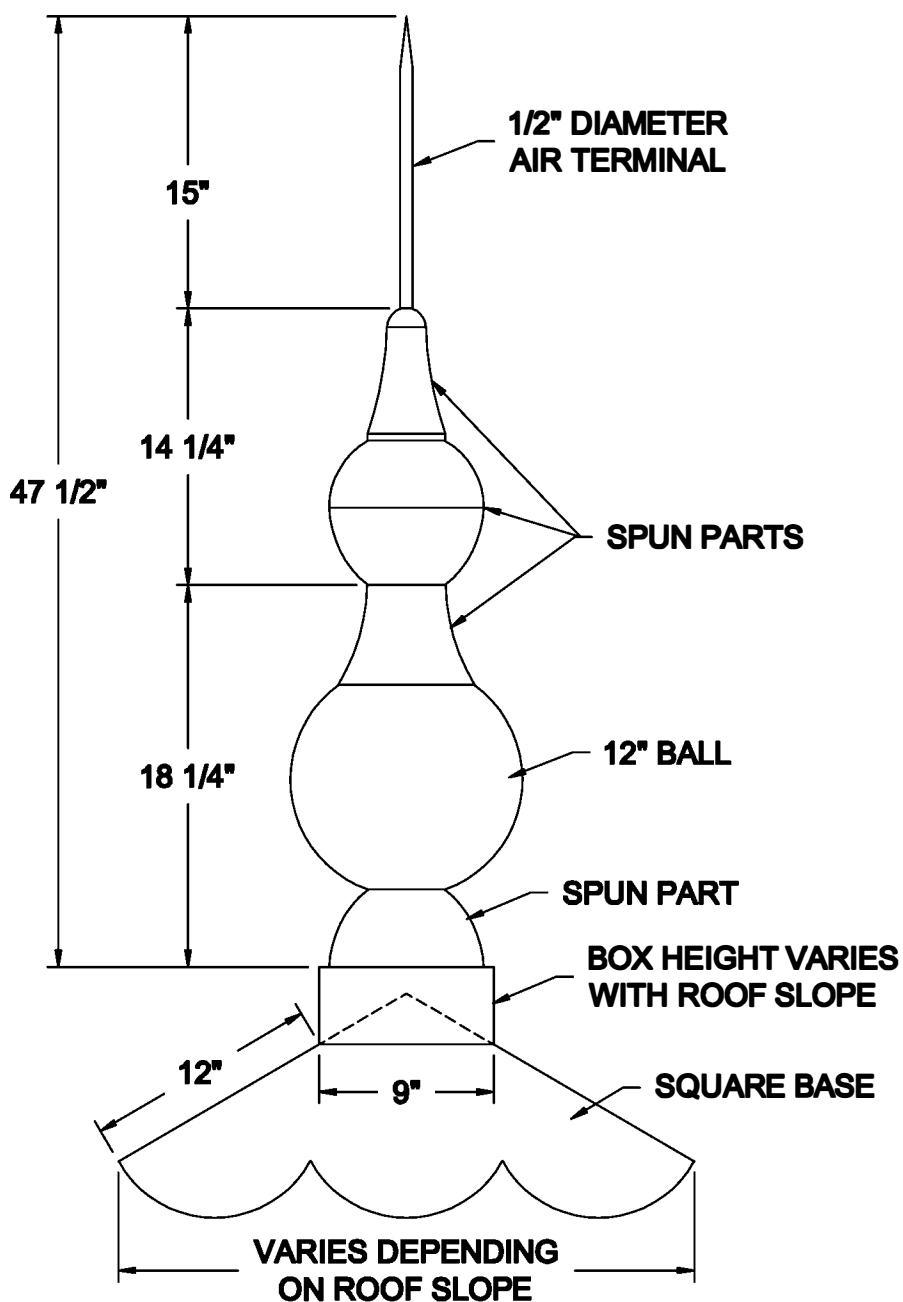
COPPER FREEDOM GRAY COPPER

WEIGHT: 6 LBS.

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT 
A EURAMAX COMPANY

SPIRE THE LORRAINE



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

ALUMINUM

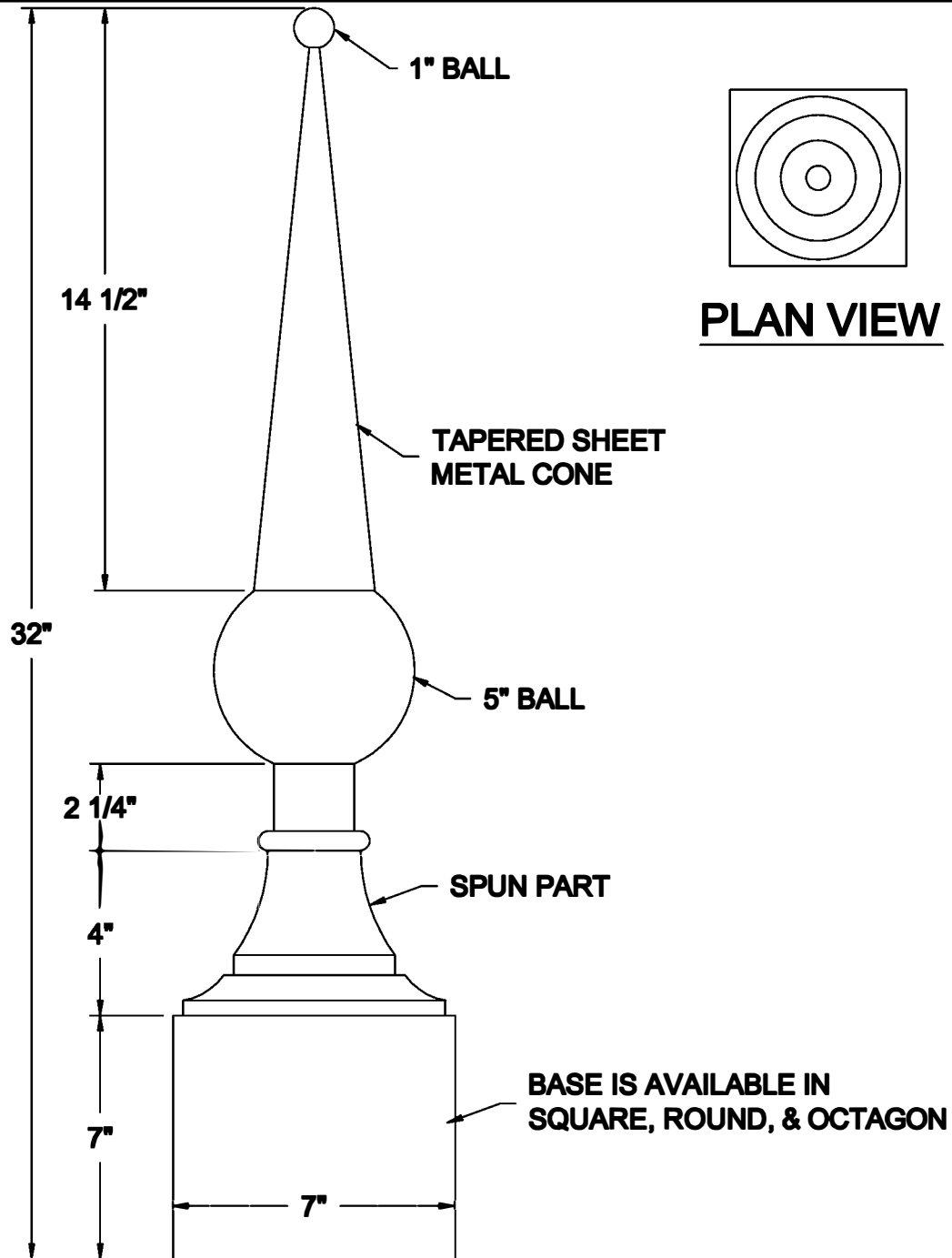
WEIGHT: 20 LBS. +/-

OTHER: OTHER BASE OPTIONS AVAILABLE FOR VARIOUS ROOF CONDITIONS.
PROVIDE EXACT ROOF SLOPE.

INSTALLATION: FASTEN THROUGH 12" ROOF FLANGE WITH FASTENERS PROVIDED. SEAL
WITH SEALANT FOR A WATERTIGHT INSTALLATION.

COPPER CRAFT
A EURAMAX COMPANY

SPIRE THE MADRID



AVAILABLE MATERIALS:

COPPER

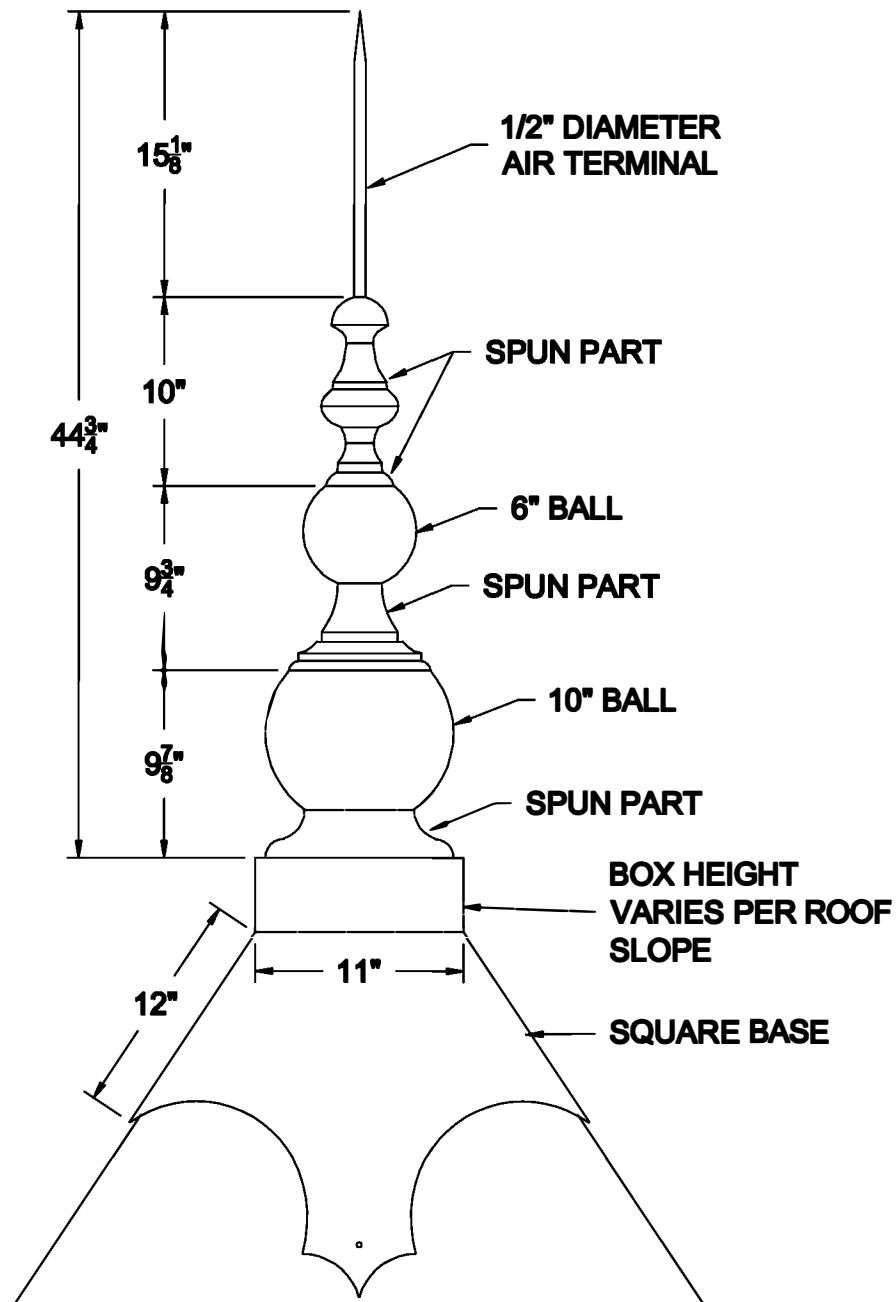
FREEDOM GRAY COPPER

WEIGHT: 11 lbs.

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT 
A EURAMAX COMPANY

SPIRE THE MARTINIQUE



AVAILABLE MATERIALS:

COPPER FREEDOM GRAY COPPER ALUMINUM

WEIGHT: 30 LBS. +/-

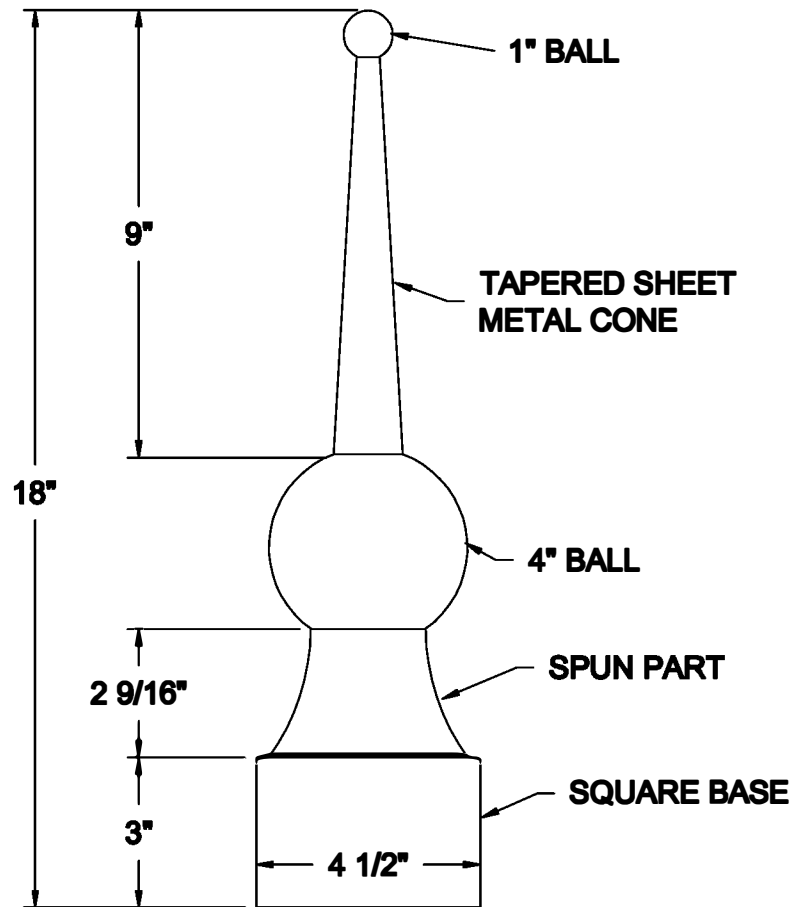
OTHER: OTHER BASE OPTIONS AVAILABLE FOR VARIOUS ROOF CONDITIONS.

INSTALLATION: FASTEN THROUGH 12" ROOF FLANGE WITH FASTENERS PROVIDED. SEAL WITH SEALANT FOR A WATERTIGHT INSTALLATION.

COPPER CRAFT
A EURAMAX COMPANY

SPIRE

THE MINI CAPE COD



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

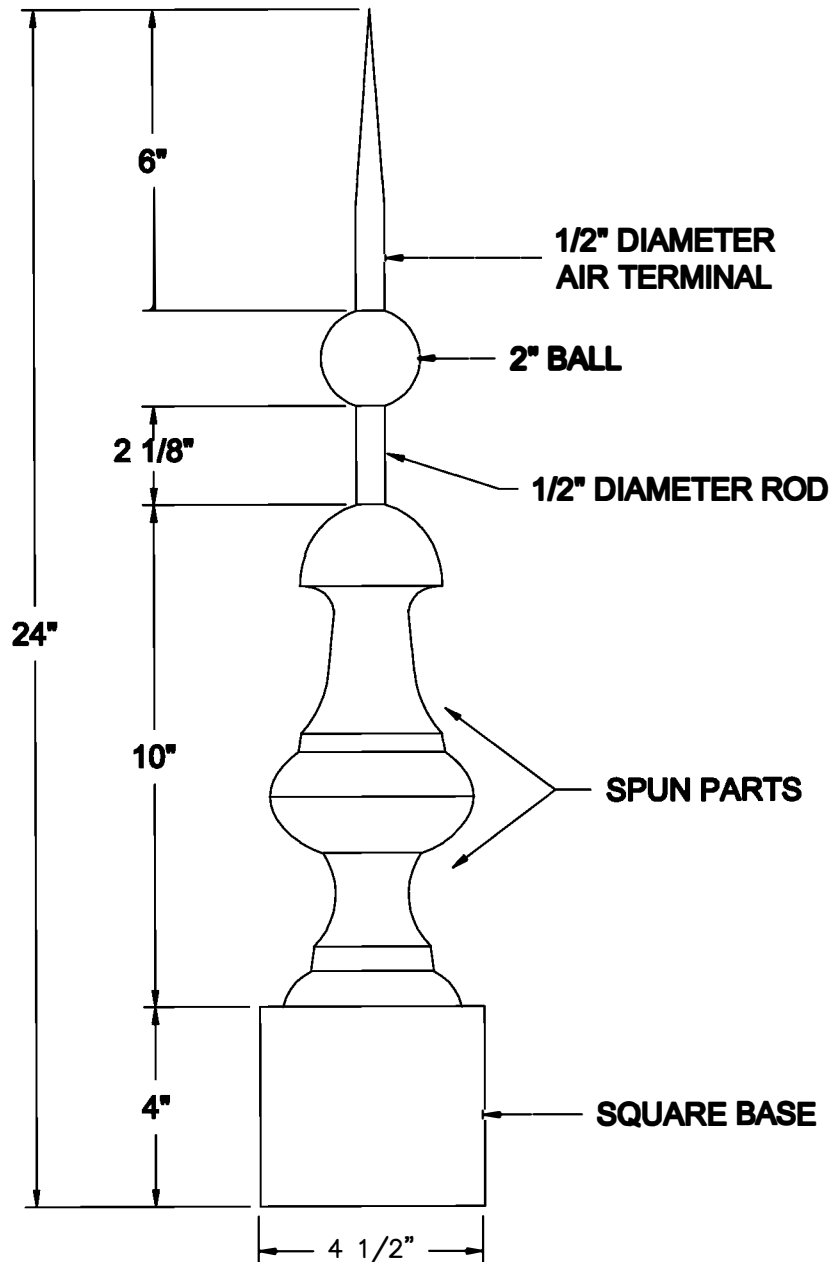
ALUMINUM

WEIGHT: 7 lbs.

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT 
A EURAMAX COMPANY

SPIRE THE MINI VASE



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

ALUMINUM

WEIGHT:

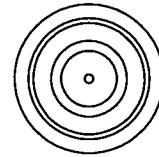
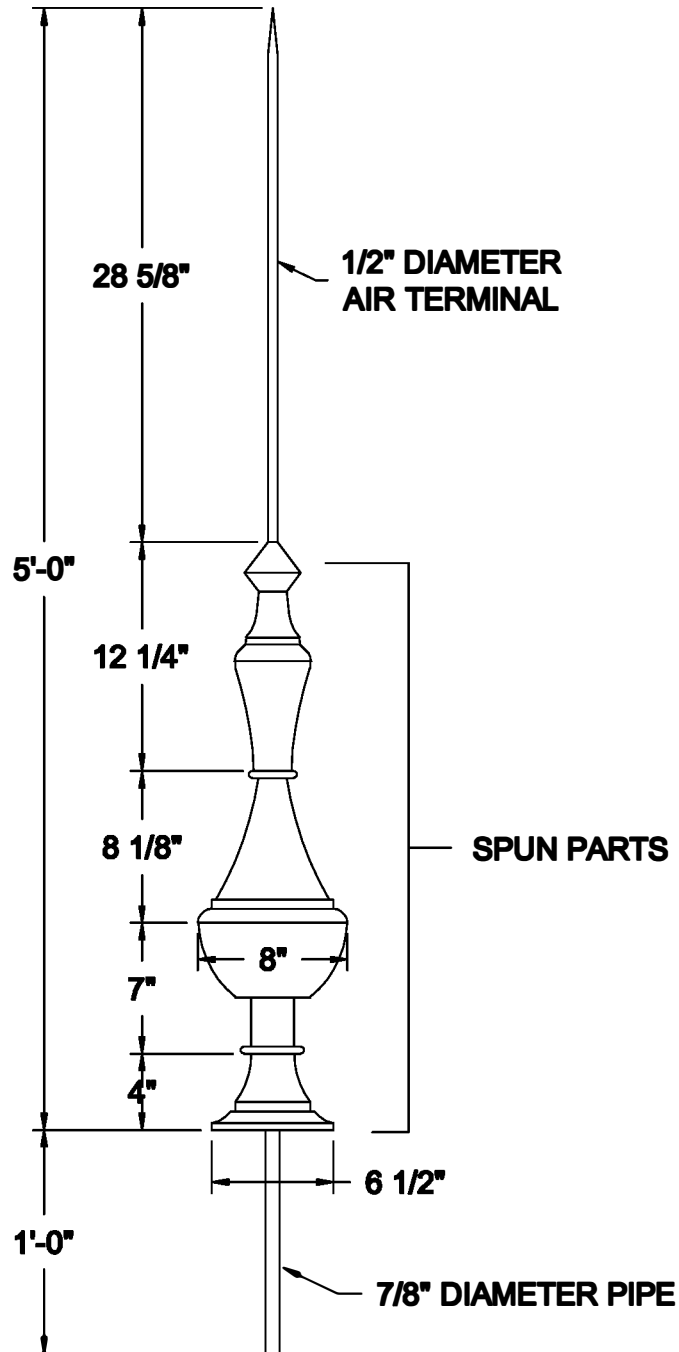
8 lbs.

INSTALLATION:

SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT
A EURAMAX COMPANY

SPIRE THE MOORE



PLAN VIEW

AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

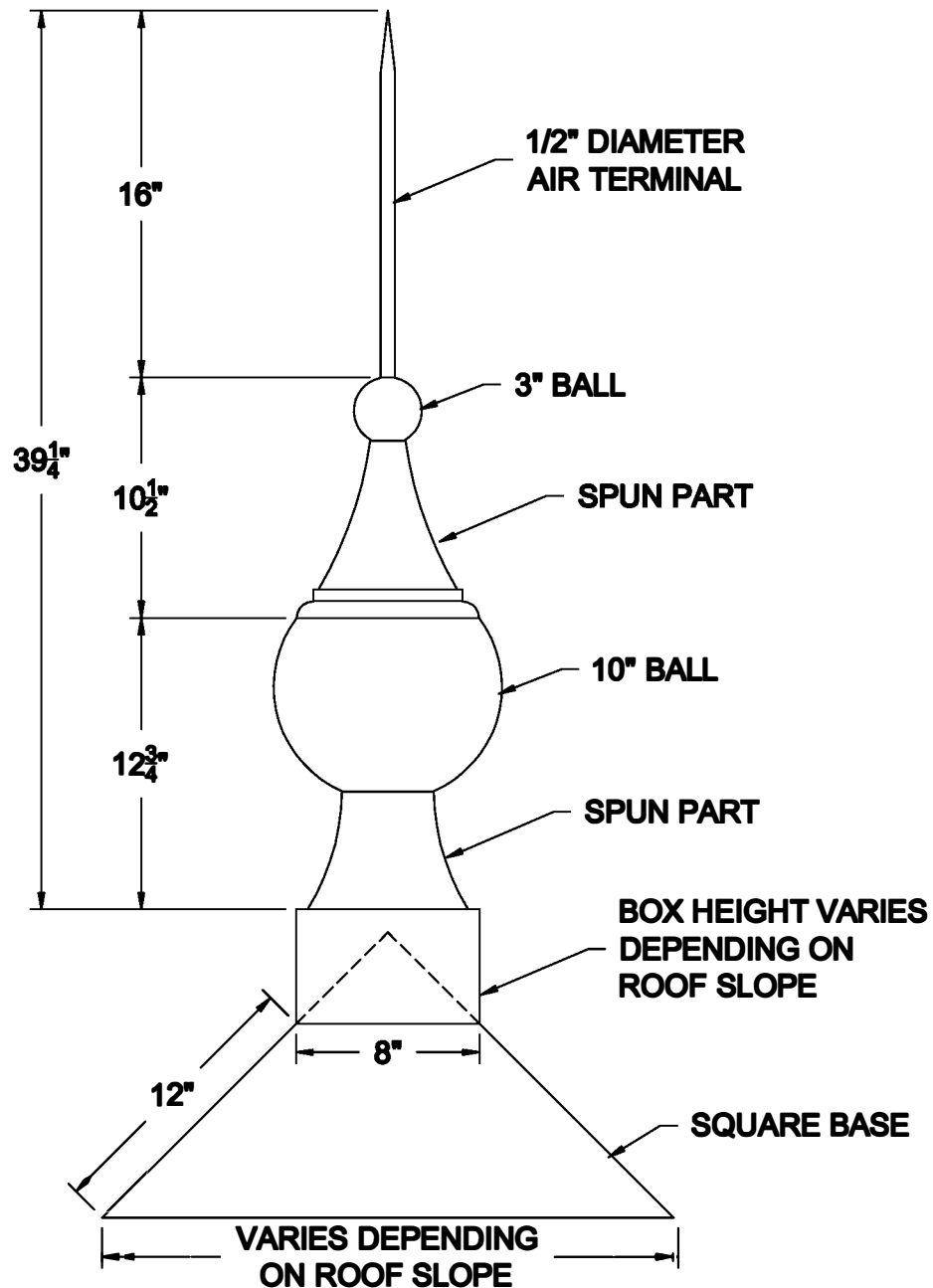
ALUMINUM

WEIGHT: 15 LBS. +/-

INSTALLATION: PIPE TO FASTEN TO STRUCTURE.

COPPER CRAFT
A EURAMAX COMPANY

SPIRE THE NEWARK



AVAILABLE MATERIALS:

COPPER FREEDOM GRAY COPPER ALUMINUM

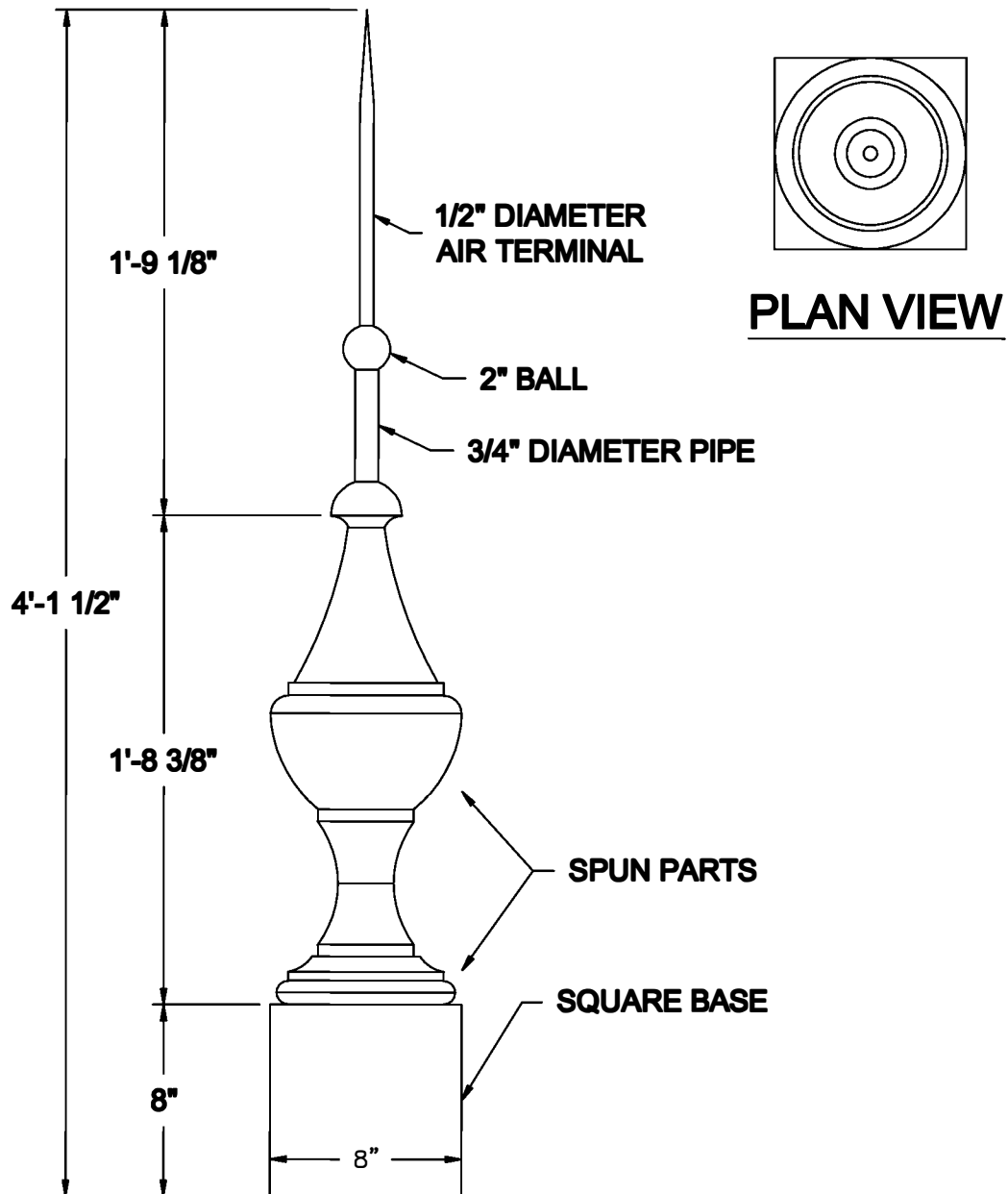
WEIGHT: 10 LBS. +/-

OTHER: OTHER BASE OPTIONS AVAILABLE FOR VARIOUS ROOF CONDITIONS.

INSTALLATION: FASTEN THROUGH 12" ROOF FLANGE WITH FASTENERS PROVIDED. SEAL WITH SEALANT FOR A WATERTIGHT INSTALLATION.

COPPER CRAFT
A EURAMAX COMPANY

SPIRE THE NICODEMUS



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

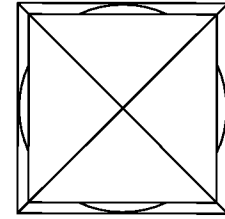
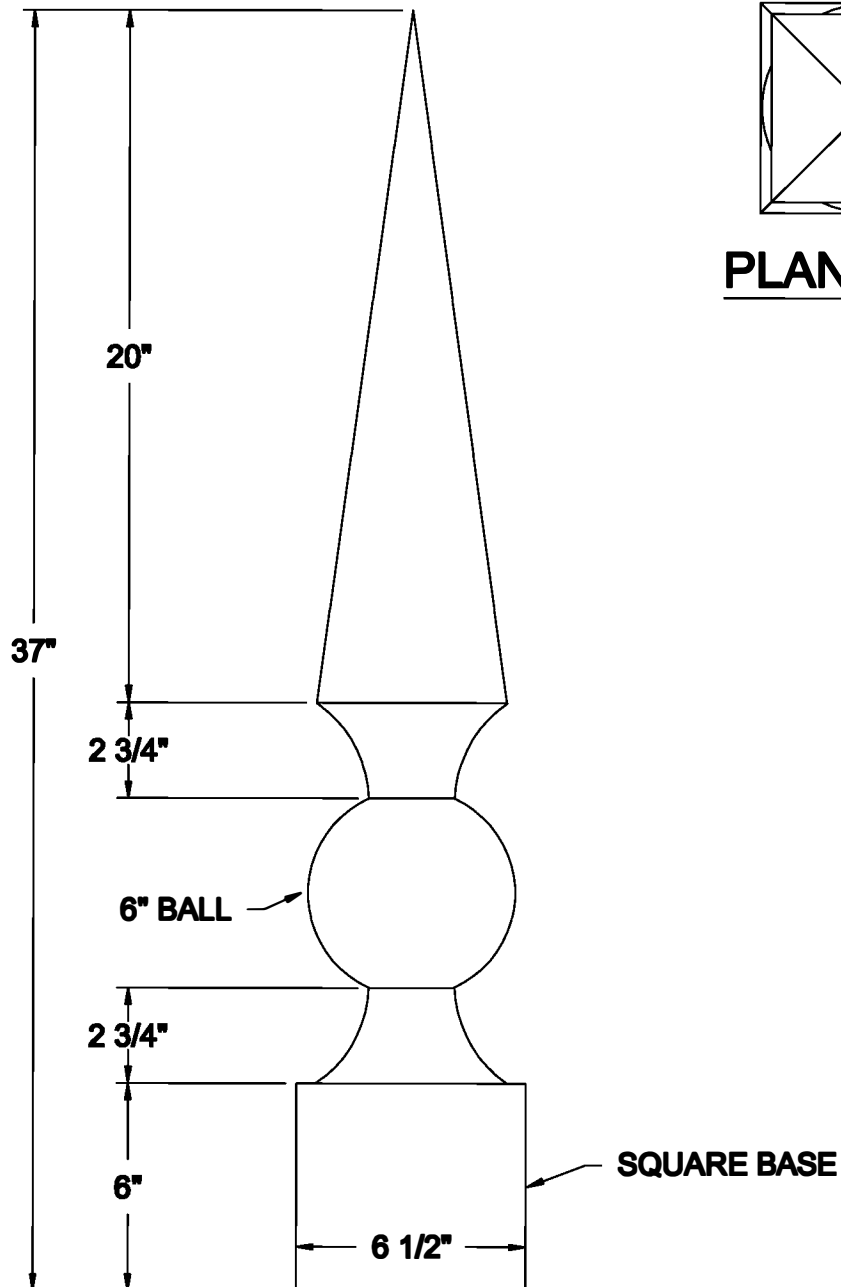
ALUMINUM

WEIGHT: 10 lbs. +/-

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT 
A EURAMAX COMPANY

SPIRE THE PINNACLE



PLAN VIEW

AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

ALUMINUM

WEIGHT:

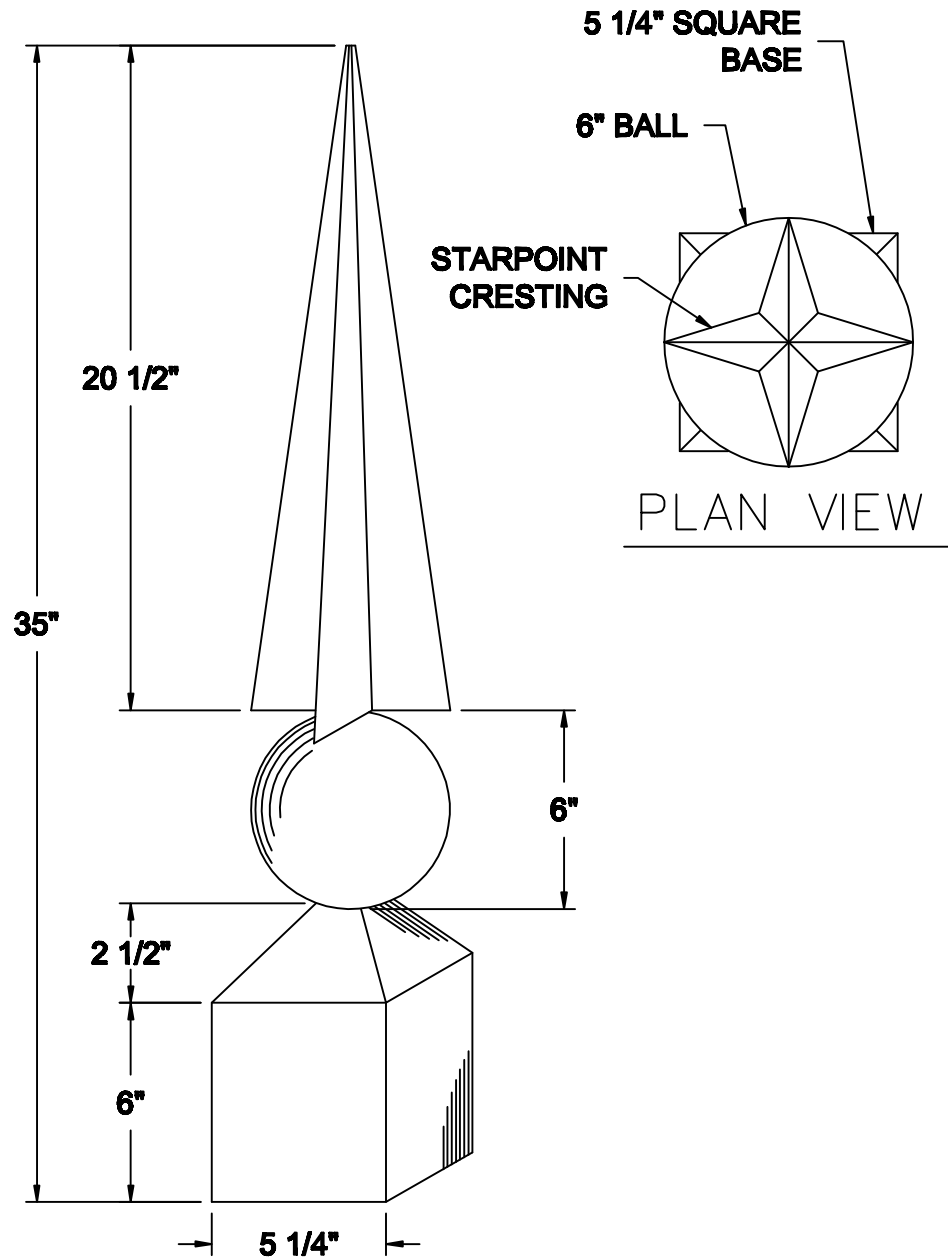
6 lbs.

INSTALLATION:

SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT
A EURAMAX COMPANY

SPIRE THE STARPOINT



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

ALUMINUM

WEIGHT:

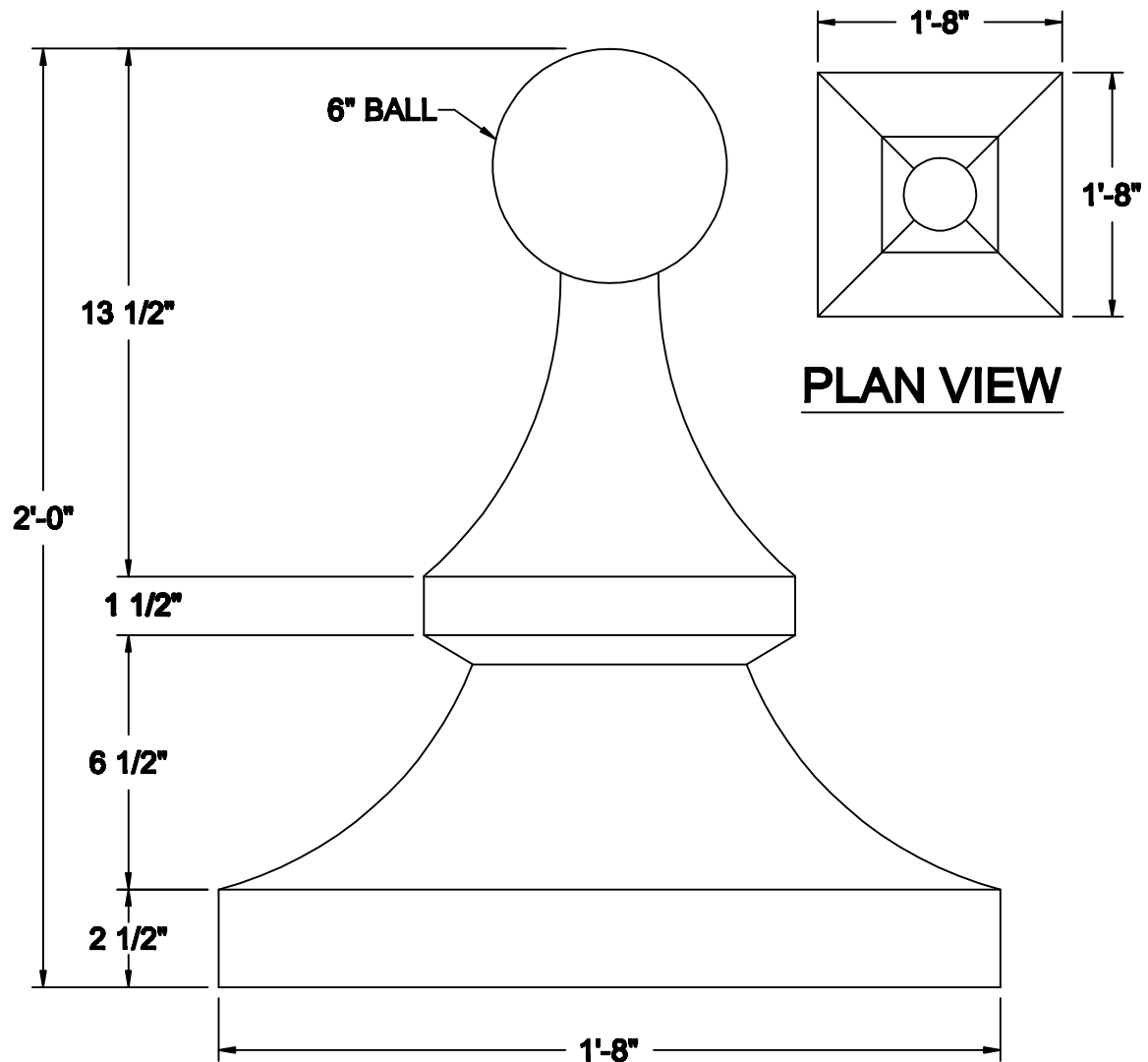
6 lbs.

INSTALLATION:

SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT
A EURAMAX COMPANY

SPIRE THE SUSSEX



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

ALUMINUM

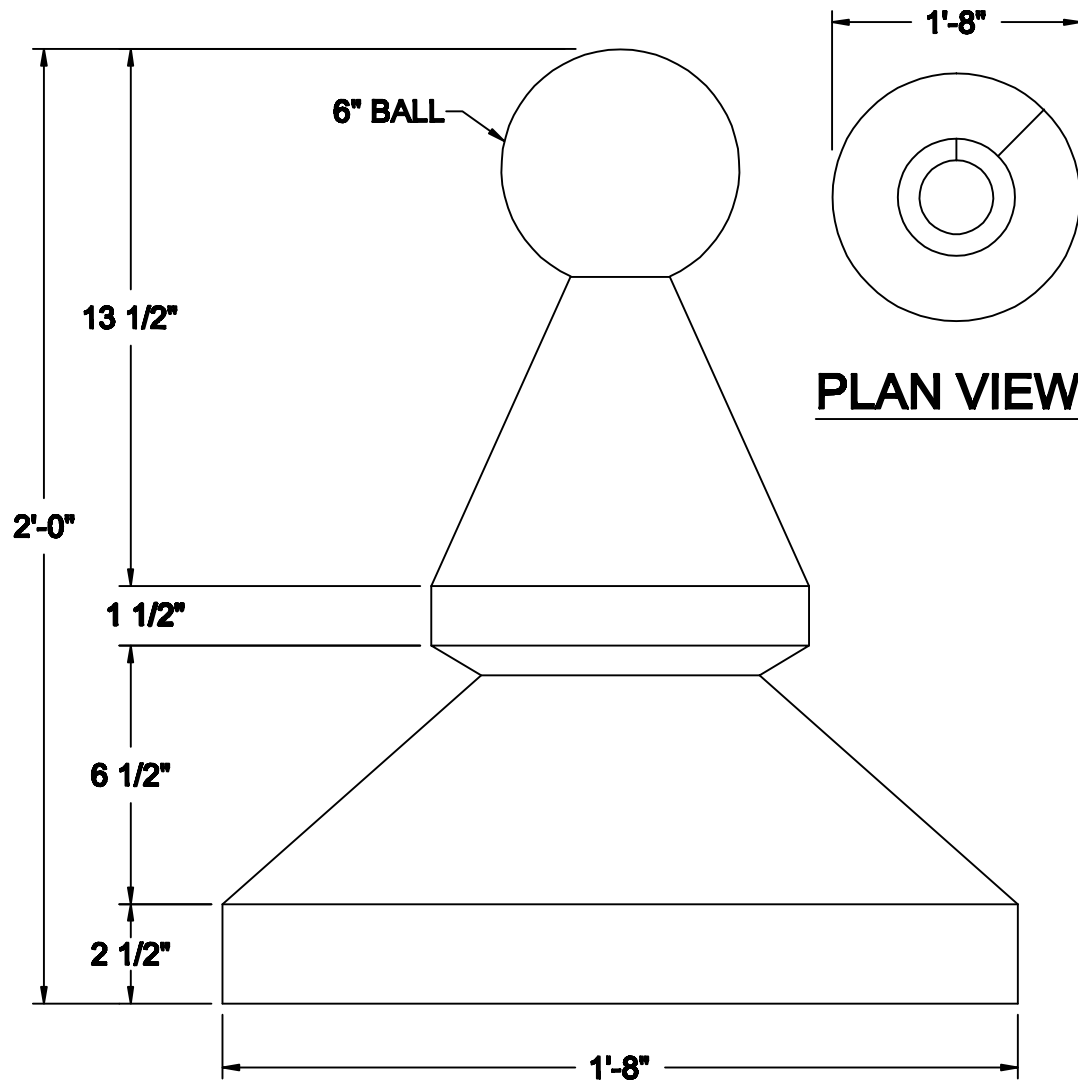
WEIGHT: 10 lbs.

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT
A EURAMAX COMPANY

SPIRE

THE SUSSEX- ROUND



AVAILABLE MATERIALS:

COPPER

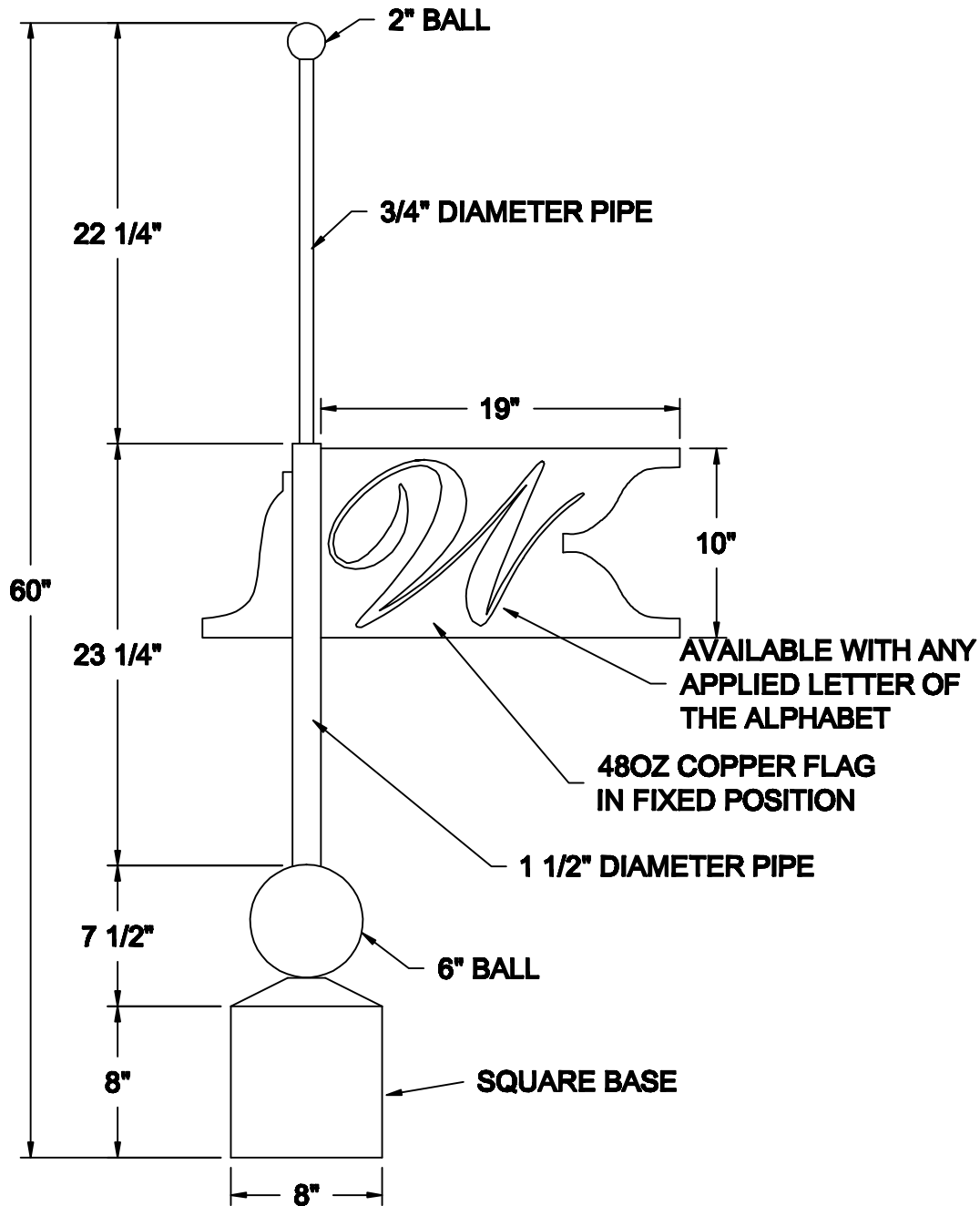
FREEDOM GRAY COPPER

ALUMINUM

WEIGHT: 10 lbs.

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

SPIRE THE TAYLOR



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

ALUMINUM

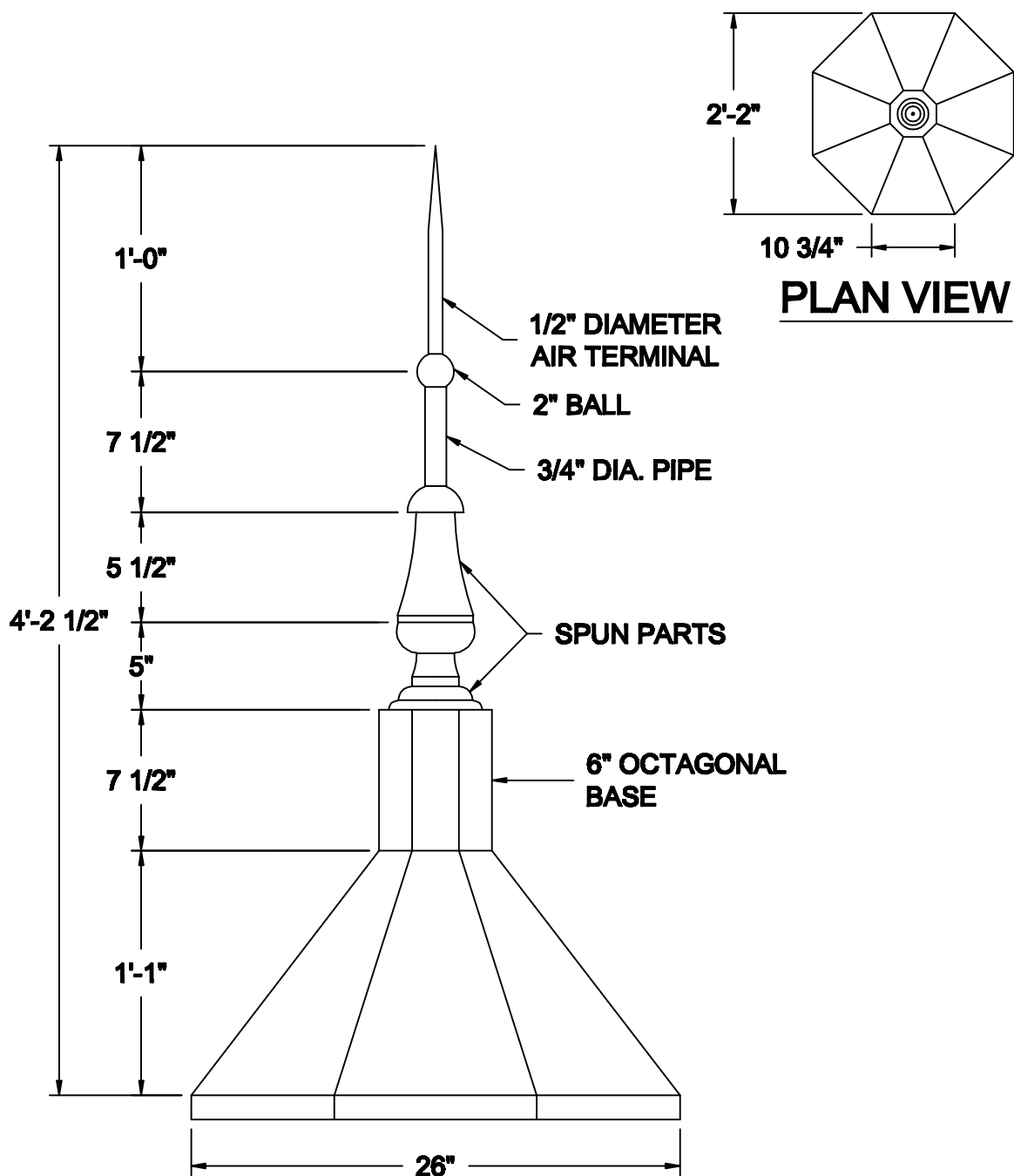
WEIGHT: 30 lbs.

OTHER: PIPE TO EXTEND 12" PAST SPIRE.

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS. FASTEN PIPE TO STRUCTURE.

COPPER CRAFT
A EURAMAX COMPANY

SPIRE THE TURRET



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

ALUMINUM

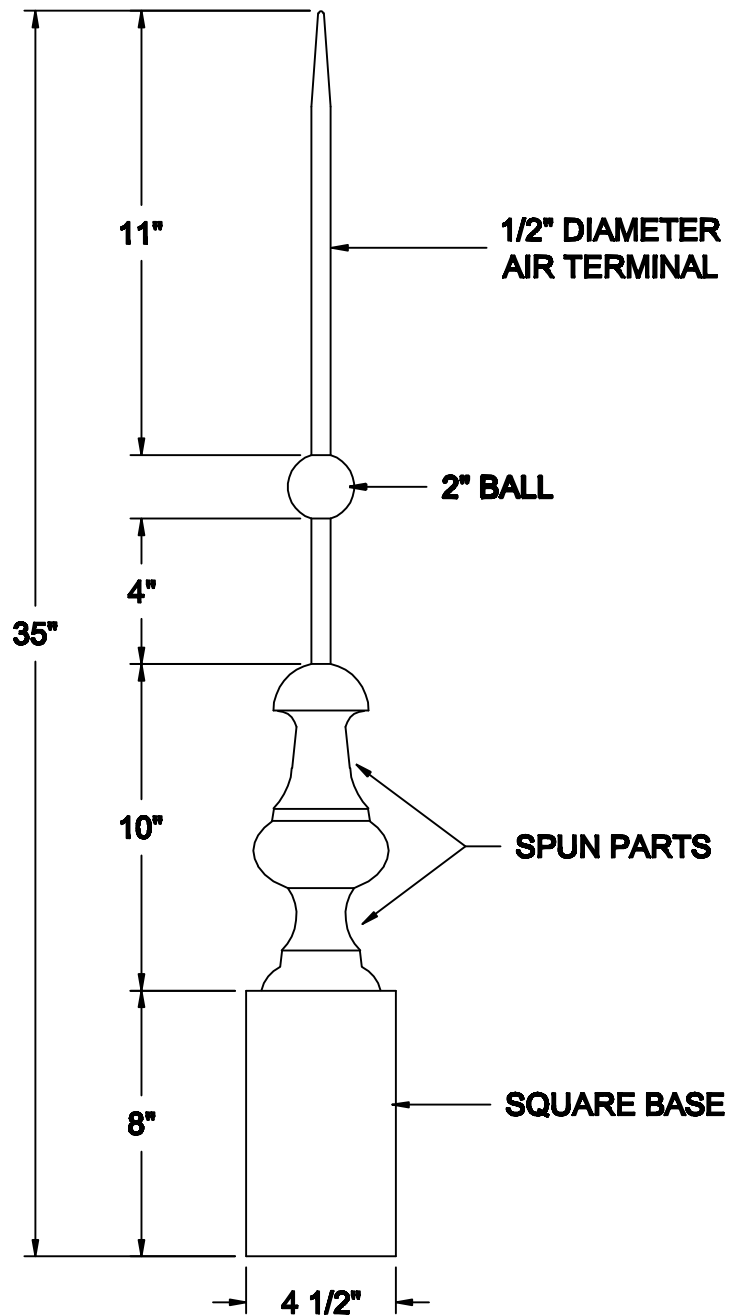
WEIGHT: 15 lbs.

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT
A EURAMAX COMPANY

10-23

SPIRE THE VASE



AVAILABLE MATERIALS:

COPPER

FREEDOM GRAY COPPER

ALUMINUM

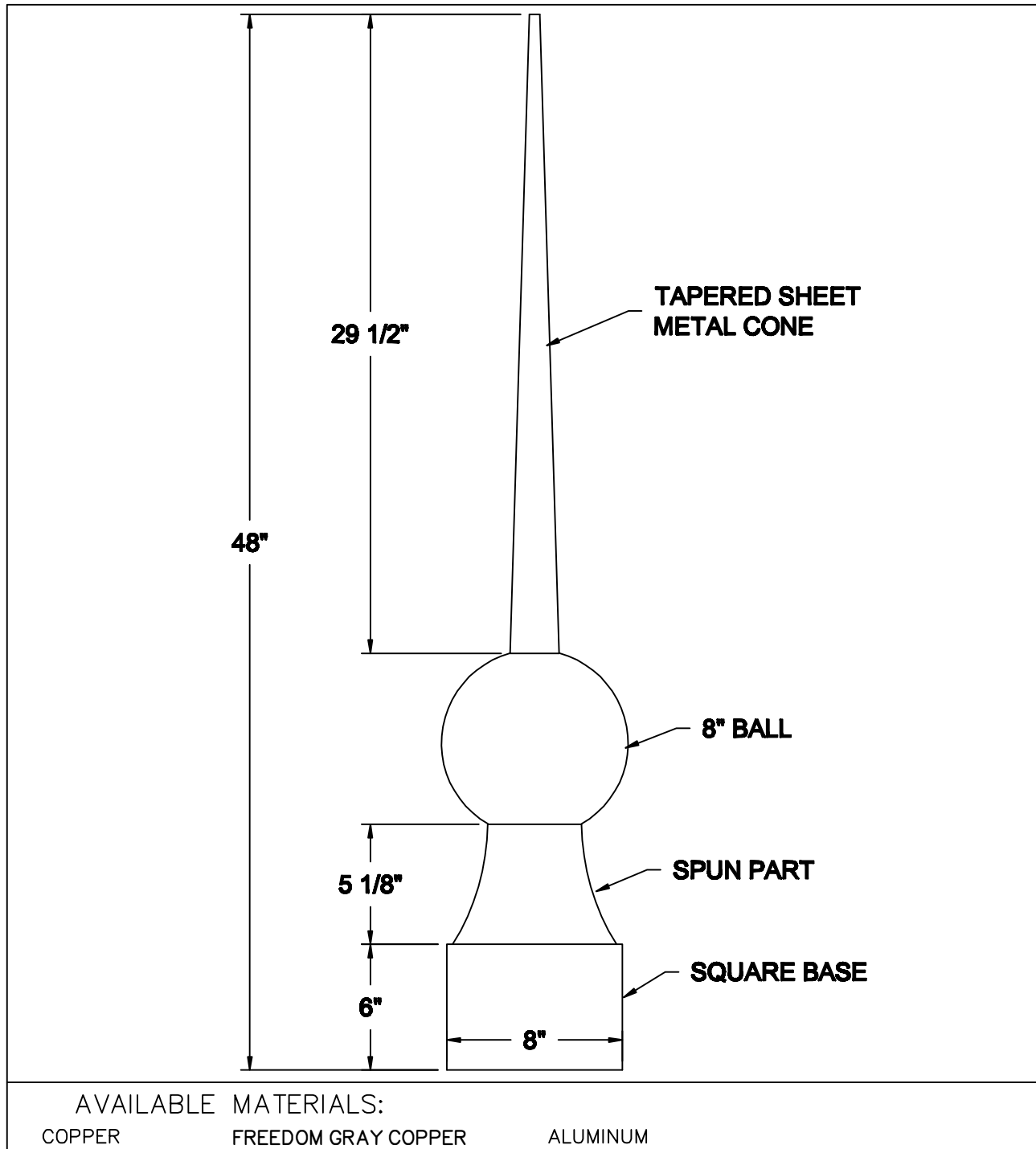
WEIGHT: 8 lbs.

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT

A EURAMAX COMPANY

SPIRE THE WATERFORD



WEIGHT: 12 LBS.

OTHER: 3/4" DIAMETER PIPE EXTENDS 12" PAST SPIRE

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS. FASTEN PIPE TO STRUCTURE.

CopperCraft Gutter and Downspouts

BRIEF PRODUCT SPECIFICATION



CopperCraft offers a wide selection of gutter profiles such as Traditional Ogee, Half Round and Box Bead. All of our gutters are produced as standard, high back or high back for standing seam. Roof flanges are available which eliminate the need for a separate eave drip edge, while ensuring that rain cannot get behind the gutter to cause serious water damage.

CopperCraft offers a full line of accessories including:

- Gutter and Downspout
- Gutter miters
- Elbows
- Outlets
- End-caps
- Straps
- Hangers and more



Our construction engineers are ready to help bring your design from concept to reality with professional project consultation. We work with customers to create the best project plans for all types of projects.

CopperCraft.com
800.486.2723

MANUFACTURER DESCRIPTION

- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- **Telephone:** 800.486.2723
- **Email:** info@CopperCraft.com
- **Website:** CopperCraft.com

AVAILABLE MATERIALS

16 oz. Copper	20 oz. Copper	Patina Copper	Vm Zinc
Steel	Aluminum	Galvanized	Rhenzink

*Materials vary by profile.

MATERIAL STANDARDS

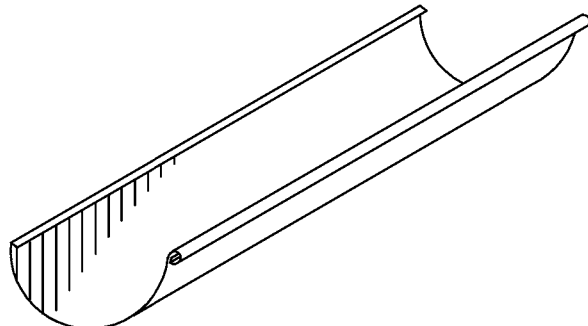
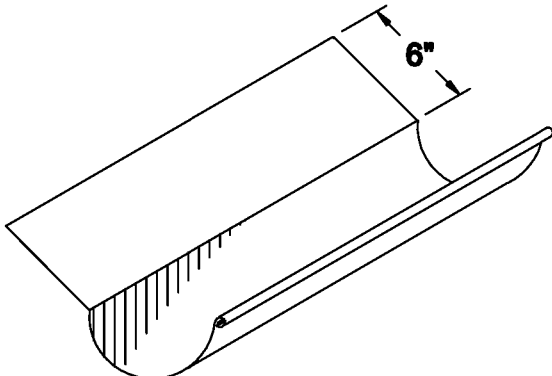
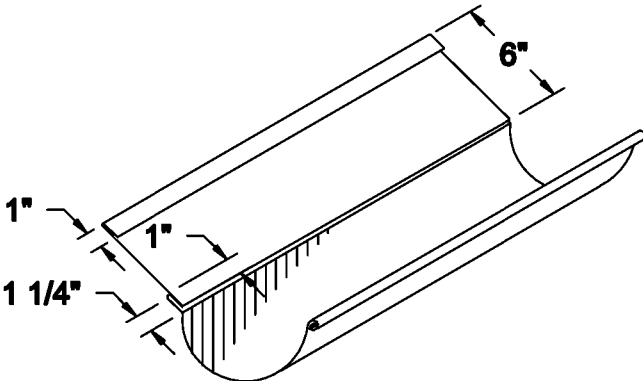
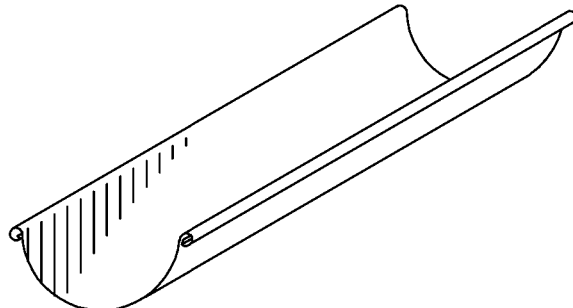
Copper	ASTM B370	Copper sheet and strip for building materials
Pre-Patina Copper	ASTM B370/B882	Pre-patina copper sheet and strip for building materials
Freedom Gray Copper	ASTM A240/A240m	Revere's exacting internal specifications
Continental Bronze	ASTM B370	Copper sheet and strip for building materials, that has been oxidized to a
uniform to a brown-black/statuary finish.		
Vm Zinc	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
Rhenzink	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
Aluminum	ASTM B209-6	Standard specification for aluminum and aluminum-alloy sheet and plate.
Galvanized/Galvaneal	ASTM A653/A653m-11	Standard specification for steel sheet zinc-coated (galvanized) or zinc-iron alloy-coated (galvannealed) by the hot dip process
Steel	ASTM A792/A792m-03	Standard specification for steel sheet, 55% aluminum-zinc alloy- coated by the hot dip process

hot dip process

PRODUCT INSTALLATION

For specific installation instructions, visit CopperCraft.com/products

HALF ROUND GUTTERS

<p>SINGLE BEAD - STANDARD 5",6",7",8" **</p> 	<p>SINGLE BEAD - HIGH BACK 5",6",7",8" *</p> 								
<p>SINGLE BEAD - FOR STANDING SEAM 5",6",7",8" *</p> 	<p>DOUBLE BEAD 5",6",7",8"</p> 								
<p>AVAILABLE MATERIALS</p> <table><tr><td>COPPER</td><td>FREEDOM GRAY COPPER</td><td>PATINA COPPER</td><td>PAINTE GRIP STEEL</td></tr><tr><td>PREWEATHERED ZINC</td><td>PREFINISHED ALUMINUM</td><td></td><td></td></tr></table>		COPPER	FREEDOM GRAY COPPER	PATINA COPPER	PAINTE GRIP STEEL	PREWEATHERED ZINC	PREFINISHED ALUMINUM		
COPPER	FREEDOM GRAY COPPER	PATINA COPPER	PAINTE GRIP STEEL						
PREWEATHERED ZINC	PREFINISHED ALUMINUM								

* SPECIFY ROOF PITCH

** AVAILABLE CURVED

ALL HALF ROUND GUTTER ITEMS IN 10 FOOT LENGTHS.

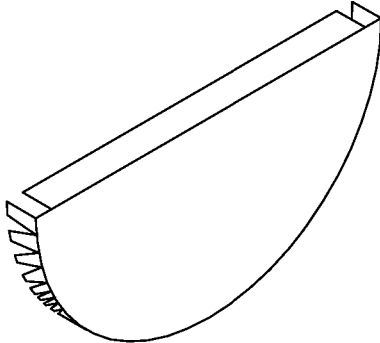
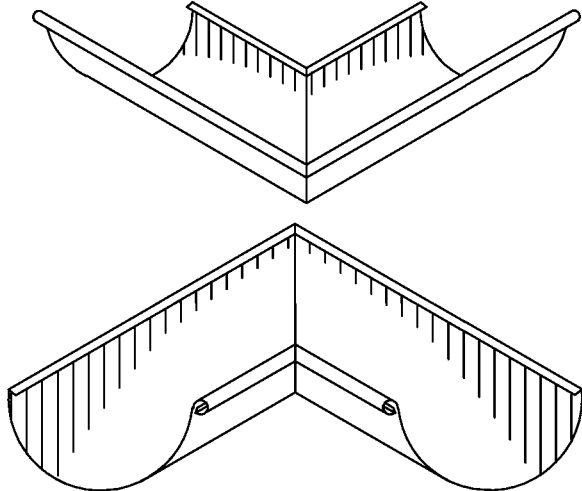
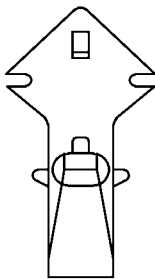
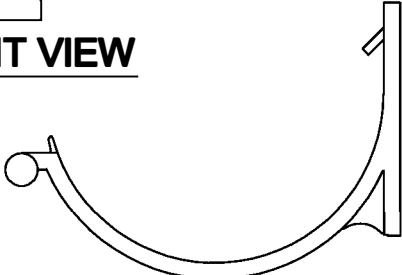
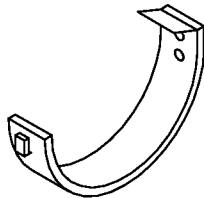
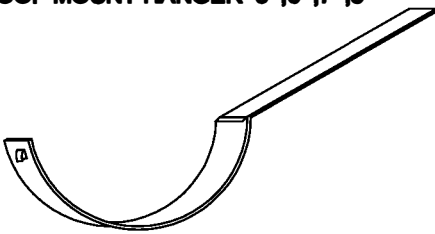
ALL HALF ROUND GUTTER ITEMS ARE AVAILABLE WITH HANGERS AND STRAPS.

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.

REV. 7/14

COPPER CRAFT 
A EURAMAX COMPANY

HALF ROUND ACCESSORIES

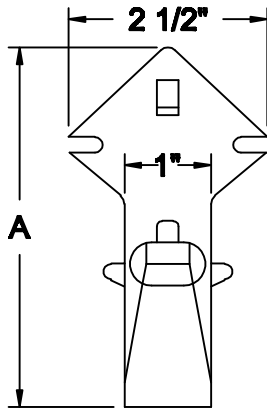
<p>ENDCAPS 5",6",7",8"</p> 	<p>INSIDE/ OUTSIDE MITER 5",6",7",8"</p> 								
<p>CAST HALF ROUND HANGERS 5",6"</p>  <p><u>FRONT VIEW</u></p>  <p><u>SIDE VIEW</u></p> <p>AVAILABLE IN BRASS OR ALUMINUM</p>	<p>FACE MOUNT HANGER 5",6",7",8"*</p>  <p>*SEE ISOMETRIC DRAWINGS</p> <p>AVAILABLE WITH EITHER A BRASS BOLT OR SPRING CLIP TO ATTACH TO GUTTER</p> <p>ROOF MOUNT HANGER 5",6",7",8"*</p>  <p>AVAILABLE WITH EITHER A 10/24 MACHINE BOLT OR SPRING CLIP TO ATTACH TO GUTTER</p>								
<p>AVAILABLE MATERIALS</p> <table><tr><td>COPPER</td><td>FREEDOM GRAY COPPER</td><td>PATINA COPPER</td><td>PAINT GRIP STEEL</td></tr><tr><td>PREWEATHERED ZINC</td><td>PREFINISHED ALUMINUM</td><td></td><td></td></tr></table>		COPPER	FREEDOM GRAY COPPER	PATINA COPPER	PAINT GRIP STEEL	PREWEATHERED ZINC	PREFINISHED ALUMINUM		
COPPER	FREEDOM GRAY COPPER	PATINA COPPER	PAINT GRIP STEEL						
PREWEATHERED ZINC	PREFINISHED ALUMINUM								

* ALL HEAVY GAUGE. USE 12 GA BAR WITH PAINT GRIP.
USE 3/16" X 1" BAR WITH ALUMINUM, ZINC/ TIN COATED COPPER, AND COPPER.

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.

REV. 7/14

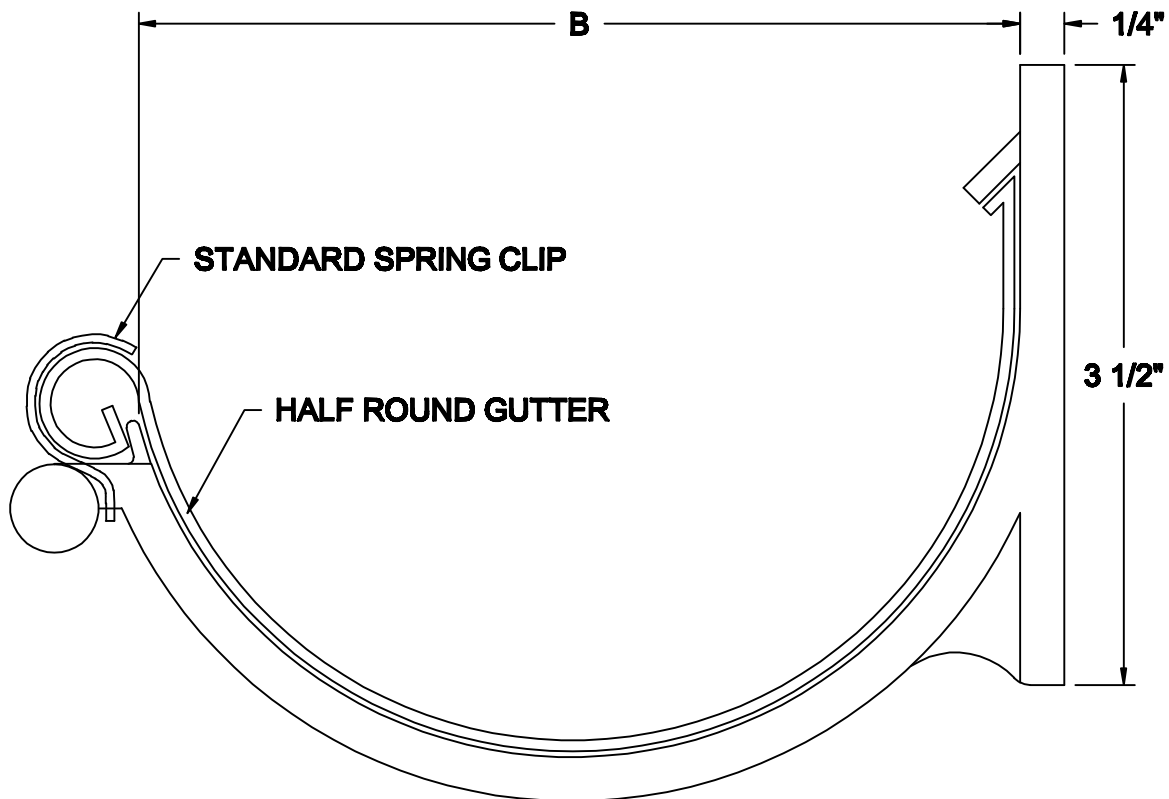
GUTTER HANGER CAST HALF ROUND



	5"	6"
A	4 3/16"	4 1/2"
B	5"	6"

FRONT VIEW

NOT TO SCALE



SIDE VIEW

NOT TO SCALE

AVAILABLE MATERIALS
BRASS ALUMINUM

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.

REV. 7/14

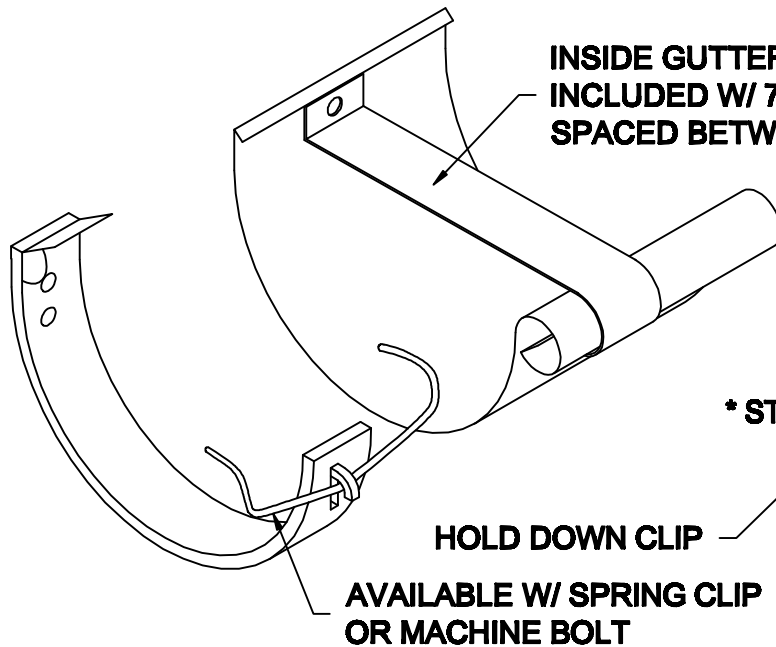
COPPER CRAFT
A EURAMAX COMPANY

HALF ROUND GUTTER ISOMETRIC DRAWINGS OF HANGERS

5" - 8" HALF ROUND GUTTER & HANGER W/ INSIDE STRAP

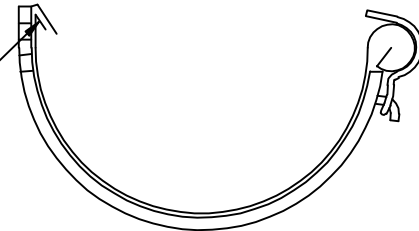
HANGER SPECIFICATIONS

AVAILABLE MATERIALS

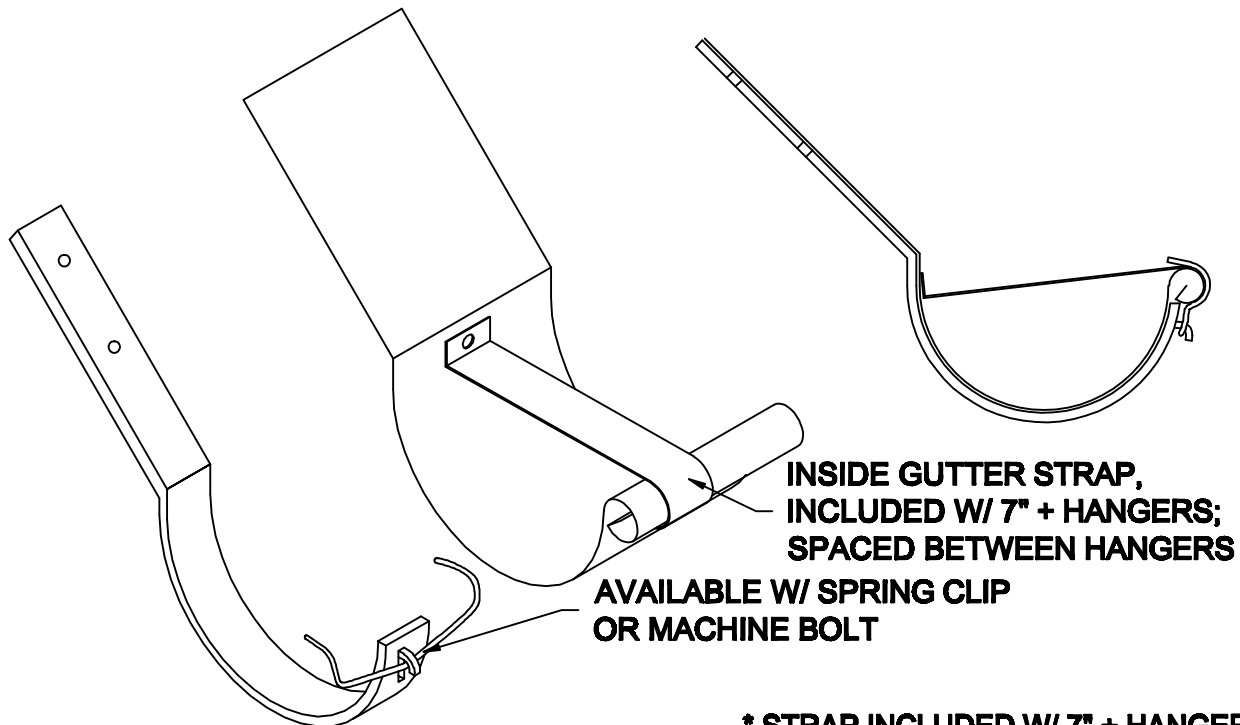


	Aluminum	Copper	Tin Coated Copper	Galvalume	Galvanized
3/16" X 1" Hanger	●	●	●		
.063" X 1" Strap	●	●	●		
12 ga X 1" Hanger				●	●
20 ga X 1" Strap				●	●

* STRAP INCLUDED W/ 7" + HANGERS



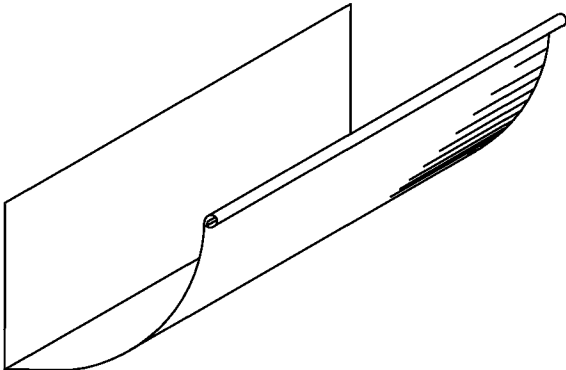
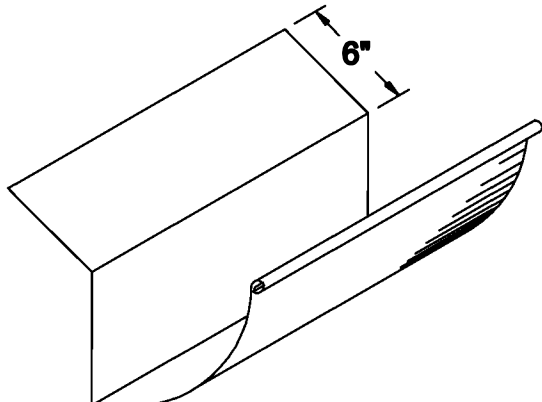
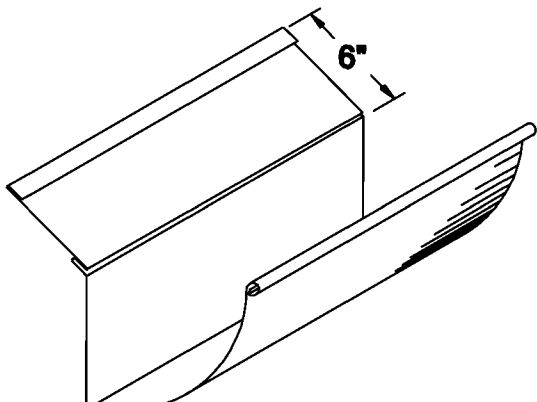
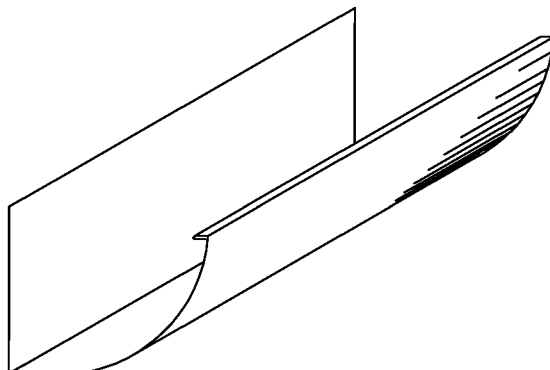
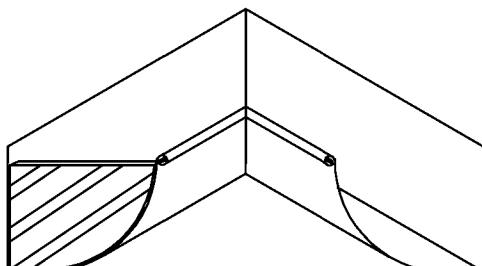
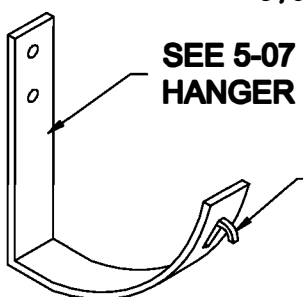
5" - 8" HALF ROUND GUTTER & HANGER W/ INSIDE STRAP FOR ROOF MOUNT



* STRAP INCLUDED W/ 7" + HANGERS

REV. 7/14

QUARTER ROUND GUTTERS

<p>QUARTER ROUND - STANDARD 5", 6", 7", 8"</p> 	<p>QUARTER ROUND - HIGH BACK - 5", 6", 7", 8" *</p> 								
<p>QUARTER ROUND FOR STANDING SEAM * 5", 6", 7", 8"</p> 	<p>QUARTER ROUND ALSO AVAILABLE WITH 3/4" RETURN W/ HEM ON ALL CONFIGURATIONS</p> 								
<p>INSIDE/ OUTSIDE MITERS - ENDCAPS 5", 6", 7", 8"</p> 	<p>STANDARD FACE MOUNT OUTSIDE HANGER 5", 6", 7", 8"</p>  <p>SEE 5-07 FOR HANGER SPECS.</p> <p>AVAILABLE W/ 10/24 MACHINE BOLT OR SPRING CLIP</p>								
<p>AVAILABLE MATERIALS</p> <table><tr><td>COPPER</td><td>FREEDOM GRAY COPPER</td><td>PATINA COPPER</td><td>PAINT GRIP STEEL</td></tr><tr><td>PREWEATHERED ZINC</td><td>PREFINISHED ALUMINUM</td><td></td><td></td></tr></table>		COPPER	FREEDOM GRAY COPPER	PATINA COPPER	PAINT GRIP STEEL	PREWEATHERED ZINC	PREFINISHED ALUMINUM		
COPPER	FREEDOM GRAY COPPER	PATINA COPPER	PAINT GRIP STEEL						
PREWEATHERED ZINC	PREFINISHED ALUMINUM								

* SPECIFY ROOF PITCH

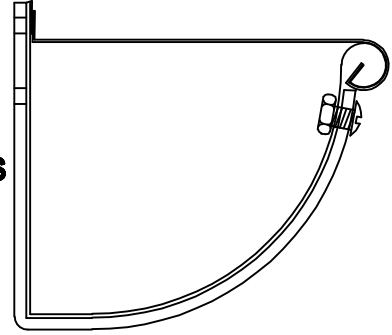
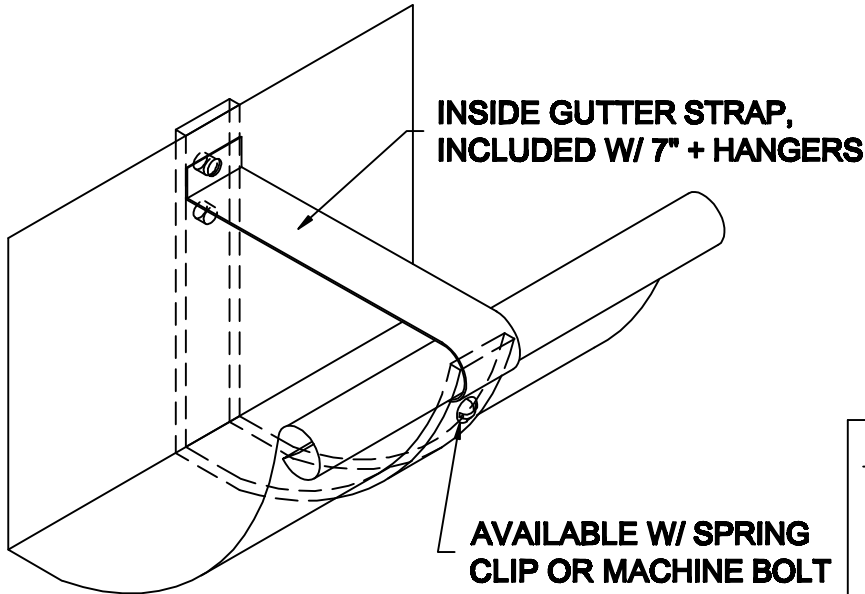
ALL QUARTER ROUND GUTTER ITEMS IN 10 FOOT LENGTHS.

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.

REV. 7/14

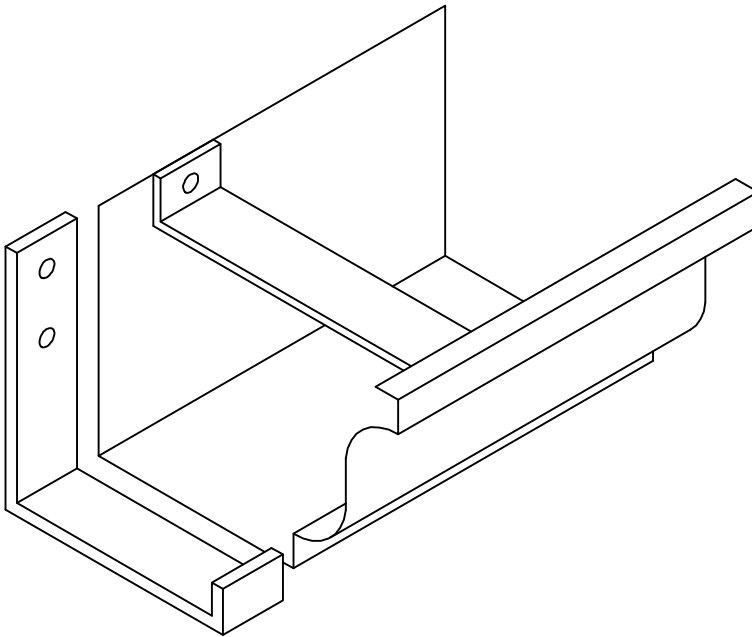
QUARTER ROUND/ OGEE GUTTER ISOMETRIC DRAWINGS OF HANGERS

5" - 8" QUARTER ROUND GUTTER & HANGER W/ INSIDE STRAP



****GUTTER PROFILE AVAILABLE IN STANDING SEAM AND HI-BACK.**

5" - 8" OGEE GUTTER & HANGER W/ INSIDE STRAP

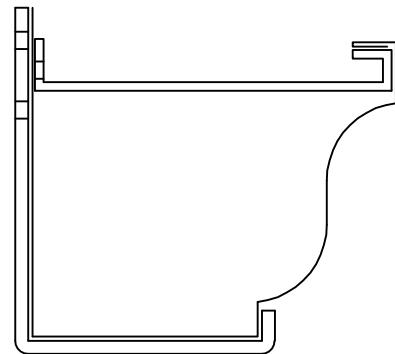


HANGER SPECIFICATIONS

AVAILABLE MATERIALS

	Aluminum	Copper	Tin Coated Copper	Galvaneal	Galvanized
3/16" X 1" Hanger	●	●	●		
.063" X 1" Strap	●	●	●		
12 ga X 1" Hanger				●	●
20 ga X 1" Strap				●	●

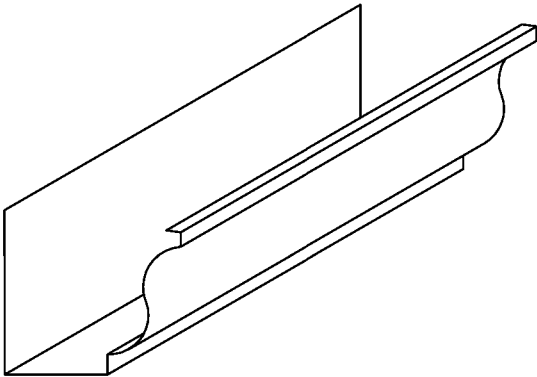
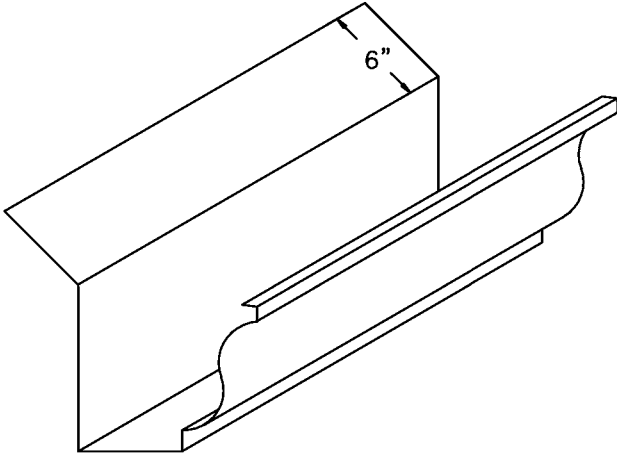
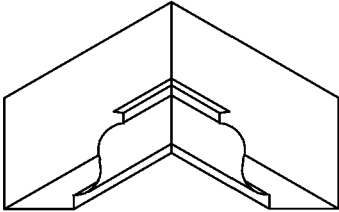
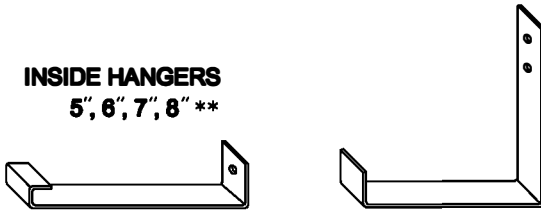
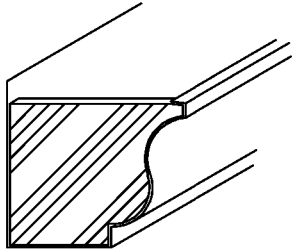
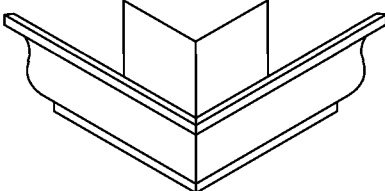
* STRAP INCLUDED W/ 7" + HANGERS



****GUTTER PROFILE AVAILABLE IN STANDING SEAM AND HI-BACK.**

REV. 7/14

OGEE GUTTERS AND ACCESSORIES

<p>OGEE GUTTER - STANDARD 5", 6", 7", 8" *</p>  <p>OGEE GUTTER HAS TRUE QUARTER ROUND ROLLS MATCHING TRADITIONAL GUTTER</p>	<p>OGEE GUTTER - HIGH BACK 5", 6", 7", 8"</p>  <p>STANDARD 6" FLANGE</p>								
<p>INSIDE MITER 5", 6", 7", 8"</p> 	<p>OUTSIDE HANGERS 5", 6", 7", 8" **</p> <p>INSIDE HANGERS 5", 6", 7", 8" **</p>  <p>* SEE ISOMETRIC DRAWINGS</p>								
<p>END CAPS 5", 6", 7", 8"</p> 	<p>OUTSIDE MITER 5", 6", 7", 8"</p> 								
<p>AVAILABLE MATERIALS</p> <table><tr><td>COPPER</td><td>FREEDOM GRAY COPPER</td><td>PATINA COPPER</td><td>PAINT GRIP STEEL</td></tr><tr><td>PREWEATHERED ZINC</td><td>PREFINISHED ALUMINUM</td><td></td><td></td></tr></table>		COPPER	FREEDOM GRAY COPPER	PATINA COPPER	PAINT GRIP STEEL	PREWEATHERED ZINC	PREFINISHED ALUMINUM		
COPPER	FREEDOM GRAY COPPER	PATINA COPPER	PAINT GRIP STEEL						
PREWEATHERED ZINC	PREFINISHED ALUMINUM								

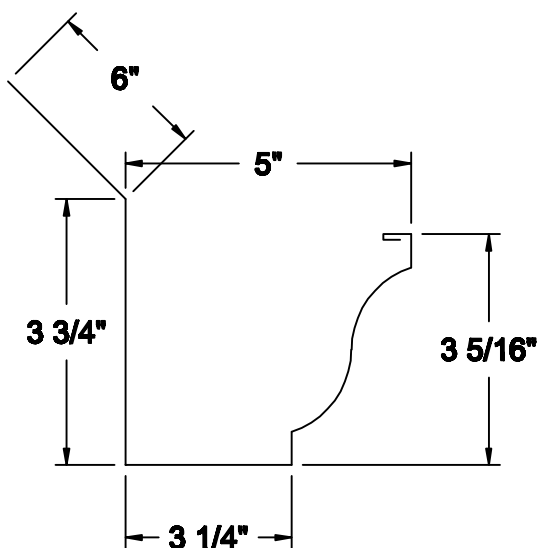
REV. 7/14

* AVAILABLE CURVED

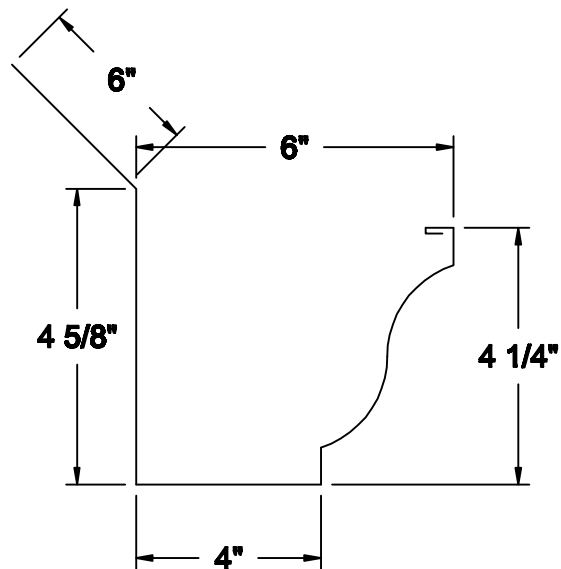
** ALL HEAVY GAUGE. USE 12 GA BAR WITH PAINT GRIP AND RHEINZINK.
USE 3/16" X 1" BAR WITH ALUMINUM, ZINC/ TIN COATED COPPER, AND COPPER.

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.

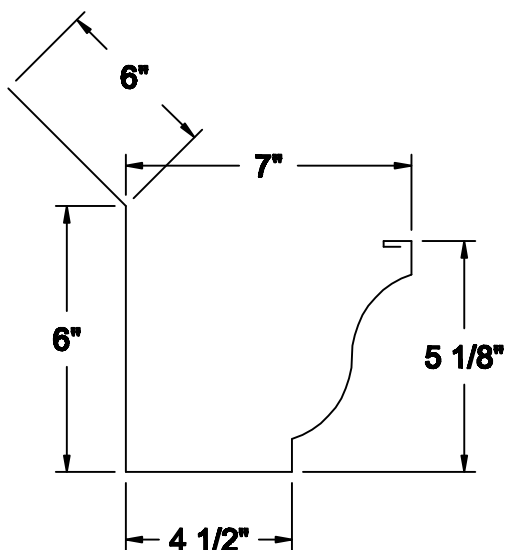
OGEE GUTTERS DIMENSIONS



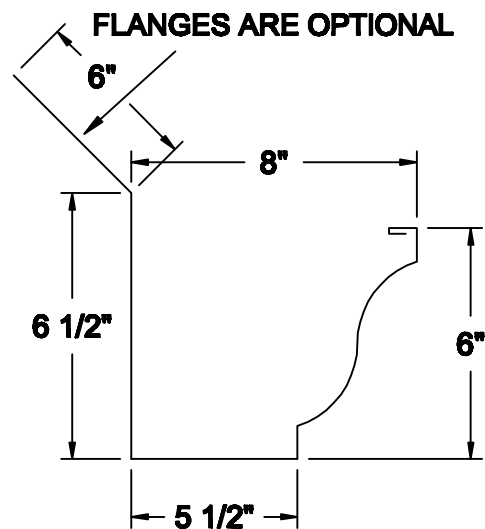
5" OGEE GUTTER



6" OGEE GUTTER



7" OGEE GUTTER



8" OGEE GUTTER

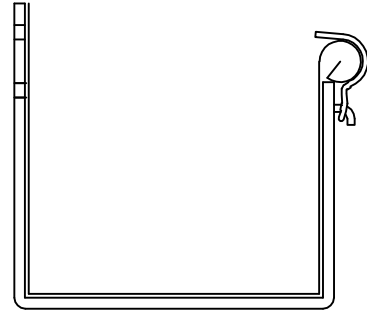
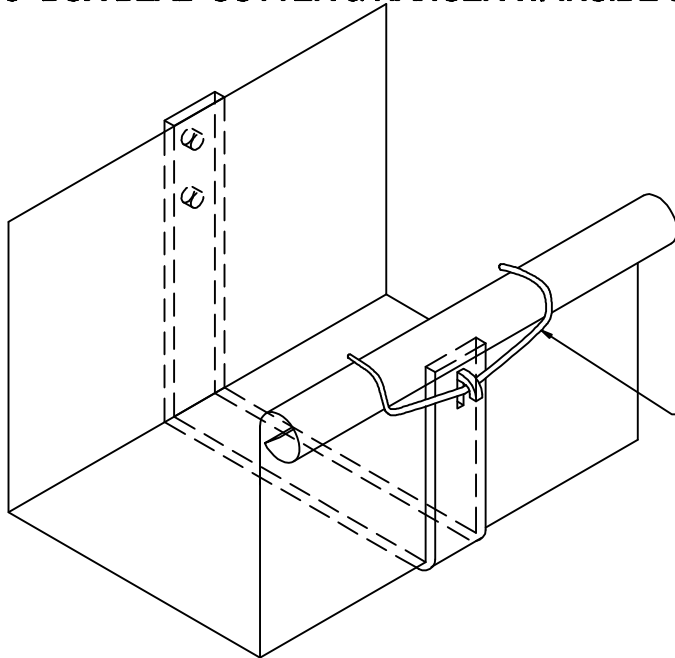
DRAWINGS ARE NOT TO SCALE

REV. 7/14

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.

BOX BEAD/ ROLLED BOX BEAD GUTTER ISOMETRIC DRAWINGS OF HANGERS

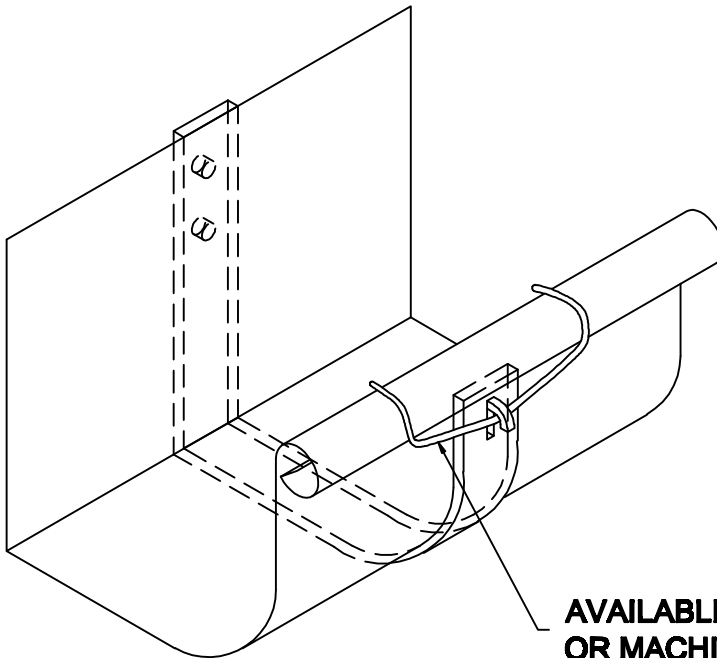
5" - 8" BOX BEAD GUTTER & HANGER W/ INSIDE STRAP



AVAILABLE W/ SPRING CLIP
OR MACHINE BOLT

****GUTTER PROFILE AVAILABLE IN STANDING SEAM AND HI-BACK.**

5" - 8" ROLLED BOX BEAD GUTTER & HANGER W/ INSIDE STRAP

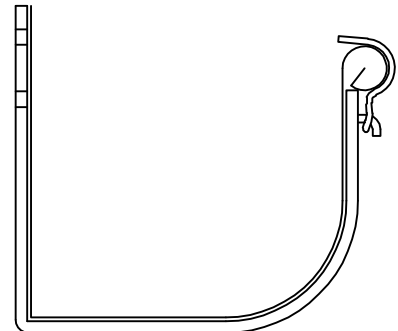


HANGER SPECIFICATIONS

AVAILABLE MATERIALS

	Aluminum	Copper	Tin Coated Copper	Galvaneal	Galvanized
3/16" X 1" Hanger	●	●	●		
.063" X 1" Strap	●	●	●		
12 ga X 1" Hanger				●	●
20 ga X 1" Strap				●	●

* STRAP INCLUDED W/ 7" + HANGERS

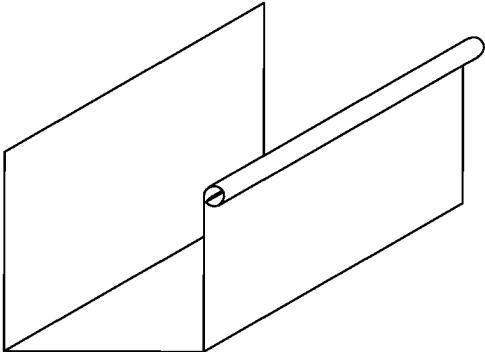
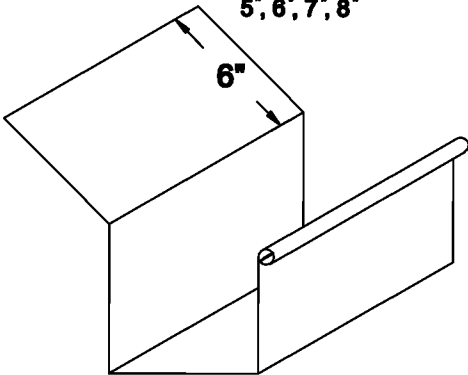
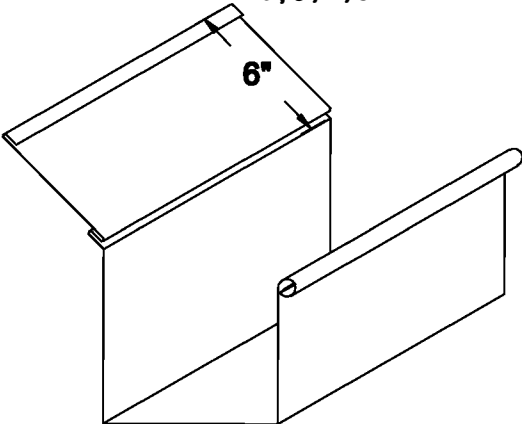
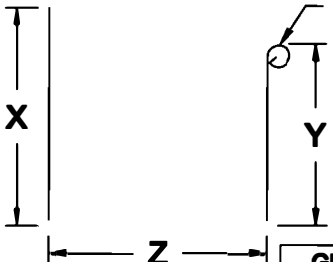
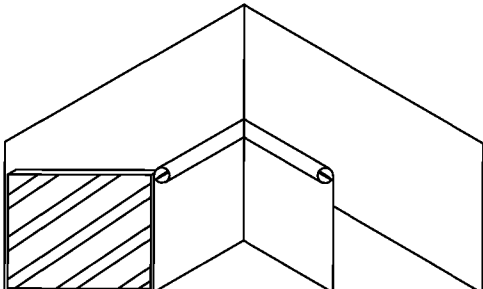
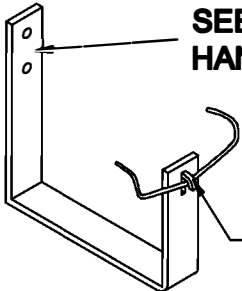


AVAILABLE W/ SPRING CLIP
OR MACHINE BOLT

****GUTTER PROFILE AVAILABLE IN STANDING SEAM AND HI-BACK.**

REV. 7/14

BOX BEAD GUTTERS

<p>BOX BEAD - STANDARD 5', 6', 7', 8'</p> 	<p>BOX BEAD - HIGH BACK * 5', 6', 7', 8'</p> 																								
<p>BOX BEAD FOR STANDING SEAM * 5', 6', 7', 8'</p> 	<p>5/8" BEADROLL</p>  <table border="1" data-bbox="1057 919 1425 1136"> <thead> <tr> <th colspan="4">GUTTER DIMENSIONS</th> </tr> <tr> <th></th> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>5'</td> <td>5'</td> <td>4.5'</td> <td>5'</td> </tr> <tr> <td>6'</td> <td>6'</td> <td>5.5'</td> <td>6'</td> </tr> <tr> <td>7'</td> <td>7'</td> <td>6.5'</td> <td>7'</td> </tr> <tr> <td>8'</td> <td>8'</td> <td>7.5'</td> <td>8'</td> </tr> </tbody> </table>	GUTTER DIMENSIONS					X	Y	Z	5'	5'	4.5'	5'	6'	6'	5.5'	6'	7'	7'	6.5'	7'	8'	8'	7.5'	8'
GUTTER DIMENSIONS																									
	X	Y	Z																						
5'	5'	4.5'	5'																						
6'	6'	5.5'	6'																						
7'	7'	6.5'	7'																						
8'	8'	7.5'	8'																						
<p>INSIDE/ OUTSIDE MITERS - ENDCAPS 5', 6', 7', 8'</p> 	<p>STANDARD FACE MOUNT HANGER 5', 6', 7', 8'</p> <p>SEE 5-10 FOR HANGER SPECS.</p>  <p>AVAILABLE W/ 10/24 MACHINE BOLT OR SPRING CLIP</p>																								

AVAILABLE MATERIALS

COPPER	FREEDOM GRAY COPPER	PATINA COPPER	PAINTE GRIP STEEL
PREWEATHERED ZINC	PREFINISHED ALUMINUM		

* SPECIFY ROOF PITCH
ALL BOX BEAD GUTTER ITEMS IN 10 FOOT LENGTHS.
IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.

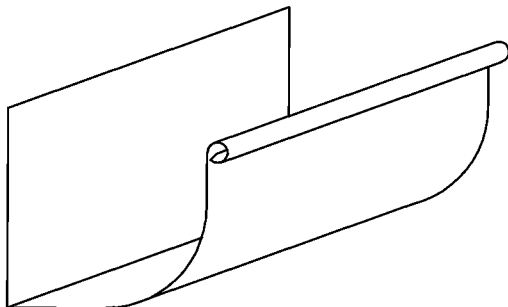
REV. 7/14

COPPER CRAFT
A EURAMAX COMPANY

ROLLED BOX BEAD GUTTERS

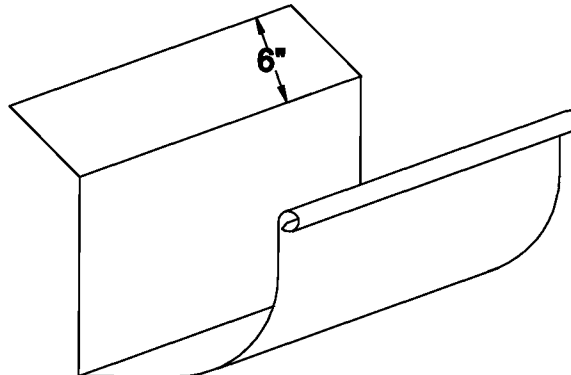
ROLLED BOX BEAD - STANDARD

5', 6', 7', 8'



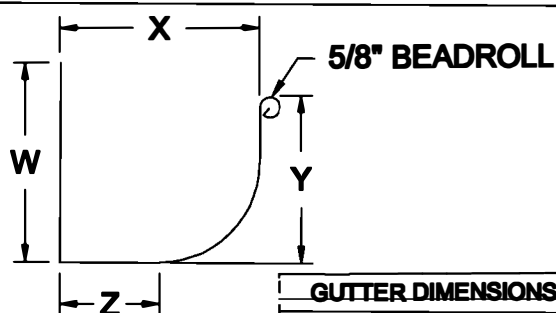
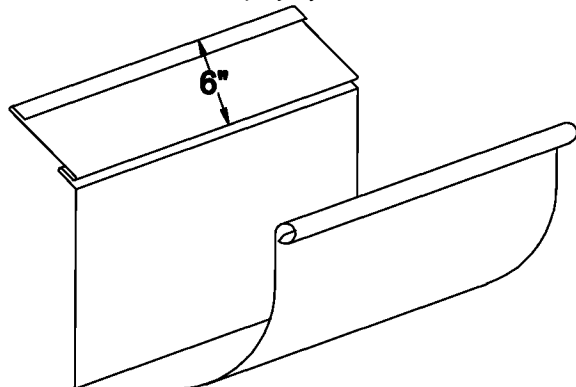
BOX BEAD - HIGH BACK *

5', 6', 7', 8'



ROLLED BOX BEAD FOR STANDING SEAM *

5', 6', 7', 8'

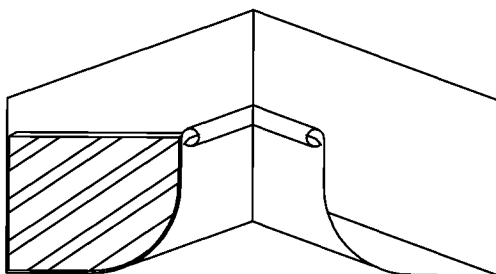


GUTTER DIMENSIONS

	W	X	Y	Z
5'	5"	5"	4.5"	3.125"
6'	6"	6"	5.5"	3.75"
7'	7"	7"	6.5"	4.375"
8'	8"	8"	7.5"	5"

INSIDE/ OUTSIDE MITERS - ENDCAPS

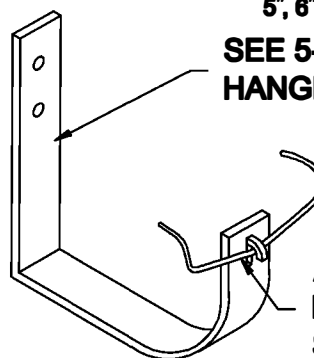
5', 6', 7', 8'



STANDARD FACE MOUNT HANGER

5', 6', 7', 8'

SEE 5-10 FOR
HANGER SPECS.



AVAILABLE W/ 10/24
MACHINE BOLT OR
SPRING CLIP

AVAILABLE MATERIALS

COPPER FREEDOM GRAY COPPER PATINA COPPER PAINT GRIP STEEL
PREWEATHERED ZINC PREFINISHED ALUMINUM

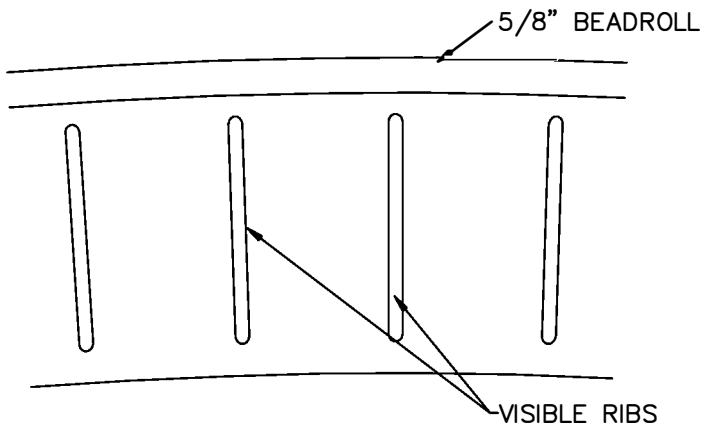
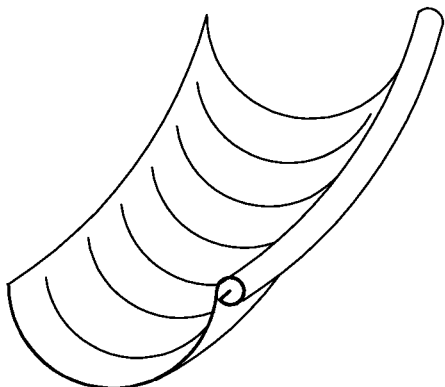
* SPECIFY ROOF PITCH
ALL ROLLED BOX BEAD GUTTER ITEMS IN 10 FOOT LENGTHS.
IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS
WITH ROOF SLOPE LINE.

REV. 7/14

COPPER CRAFT
A EURAMAX COMPANY

CURVED GUTTERS

CURVED HALF ROUND GUTTER



TOP VIEW

ADDITIONAL SPECIFICATIONS:

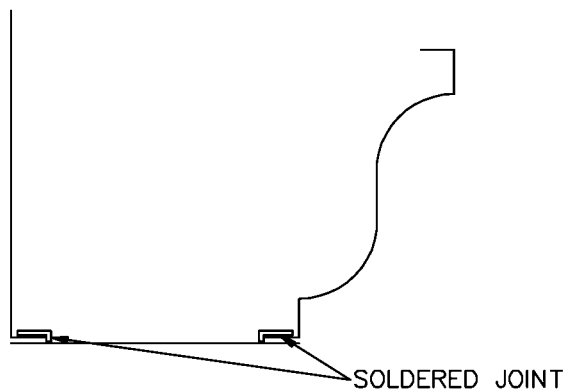
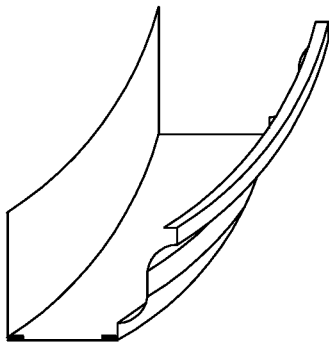
MINIMUM RADIUS OF 6 FT.
AVAILABLE 5", 6", 7", & 8" IN 10 FT. LENGTHS.
HALF ROUND RADIUS GUTTER WILL HAVE VISIBLE RIBS THAT ARE INTEGRAL TO THE MANUFACTURING OF THE RADIUS GUTTER.
CUSTOMER MUST SUPPLY RADIUS AND ARC LENGTH BEFORE PRODUCTION.

AVAILABLE MATERIALS

16 OZ and 20 OZ COPPER

16 OZ and 20 OZ ZINC/ TIN COATED COPPER

CURVED OGEE GUTTER



ADDITIONAL SPECIFICATIONS:

MINIMUM RADIUS OF 6 FT.
AVAILABLE 5" AND 6" IN 5 FT. +/- LENGTHS.
OGEE RADIUS GUTTER IS MANUFACTURED IN THREE SEPARATE CURVED PIECES.
THESE THREE PIECES ARE THEN SOLDERED TOGETHER TO FORM THE FINISHED OGEE GUTTER.
CUSTOMER MUST SUPPLY RADIUS AND ARC LENGTH BEFORE PRODUCTION.

AVAILABLE MATERIALS

16 OZ and 20 OZ COPPER

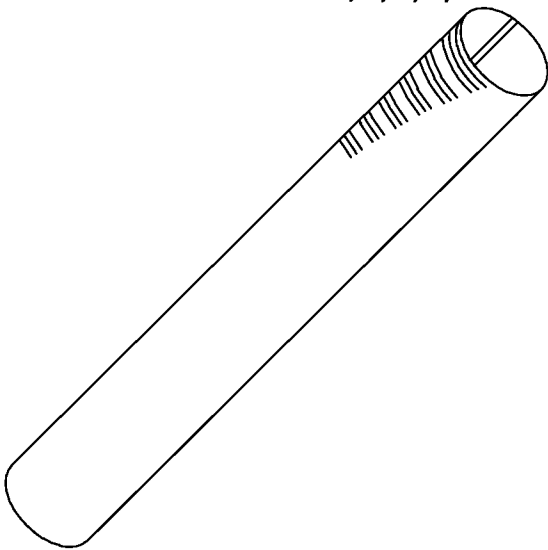
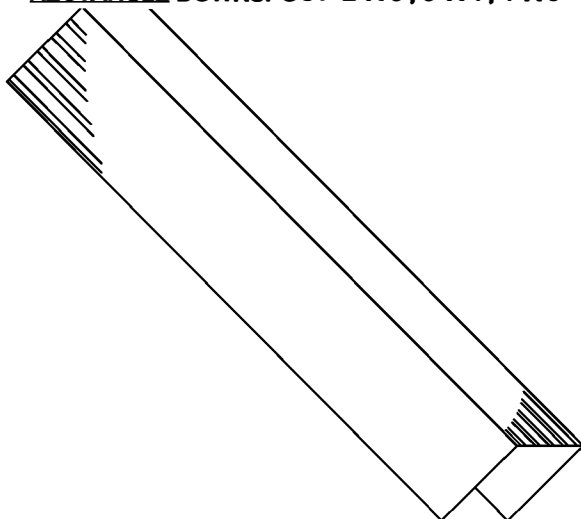
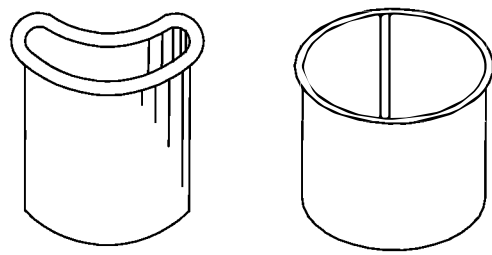
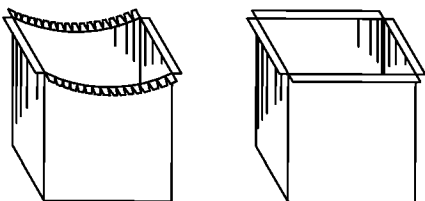
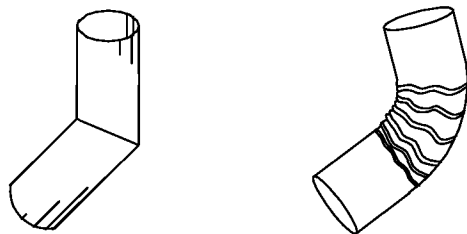
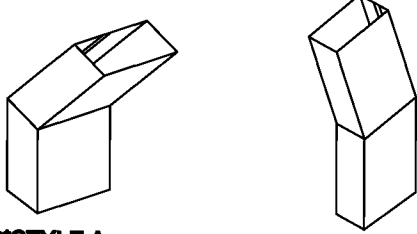
PREWEATHERED ZINC

16 OZ and 20 OZ FREEDOM GRAY COPPER

PAINT GRIP ALUMINUM (RIVET & CAULKED)

REV. 7/14

DOWNSPOUT AND ACCESSORIES

<p>ROUND DOWNSPOUT 3", 4", 5", 6", 7"</p> 	<p>SQUARE DOWNSPOUT 3", 4", 5" RECTANGLE DOWNSPOUT 2" X 3", 3" X 4", 4" X 5"</p>  <p>SQUARE AND RECTANGLE DOWNSPOUTS ARE ALSO AVAILABLE IN 24 GAUGE KYNAR COATED STEEL</p>
<p>ROUND OUTLETS 3", 4", 5", 6"</p> 	<p>SQUARE DOWNSPOUT OUTLET 3", 4", 5" RECTANGULAR DOWNSPOUT OUTLET 2" X 3" 3" X 4" 4" X 5"</p> 
<p>ROUND ELBOWS 3", 4", 5", 6" *</p>  <p>**CUT AND SOLDERED STYLE W/ O/S SEAM (STANDARD)</p> <p>CRIMPED STYLE W/ I/S SEAM</p>	<p>SQUARE/ RECTANGLE ELBOWS * 2" X 3" 3" X 4" 4" X 5"</p>  <p>**STYLE A</p> <p>**STYLE B</p>
<p>AVAILABLE MATERIALS</p> <p>COPPER FREEDOM GRAY COPPER PATINA COPPER PAINT GRIP STEEL</p> <p>PREWEATHERED ZINC PREFINISHED ALUMINUM</p>	

* SPECIFY 30°, 45°, 60°, 75°, 90°

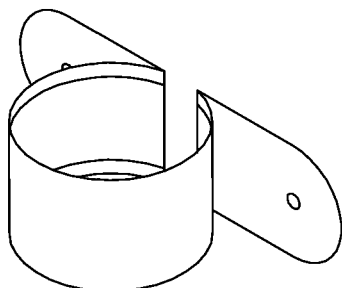
** SPECIFY INSIDE OR OUTSIDE SEAM

CUT STYLE FOR ALUMINUM USES POP RIVETS AND CAULK

REV. 7/14

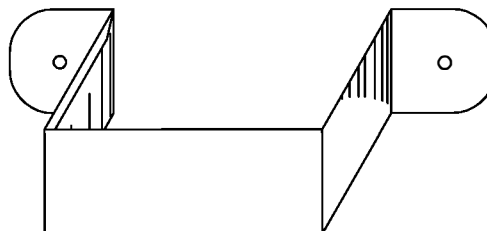
DOWNSPOUT STRAPS

ROUND 1 PC. STRAP 3", 4", 5", 6"

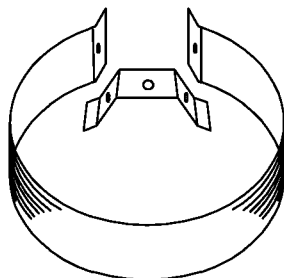


**SQUARE DOWNSPOUT STRAP 3", 4", 5"
RECTANGULAR DOWNSPOUT STRAP**

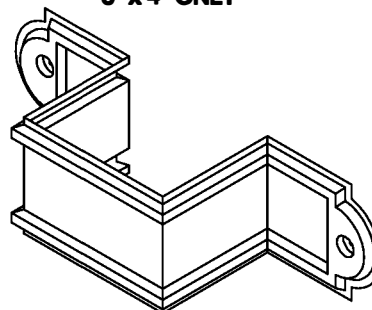
2" x 3"
3" x 4"
4" x 5"



ROUND 2 PC. STRAP 3", 4", 5", 6"

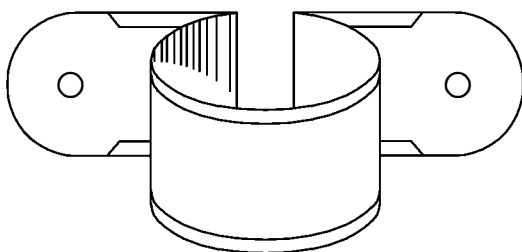


**ORNAMENTAL 1 PIECE DOWNSPOUT STRAP
-3" x 4" ONLY**



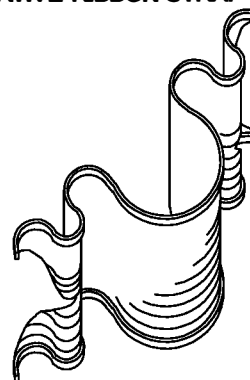
**AVAILABLE IN COPPER & ZINC/ TIN COATED
COPPER ONLY**

DECORATIVE DOWNSPOUT STRAP 3", 4", 5", 6"



NOT AVAILABLE IN .032 ALUMINUM

DECORATIVE RIBBON STRAP 4", 5", 6", 7"

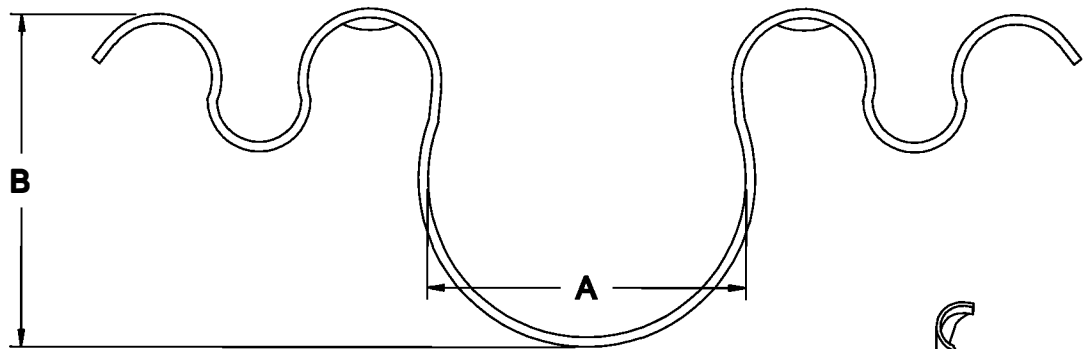


AVAILABLE MATERIALS

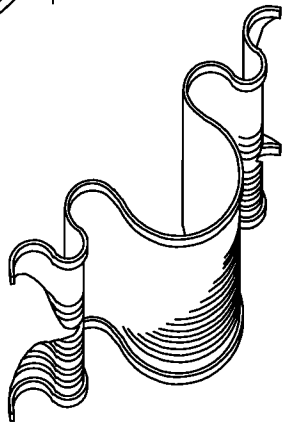
COPPER FREEDOM GRAY COPPER PATINA COPPER PAINT GRIP STEEL
PREWEATHERED ZINC PREFINISHED ALUMINUM

REV. 7/14

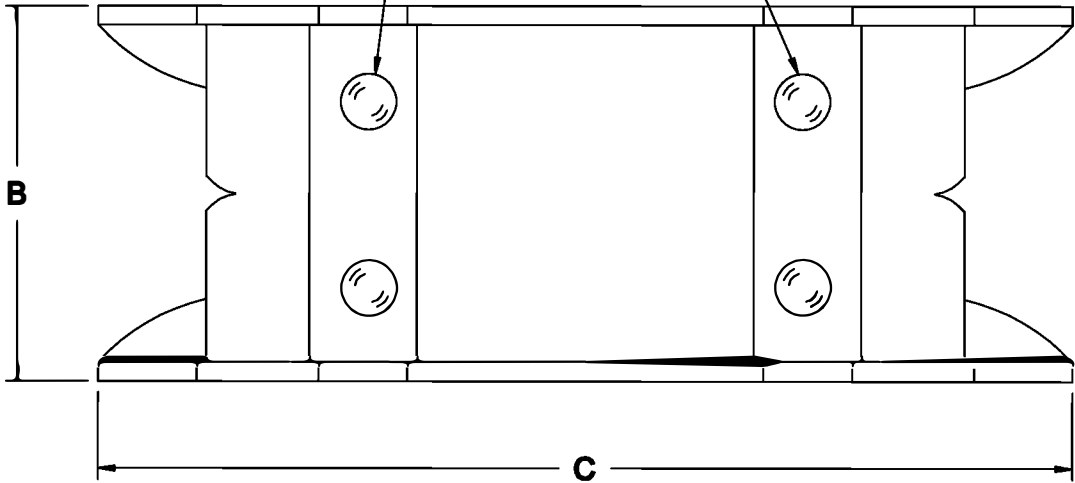
DOWNSPOUT ACCESSORIES



SIZING CHART				
×	4"	5"	6"	7"
A	4"	5"	6"	7"
B	4"	5"	6"	7"
C	10.5"	13"	15.5"	18"



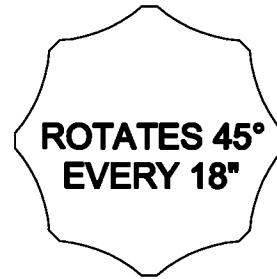
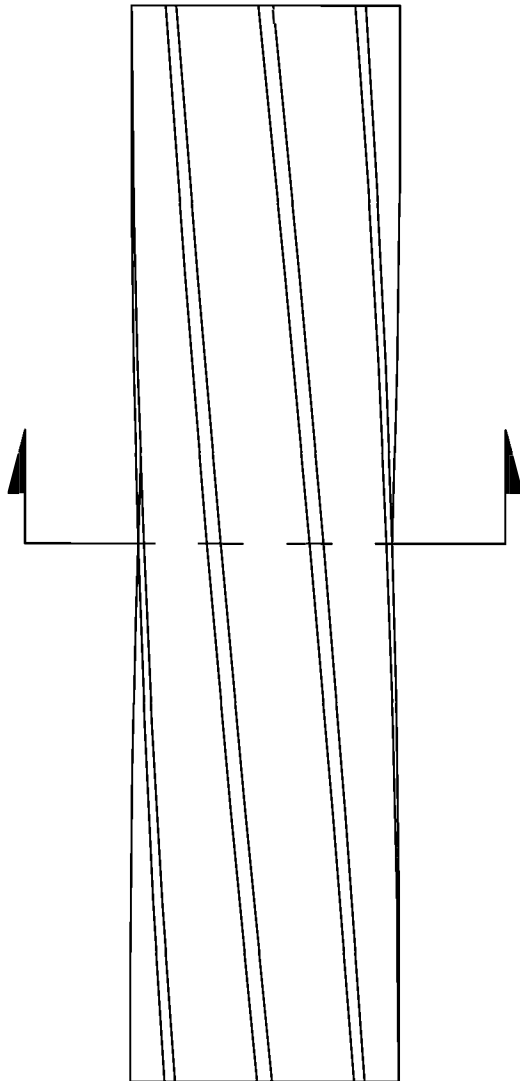
BUMPOUTS



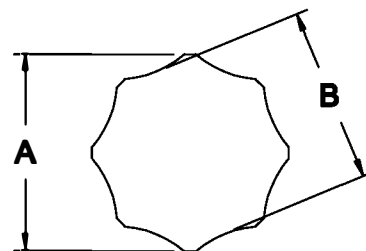
AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER PATINA COPPER PRE WEATHERED ZINC

REV. 7/14

TWISTED DOWNSPOUT



SECTION



DOWNSPOUT DIMENSIONS		
SIZE	A	B
4"	4"	3.5"
5"	5"	4.5"
6"	6"	5.5"

**NOTE: TWISTED DOWNSPOUT REQUIRES
SPECIAL ORDER OUTLETS**

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER
PREWEATHERED ZINC

PATINA COPPER

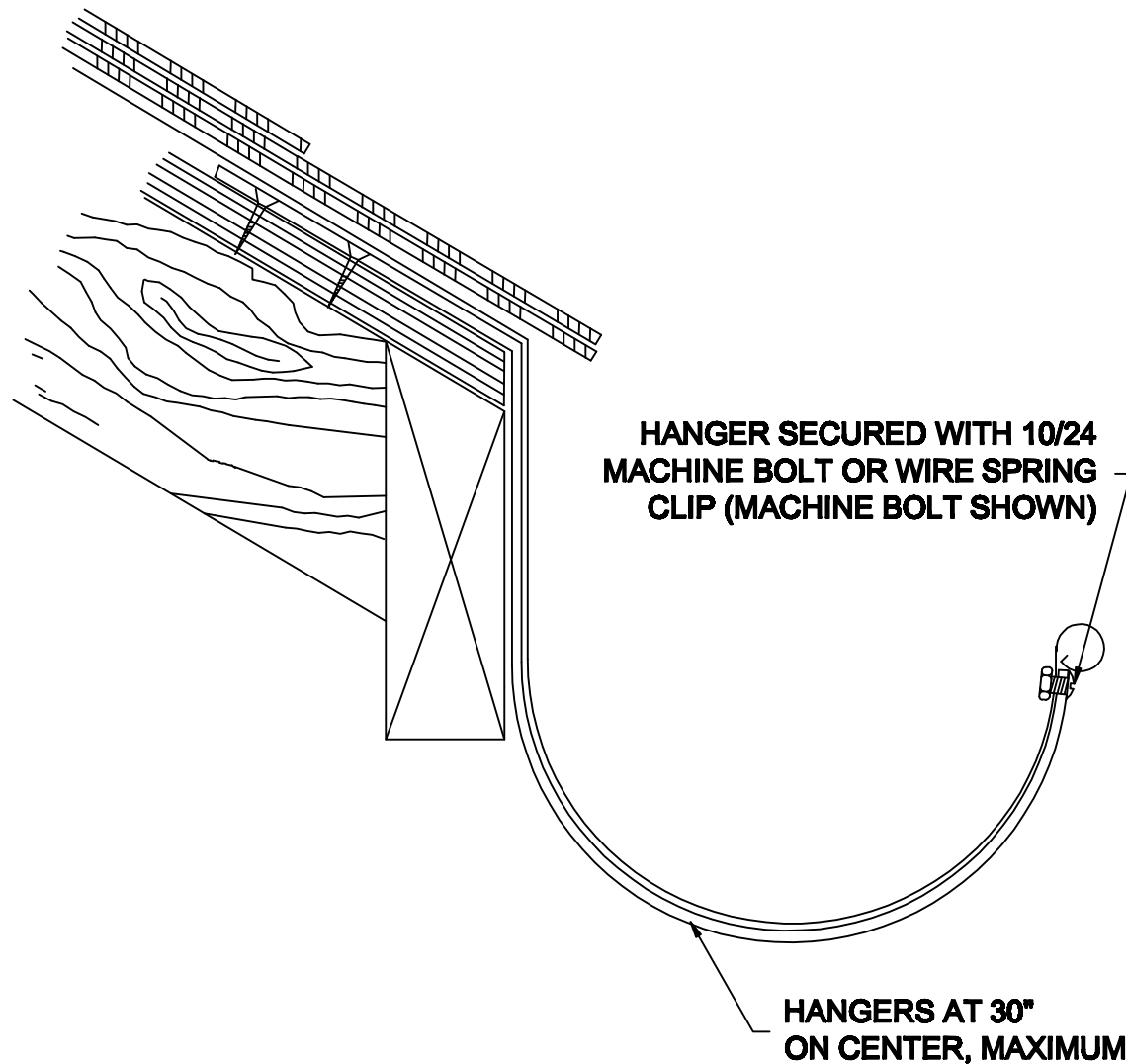
PAINT GRIP STEEL

REV. 7/14

COPPER CRAFT
A EURAMAX COMPANY

HALF ROUND GUTTER SECTIONS

**CUSTOM HALF ROUND HIGH BACK GUTTER WITH VERTICAL BACK EXTENSION.
FOR APPLICATION IN SNOW AND ICE COUNTRY WHERE SLIDING ICE
MAY DAMAGE FACE OF GUTTER**

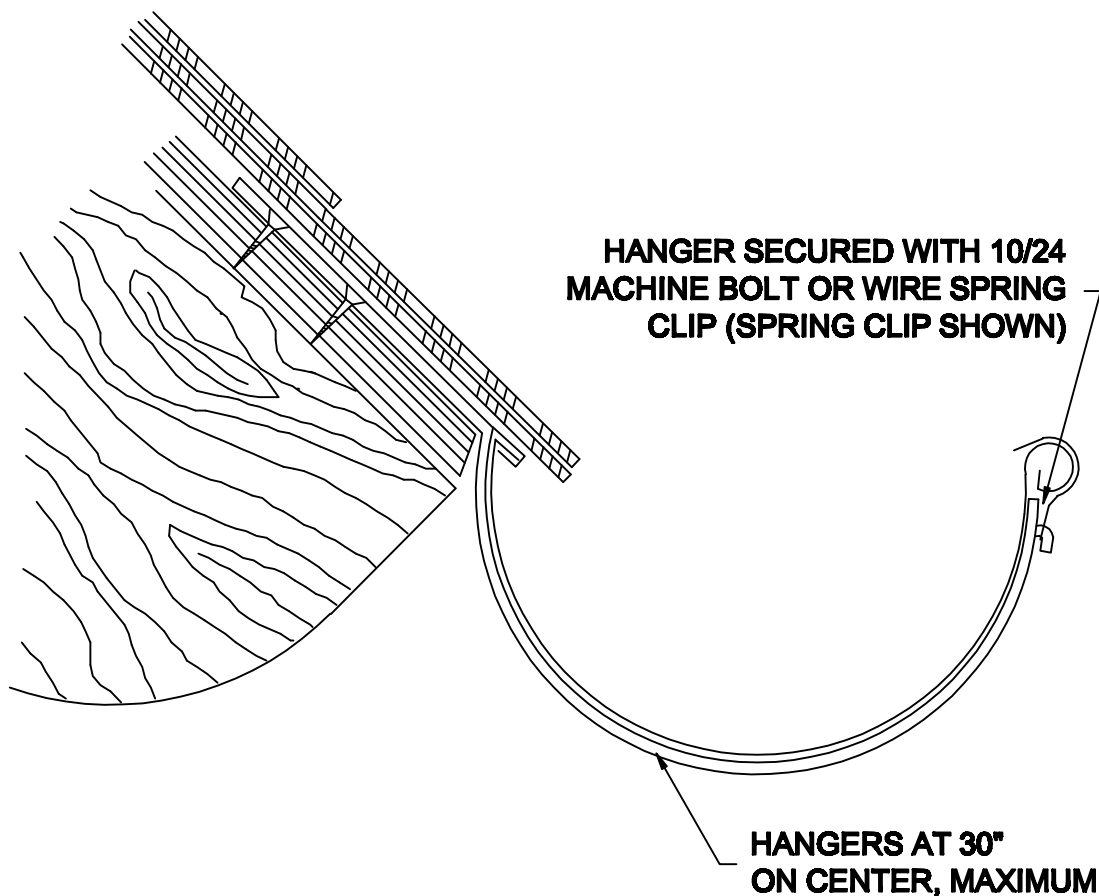


IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS
WITH ROOF SLOPE LINE.

REV. 7/14

HALF ROUND GUTTER SECTIONS

**STANDARD HALF ROUND GUTTER WITH ROOF MOUNT HANGER.
FOR SLATE OR SHINGLE ROOFING WITH OPEN RAFTERS.**



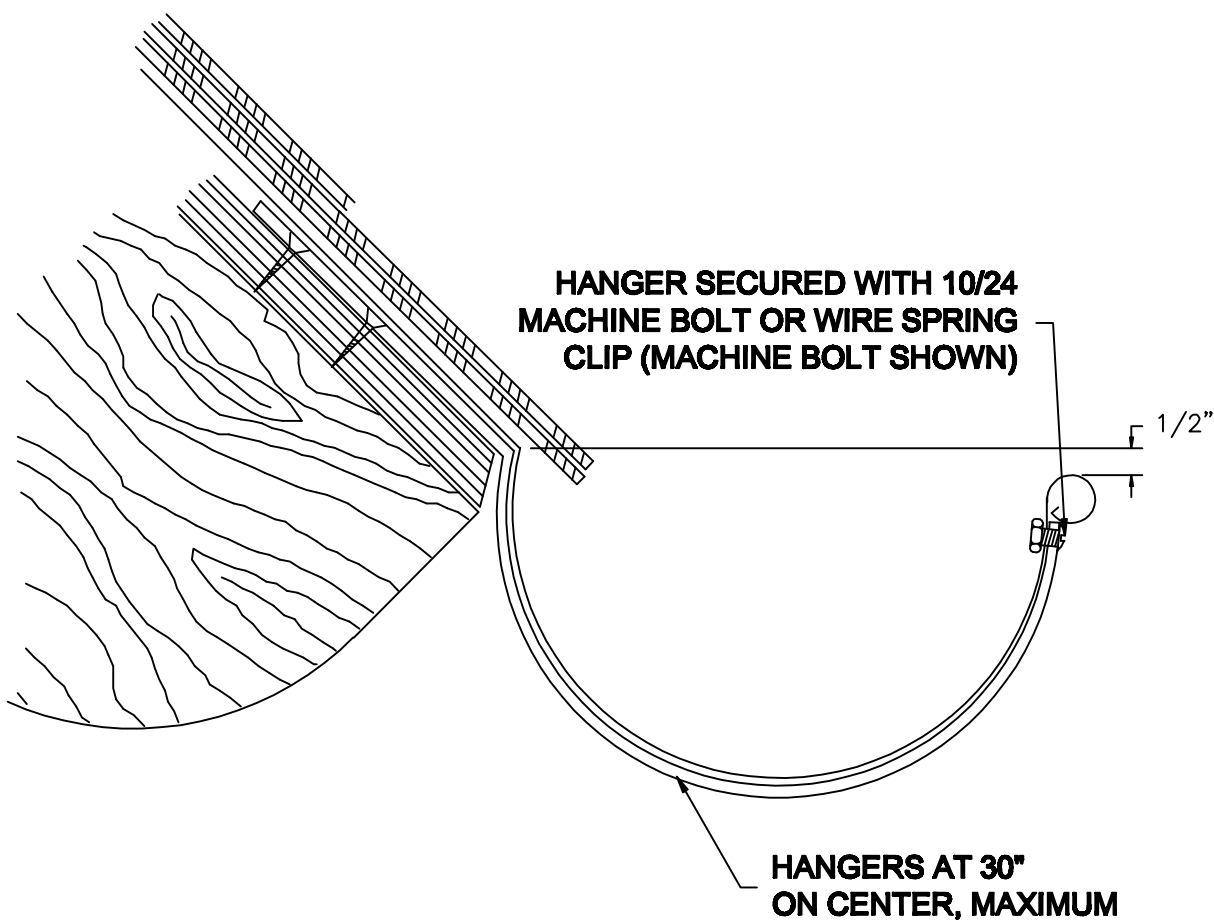
IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS
WITH ROOF SLOPE LINE.

REV. 7/14

COPPER CRAFT
A EURAMAX COMPANY

HALF ROUND GUTTER SECTIONS

**HALF ROUND HIGH BACK GUTTER WITH ROOF MOUNT HANGER.
FOR APPLICATION ON SLATE OR SHINGLE ROOFING
WITH OPEN RAFTERS OR RECEDING FASCIA**

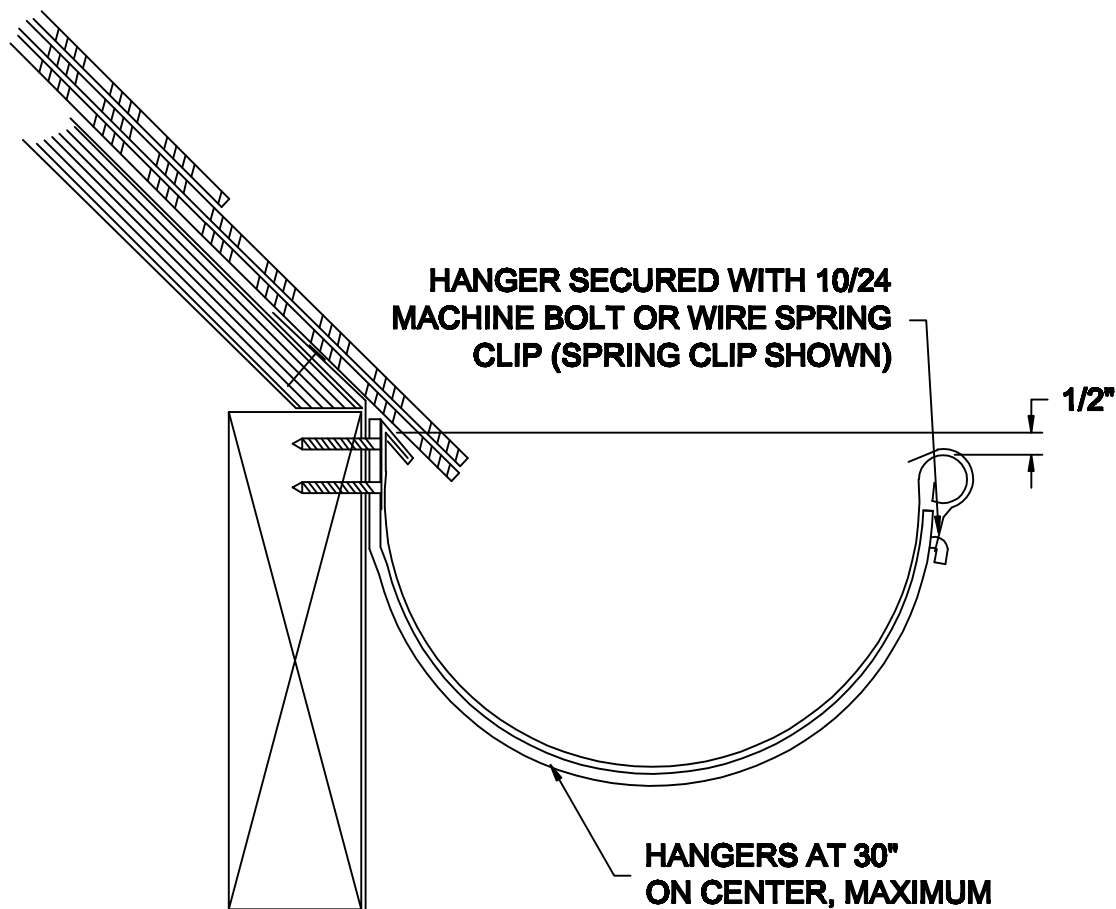


REV. 7/14

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.

HALF ROUND GUTTER SECTIONS

**STANDARD HALF ROUND GUTTER WITH FACE MOUNT HANGER.
FOR APPLICATIONS ON SLATE OR SHINGLE ROOFING
WITH VERTICAL FASCIA BOARD**



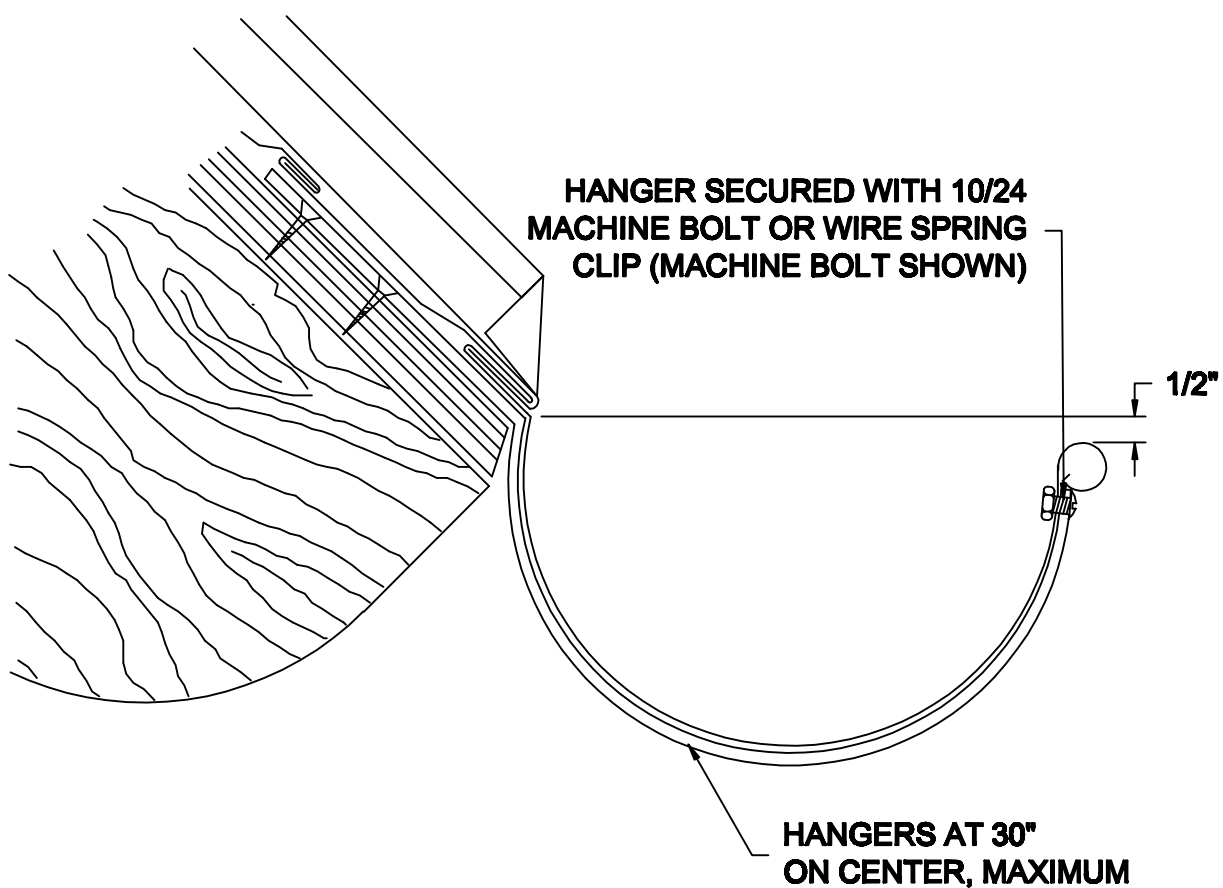
REV. 7/14

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS
WITH ROOF SLOPE LINE.

COPPER CRAFT
A EURAMAX COMPANY

HALF ROUND GUTTER SECTIONS

**HALF ROUND GUTTER FOR STANDING SEAM WITH ROOF MOUNT HANGER.
FOR APPLICATIONS WITH OPEN RAFTERS, RECEDING FASCIA, OR VERTICAL FASCIA.**

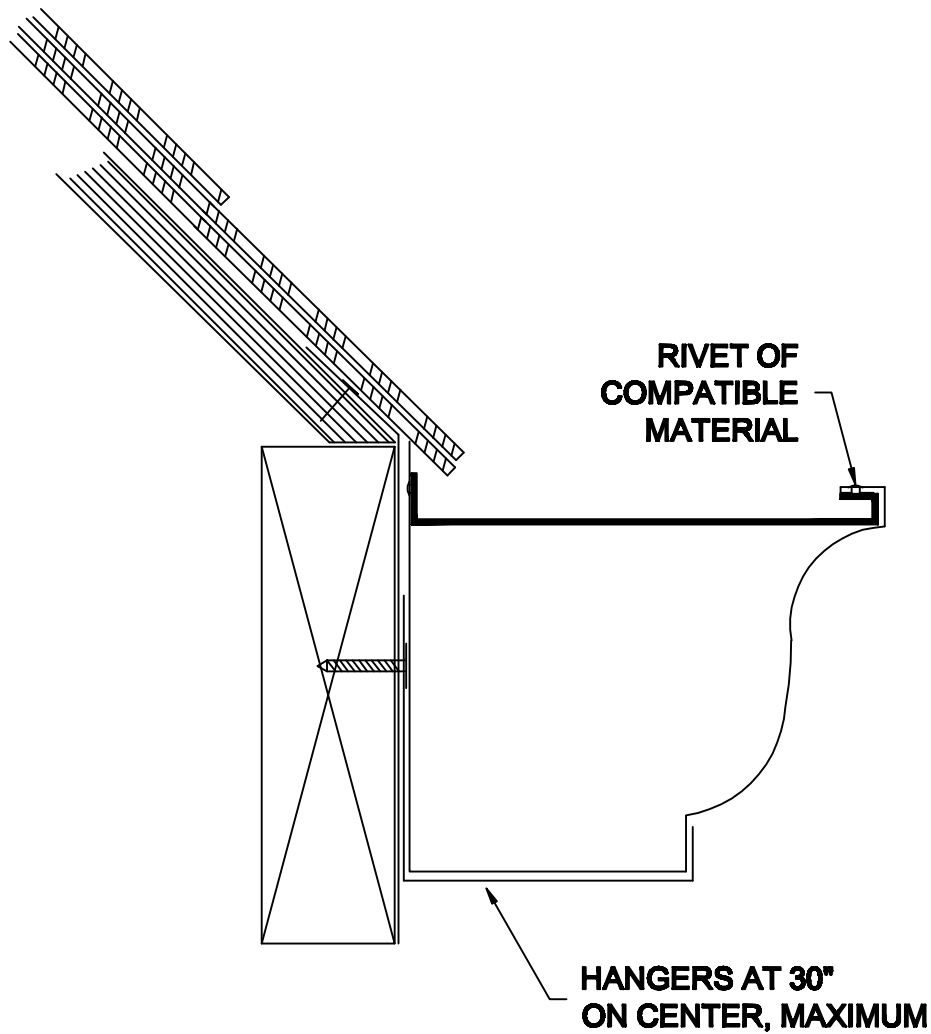


REV. 7/14

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS
WITH ROOF SLOPE LINE.

OGEE GUTTER SECTIONS

**STANDARD OGEE GUTTER WITH FACE MOUNT BRACKET AND INSIDE GUTTER STRAP
INSTALLATIONS IN HEAVY SNOW AND ICING AREA SHOULD UTILIZE BOTH
AN OUTSIDE HANGER AND AN INSIDE STRAP**



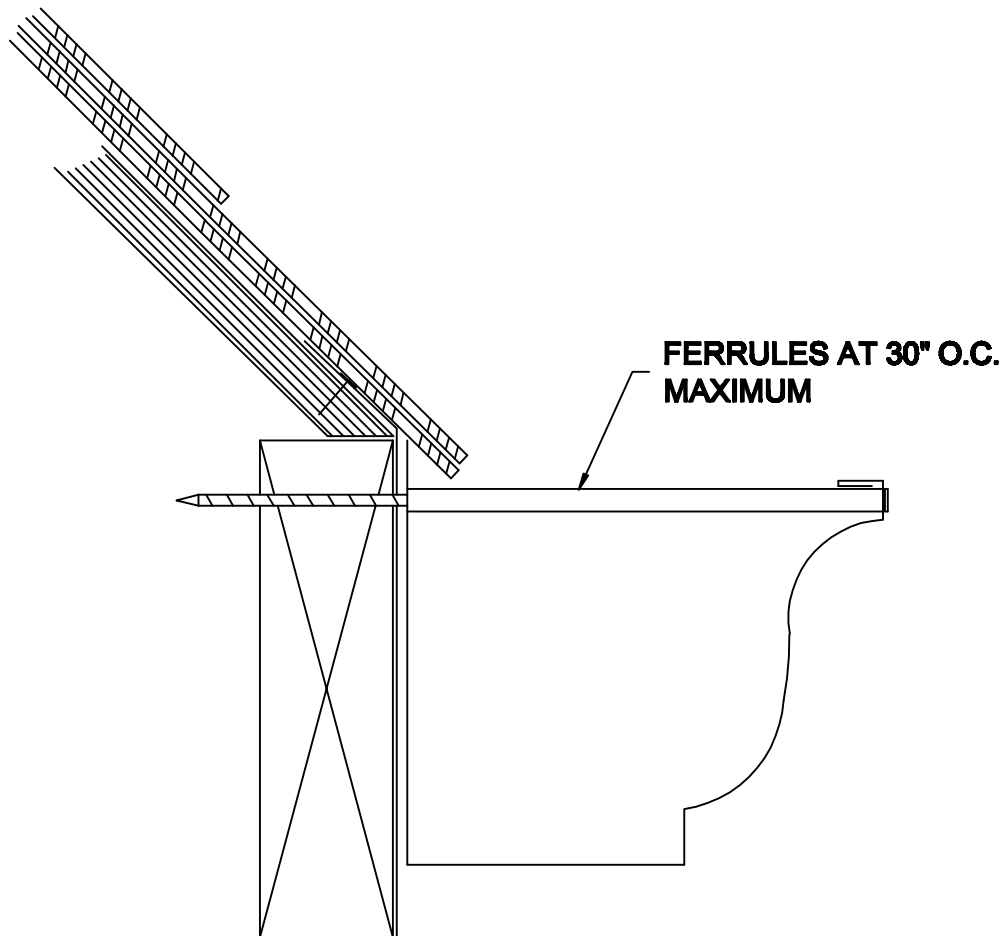
REV. 7/14

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS
WITH ROOF SLOPE LINE.

COPPER CRAFT
A EURAMAX COMPANY

OGEE GUTTER SECTIONS

STANDARD OGEE GUTTER WITH SPIKE AND FERRULE INSTALLATION



REV. 7/14

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.

COPPER CRAFT
A EURAMAX COMPANY

CopperCraft Conductor Heads

BRIEF PRODUCT SPECIFICATION



CopperCraft conductor heads add architectural appeal while functioning as an overflow for water or ice build up. In long conductor runs, this product also allows air into the conductor to prevent a vacuum effect and keep water flowing effectively.

- Standard and custom designs are available.
- Hand-crafted units shipped ready to install.



Our construction engineers are ready to help bring your design from concept to reality with professional project consultation. We work with customers to create the best project plans for all types of projects.

CopperCraft.com
800.486.2723

MANUFACTURER DESCRIPTION

- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- **Telephone:** 800.486.2723
- **Email:** info@CopperCraft.com
- **Website:** CopperCraft.com

AVAILABLE MATERIALS

16 oz. Copper	20 oz. Copper	Patina Copper	Vm Zinc
Steel	Aluminum	Galvanized	Rhenzink

*Materials vary by profile.

MATERIAL STANDARDS

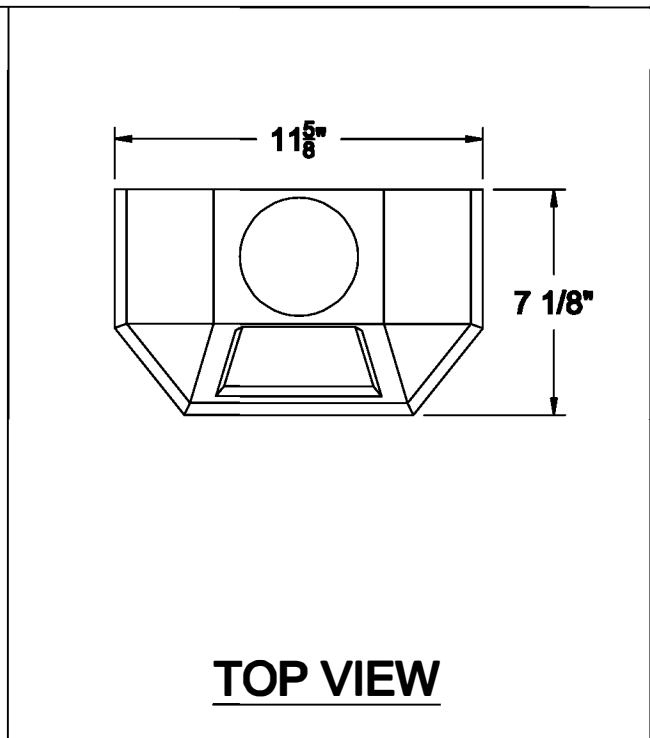
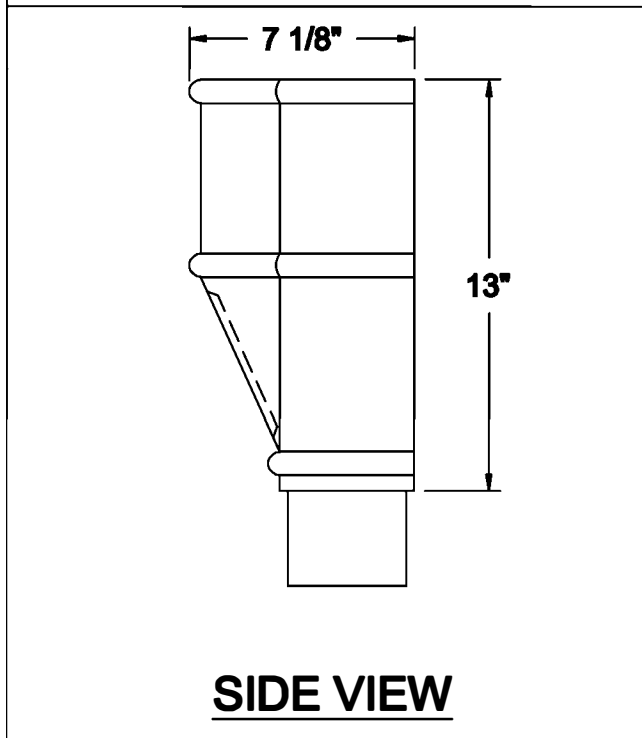
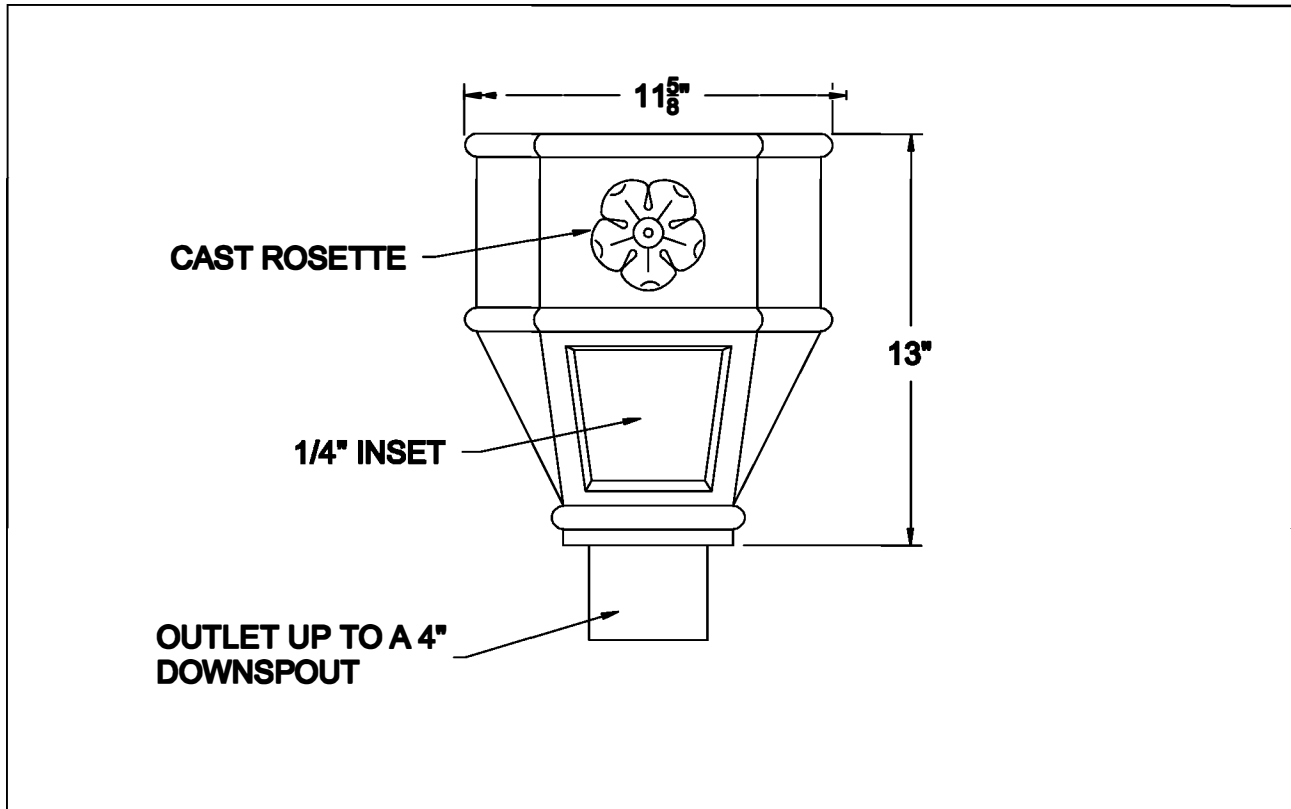
Copper	ASTM B370	Copper sheet and strip for building materials
Pre-Patina Copper	ASTM B370/B882	Pre-patina copper sheet and strip for building materials
Freedom Gray Copper	ASTM A240/A240m	Revere's exacting internal specifications
Continental Bronze	ASTM B370	Copper sheet and strip for building materials, that has been oxidized to a uniform to a brown-black/statuary finish.
Vm Zinc	ASTM B69-11	Architectural zinc type 1
Rhenzink	ASTM B69-08	Standard spec for rolled zinc
Aluminum	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
	ASTM B209-6	Standard specification for aluminum and aluminum-alloy sheet and plate.
Galvanized/Galvaneal	ASTM A653/A653m-11	Standard specification for steel sheet zinc-coated (galvanized) or zinc-iron alloy-coated (galvannealed) by the hot dip process
Steel	ASTM A792/A792m-03	Standard specification for steel sheet, 55% aluminum-zinc alloy-coated by the hot dip process

PRODUCT INSTALLATION

For specific installation instructions, visit CopperCraft.com/products

CONDUCTOR HEADS

THE ABBEY



AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER

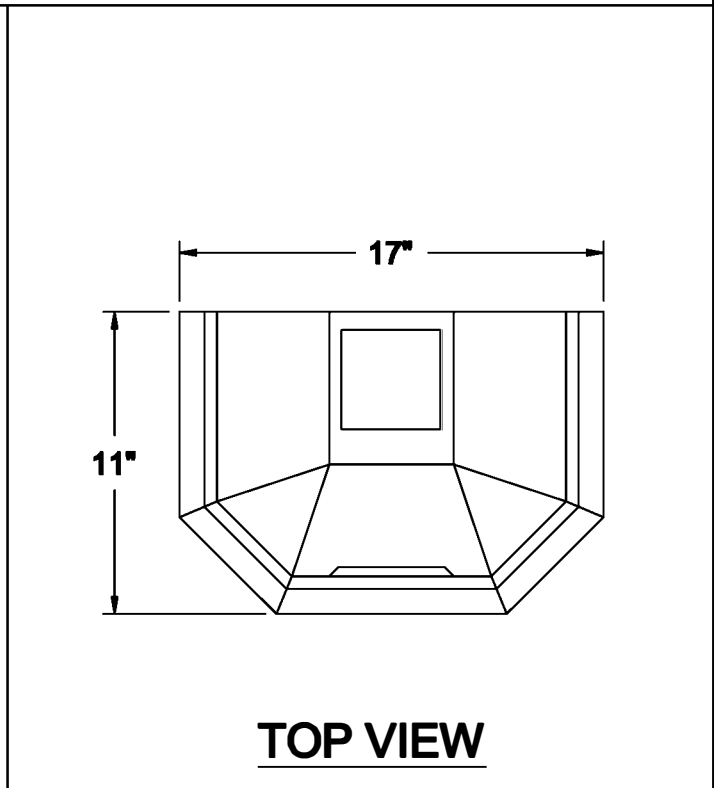
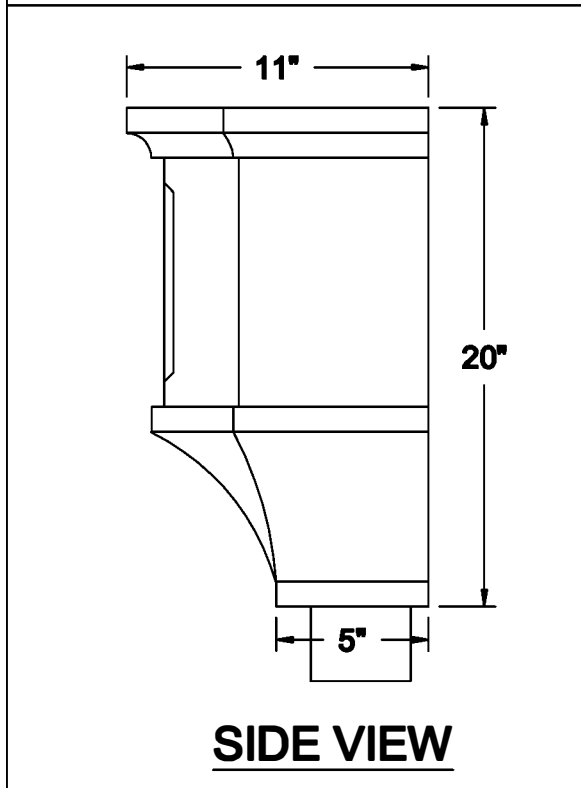
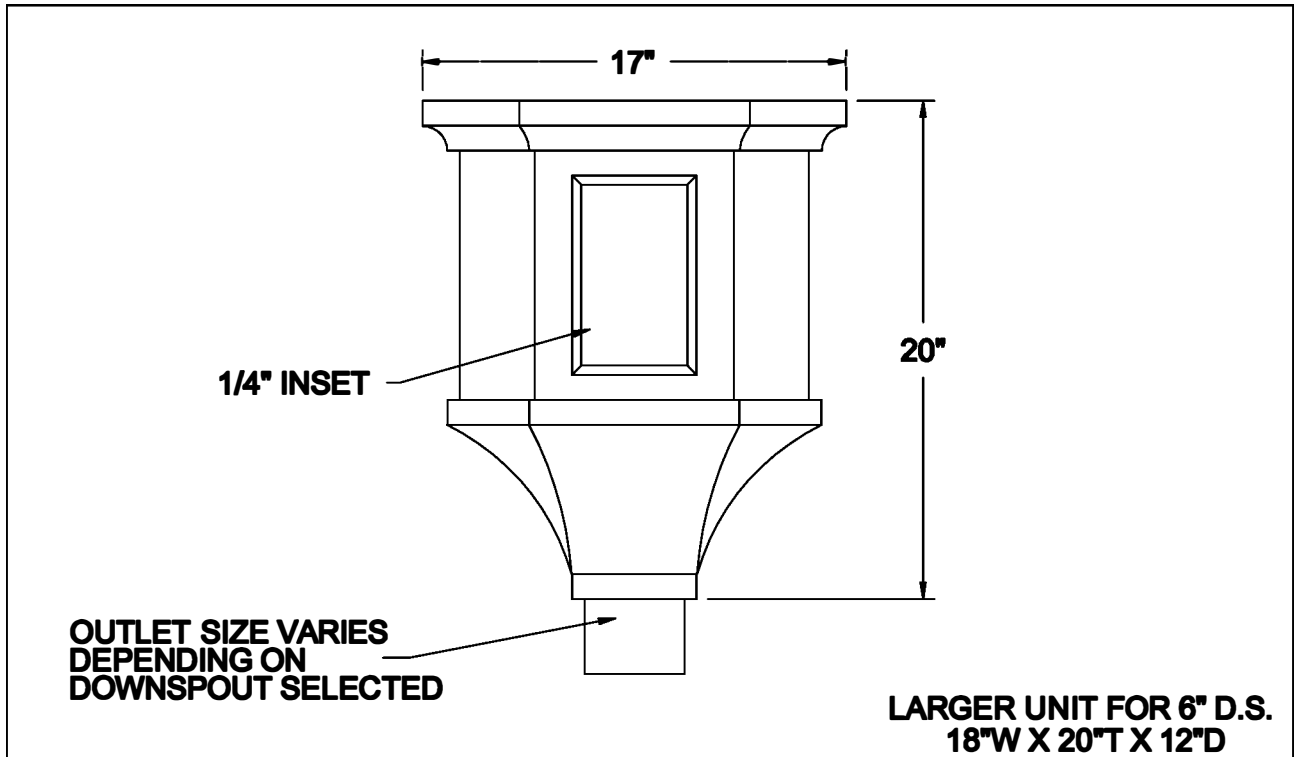
PRE WEATHERED ZINC
PAINT GRIP STEEL GALVANIZED

COPPER CRAFT
A EURAMAX COMPANY

REV. 7/14

CONDUCTOR HEADS

THE BARON

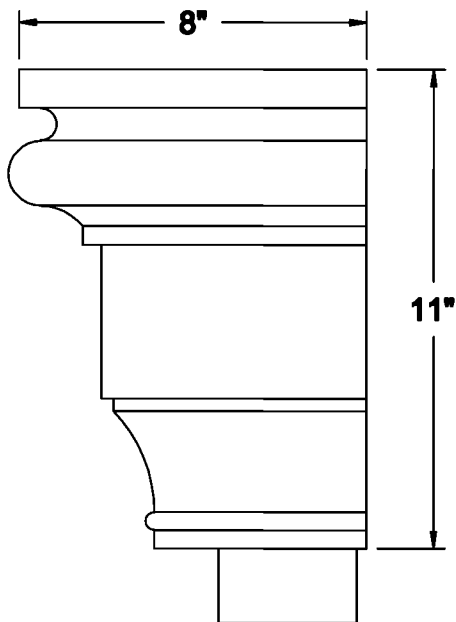
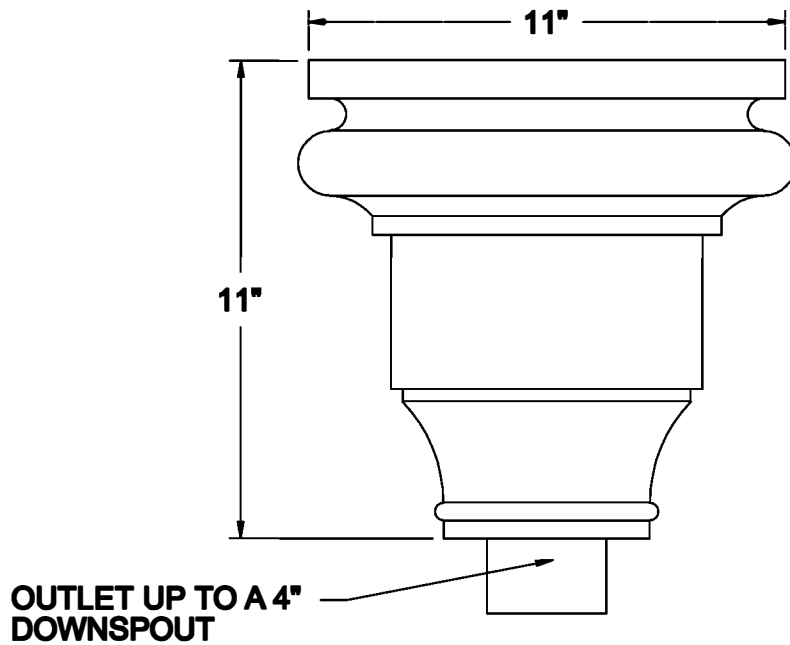


AVAILABLE MATERIALS

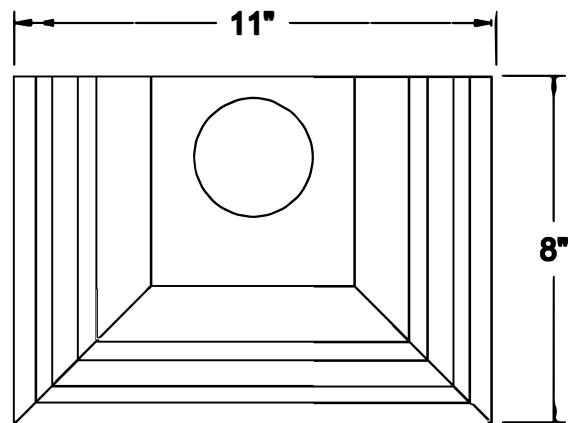
COPPER	FREEDOM GRAY COPPER	PAINT GRIP STEEL	PRE WEATHERED ZINC
--------	---------------------	------------------	--------------------

CONDUCTOR HEADS

THE CARLISLE



SIDE VIEW



TOP VIEW

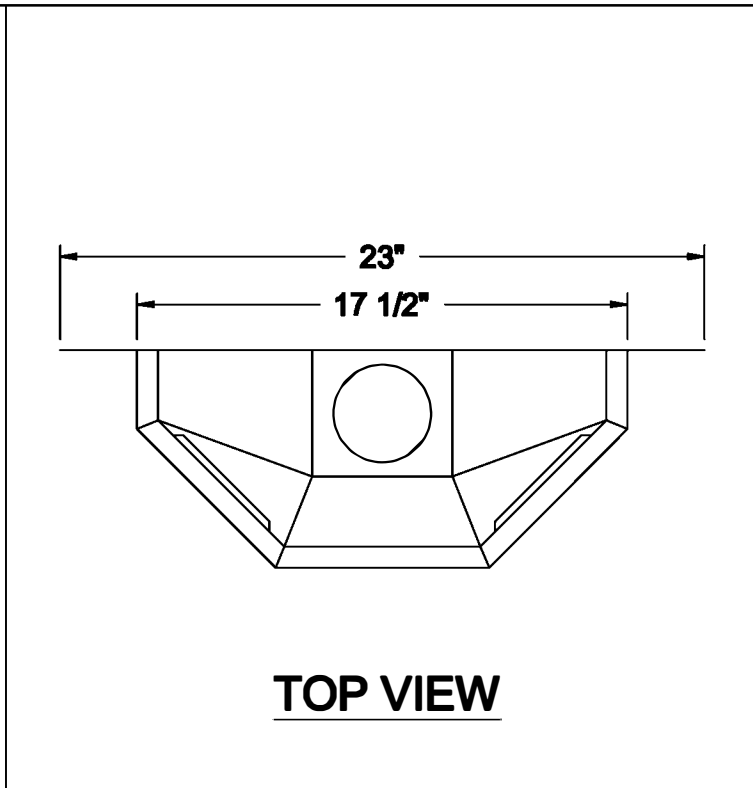
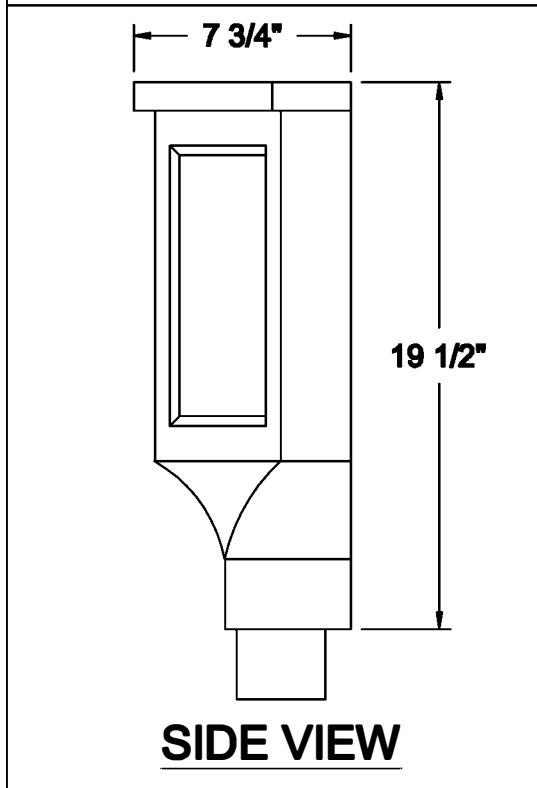
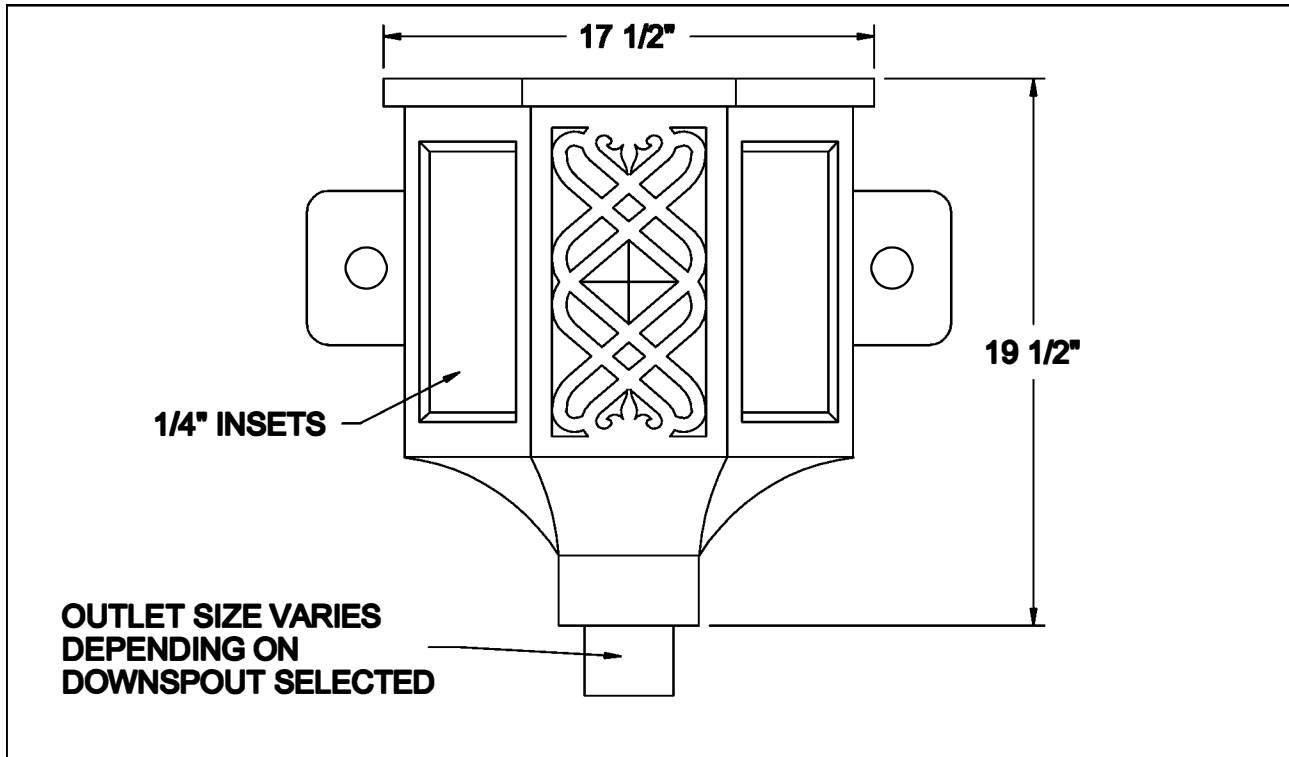
AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER

PAINT GRIP STEEL

PRE WEATHERED ZINC

COPPER CRAFT 
A EURAMAX COMPANY

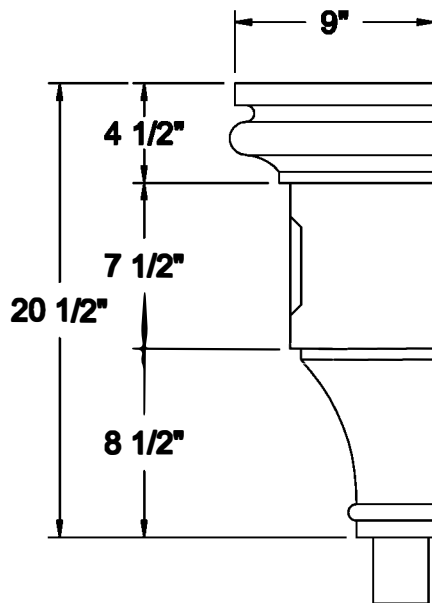
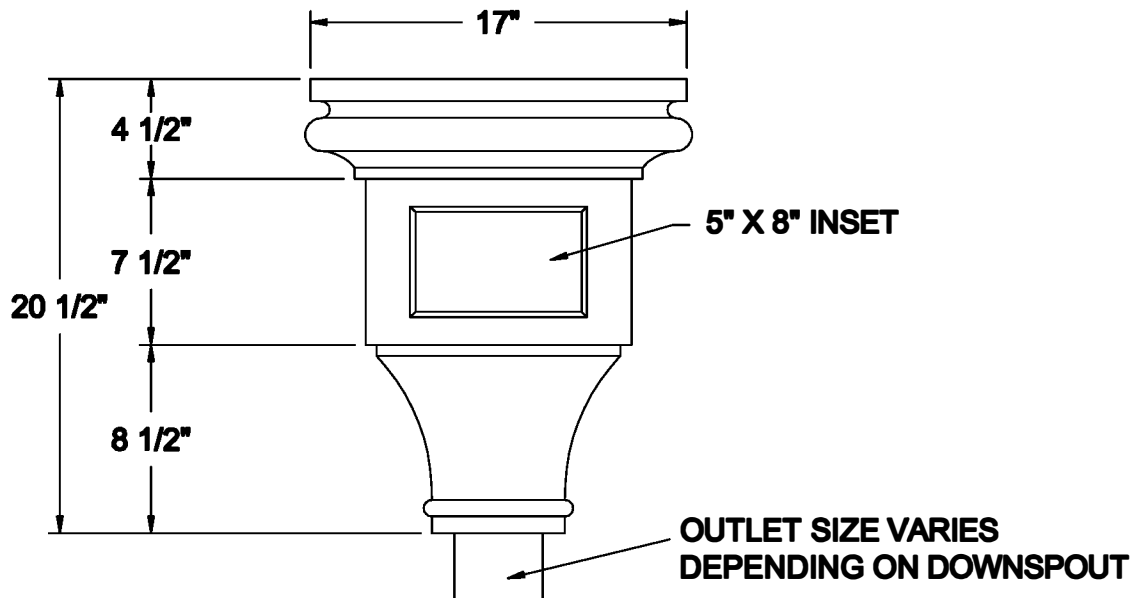
CONDUCTOR HEADS THE CHANCELLOR



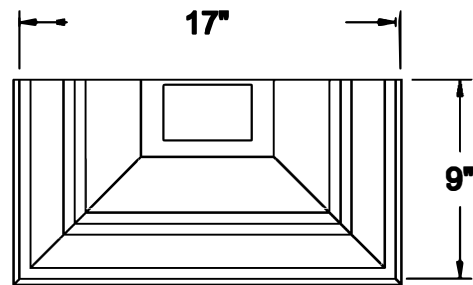
AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER

CONDUCTOR HEADS

THE CHURCHILL



SIDE VIEW



TOP VIEW

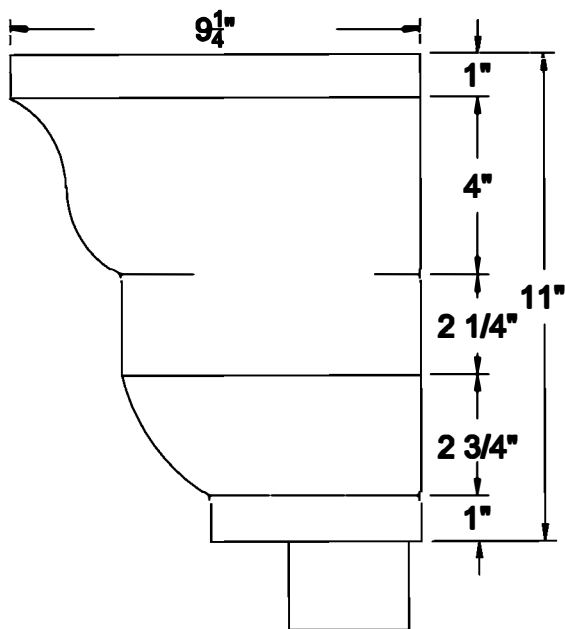
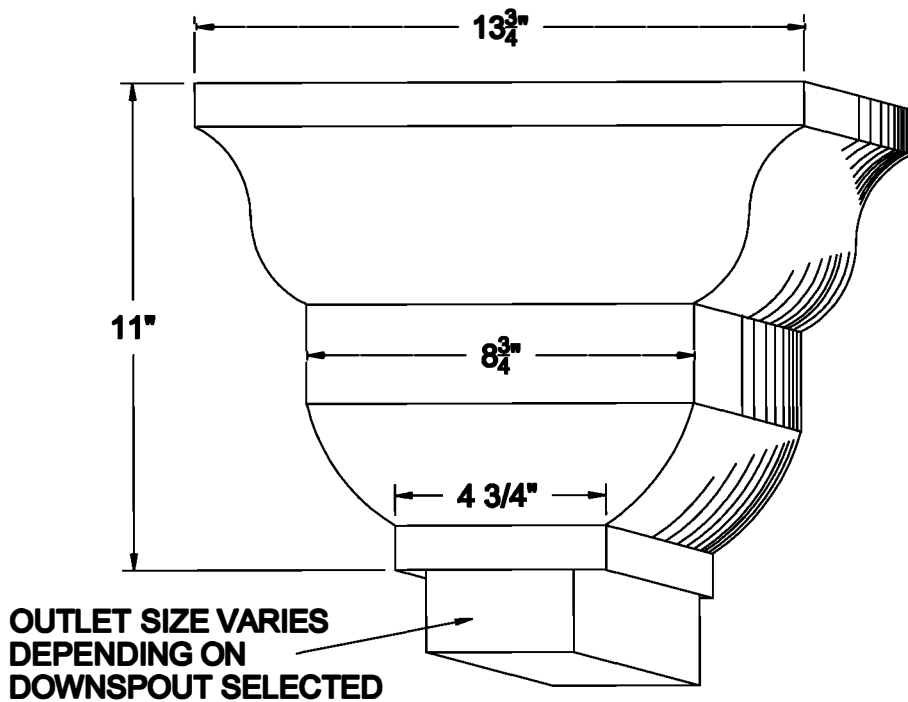
AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER

PRE WEATHERED ZINC
PAINT GRIP STEEL GALVANIZED

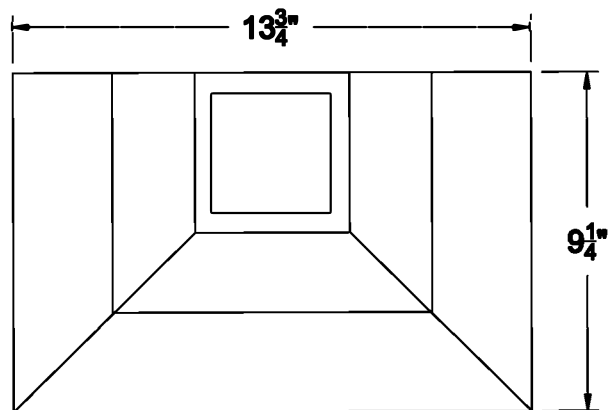
COPPER CRAFT
A EURAMAX COMPANY

CONDUCTOR HEADS

THE ESSEX



SIDE VIEW



TOP VIEW

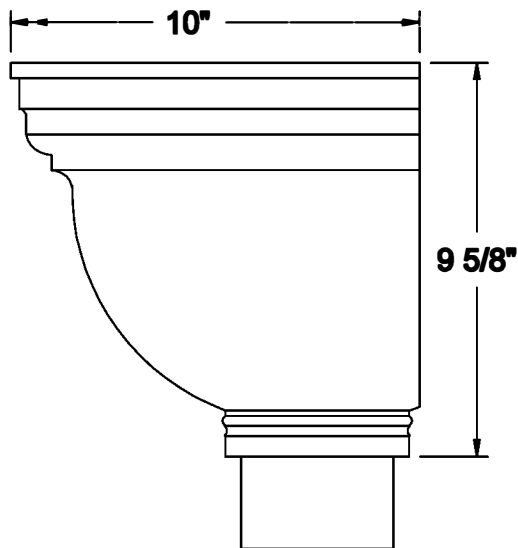
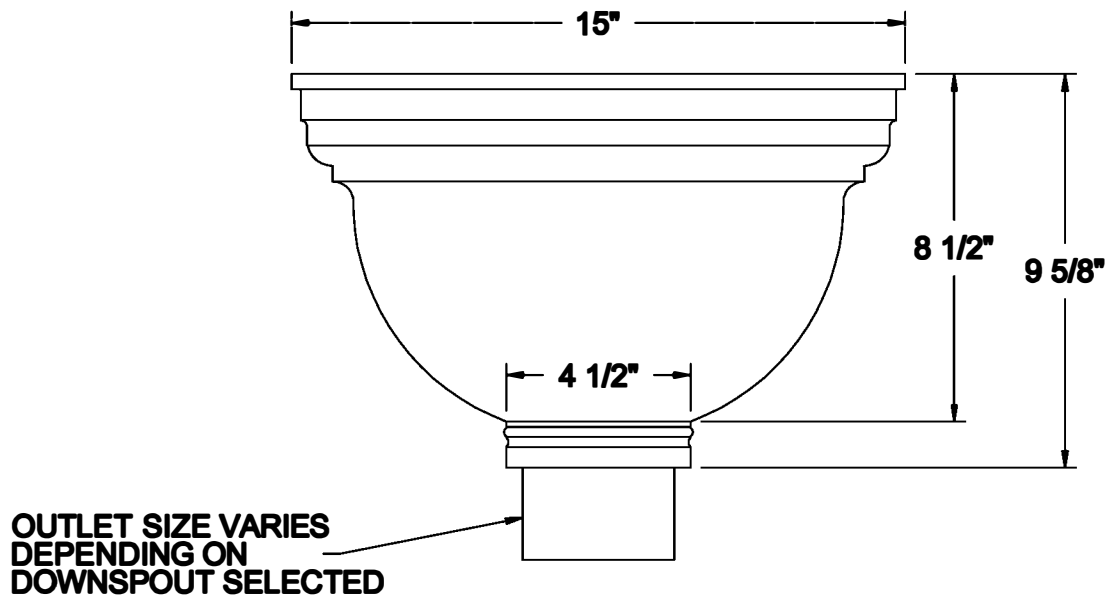
AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER

PRE WEATHERED ZINC GALVANIZED
ALUMINUM PAINT GRIP STEEL

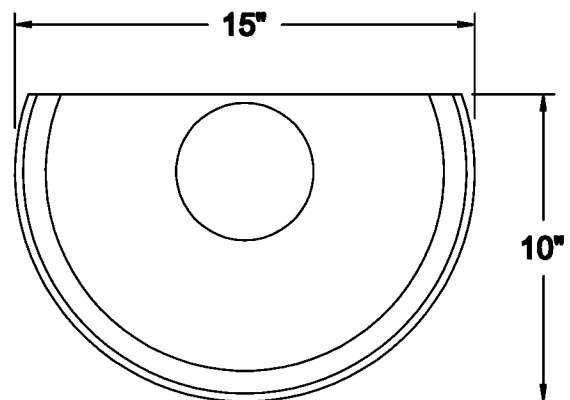
COPPER CRAFT 
A EURAMAX COMPANY

CONDUCTOR HEADS

THE HEATH



SIDE VIEW

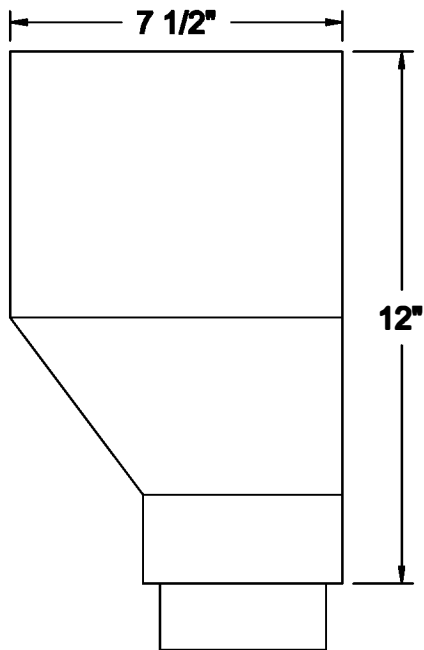
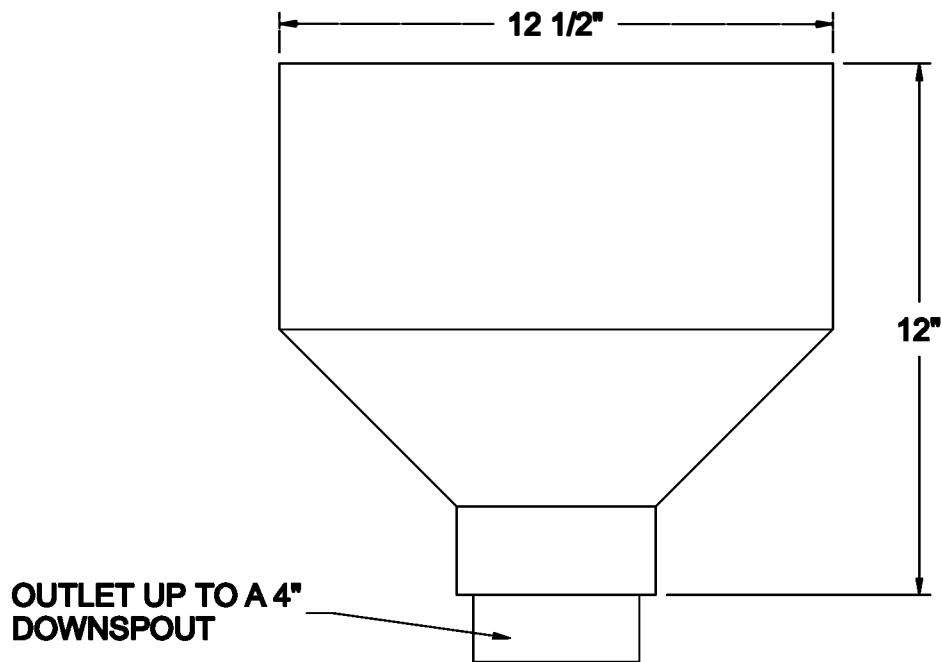


TOP VIEW

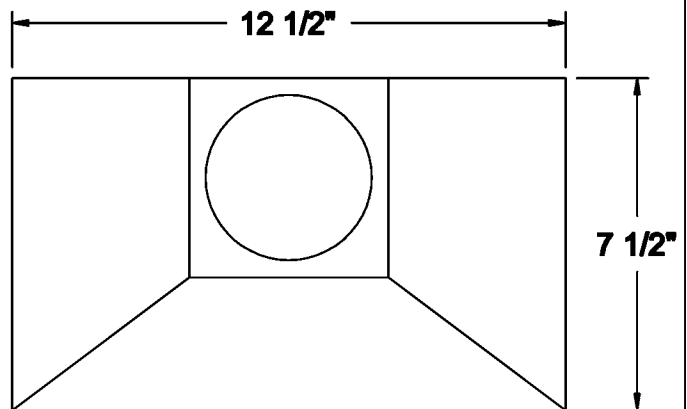
AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER ALUMINUM

COPPER CRAFT 
A EURAMAX COMPANY

CONDUCTOR HEADS THE INDUSTRIAL



SIDE VIEW



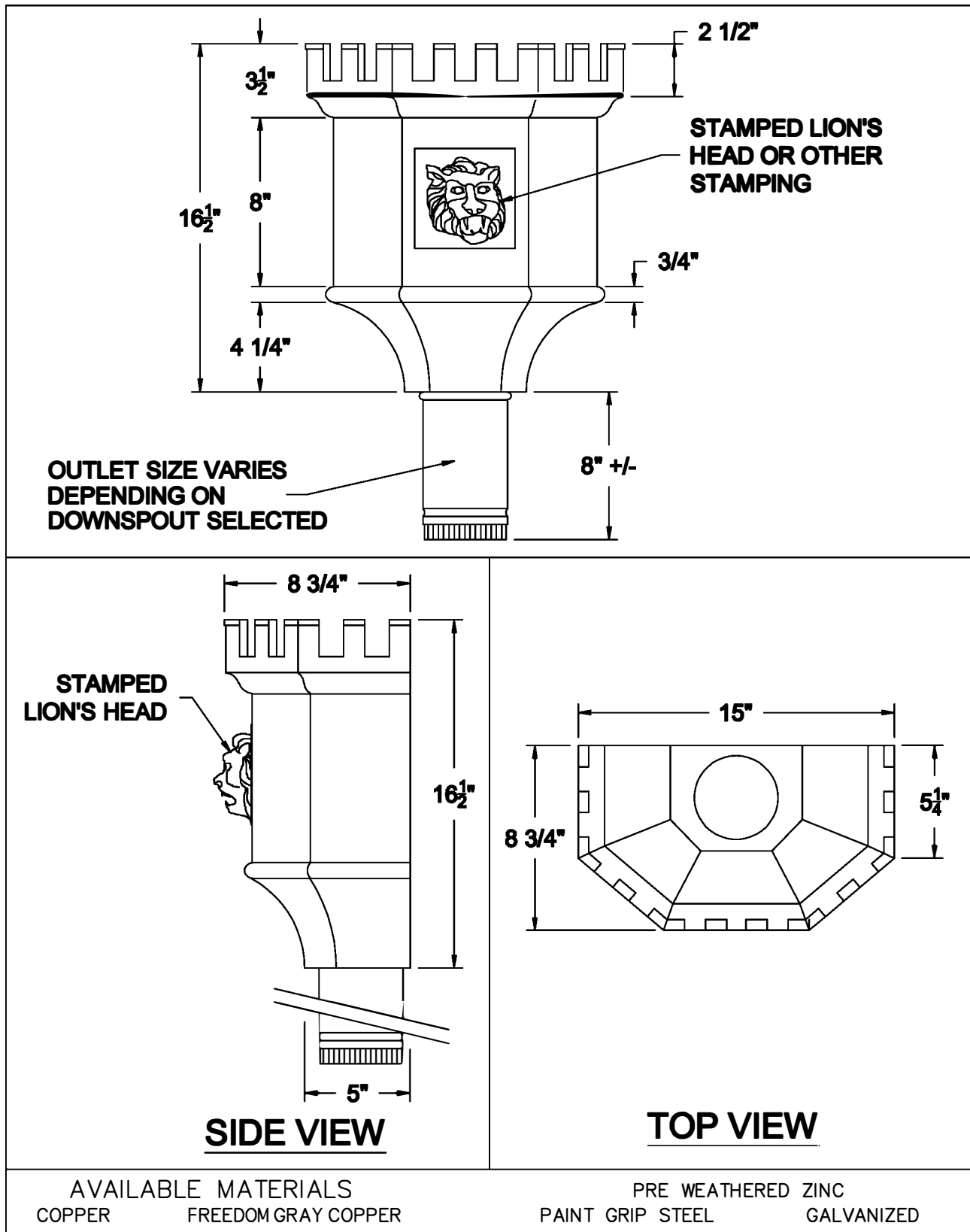
TOP VIEW

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER

PRE WEATHERED ZINC
ALUMINUM PAINT GRIP STEEL

CONDUCTOR HEADS

THE MEDIEVAL

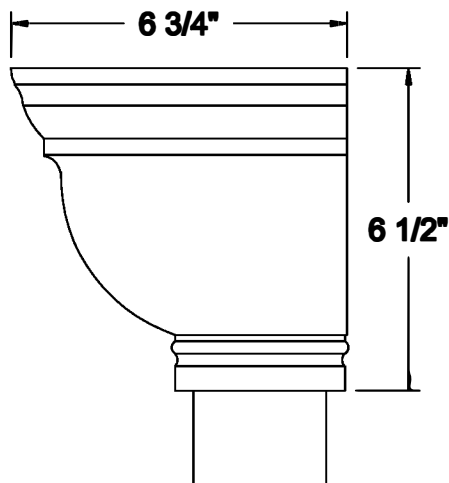
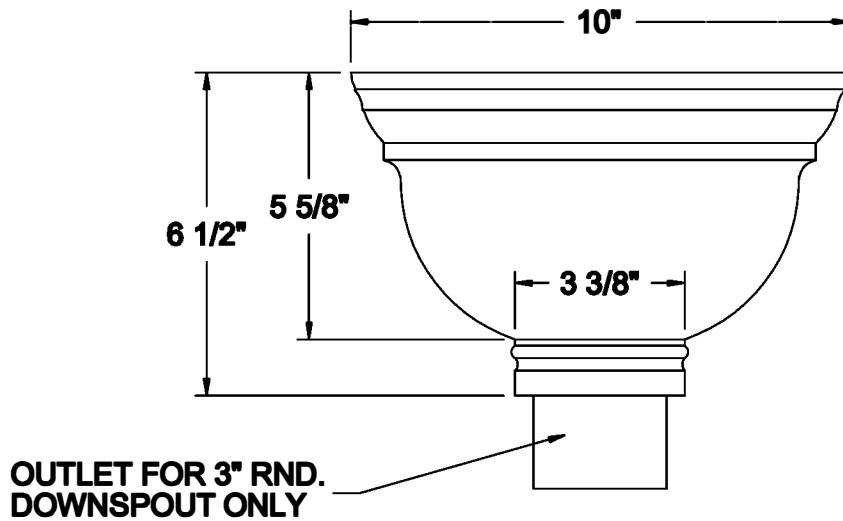


COPPER CRAFT

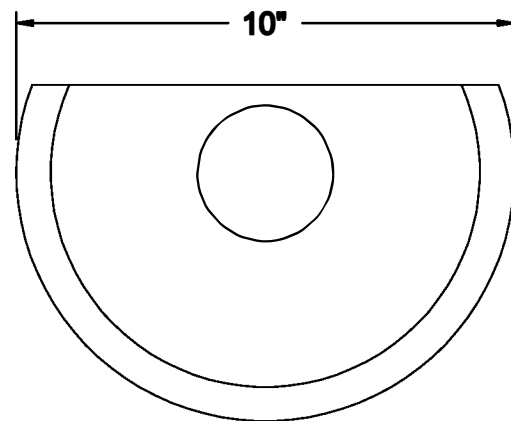
A EURAMAX COMPANY

CONDUCTOR HEADS

THE MINI-HEATH



SIDE VIEW



TOP VIEW

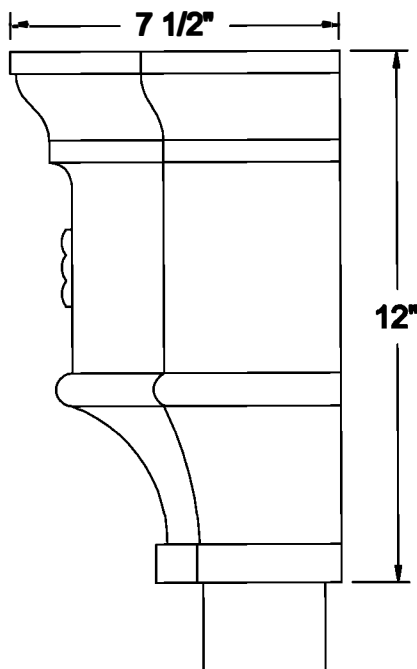
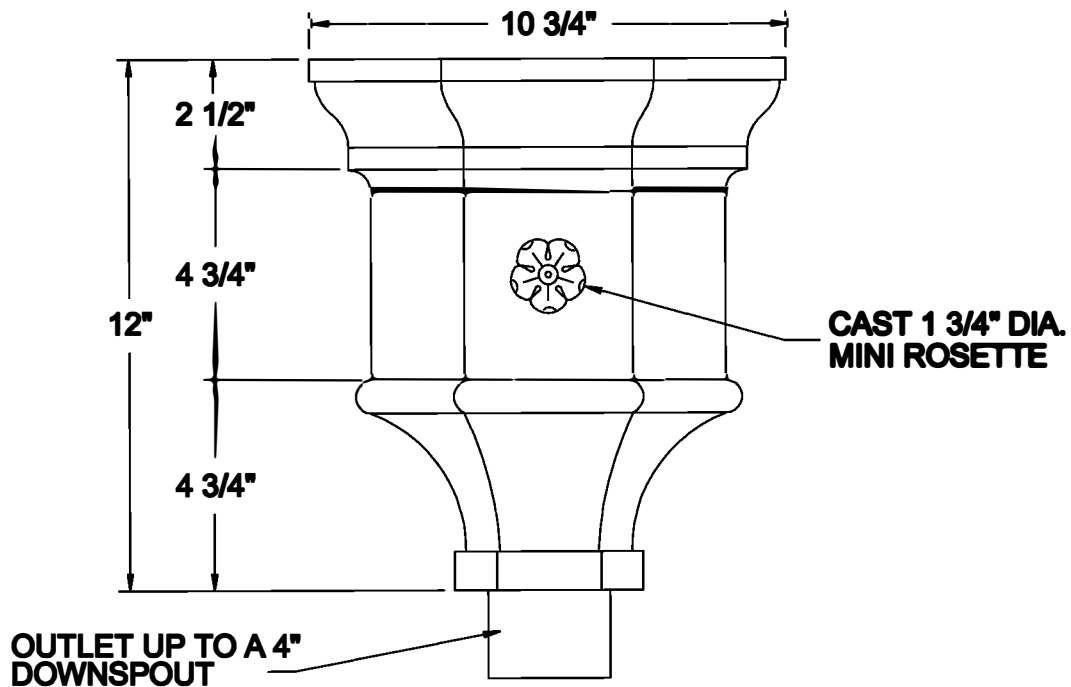
AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER

ALUMINUM

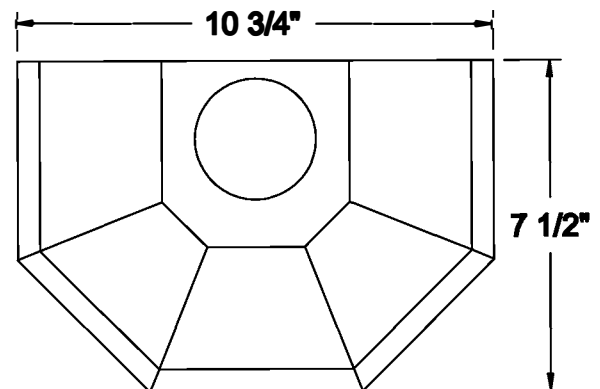
COPPER CRAFT 
A EURAMAX COMPANY

CONDUCTOR HEADS

THE MINI-ROYAL



SIDE VIEW



TOP VIEW

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER

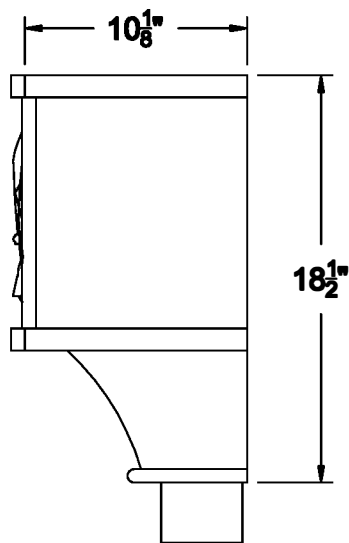
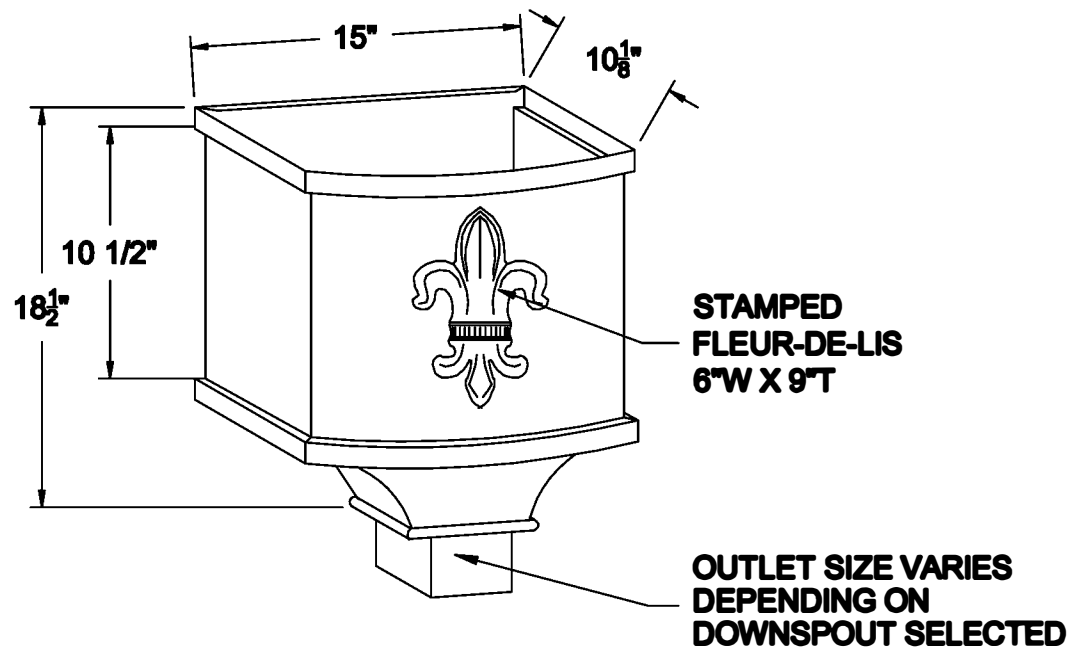
PAINT GRIP STEEL

PRE WEATHERED ZINC

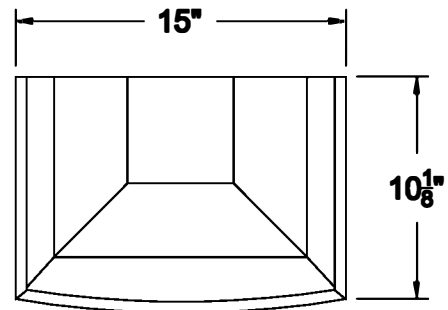
COPPER CRAFT
A EURAMAX COMPANY

CONDUCTOR HEADS

THE PARISIAN



SIDE VIEW



TOP VIEW

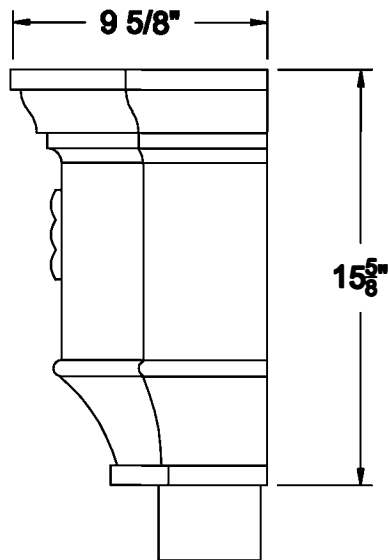
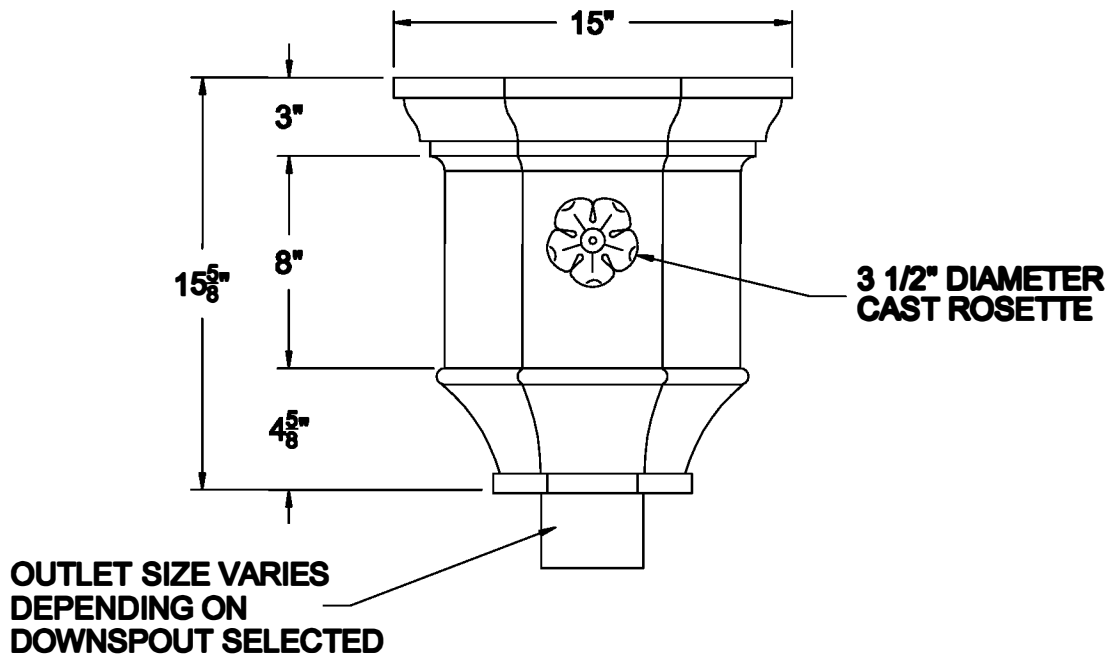
AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER

PRE WEATHERED ZINC
PAINT GRIP STEEL GALVANIZED

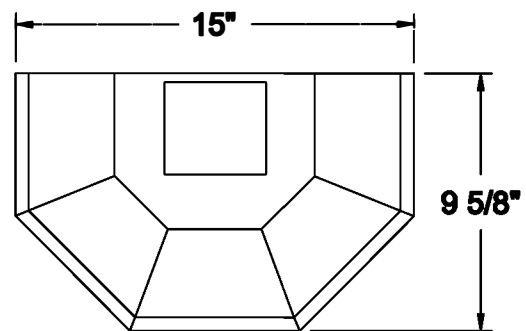
COPPER CRAFT
A EURAMAX COMPANY

CONDUCTOR HEADS

THE ROYAL



SIDE VIEW



TOP VIEW

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER

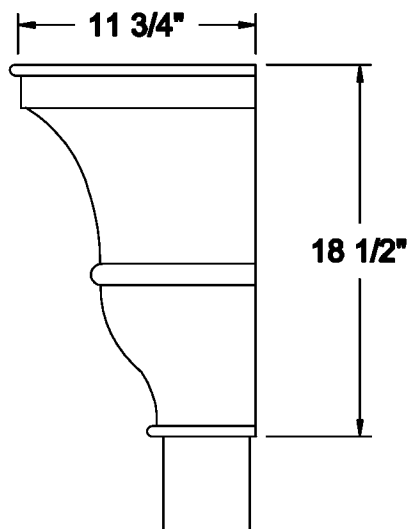
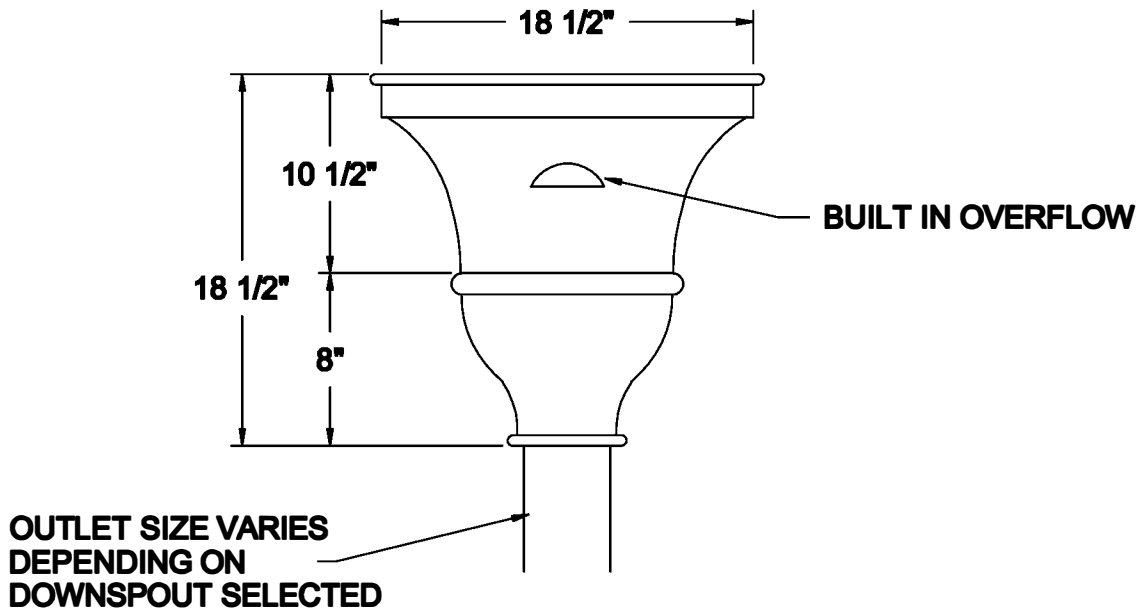
PRE WEATHERED ZINC
PAINT GRIP STEEL GALVANIZED

COPPER CRAFT

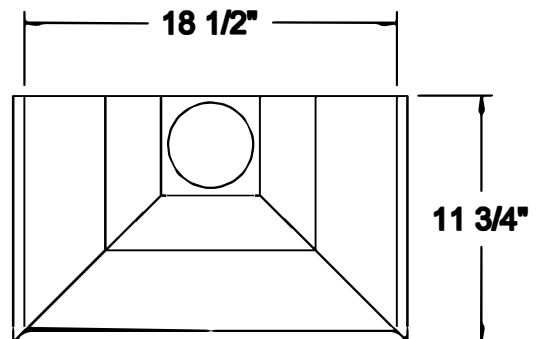
A EURAMAX COMPANY

CONDUCTOR HEADS

THE STRATFORD



SIDE VIEW



TOP VIEW

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER

ALUMINUM

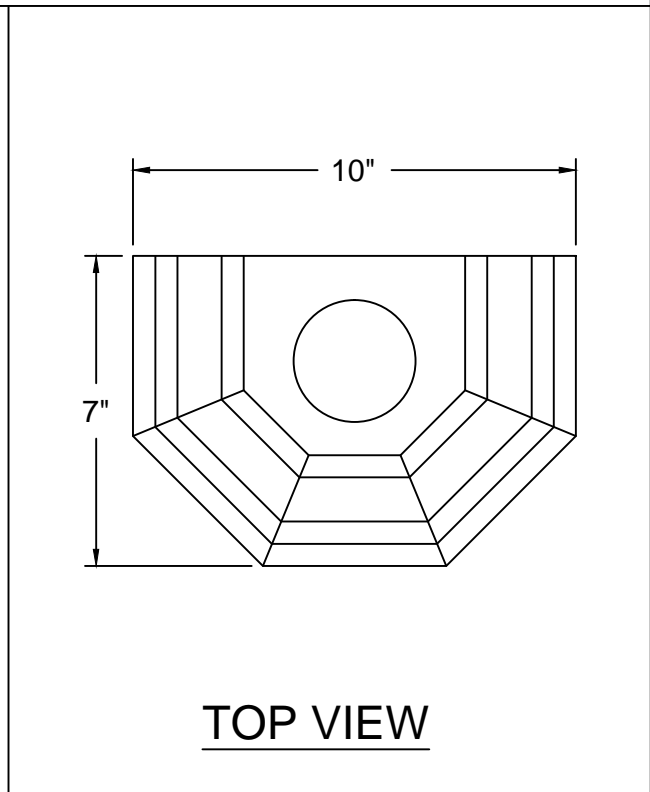
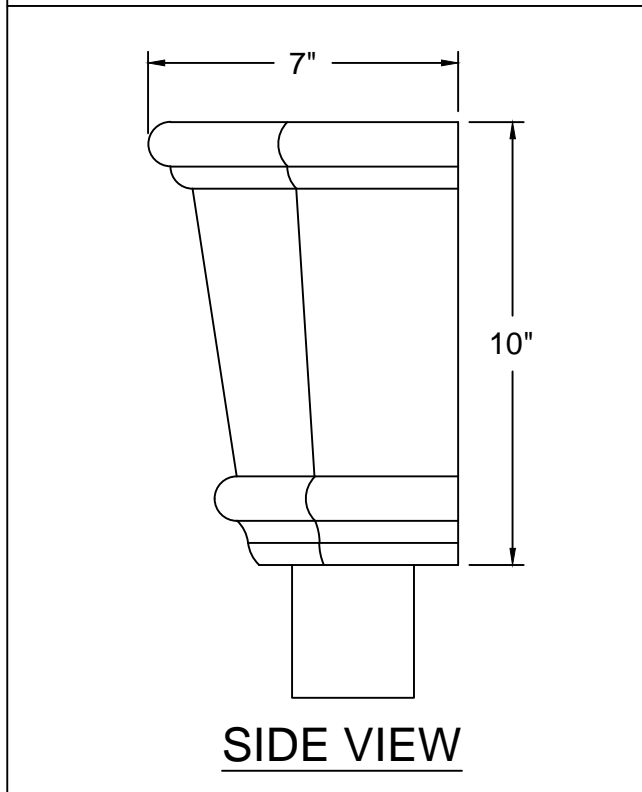
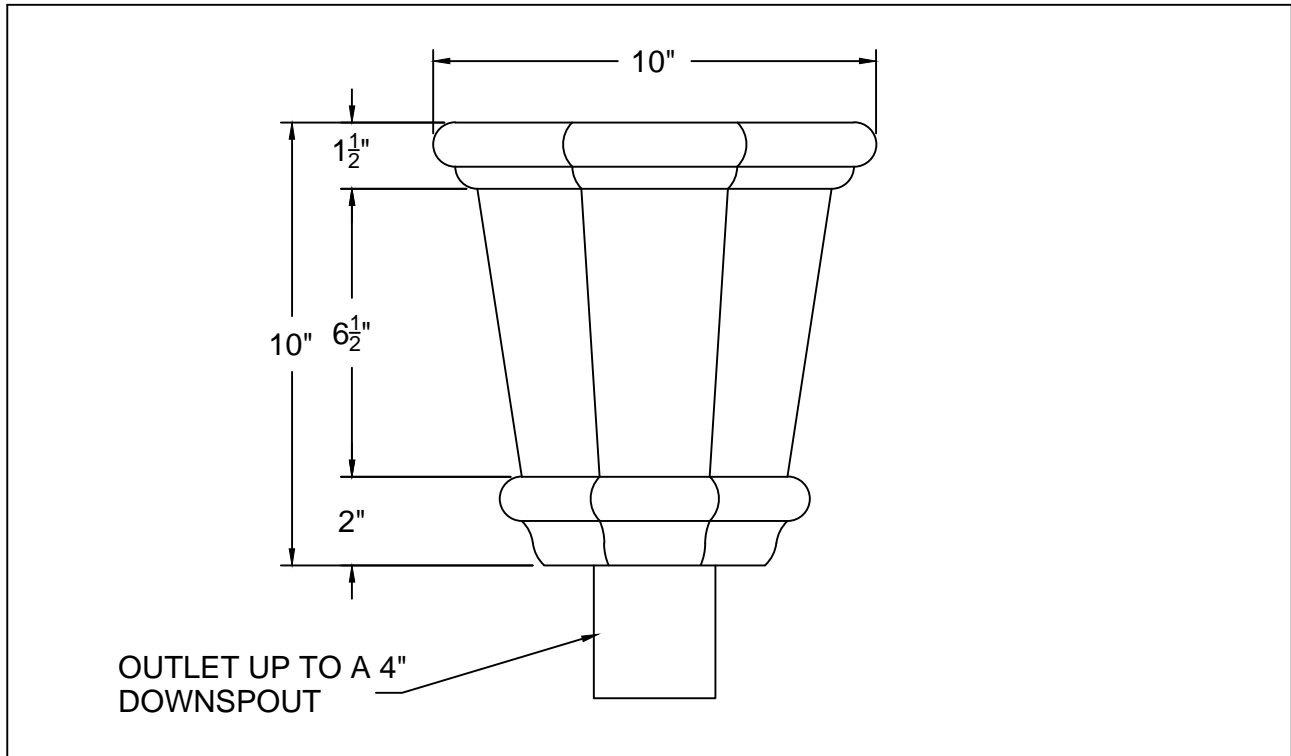
PRE WEATHERED ZINC
PAINT GRIP STEEL GALVANIZED

COPPER CRAFT

A EURAMAX COMPANY

CONDUCTOR HEADS

THE WARWICK

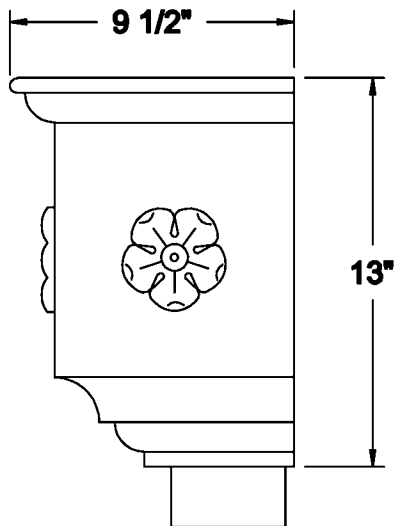
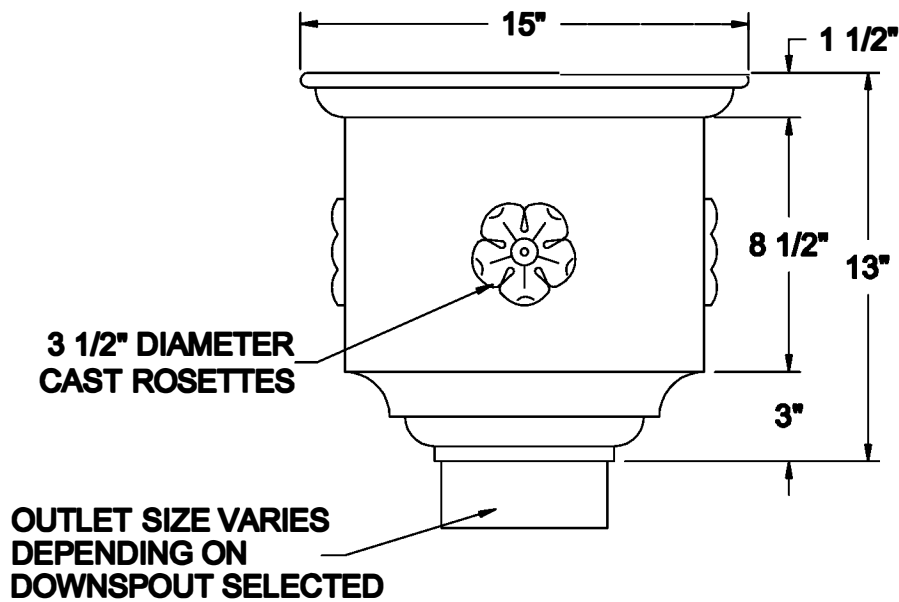


AVAILABLE MATERIALS
 COPPER ZINC/TIN COATED COPPER ALUMINUM PREWEATHERED ZINC

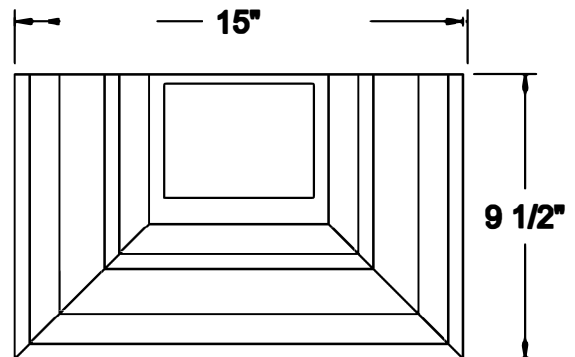
COPPER CRAFT
 A OMNIMAX COMPANY

CONDUCTOR HEADS

THE WINDSOR



SIDE VIEW



TOP VIEW

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER

ALUMINUM

PRE WEATHERED ZINC
PAINT GRIP STEEL GALVANIZED

COPPER CRAFT

A EURAMAX COMPANY

CopperCraft Cornices

BRIEF PRODUCT SPECIFICATION



CopperCraft sheet metal cornice systems provide the natural beauty of copper that will remain long after installation.

CopperCraft sheet metal cornices offer many advantages over similar cornice systems constructed from wood, including no maintenance, ease of installation, and cost.

- Standard and custom designs are available.
- CopperCraft also has the ability to recreate and restore existing cornice systems for historic restorations.



Our construction engineers are ready to help bring your design from concept to reality with professional project consultation. We work with customers to create the best project plans for all types of projects.

CopperCraft.com
800.486.2723

MANUFACTURER DESCRIPTION

- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- **Telephone:** 800.486.2723
- **Email:** info@CopperCraft.com
- **Website:** CopperCraft.com

AVAILABLE MATERIALS

16 oz. Copper	20 oz. Copper	Patina Copper	Vm Zinc
Steel	Aluminum	Galvanized	Rhenzink

*Materials vary by profile.

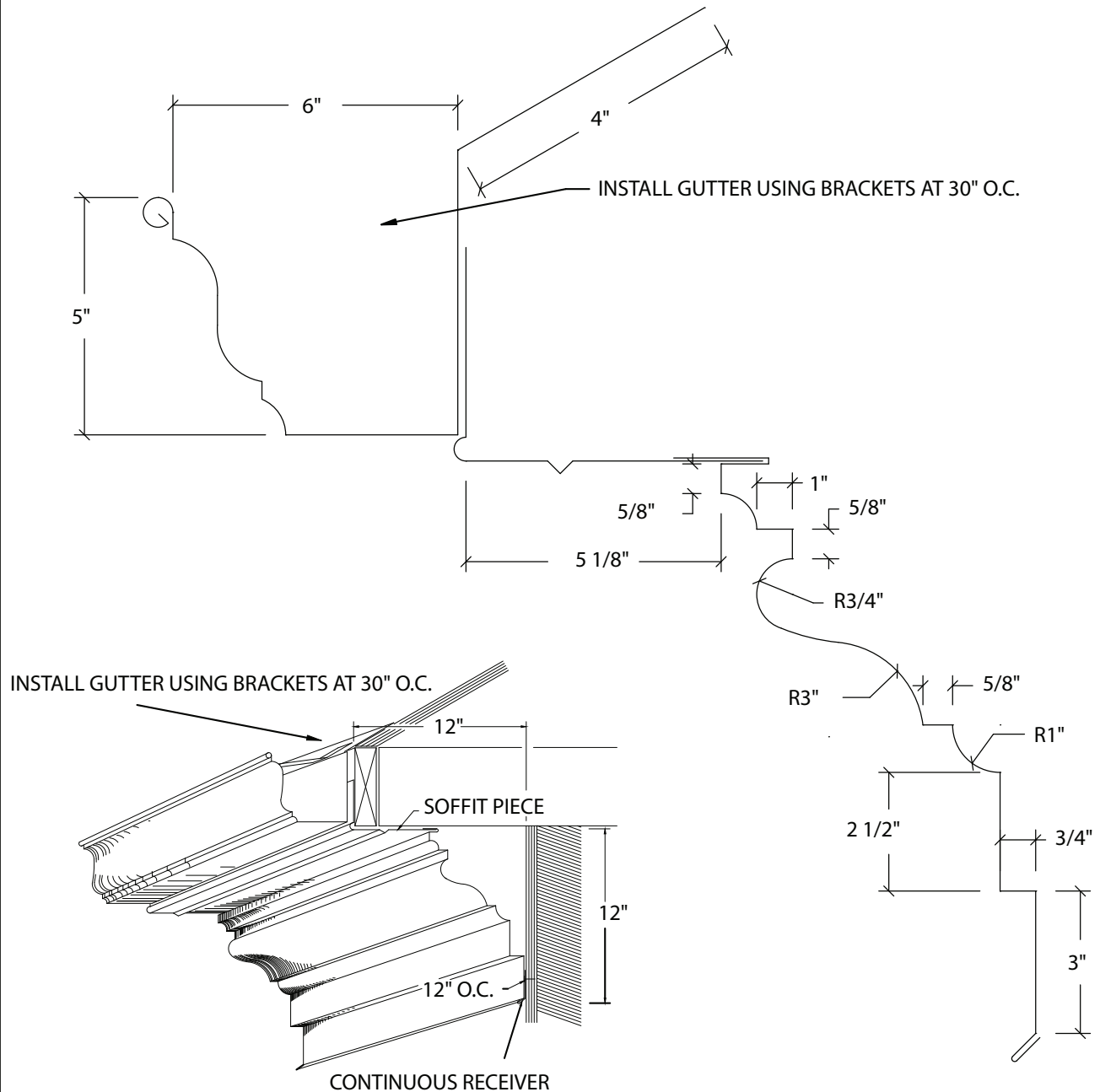
MATERIAL STANDARDS

Copper	ASTM B370	Copper sheet and strip for building materials
Pre-Patina Copper	ASTM B370/B882	Pre-patina copper sheet and strip for building materials
Freedom Gray Copper	ASTM A240/A240m	Revere's exacting internal specifications
Continental Bronze	ASTM B370	Copper sheet and strip for building materials, that has been oxidized to a uniform to a brown-black/statuary finish.
Vm Zinc	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
Rhenzink	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
Aluminum	ASTM B209-6	Standard specification for aluminum and aluminum-alloy sheet and plate.
Galvanized/Galvaneal	ASTM A653/A653m-11	Standard specification for steel sheet zinc-coated (galvanized) or zinc-iron alloy-coated (galvannealed) by the hot dip process
Steel	ASTM A792/A792m-03	Standard specification for steel sheet, 55% aluminum-zinc alloy-coated by the hot dip process

PRODUCT INSTALLATION

For specific installation instructions, visit CopperCraft.com/products

CORNICE THE CHARLESTON



AVAILABLE MATERIALS

COPPER FREEDOM GRAY COPPER PREFINISHED ZINC PAINT GRIP PREFINISHED ALUMINUM

DIMENSIONS:

10 FOOT LONG. (SEE DRAWING)

WEIGHT:

48 lbs.

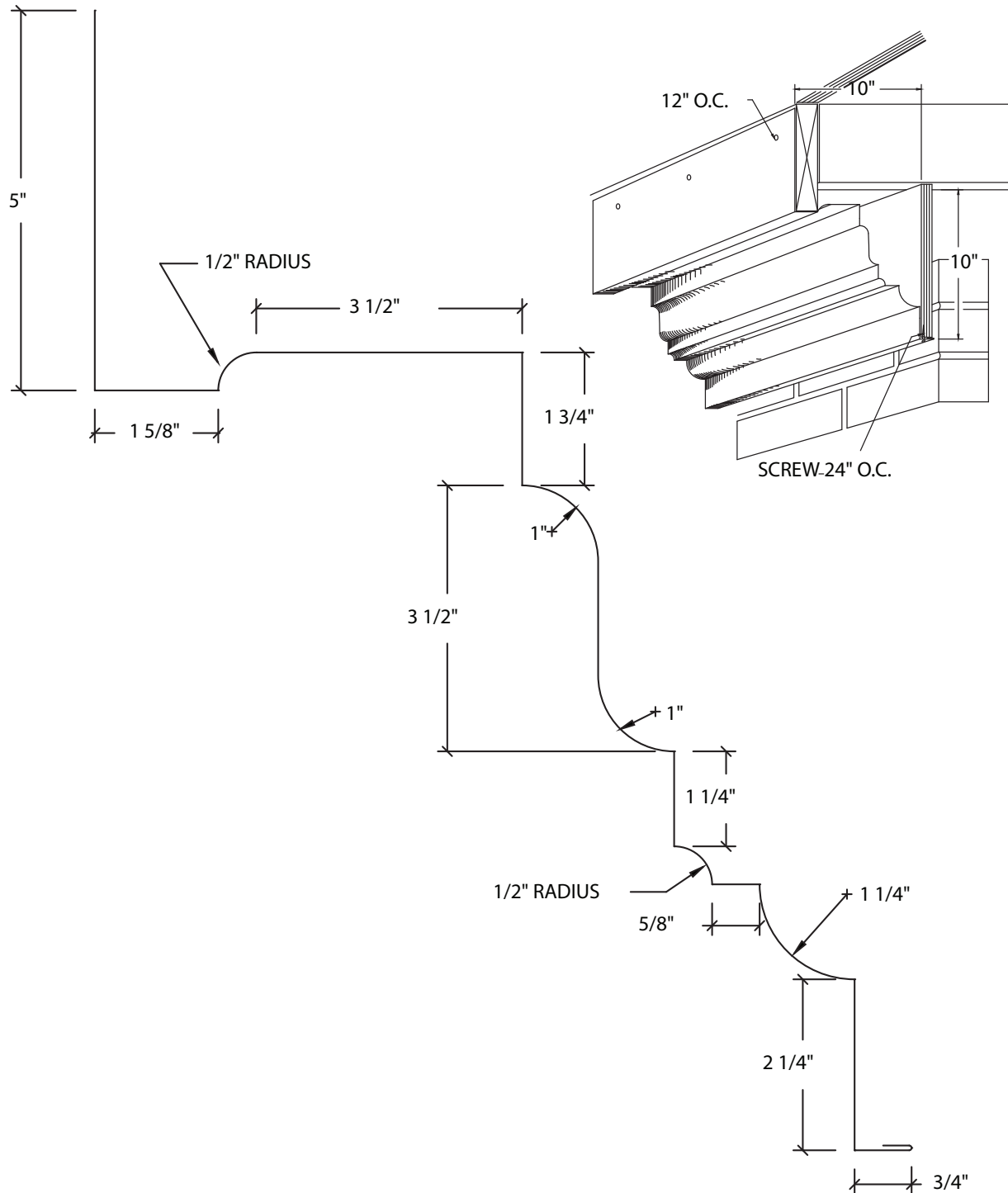
INSTALLATION:

1- INSTALL CONTINUOUS RECEIVER. 2- INSTALL CORNICE. 3- INSTALL SOFFIT PIECE. 4- INSTALL GUTTER USING BRACKETS AT 30" O.C. ACCURACY OF OVERHANG DIMENSION IS CRITICAL.

OTHER INFORMATION:

SPECIFY ROOF MOUNT OR FACE MOUNT BRACKET. IF ROOF MOUNT, SPECIFY ROOF PITCH.

CORNICE THE CONCORD



AVAILABLE MATERIALS

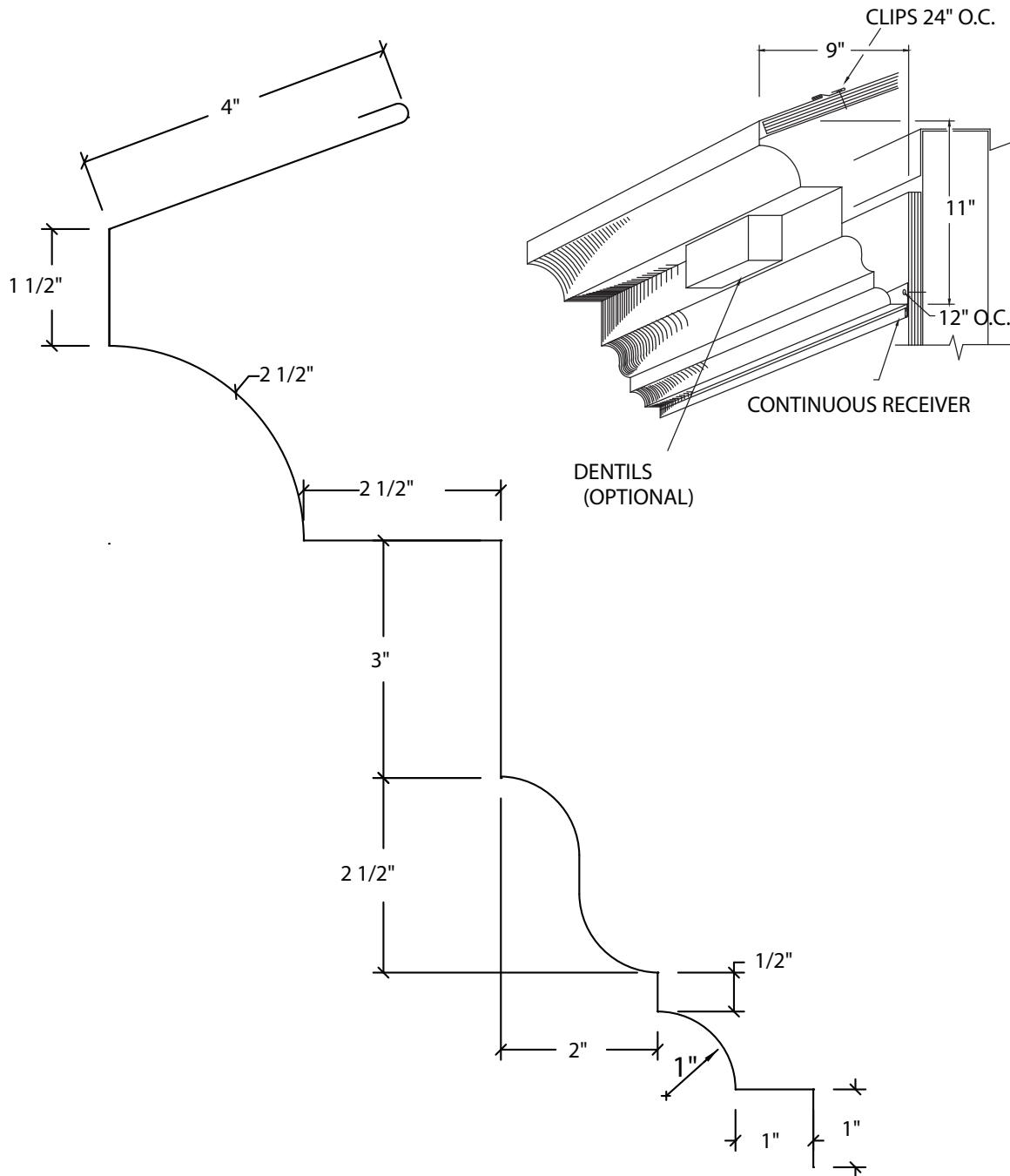
COPPER FREEDOM GRAY COPPER PREFINISHED ZINC PAINT GRIP PREFINISHED ALUMINUM

DIMENSIONS:
WEIGHT:
INSTALLATION:

10 FOOT LONG. (SEE DRAWING)
24 lbs.
FASTEN AT TOP AND BOTTOM OF CORNICE. 10" HORIZONTAL AND VERTICAL DIMENSIONS ARE CRITICAL FOR CORRECT FIT.

COPPERCRAFT

CORNICE THE LEXINGTON



AVAILABLE MATERIALS

COPPER FREEDOM GRAY COPPER PREFINISHED ZINC PAINT GRIP PREFINISHED ALUMINUM

DIMENSIONS:

10 FOOT LONG. (SEE DRAWING)

WEIGHT:

24 lbs.

INSTALLATION:

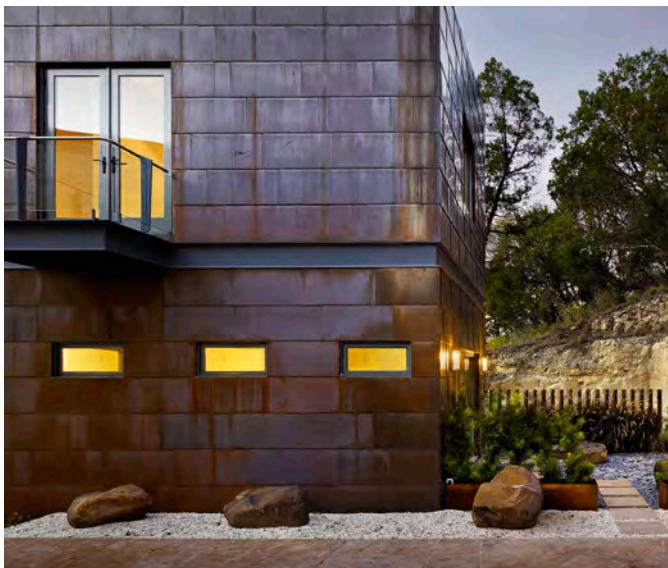
SET UNIT IN BOTTOM RECEIVER AS SHOWN. FASTEN TOP TO ROOF USING CLEATS AT 24" O.C. OVERHANG TOLERANCE 7 1/2" TO 9".

ORDER INFORMATION:

AVAILABLE WITH OR WITHOUT DENTILS (5" LONG PLACED AT 12" O.C.). SPECIFY ROOF PITCH.

CopperCraft Roof and Wall Panels

BRIEF PRODUCT SPECIFICATION



CopperCraft offers three metal roof panel configurations that can complement a variety of architectural styles.

Options include:

- Standing seam panels featuring 1 inch high, 5-ply double-lock standing seams. This system is designed to provide a UL-90 wind uplift rating and can be curved and/or tapered.
- Flat seam panels offering a variety of applications from waterproofing flat decks (when utilizing soldered seams) to high profile, high slope design statements.
- Diamond panels, a variation of the flat seam panel, offering a one-of-a-kind look that lends itself well to dome ornamentation and cladding.



Our construction engineers are ready to help bring your design from concept to reality with professional project consultation. We work with customers to create the best project plans for all types of projects.

CopperCraft.com
800.486.2723

MANUFACTURER DESCRIPTION

- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- **Telephone:** 800.486.2723
- **Email:** info@CopperCraft.com
- **Website:** CopperCraft.com

AVAILABLE MATERIALS

16 oz. Copper	20 oz. Copper	Patina Copper	Vm Zinc
Steel	Aluminum	Galvanized	Rhenzink

*Materials vary by profile.

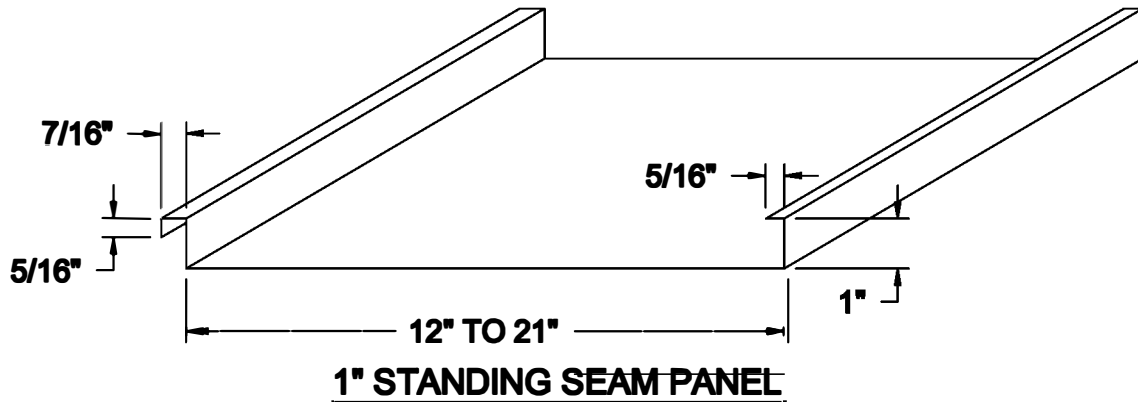
MATERIAL STANDARDS

Copper	ASTM B370	Copper sheet and strip for building materials
Pre-Patina Copper	ASTM B370/B882	Pre-patina copper sheet and strip for building materials
Freedom Gray Copper	ASTM A240/A240m	Revere's exacting internal specifications
Continental Bronze	ASTM B370	Copper sheet and strip for building materials, that has been oxidized to a uniform to a brown-black/statuary finish.
Vm Zinc	ASTM B69-11	Architectural zinc type 1
Rhenzink	ASTM B69-08	Standard spec for rolled zinc
Aluminum	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
	ASTM B209-6	Standard specification for aluminum and aluminum-alloy sheet and plate.
Galvanized/Galvaneal	ASTM A653/A653m-11	Standard specification for steel sheet zinc-coated (galvanized) or zinc-iron alloy-coated (galvannealed) by the hot dip process
Steel	ASTM A792/A792m-03	Standard specification for steel sheet, 55% aluminum-zinc alloy-coated by the hot dip process

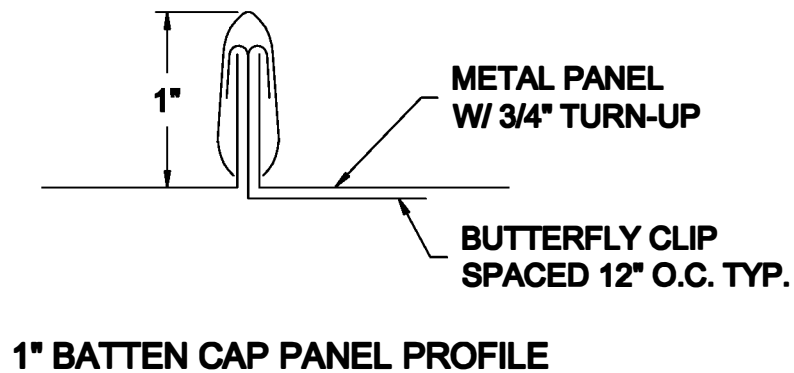
PRODUCT INSTALLATION

For specific installation instructions, visit CopperCraft.com/products

STANDING SEAM PANELS



STANDARD WIDTHS: 12", 15", 18" & 21" IN COPPER



AVAILABLE MATERIALS

COPPER FREEDOM GRAY COPPER
PREFINISHED ALUMINUM/ STEEL

PREWEATHERED ZINC
PAINT GRIP STEEL

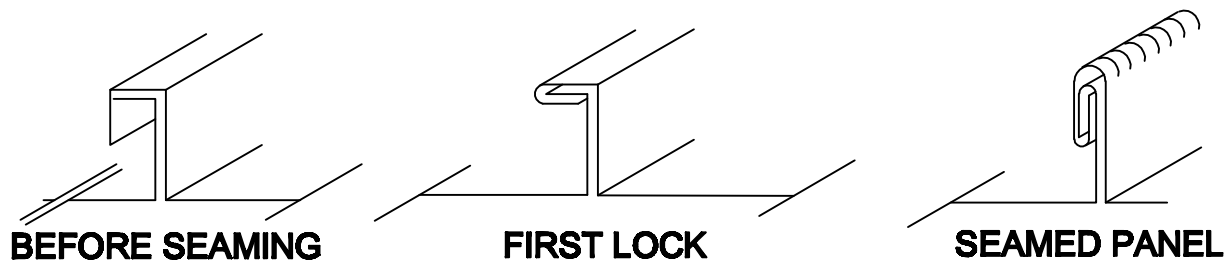
PATINA COPPER

REV. 7/14

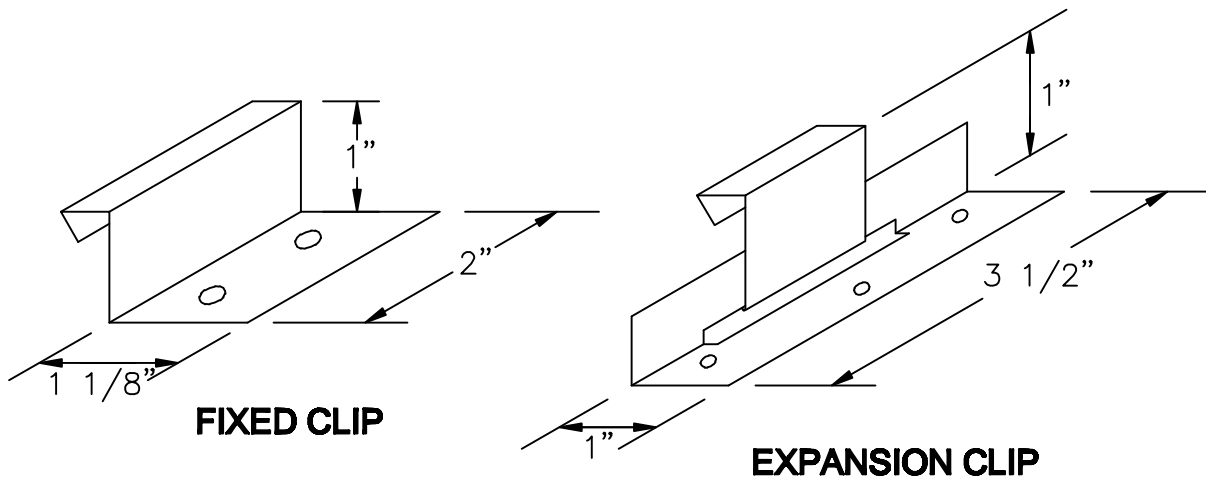
COPPER CRAFT
A EURAMAX COMPANY

9-02

PANEL SEAM PROFILE



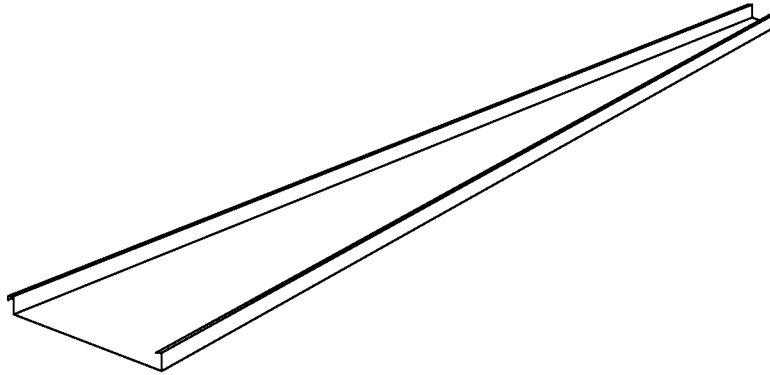
STANDING SEAM ROOF PANELS ARE AVAILABLE IN WIDTHS FROM 12" – 21"
 PANELS MAY BE ANY LENGTH. WE RECOMMEND COPPER PANELS BE NOT MORE
 THAN 30 FEET LONG. RECOMMENDED LENGTH OF OTHER PANELS IS 40 FOOT MAX.
 WIDER PANEL WIDTHS ARE MORE ECONOMICAL, BUT WILL ALSO DISPLAY
 A HIGHER DEGREE OF OIL CANNING.



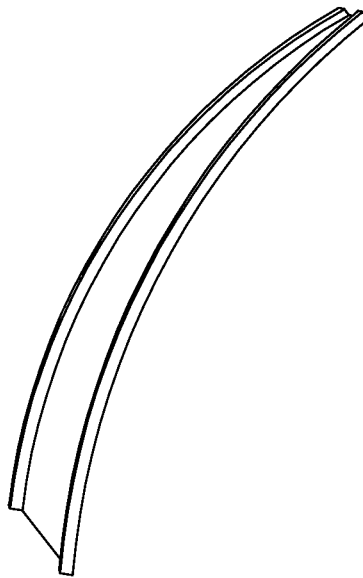
AVAILABLE IN 1" HIGH STANDING SEAM
 TYPICAL CLIP SPACING IS 18" ON CENTER. HIGH WIND ZONES
 OR EAVE AND CORNER CONDITIONS MAY VARY. CALL FOR SPECIFIC DETAILS
 CLIPS ARE AVAILABLE IN COPPER, STAINLESS STEEL OR GALVANIZED STEEL

REV. 7/14

TAPERED PANELS



STRAIGHT TAPERED PANELS FOR CONE SHAPED OR TURRET ROOFS
INTEGRALLY SEAMED PANELS COME IN A WIDE VARIETY OF LENGTHS, WIDTHS AND TAPERS

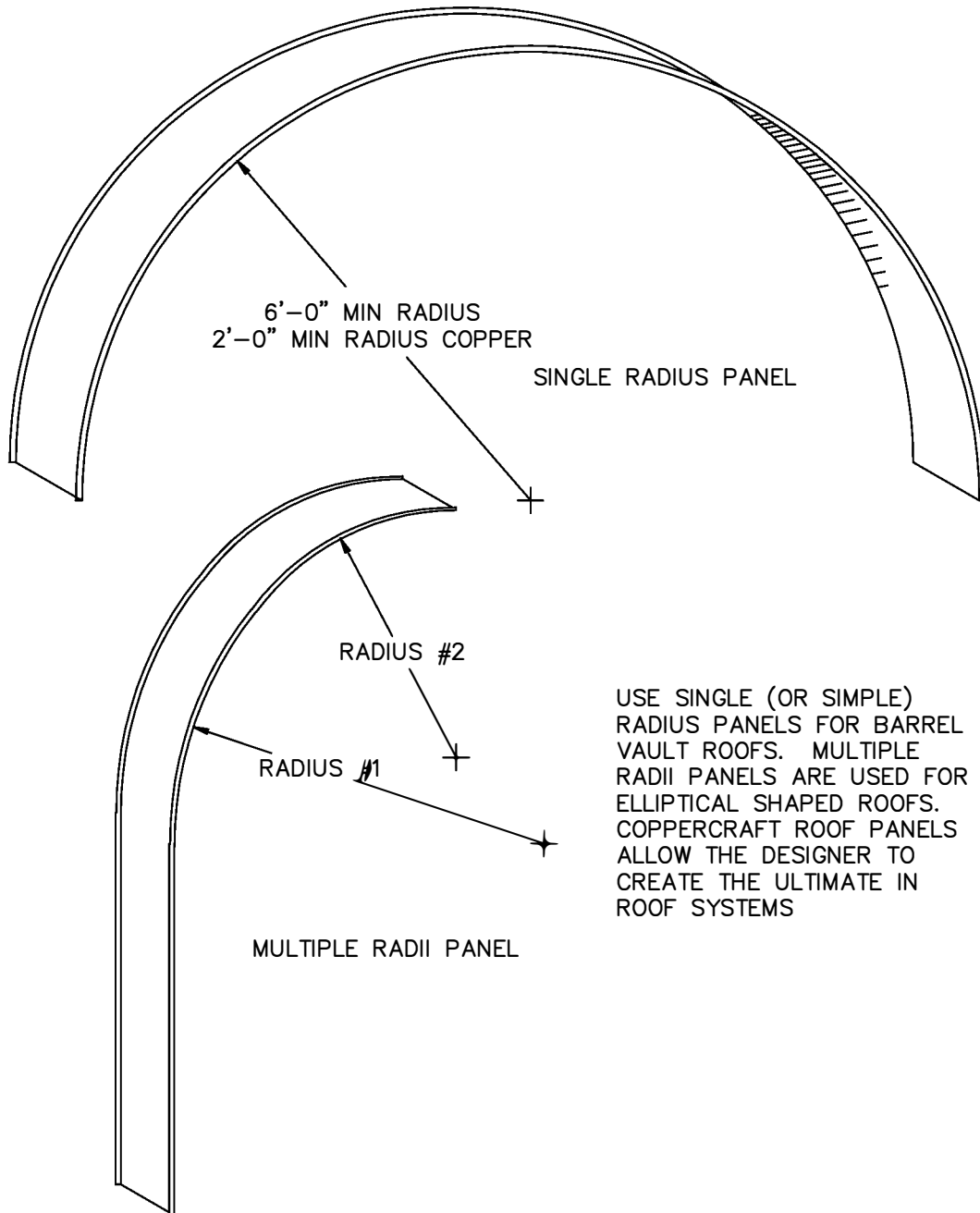


CURVED AND TAPERED PANELS FOR DOME ROOFS
THE ONLY INTEGRALLY SEAMED PANEL THAT CAN BE COMPOUND CURVED

AVAILABLE MATERIALS:
COPPER FREEDOM GRAY COPPER PREWEATHERED ZINC PATINA COPPER

REV. 7/14

CURVED PANELS



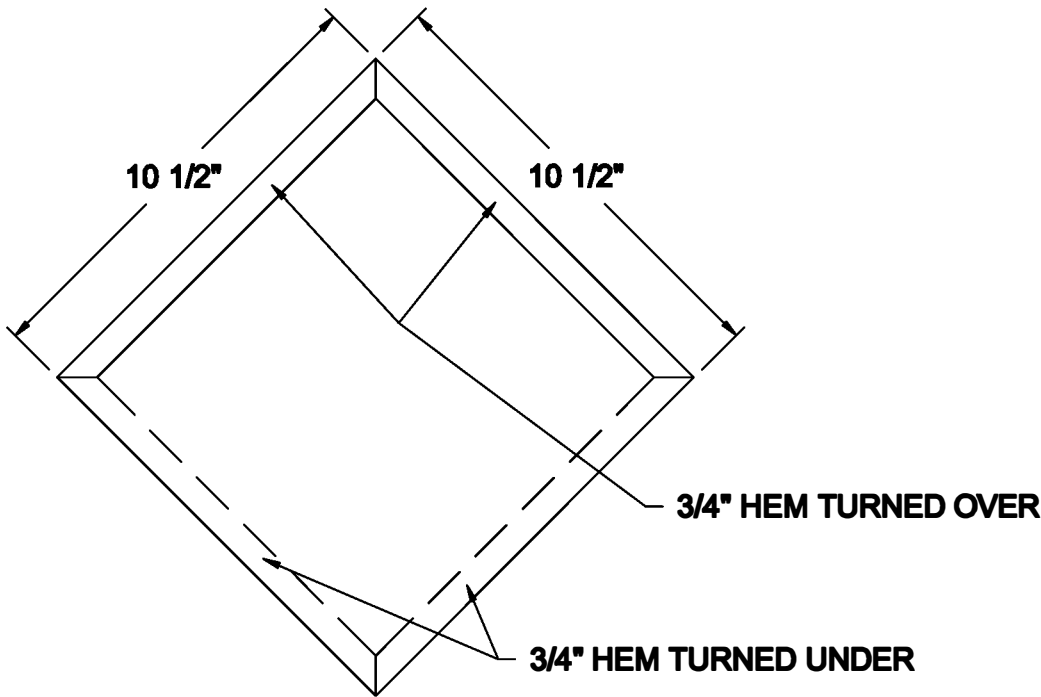
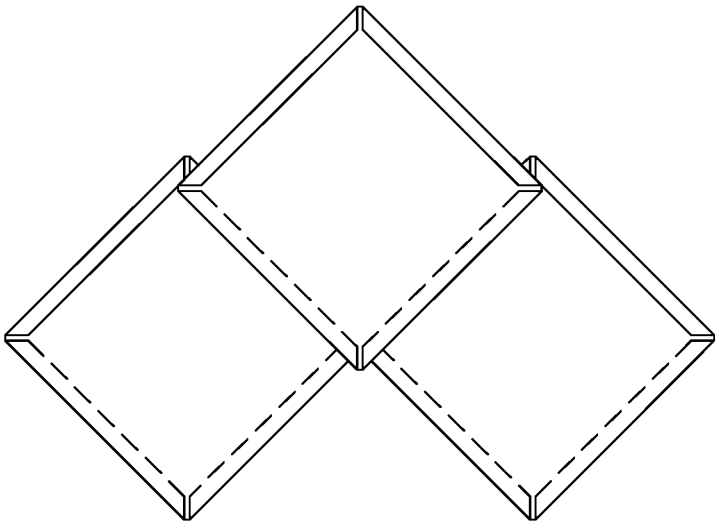
AVAILABLE MATERIALS:
COPPER FREEDOM GRAY COPPER

PREWEATHERED ZINC

PAINT GRIP STEEL

REV. 7/14

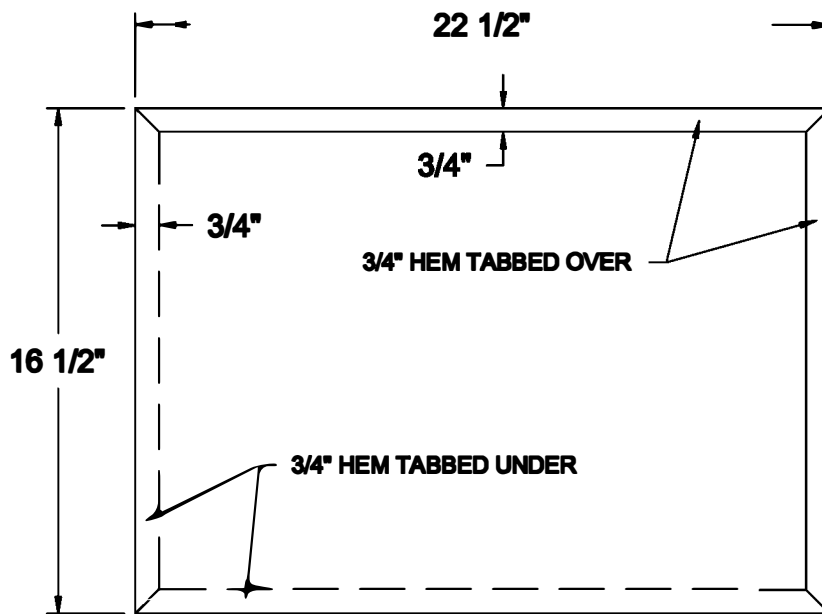
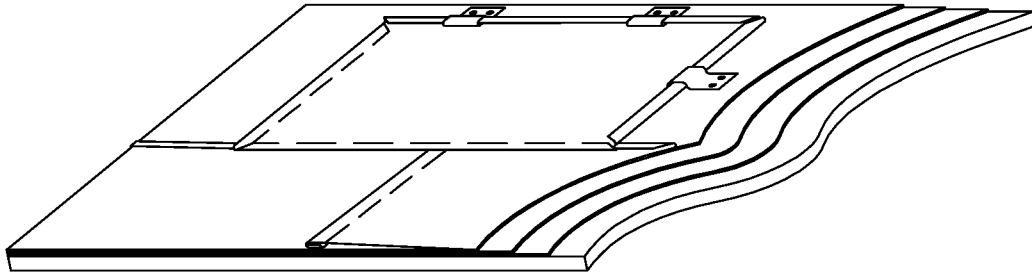
DIAMOND PANELS



AVAILABLE MATERIALS:
COPPER FREEDOM GRAY COPPER PREWEATHERED ZINC PATINA COPPER

REV. 7/14

FLAT SEAM PANELS



SIZE SHOWN IS TYPICAL. OTHER SIZES AVAILABLE UPON REQUEST.
 PANEL IS AVAILABLE WITH OR WITHOUT PRETINNED EDGES.

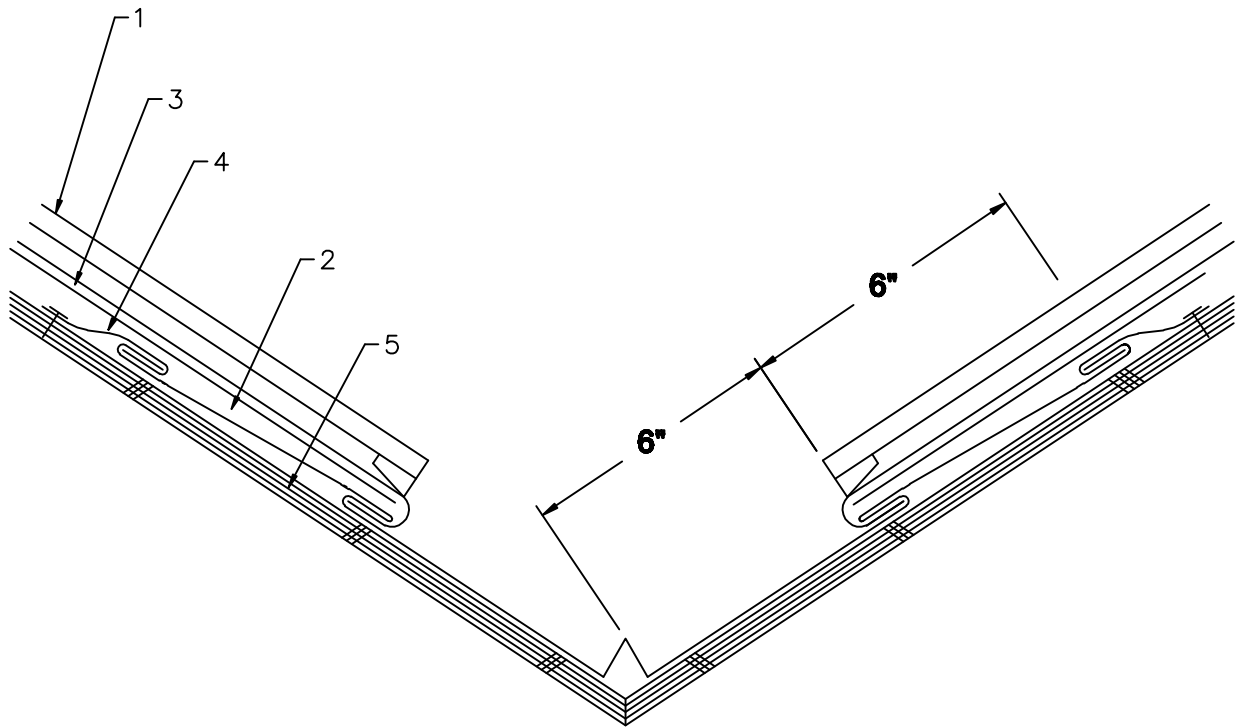
AVAILABLE MATERIALS:
 COPPER FREEDOM GRAY COPPER PREWEATHERED ZINC PATINA COPPER

REV. 7/14

COPPER CRAFT
 A EURAMAX COMPANY

VALLEY SECTION

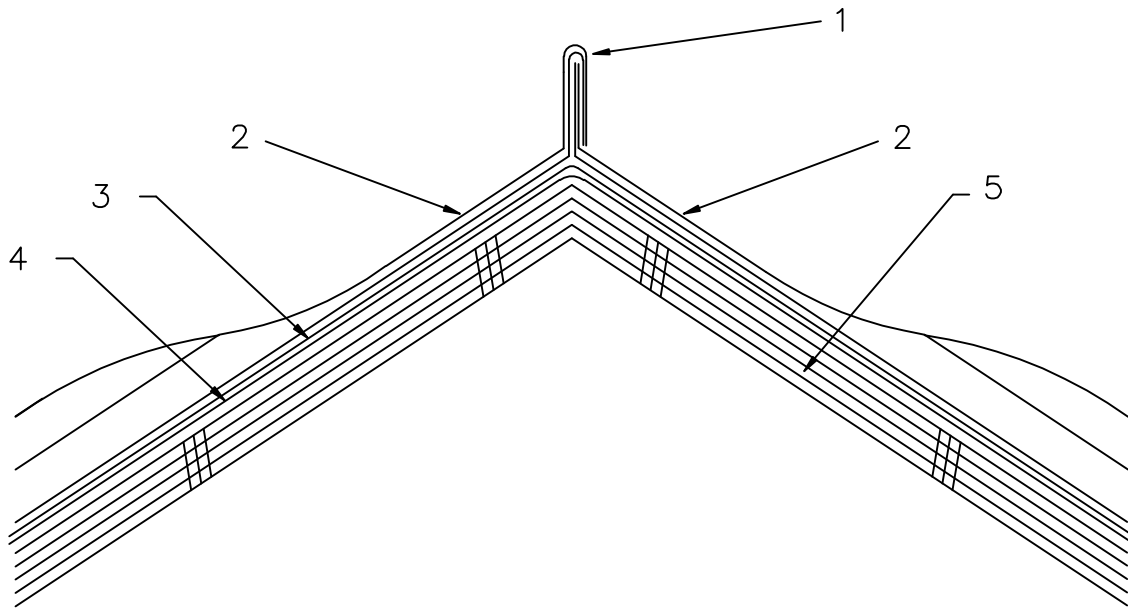
1. ROOF PANELS WITH RIBS CUT BACK 1" AND PANS TURNED UNDER INTO RECEIVER FLASHING.
2. METAL VALLEY FLASHING/RECEIVER FLASHING IN 10' PIECES HELD IN PLACE WITH 2" CLEATS.
3. 30# ROOFING FELT RUNS OVER VALLEY FLASHING.
4. 2" CLEATS SPACED 2' - 0" ON CENTERS.
5. ROOF DECK.



REV. 7/14

HIP/RIDGE SECTION

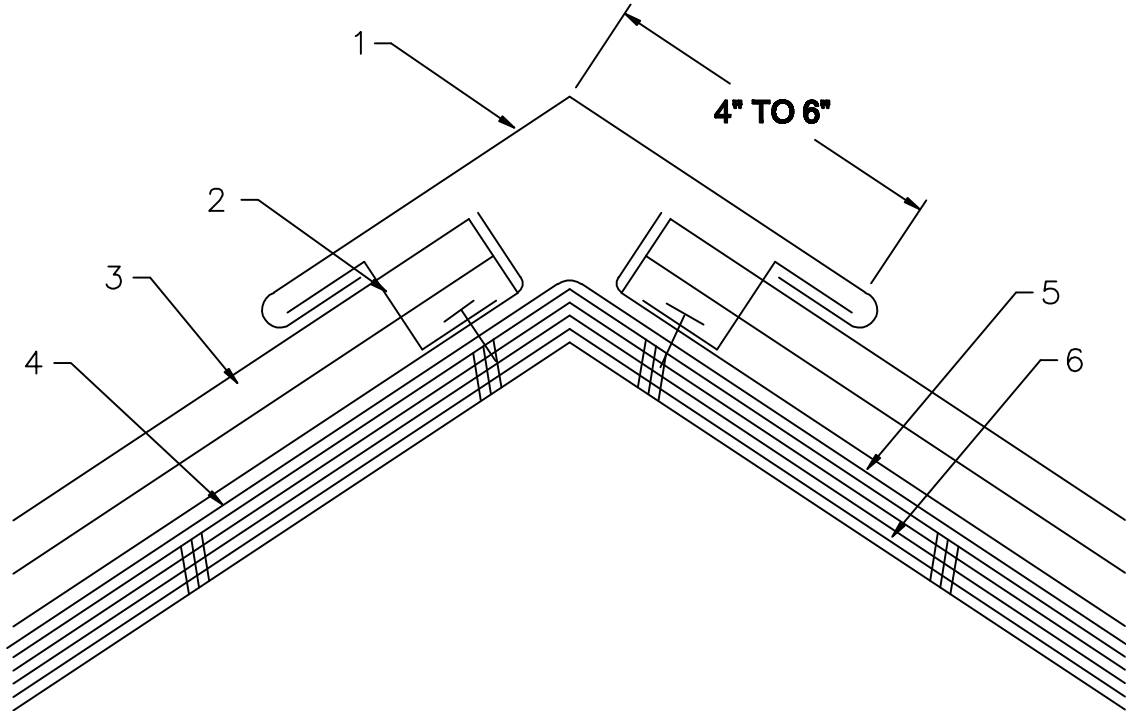
1. 1" TALL SINGLE LOCK HIP/RIDGE.
2. INSTALLATION PROCEDURE: a.) RUN PANELS PAST RIDGE 1". SEAM PANELS, THEN FOLD OVER RIB 6" FROM RIDGE. TURN BACK TOP 1" OF PANEL SO IT DOES NOT INTERFERE WITH PANELS ON OPP. SIDE. b.) RUN OPPOSITE PANELS PAST RIDGE 2 1/2". SEAM PANELS, THEN FOLD OVER RIB 6" FROM RIDGE. TURN TOP 2 1/2" OF PANELS STRAIGHT UP AND FOLD OVER THE 1" HEM OF OPP. PANELS.
3. ROSIN PAPER.
4. 30# ROOFING FELT.
5. ROOF DECK.



REV. 7/14

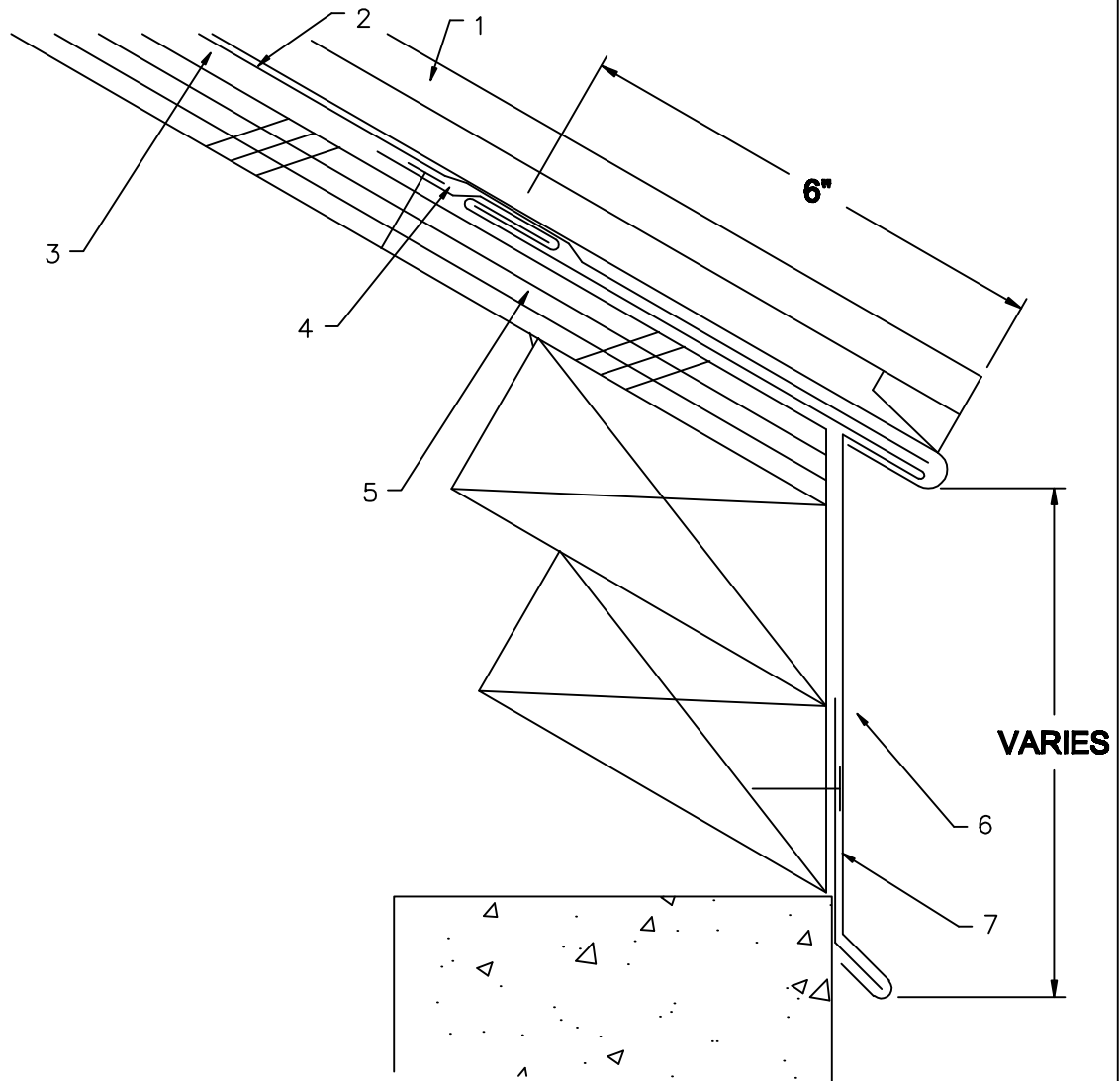
HIP/RIDGE SECTION

1. METAL HIP/RIDGE CAP IN 10' PIECES
2. CONTINUOUS "ZEE" CLOSURE NOTCHED FOR RIBS AND SET IN FULL BED OF SEALANT.
3. ROOF PANELS WITH ENDS PANNED UP 1" AND SEALED.
4. ROSIN PAPER.
5. 30# ROOFING FELT.
6. ROOF DECK.



EAVE FLASHING

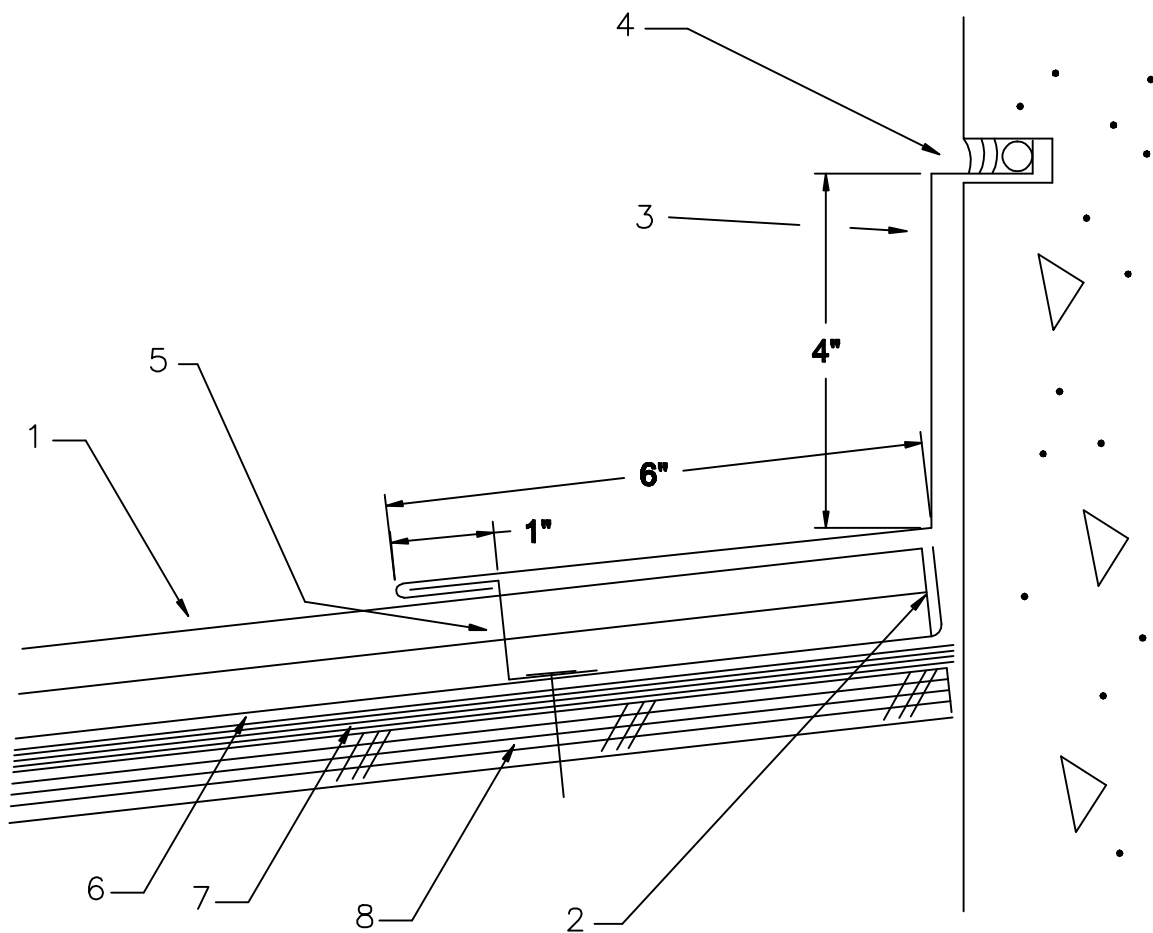
1. ROOF PANELS WITH RIBS CUT BACK 1" AND PAN TURNED UNDER TO RECEIVER FLASHING.
2. 30# ROOFING FELT MUST BE RUN OVER RECEIVER FLASHING.
3. ROSIN PAPER.
4. 2" CLEAT SPACED 2' - 0" ON CENTERS.
5. ROOF DECK.
6. METAL EAVE FLASHING IN 10' PIECES HELD IN PLACE WITH 2" CLEAT TOP AND CONTINUOUS CLEAT FRONT.
7. CONTINUOUS CLEAT SET IN BED OF SEALANT AND SECURED TO BUILDING AT 18" ON CENTER.



REV. 7/14

HEADWALL FLASHING

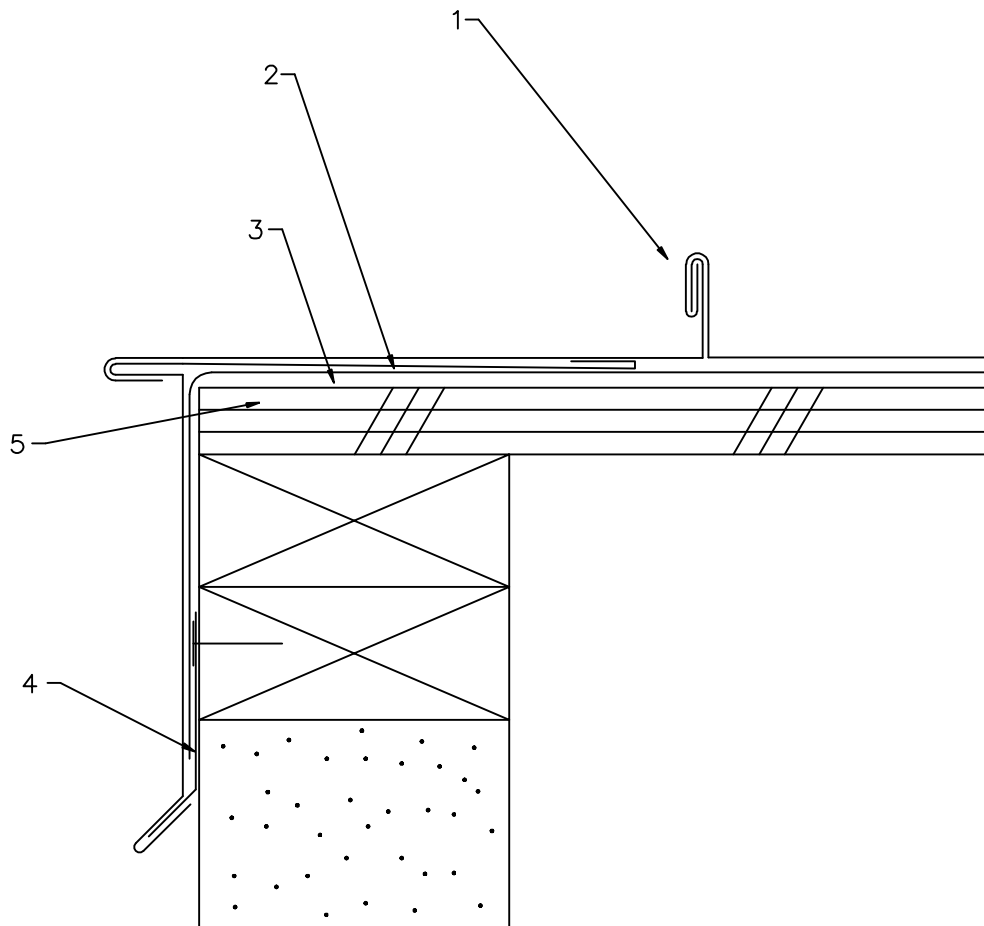
1. 1" OR 1-1/2" TALL STANDING SEAM ROOF PANEL.
2. PAN END OF PANEL UP 1" AND SEAL WATERTIGHT.
3. HEADWALL FLASHING.
4. SAW CUT REGLET WITH BACKER ROD AND SEALANT.
5. CONTINUOUS "ZEE" FLASHING NOTCHED FOR RIBS AND SET IN SEALANT.
6. ROSIN PAPER.
7. 30# ROOFING FELT.
8. ROOF DECK.



REV. 7/14

RAKE DRIP

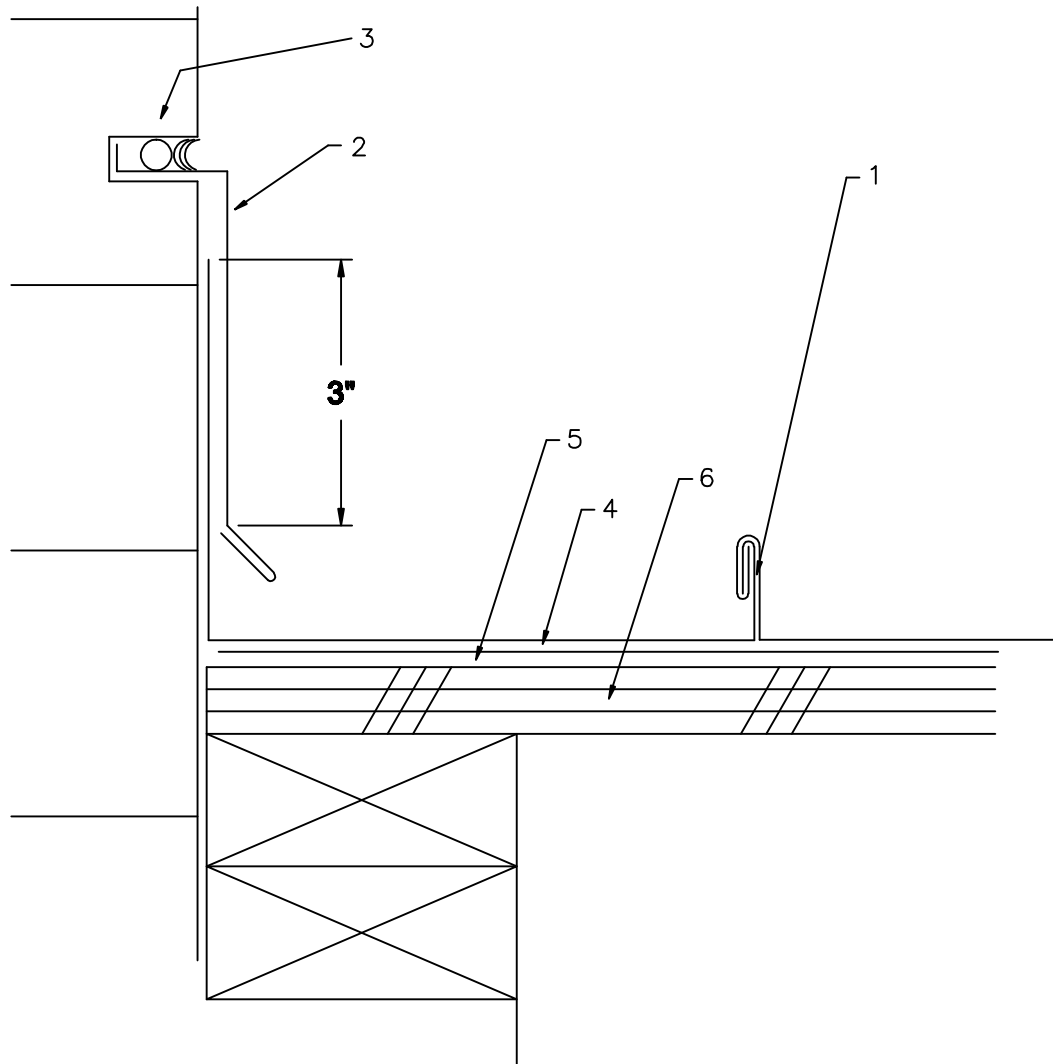
1. ROOF PANELS WITH END PANEL CUSTOM FORMED TO CREATE TRUE VISUAL EDGE.
2. ROSIN PAPER.
3. 30# ROOFING FELT.
4. 2" CONTINUOUS CLEAT.
5. ROOF DECK.



REV. 7/14

RAKE FLASHING

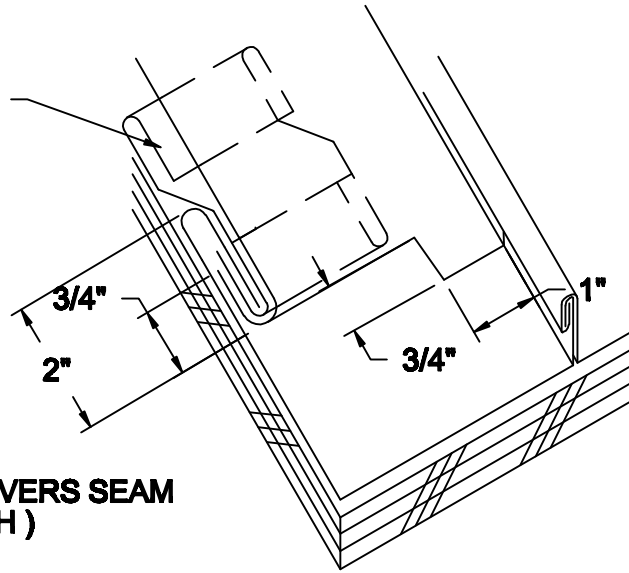
1. ROOF PANELS WITH LAST PANEL TURNED UP MINIMUM OF 4".
2. METAL RAKE FLASHING HELD IN SAW CUT REGLET WITH LEAD PLUG. OVERLAP TURNED UP ROOF PANEL MINIMUM OF 3".
3. BACKER ROD SET IN SEALANT.
4. ROSIN PAPER.
5. 30# ROOFING FELT.
6. ROOF DECK.



REV. 7/14

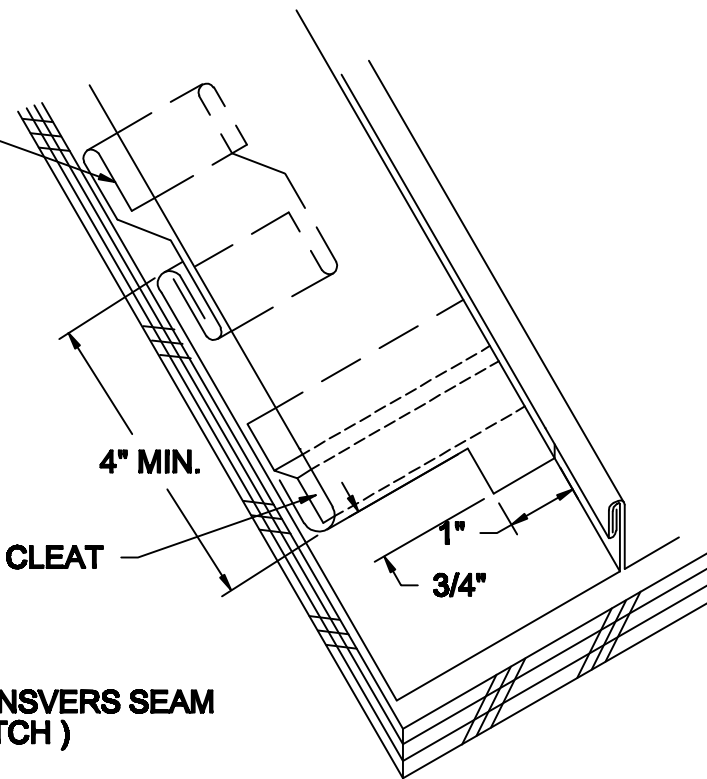
TRANSVERSE SEAM

2" WIDE CLEAT



**STEEP PITCH TRANSVERS SEAM
(6/12 OR MORE PITCH)**

2" WIDE CLEAT



**LOW PITCH TRANSVERS SEAM
(3/12 TO 6/12 PITCH)**

REV. 7/14

CopperCraft Flashing and Trim

BRIEF PRODUCT SPECIFICATION



CopperCraft offers a full line of sheet metal flashing and trim products, allowing designers to specify a complete sheet metal package.

Capabilities include all traditional sheet metal flashing used in conjunction with slate roof systems, standing seam systems and fine tile and shingle systems.

- Standard and custom designs are available.
- All trim and flashings are made in 10' lengths.



Our construction engineers are ready to help bring your design from concept to reality with professional project consultation. We work with customers to create the best project plans for all types of projects.

CopperCraft.com
800.486.2723

MANUFACTURER DESCRIPTION

- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- **Telephone:** 800.486.2723
- **Email:** info@CopperCraft.com
- **Website:** CopperCraft.com

AVAILABLE MATERIALS

16 oz. Copper	20 oz. Copper	Patina Copper	Vm Zinc
Steel	Aluminum	Galvanized	Rhenzink

*Materials vary by profile.

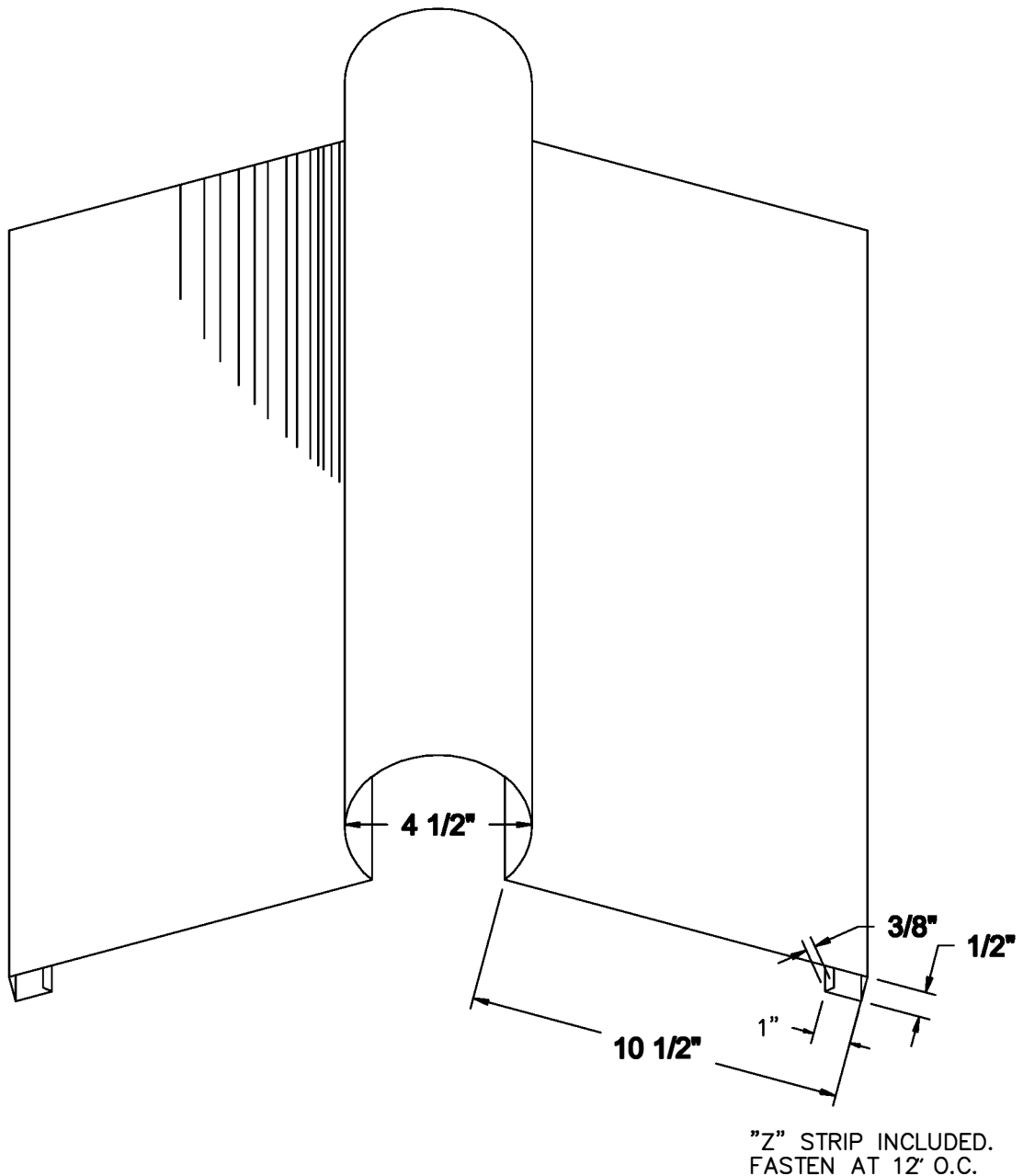
MATERIAL STANDARDS

Copper	ASTM B370	Copper sheet and strip for building materials
Pre-Patina Copper	ASTM B370/B882	Pre-patina copper sheet and strip for building materials
Freedom Gray Copper	ASTM A240/A240m	Revere's exacting internal specifications
Continental Bronze	ASTM B370	Copper sheet and strip for building materials, that has been oxidized to a uniform to a brown-black/statuary finish.
Vm Zinc	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
Rhenzink	ASTM B69-11	Architectural zinc type 1
	ASTM B69-08	Standard spec for rolled zinc
Aluminum	ASTM B209-6	Standard specification for aluminum and aluminum-alloy sheet and plate.
Galvanized/Galvaneal	ASTM A653/A653m-11	Standard specification for steel sheet zinc-coated (galvanized) or zinc-iron alloy-coated (galvannealed) by the hot dip process
Steel	ASTM A792/A792m-03	Standard specification for steel sheet, 55% aluminum-zinc alloy-coated by the hot dip process

PRODUCT INSTALLATION

For specific installation instructions, visit CopperCraft.com/products

VENTED RIDGE ROLL



AVAILABLE MATERIALS

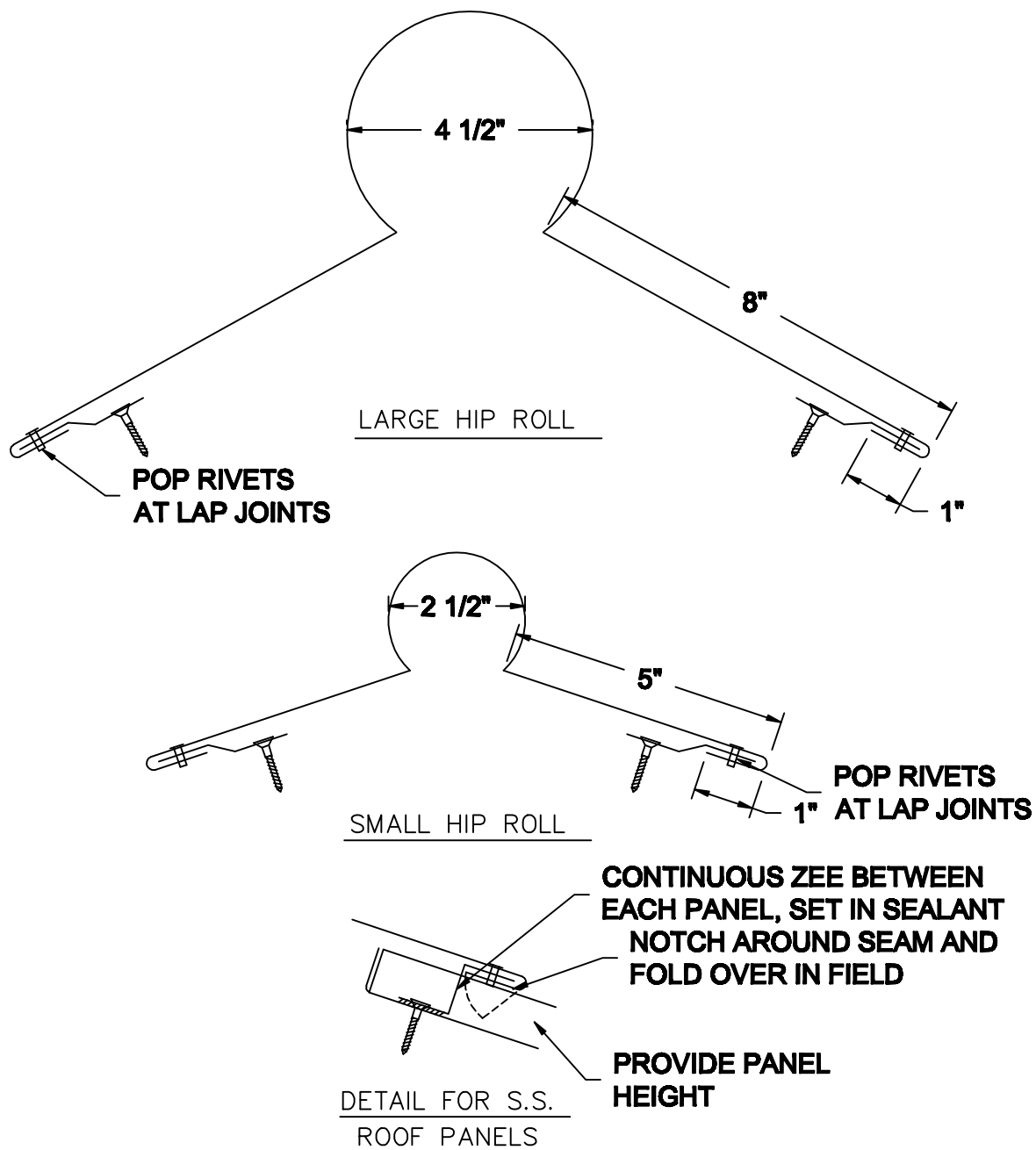
COPPER	FREEDOM GRAY COPPER	PATINA COPPER	PAINT GRIP STEEL
PREWEATHERED ZINC	GALVANIZED	PREFINISHED ALUMINUM	

AVAILABLE IN 10 FOOT LENGTHS
 SPECIFY ROOF PITCH
 DIMENSIONS SHOWN ARE STANDARD
 COPPER CRAFT WILL CUSTOM FABRICATE TO YOUR DIMENSIONS

REV. 7/14

COPPER CRAFT
 A EURAMAX COMPANY

HIP/ RIDGE ROLL FOR SHINGLES/ SLATE



AVAILABLE MATERIALS

COPPER	ZINC/TIN COATED COPPER	PATINA COPPER	PAINT GRIP STEEL
PREWEATHERED ZINC	GALVANIZED	PREFINISHED ALUMINUM	

AVAILABLE IN 10 FOOT LENGTHS

SPECIFY ROOF PITCH AND WHETHER HIP OR RIDGE

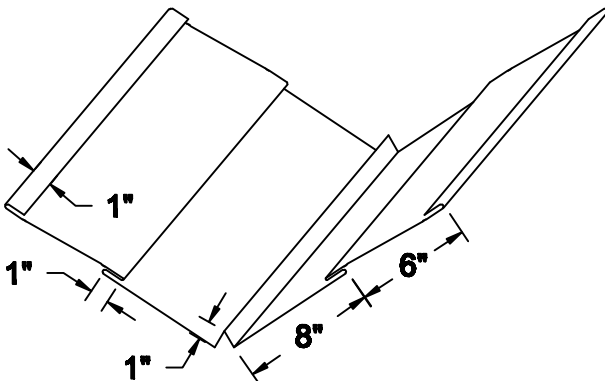
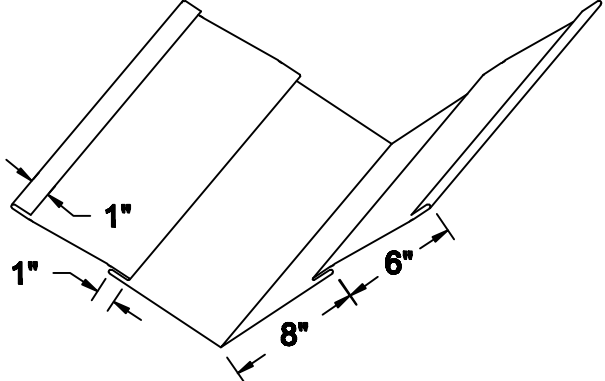
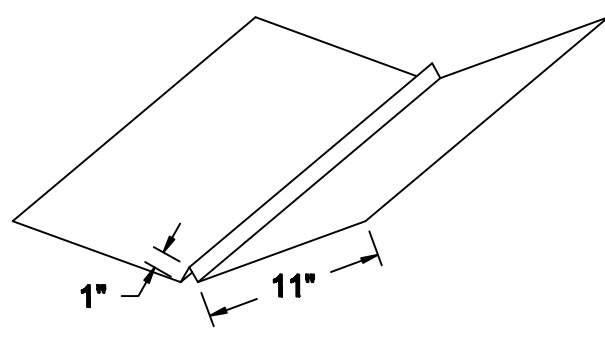
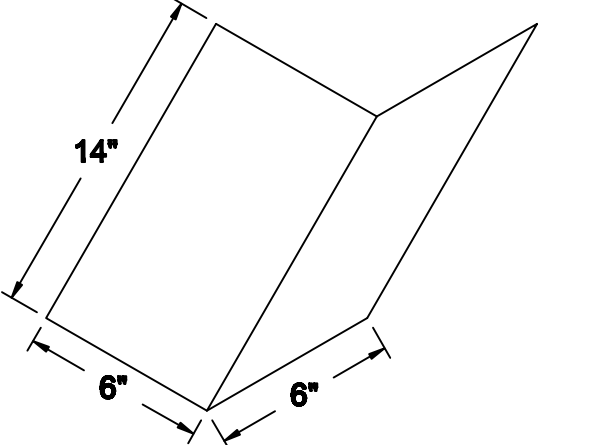
DIMENSIONS SHOWN ARE STANDARD

COPPER CRAFT WILL CUSTOM FABRICATE TO YOUR DIMENSIONS

REV. 7/14

COPPER CRAFT
A EURAMAX COMPANY

VALLEYS

<p>VALLEY FOR STANDING SEAM WITH DIVERTER *</p> 	<p>VALLEY FOR STANDING SEAM WITHOUT DIVERTER *</p> 								
<p>VALLEY WITH DIVERTER *</p> 	<p>LACED SLATE VALLEY</p> 								
<p>AVAILABLE MATERIALS</p> <table><tr><td>COPPER</td><td>ZINC/TIN COATED COPPER</td><td>PREFINISHED ALUMINUM/ STEEL</td><td>PREWEATHERED ZINC</td></tr><tr><td>PATINA COPPER</td><td>PAINT GRIP STEEL</td><td>GALVANIZED</td><td></td></tr></table>		COPPER	ZINC/TIN COATED COPPER	PREFINISHED ALUMINUM/ STEEL	PREWEATHERED ZINC	PATINA COPPER	PAINT GRIP STEEL	GALVANIZED	
COPPER	ZINC/TIN COATED COPPER	PREFINISHED ALUMINUM/ STEEL	PREWEATHERED ZINC						
PATINA COPPER	PAINT GRIP STEEL	GALVANIZED							

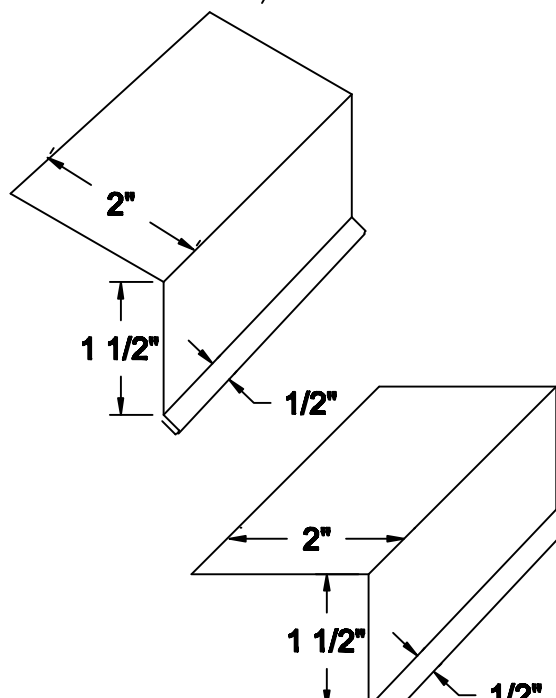
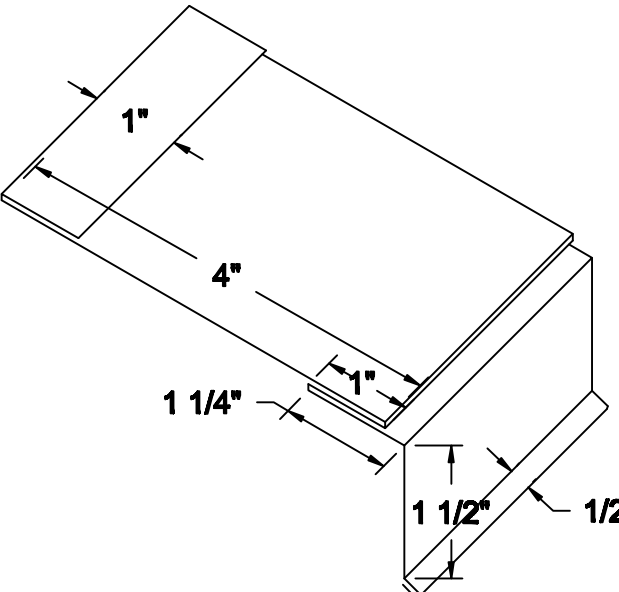
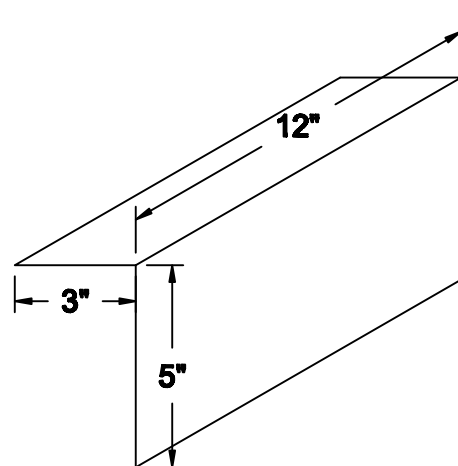
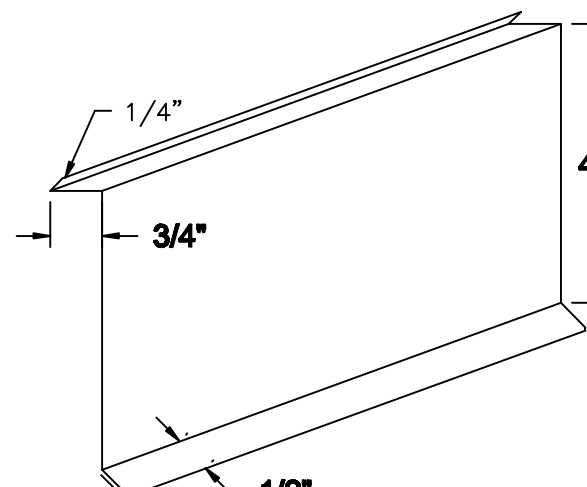
SPECIFY VALLEY ANGLE.

AVAILABLE IN 10 FOOT LENGTH.

*DIVERTER IS RECOMMENDED BUT OPTIONAL ON ALL VALLEY PROFILES

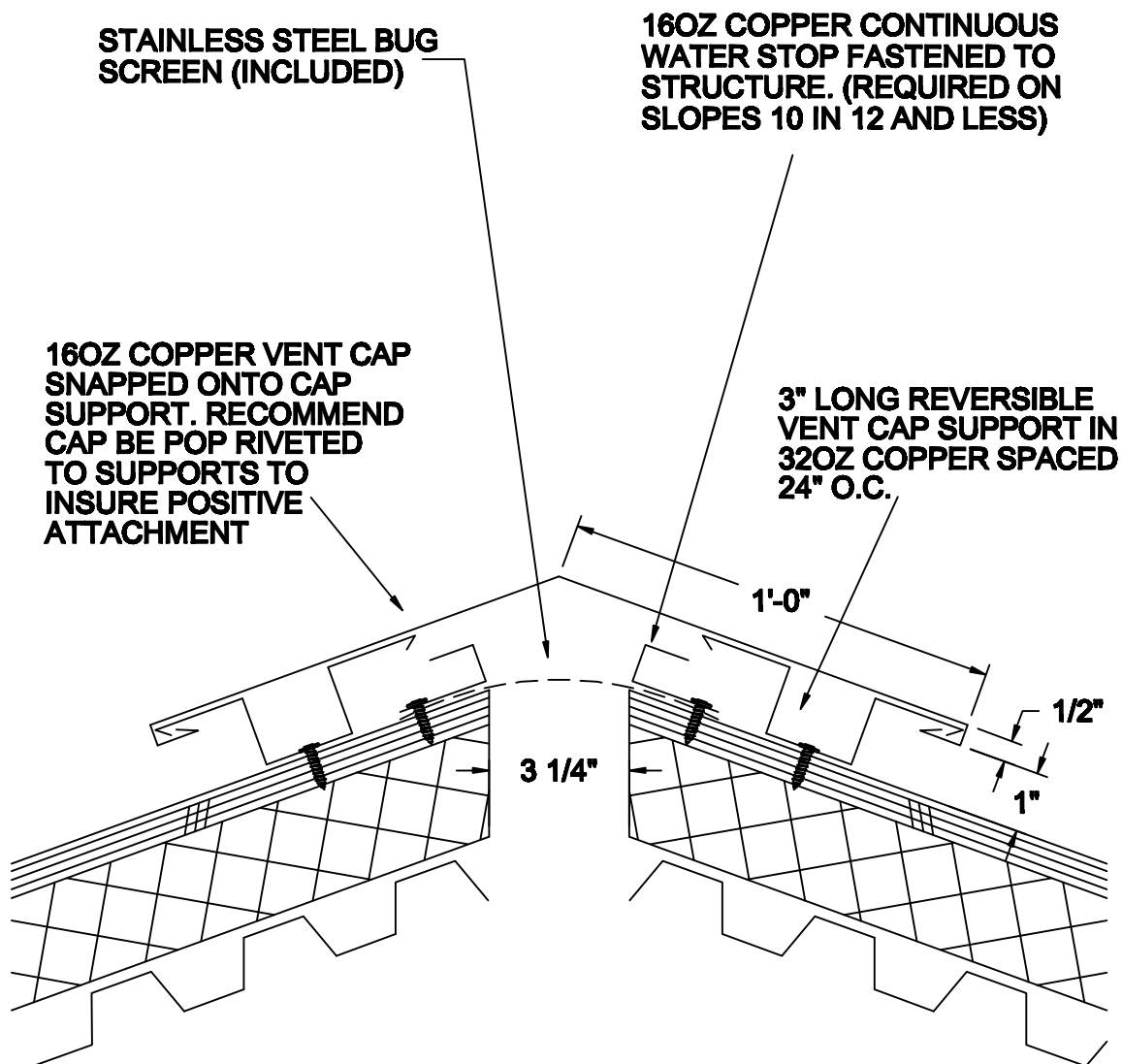
COPPER CRAFT
A EURAMAX COMPANY

TRIM AND FLASHING

<p>* EAVE/ RAKE TRIM</p> 	<p>* DRIP EDGE FOR STANDING SEAM</p> 								
<p>STANDARD BRICK STEP FLASHING</p> 	<p>STANDARD COUNTER FLASHING</p> 								
<p>AVAILABLE MATERIALS</p> <table><tr><td>COPPER</td><td>ZINC/TIN COATED COPPER</td><td>PREFINISHED ALUMINUM</td><td>PREWEATHERED ZINC</td></tr><tr><td>PATINA COPPER</td><td>PAINT GRIP STEEL</td><td>GALVANIZED</td><td></td></tr></table>		COPPER	ZINC/TIN COATED COPPER	PREFINISHED ALUMINUM	PREWEATHERED ZINC	PATINA COPPER	PAINT GRIP STEEL	GALVANIZED	
COPPER	ZINC/TIN COATED COPPER	PREFINISHED ALUMINUM	PREWEATHERED ZINC						
PATINA COPPER	PAINT GRIP STEEL	GALVANIZED							

* SPECIFY ROOF PITCH.
AVAILABLE IN 10 FOOT LENGTH.

RIDGE VENT CAP SECTION

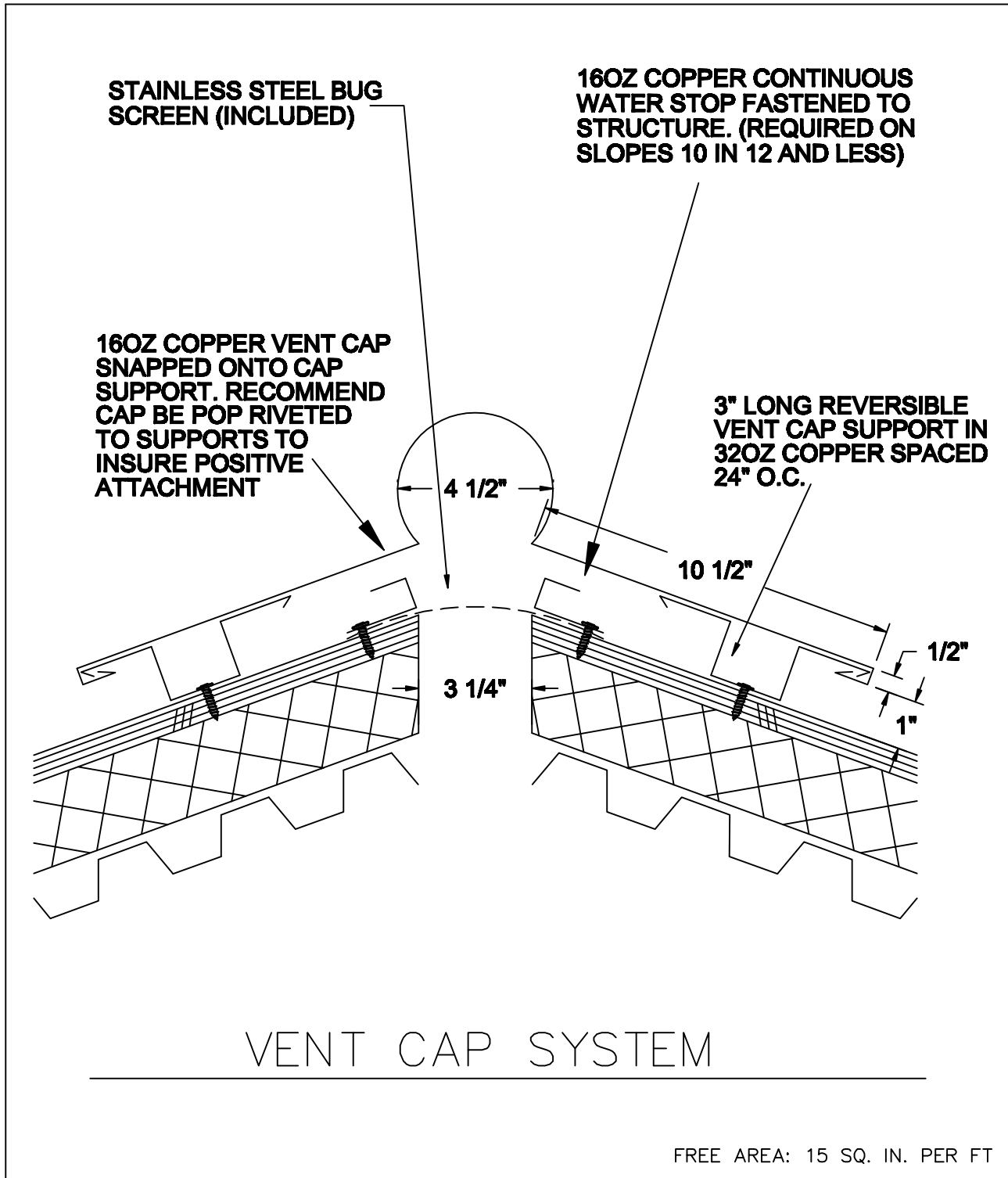


VENT CAP SYSTEM

FREE AREA: 15 SQ. IN. PER FT

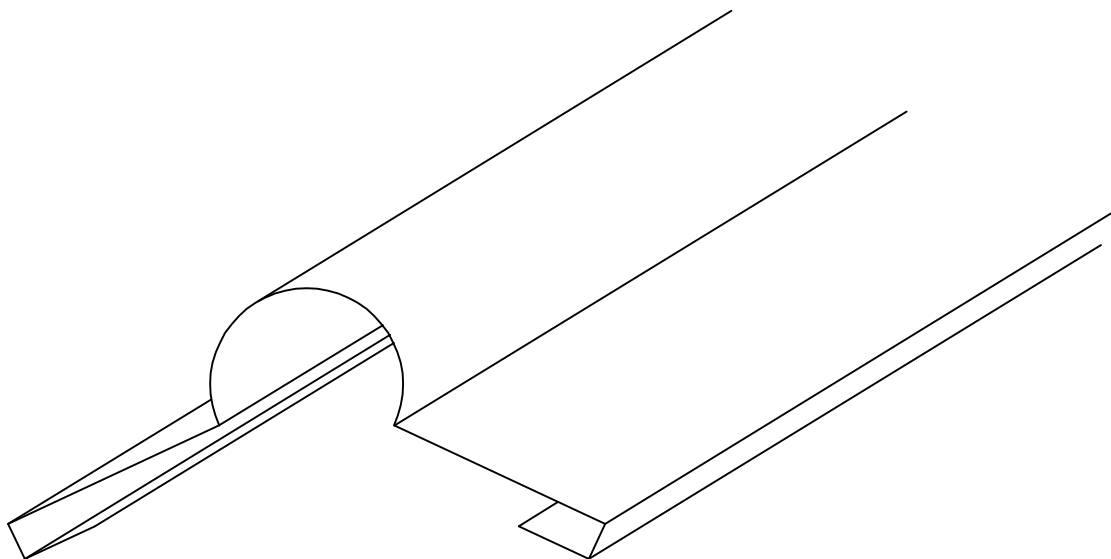
REV. 7/14

RIDGE ROLL VENT CAP SECTION

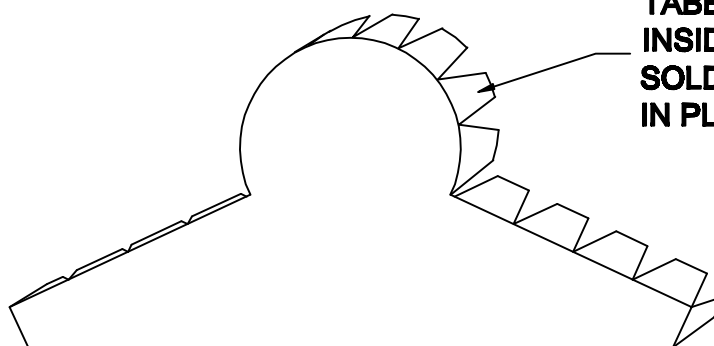


REV. 7/14

HIP/ RIDGE ROLL ENDCAP



HIP / RIDGE ROLL



**TABBED EDGES FIT
INSIDE HIP/ RIDGE ROLL.
SOLDER OR POP RIVET
IN PLACE**

HIP / RIDGE ENDCAP

REV. 7/14



MASTERING COPPER

CopperCraft was established in 1989 with the goal of continuing the high quality and craftsmanship found in old world metalworking. CopperCraft is committed to educating and training employees, ensuring the art of metal crafting remains relevant for years to come.

Today—through the backing of OmniMax International, Inc.—CopperCraft combines traditional craftsmanship with modern day technology and equipment to provide high quality, architectural products. Our products can be found in homes of distinction throughout the world.

SUPPORT

Our construction engineers are ready to help bring your design from concept to reality with professional project consultation. We work with customers to create the best project plans for all projects.

COPPERCRAFT®

Let us help on your project:

CopperCraft.com

800-486-2723